

Slotter   SAF	E WORK METHOD STATEN	MENT (SWMS)	
	TASK OR ACTIVITY: Slotter		
Business Name: [Company Name]		ABN: [ABN]	SWMS#
Business Address: [Company Address]			
Contact Person:	Phone: [Phone]	E 111:	
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY 1	THE P. OF THE PROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a person conduct the proposed work starts.	eting a business or undertaking (N=3U) is	required to ure at a safe work method s	tatement (SWMS) is prepared before
Full Name:			
Signature:		Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring a	ompliance of the SWMS well as review	s and modifications of the SWMS.	
Full Name:		Title:	Phone:
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WAS. ST HAVE THE FOLLOWING COMMUNICATED	N. 1E AND DATED SIGNATURE OF A CO. MUNICATED TO IN THE DEVELO	LL RELEVANT PERSONNEL WHO HAVE BI PMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND
Safety meetings or toolbox talks will be sched ed in accordance with egislative requirements to first identify any site hazards, conditions those hazards and then to further take steps to either the conditions of the conditions are or conditional talks.	NAME	SIGNATURE	DATE
If an incident or a near miss occurs, all work must standardly. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.			
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.			
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.			



		CLI	ENT OR PRINCIPAL	CONTRACTOR D	ETAILS				
Client:						SCOPE OF WORKS			
Project Name:					Provide a detailed description of the specific work being carried out (otherwise known as cope of works).				
Project Address:									
Project Manager:									
Contact Phone:									
Project Manager Sig	nature:								
Date SWMS supplie	d to Project Manager:								
		ANY HIGH-	RISK CON PUCT	N' JRK BEING	CARRIED OUT				
☐ involves a risk of a pe	erson falling more than 2 m	neters.		is carried out on or near pressurised gas mains or piping.					
is carried out on a tel	ecommunication tower.	`	M + M	is carried out on	or near chemical, fuel or refrig	erant lines.			
☐ involves demolition o	f an element of a structure	that is load-be n.		is carried out on or near energised electrical installations or services.					
☐ involves demolition o	f an element related to the	physical integrit of a str	3.	is carried out in an area that may have a contaminated or flammable atmosphere.					
☐ involves, or is likely to	o involve, disturbing a	tos.		involves tilt-up or precast concrete.					
involves structural alt	eration or repair that re	upp to p	prevent collapse.	is carried out on, in or adjacent to a road, railway, shipping lane or other traffic corridor.					
is carried out in or ne	ar a confined space.			is carried out in a	an area of a workplace where t	here is any movement of p	owered mobile plant.		
is carried out in/near	a shaft or trench deeper th	nan 1.5m or tunnel involvin	g use of explosives.	is carried out in a	areas with artificial extremes of	temperature.			
is carried out in or ne	ar water or other liquid tha	t involves a risk of drowning	ng.	☐ involves diving w	vork.				
		ANY HI	IGH-RISK MACHINER	RY OR EQUIPMEN	IT NEARBY				
Forklift	☐ Crane/s	☐ Hoist/s	☐ Excavator	☐ Backhoe/Loader	☐ Boom Lift	☐ EWP	☐ Genie Lift		
☐ Trencher	☐ Drilling Rig	☐ Trucks	Formwork	☐ Bobcat	☐ Flammable Gas	☐ Fuel	☐ Dozer		
☐ High Voltage	☐ Mulcher	☐ Tilt-up Panels	Roller	☐ Scissor Lift	☐ Tractor	Other -			





### PERL NAL TECTIVE EQUIPMENT (PPE)

FOOT PROTECTION	HAND PROTECTION	HEAD PROTECTION	HEARING PPOTECTION	PROTE	SPIRATORY P STECTION	FACE PROTECTION	HIGH-VIS CLOTHING	PROTECTIVE CLOTHING	FALL PROTECTION	SUN PROTECTION	HAIR/JEWELLERY SECURED
			A								

Select me appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).

**Note:** A SWMS must be reviewed regularly to make sure it remains effective. A SWMS must be reviewed (and revised if necessary) if relevant control measures are revised. The review process should be carried out in consultation with workers (including contractors and subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who represented that work group at the workplace.

