

## Scorpion 8x4 Screening Plant | SAFE WORK METHOD STATEMENT (SWMS)

### TASK OR ACTIVITY: Scorpion 8x4 Screening Plant

Business Name:	ABN:	SWMS#
Business Address:		
Contact Person:	Phone:	Email:

### THIS SAFE WORK METHOD STATEMENT IS APPROVED BY THE PCBU OF THE PROJECT

Under the Work Health and Safety Regulation (WHS Regulation), a person conducting a business or undertaking (PCBU) is required to ensure that a safe work method statement (SWMS) is prepared before the proposed work starts.

Full Name:		
Signature:	Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring and compliance of the SWMS as well as reviews and modifications of the SWMS.		
Full Name:	Title:	Phone:

### ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS SWMS MUST HAVE THE FOLLOWING COMMUNICATED

Safety meetings or toolbox talks will be scheduled in accordance with legislative requirements to first identify any site hazards, then to communicate those hazards and then to further take steps to either eliminate or control each hazard.

If an incident or a near miss occurs, all work must stop immediately. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.

Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.

The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.

### NAME OF ALL RELEVANT PERSONNEL WHO HAVE BEEN CONSULTED AND COMMUNICATED TO IN THE DEVELOPMENT AND APPROVAL OF THIS SWMS

## CLIENT OR PRINCIPAL CONTRACTOR DETAILS

Client:

Project Name:

Project Address:

Project Manager:

Contact Phone:

Date SWMS supplied to Project Manager:

## SCOPE OF WORKS

## ANY HIGH-RISK CONSTRUCTION WORK BEING CARRIED OUT

☐ involves a risk of a person falling more than 2 meters

☐ is carried out on or near pressurised gas mains or piping

☐ is carried out on a telecommunication tower

☐ is carried out on or near chemical, fuel or refrigerant lines

☐ involves demolition of an element of a structure that is load-bearing

☐ is carried out on or near energised electrical installations or services

☐ involves demolition of an element related to the physical integrity of a structure

☐ is carried out in an area that may have a contaminated or flammable atmosphere

☐ involves, or is likely to involve, disturbing asbestos

☐ involves tilt-up or precast concrete

☐ involves structural alteration or repair that requires temporary support to prevent collapse

☐ is carried out on, in or adjacent to a road, railway, shipping lane or other traffic corridor

☐ is carried out in or near a confined space

☐ is carried out in an area of a workplace where there is any movement of powered mobile plant

☐ is carried out in/near a shaft or trench deeper than 2m or tunnel involving use of explosives

☐ is carried out in areas with artificial extremes of temperature.

☐ is carried out in or near water or other liquid that involves a risk of drowning.

☐ involves diving work.

## ANY HIGH-RISK MACHINERY OR EQUIPMENT NEARBY

## RISK MATRIX

LIKELIHOOD	INSIGNIFICANT	MINOR	MODERATE	MAJOR	CATASTROPHIC	SCORE	ACTION	HEIRARCHY OF CONTROLS
ALMOST CERTAIN	3 HIGH	3 HIGH	4 ACUTE	4 ACUTE	4 ACUTE			<b>Elimination</b> Remove the hazard.
LIKELY	2 MODERATE	3 HIGH	3 HIGH	4 ACUTE	4 ACUTE	4A ACUTE	DO NOT PROCEED	<b>Substitution</b> Replace the hazard.
POSSIBLE	1 LOW	2 MODERATE	3 HIGH	4 ACUTE	4 ACUTE	3H HIGH	Review before work starts.	<b>Isolation</b> Isolate People from the hazard
UNLIKELY	1 LOW	1 LOW	2 MODERATE	3 HIGH	4 ACUTE	2M MODERATE	Ensure control measures in place.	<b>Engineering</b> Isolate the hazard.
RARE	1 LOW	1 LOW	2 MODERATE	3 HIGH	3 HIGH	1L LOW	Monitor and keep records	<b>Administrative</b> Change the work.
<b>Notes on Hierarchy of Controls:</b> Elimination methods are the most effective and preferred when controlling a hazard. Substitution is the second most effective method of controlling a hazard. Engineering by isolation is the third most effective, while Administrative Controls by changing the work is the fourth most effective method. PPE (Personal Protective Equipment) is the least effective method.								<b>PPE</b>

## PERSONAL PROTECTIVE EQUIPMENT (PPE)

Select the appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).

FOOT PROTECTION	HAND PROTECTION	HEAD PROTECTION	HEARING PROTECTION	EYE PROTECTION	RESPIRATORY PROTECTION	FACE PROTECTION	HIGH-VIS CLOTHING	PROTECTIVE CLOTHING	FALL PROTECTION	SUN PROTECTION	HAIR/JEWELLERY SECURED
											
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

Other PPE Required:

## Permit or Licenses Requirements

## Mandatory Qualifications and Training

JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
1. Preparation	Manual handling injuries, Slips and trips on uneven surfaces	1L	<ul style="list-style-type: none"> <li>- Provide adequate training for all team members to ensure they are well-versed in correct manual handling practices, as well as how to safely navigate the Scorpion 8x4 Screening Plant environment.</li> <li>- Implement a regular inspection and maintenance schedule to keep walkways, access points, and working surfaces around the screening plant in good condition, ensuring that hazards such as uneven surfaces or debris are promptly addressed.</li> <li>- Require workers to wear appropriate personal protective equipment (PPE), including slip-resistant footwear, gloves, and hard hats, to minimise the risk of injury from slips, trips, and falls.</li> <li>- Post clear signage throughout the work area highlighting potential hazards, safe transit routes, and indicating proper storage areas for materials and tools.</li> <li>- Develop a system for reporting and addressing hazards such as spills, loose debris, or damaged infrastructure, to ensure that hazards are quickly resolved and risks are minimised.</li> <li>- Establish a buddy system where workers can support each other during heavy lifting tasks, reducing the risk of manual handling injuries.</li> <li>- Conduct pre-shift toolbox talks about proper lifting techniques, and the importance of taking regular breaks when performing repetitive or strain-inducing tasks.</li> <li>- Incorporate ergonomic assessments into workplace routines, identifying areas where strain can be reduced through adjustments to equipment positioning, using mechanical aids, or modifying work processes.</li> <li>- Encourage a culture of safety awareness, emphasising the importance of vigilance with regard to potential hazards, and reporting any concerns or issues to supervisors immediately.</li> <li>- Minimise the need for manual handling wherever possible by investing in suitable lifting equipment such as pallet trucks, hoists, or conveyor belt systems.</li> <li>- Limit the distance and frequency of manual load transportation by organising the work area efficiently, placing frequently used and heavy items closer to their required locations.</li> <li>- Create designated storage areas for tools and materials, reducing clutter and obstructions which may contribute to tripping hazards and manual handling injuries.</li> <li>- Educate employees on the importance of maintaining good physical fitness to reduce the risk of injury from manual handling tasks, advocating for regular exercise and stretching.</li> <li>- Continually review and update risk assessments and safety procedures based on internal incident reporting and industry best practices, in order to implement comprehensive control measures that safeguard workers from on-site hazards effectively.</li> </ul>	1L
2. Transporting Plant	Collision with other equipment or vehicles, Unsecured load during transport	3H	<ul style="list-style-type: none"> <li>- Perform a pre-transport inspection: Before transporting the Scorpion 8x4 Screening Plant, carry out a thorough visual inspection to ensure that all safety mechanisms are in place and functioning properly.</li> </ul>	2M