When a SWMS has been revised, the person conducting a business or undertaking must ensure all:

- 1. persons involved in the work are advised that a revision has been made and how they can access the revised SWMS;
- 2. persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS: and.
- 3. workers that will be involved in the work are provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
1. Preparation	Slips, trips and falls, Manual handling injuries	ЗН	<ul> <li>Implement a thorough housekeeping programme to ensure that all work areas, walkways, and access points are free from debris, set is, and obstacles, reducing the risk of slips, trips, and falls.</li> <li>Conduct a site inspection at the beginning treach shift and after any significant changes in the work environment to identify any potential aip, trip, or fall hazards and address them immediately.</li> <li>Ensure that appropriate Pernonal Protective Eq. ment (PPE) acluding slipresistant footwear, is used by porkers to minimise to risk coups, trips, and falls.</li> <li>Provide adequate transport per lifting technique and manual handling procedures to request the exploit of in a during material handling tasks.</li> <li>Utilise medical aids, such as troops, now jacks, or dollies, whenever possible when noving a terials transmisse physical exertion and thus reduce the risk of manual handling size.</li> <li>Schalle agular maks to prevent worker fatigue and allow workers the opports lifty test an recover, minimising the risk of accidents due to exhaustion or other physical rain.</li> <li>Schalle agular maks to prevent worker fatigue and allow for efficient movement and minimise unnecessary bending, lifting, or reaching, reducing the risk of manual handling injuries.</li> <li>Searly mark any changes in elevation (such as steps or ramps) and install handrails where necessary to assist workers in maintaining balance and avoiding falls.</li> <li>Ensure that appropriate lighting is provided in all workspaces so that workers can clearly see their surroundings, reducing the risk of potential hazards resulting from low visibility.</li> <li>Encourage a culture of open communication and reporting within the workplace, allowing workers to promptly report any hazards, near misses, or incidents without fear of reprisal, contributing to a safer, more aware working environment overall.</li> </ul>	2M	
2. Inspection	Electrical hazards, Moving equipment	2M	<ul> <li>Regular inspection and maintenance of all electrical equipment to ensure they are in good working condition.</li> <li>Proper labeling and colour-coding of electrical wires to avoid confusion and prevent accidents with electrical hazards.</li> <li>Installation of ground-fault circuit interrupter (GFCI) outlets in areas where water or moisture could be present, to prevent electrical shock.</li> <li>Provision of appropriate personal protective equipment (PPE), such as insulated gloves, safety goggles, and earplugs, for individuals working near moving equipment or exposed to electrical hazards.</li> </ul>	1L	



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			- Implementing lock-out/tag-out (LOTO) procedures to prevent unauthorised access or operation of the slotter machine during maintenance, cleaning, or troubleshooting.		
			- Ensuring that all employees are trained in recogniting potential electrical hazards and in implementing safe work practices around ectrical equipment.		
			- Enforcing strict adherence to clearance by adaries around the moving parts of the slotter machine to reduce the risk of physical dury of translation with moving equipment.		
			- Periodically reviewing and stating SWMS to take into account any changes in processes, new equipment, of a sons learned from circle investigations related to workplace health approximately.		
			- Establishing ar communation ptocols arting workers, supervisors, and the WHS consult the especially uring the especial puring the especial phase, concerning the status of the machine and a cidentific mazards.		
			- Ade house using measures should be employed regularly to prevent accum and of direct rease, and debris around the slotter machine that can cause hazard as a ditions.  Installi, barres and sible warning signs around the work area to warn others in a finity, bout a presence of moving equipment and electrical hazards.		
			Devision in emergency response plan, including evacuation routes and muster ints, in case an incident involving the slotter machine occurs.  - It moting a safety-conscious culture through regular toolbox talks, safety meetings, and ongoing WHS training programs to raise awareness on hazard identification, risk assessment, and the importance of precautionary measures.		
	5		Ensure all equipment components are properly secured and aligned during installation, following manufacturer guidelines to avoid incorrect installations and potential accidents.		
			- Conduct thorough equipment inspections prior to setup, checking for any signs of wear or damage that may contribute to the hazards present.		
3. Equipment Setup	Incorrect installation, Falling objects	3H	- Provide adequate training for staff responsible for setting up the slotter equipment, emphasising correct installation procedures and handling techniques to minimise the risk of injury.	2M	
			- Enforce a strict policy of having only authorised personnel perform and oversee equipment setup to ensure proper procedures are followed and reduce the risk of human error.		
			- Implement a clear signage system in the workspace showing designated safe zones free from falling objects, such as covers installed above the work area where equipment is being set up.		



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			- Require workers to wear appropriate personal protective equipment (PPE), such as hard hats and steel-toed boots, to protect against potential injuries from falling or improperly installed equipment.		
			- Encourage open communication between works and management, fostering an environment where potential risks can be interested and addressed promptly.		
			- Establish routine maintenance schedules for the slot equipment to ensure optimal performance, reducing the likelihood of performance optimal performance, reducing the likelihood of performance optimal performance.		
		- Assign a safety officer or team eader to every shing estimable for supervising equipment setup process, ensuing proper precaution and practices are followed through the duration of the shift.			
			- Continually fiew and up ate safe, rk provided statements (SWMS) for equipment set, proceedings, staying a cost of best practices in workplace health and set to minute cential risks associated with the identified hazards effect by		
		1			
	5				
4. Material Loading	Manual handling injuries Mechanian pinch points	3H		1L	