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			<ul style="list-style-type: none"> <li>- Obtain required permits and clearances: Ensure that necessary transportation permits and road clearances have been acquired before commencing the transport process.</li> <li>- Driver competency: Only operators with appropriate training, licenses, and experience should be permitted to drive vehicles transporting the Scorpion 8x4 Screening Plant.</li> <li>- Plan transportation route: Prior to transport, develop a detailed route plan considering factors such as road conditions, traffic patterns, and weather to minimise risks of collision and loss of control during the journey.</li> <li>- Secure and fasten the load properly: Utilise appropriate chains, straps, binders, and other securement devices to safely fasten the Scorpion 8x4 Screening Plant onto the vehicle. Regularly inspect the load securement during transport to ensure it remains secure against potential hazards.</li> <li>- Utilise appropriate signage and warning devices: Install appropriate warning signs and illuminators (e.g., flashing lights, banners) on the transporting vehicle to increase visibility and alert other road users about the oversized load.</li> <li>- Maintain safe following distance: Ensure a safe distance is maintained between the transporting vehicle and other vehicles, allowing sufficient time and space for braking and maneuvering during unforeseen circumstances.</li> <li>- Monitor weather conditions: Keep track of local weather updates and adjust the transport schedule or routes according to changes in conditions (e.g., rain, snow, fog) to avoid unsafe driving situations.</li> <li>- Conduct regular communication with other team members: The driver should be in constant communication with support personnel and spotters using radio devices or hands-free communication systems for proper guidance and information sharing during the entire transport process.</li> <li>- Follow traffic rules and regulations: Adhere to all relevant traffic rules and signals, including speed limits, traffic signs, and road markings, to minimise any risk of collision or accidents during transport.</li> <li>- Post-transport inspection: Upon arrival at the destination, perform another thorough visual inspection of the Scorpion 8x4 Screening Plant to ensure that no damage occurred during transportation and all safety mechanisms are still intact for further operations.</li> </ul>	
3. Set-up	Crushing hazards from plant components, Entanglement in moving parts	3H	<ul style="list-style-type: none"> <li>- Comprehensive pre-operational inspection: Conduct a thorough visual inspection of the Scorpion 8x4 Screening Plant for any visible defects, paying close attention to moving parts and potential crushing hazards from plant components.</li> <li>- Establish exclusion zones: Clearly demarcate exclusion zones around the plant to prevent unauthorised personnel from approaching the plant while it is in operation.</li> <li>- Emergency stop mechanisms: Equip the screening plant with functional emergency stop switches in easily accessible locations, ensuring that all operators are familiar with their use in case of an emergency.</li> <li>- Regular maintenance checks: Schedule regular maintenance checks to ensure all parts of the plant are functioning correctly, well-maintained and free of damage or wear.</li> <li>- Guarding and physical barriers: Install appropriate guarding around moving parts to prevent entanglement and potential injury, particularly focusing on conveyor belts, rollers, and pulleys.</li> </ul>	1L

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			<ul style="list-style-type: none"> <li>- Training and competency: Ensure all workers operating the Scorpion 8x4 Screening Plant have received adequate training and are competent in identifying and managing the specific risks associated with this equipment.</li> <li>- Personal Protective Equipment (PPE): Require all workers involved in the setup and operation of the screening plant to wear appropriate PPE, including hard hats, safety glasses, gloves, and high-visibility vests.</li> <li>- Lockout/tag-out procedures: Implement lockout/tag-out protocols when performing service work or maintenance on the plant, rendering the system inoperable and preventing accidental start-up.</li> <li>- Communication and signage: Communicate critical safety information, such as warnings, safe operating instructions, and emergency procedures, through clear and visible signage placed around the screening plant.</li> <li>- Monitoring and supervision: Provide consistent supervision during set-up processes to ensure workers remain aware of potential hazards and comply with risk control measures outlined in the Safe Work Method Statement (SWMS).</li> <li>- Incident reporting and investigation: Establish procedures for workers to report incidents and near misses promptly, facilitating comprehensive investigation and implementation of corrective actions to prevent recurrence.</li> </ul>	
4. Pre-start Checks	Electrical hazards, Leaking fluids posing slip/trip hazards	2M	<div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> </div>	1L

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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
5. Operation	Miscommunication between operators, Dust inhalation	2M		1L

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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
6. Maintenance	Contact with sharp edges, Skin contact with hazardous substances			1L
7. Clearing Blockages	Being struck by ejected materials, Inadequate isolation/lockout	3H		2M