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5. Slotter Operation	Noise exposure, Flying des	2M		1L	



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6. Monitoring & Adjusting	Contact with mack ery, Formalfunction	ВН		2M	



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7. Unloading Finished Products	Manual handling injuries Forklith incidents	2M		1L	



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8. Cleaning & Maintenance	Chemical exposure, Fallingneights	3H		2M	



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9. Breakdown & Relocation	Heavy lifting, contact with energised equipment	ЗН		1L	



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10. Emergency Procedures	Fire and Smoke, Chemidannill	2M		1L	



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11. Auditing & Documentation	Inadequate training t	≥M		1L	



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12. Decommissioning	Exposure to hazardous substances, Catastrophic equipment failure	ЗН		2M	



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#### **EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES**

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

#### LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE OF AT ARE NOT APPLICABLE.

#### **Queensland & Australian Capital Territory**

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

 $\textbf{Legislation QLD:} \ \underline{\textbf{https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws}$ 

Codes of Practice QLD: <a href="https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice">https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice</a> Legislation ACT: <a href="https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations">https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations</a>

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

#### **New South Wales**

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislative

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis > odes-or racti

#### **Northern Territory**

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 201

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo\_place-

Codes of Practice NT: https://worksafe.nt.gov.au/5

#### South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: https://www.safework.sa.gov.au/resources/le\_lation

Codes of Practice for SA: <a href="https://www.safework.sa.gov.au/wor">https://www.safework.sa.gov.au/wor</a> aces/codes-of-practice#COPs

#### Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

#### Victoria

Occupational Health al. Safety Act 34

Occupational Health and afety gulations 2017

Legis on VIC: https://www.xsafe.vic.gov.au/occupational-health-and-safety-act-and-

<u>qulat.</u>

des on actice VI autros://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

#### Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: https://www.commerce.wa.gov.au/worksafe/legislation

Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

#### Safe Work Australia Links

Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice

#### **Model Codes of Practice**

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work



#### SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Pos	sition	Signature	Date	Time	Sup	pervisor	
				Date:				
				l te:				
			AV	Date:				
			Date:					
				Date:				
	Date:							
	SAF WO A STHED STATEMENT MONITORING AND REVIEW							
The SWMS must be reviewed regularly to the ke sure it remains effective and must be reviewed (and revised if necessary) if relevant control measure are accessed and revised if necessary) if relevant control measure are accessed and process should be carried out in consultation with workers (including contractors and subcontract as) who may be affected by the operation of the SWMS and their health and safety representatives who reduces essented that work group at the workplace.  When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that will be involved in the work must be provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.			The SWMS must be monitored regularly for the effectiveness of ensuring hazard controls are effective in reducing the risk of incidents, keeping the workplace safe for all personnel. The person responsible for monitoring the effectiveness of the Safe Work Method Statement should employ a multi-faceted approach which includes but is not limited to:  1. Spot Checks. 2. Consultation with workers, contractors and sub-contractors. 3. Internal audits on a continual basis.  An approach of continuous improvement, promptly recording inconsistencies or deficiencies, followed up by immediate corrective action and consultation with all relevant personnel ensures that the PCBU is consistently developing ever-improving systems of safe work principles.					
REVIEW NUMBER	<u> </u>	□ 2	□ 3	□ 4	□ 5	□ 6	□ 7	
NAME								
INITIALS								
DATE								



### SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS
The company details have been entered, including the project name and address.			
Names and signatures of all relevant personnel consulted during the development of the SWMS.		P	
Name, signature, position and date signed of the person approving the SWMS.			
Specific personnel and qualifications, experience is noted in the SWMS.	P		
Provides a step-by-step process of tasks required to carry out the activity or task.			
Adequate risk assessment of any identified hazards has been completed.			
Foreseeable hazards are identified and documented for each step.			
Any hazards listed in any site risk assessments have been added to the SWI			
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.			
Check control measures added to the SWMS are the most effecting sections.			
Responsible person is assigned and listed on the SWMS for the imperent of contameasures.			
Permit requirements specified, such as Hot Work, Electrical Work, Vorat Heights etc.			
SWMS identifies plant and equipment to be u d.			
Details of inspection checks required for any equipment listed at noted on the SWMS.			
Describes any mandatory qualifications, experience raining skills required to perform the work.			
Applicable personal protective equipment is selected on the SWMS.			
Lists any required permits or licenses.			
Reflects and documents any legislative references and/or Australian Standards.			
Identifies any hazardous substances used with specific control measures in line with any SDS.			
REVIEWED BY	DATE R	EVIEWED	
SIGNATURE	DATE CC	MPLETED	