SAMPLE

SAMPLE

SAMPLE



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
12. Storage	Improper storage resulting in crush injuries or falling objects, unauthorised access leading to accidents	2M		1L

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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK

## EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

## LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCE IN ANY STATE THAT ARE NOT APPLICABLE

### Queensland & Australian Capital Territory

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

Legislation QLD: <https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws>

Codes of Practice QLD: <https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice>

Legislation ACT: <https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations>

Codes of Practice ACT: <https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice>

### Victoria

Occupational Health and Safety Act 2004

Occupational Health and Safety Regulations 2017

Legislation VIC: <https://www.worksafe.vic.gov.au/occupational-health-and-safety-act-and-regulations>

Codes of Practice VIC: <https://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice>

### New South Wales

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: <https://www.safework.nsw.gov.au/legal-obligations/legislation>

Codes of Practice NSW: <https://www.safework.nsw.gov.au/resource-library/codes-of-practice>

### Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: <https://www.commerce.wa.gov.au/worksafe/legislation>

Codes of Practice WA: <https://www.commerce.wa.gov.au/worksafe/codes-practice>

### Northern Territory

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulations 2012

Legislation NT: <https://www.worksafe.nt.gov.au/laws-and-compliance/workplace-safety-laws>

Codes of Practice NT: <https://www.worksafe.nt.gov.au/laws-and-compliance/codes-of-practice>

### Safe Work Australia Links

Law and Regulation (All States): <https://www.safeworkaustralia.gov.au/law-and-regulation>

Model Codes of Practice: <https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice>

### Model Codes of Practice

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work

### South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: <https://www.safework.sa.gov.au/resources/legislation>

Codes of Practice for SA: <https://www.safework.sa.gov.au/workplaces/codes-of-practice#COPs>

### Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: <https://www.worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations>

Codes of Practice for TAS: <https://www.worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice>

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

## SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Signature	Date

## SAFE WORK METHOD STATEMENT MONITORING AND REVIEW

**The SWMS must be reviewed regularly** to make sure it remains effective and must be reviewed (and revised if necessary) if relevant control measures are revised. The review must be carried out in consultation with workers (including contractors and sub-contractors) who may be affected by the operation of the SWMS and their health and safety representatives who represented that work group at the workplace.

When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that will be involved in the work must be provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.

**The SWMS must be monitored regularly** for the effectiveness of ensuring hazard controls are effective in reducing the risk of incidents, keeping the workplace safe for all personnel. The person responsible for monitoring the effectiveness of the Safe Work Method Statement should employ a multi-faceted approach which includes but is not limited to:

1. Spot Checks.
2. Consultation with workers, contractors and sub-contractors.
3. Internal audits on a continual basis.

An approach of continuous improvement, promptly recording inconsistencies or deficiencies, followed up by immediate corrective action and consultation with all relevant personnel ensures that the PCBU is consistently developing ever-improving systems of safe work principles.

REVIEW NUMBER	1	2	3	4	5	6	7
NAME							
INITIALS							
DATE							



### SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	COMMENTS
The company details have been entered, including the project name and address.	<input checked="" type="checkbox"/>	
All relevant personnel consulted during the development of the SWMS.	<input checked="" type="checkbox"/>	
Name, signature, position and date signed of the person approving the SWMS.	<input type="checkbox"/>	
Specific personnel and qualifications, experience is noted in the SWMS.	<input checked="" type="checkbox"/>	
Provides a step-by-step process of tasks required to carry out the activity or task.	<input checked="" type="checkbox"/>	
Adequate risk assessment of any identified hazards has been completed.	<input checked="" type="checkbox"/>	
Foreseeable hazards are identified and documented for each step.	<input checked="" type="checkbox"/>	
Any hazards listed in any site risk assessments have been added to the SWMS.	<input checked="" type="checkbox"/>	
SWMS initial risk (IR) column as well as residual risk (RR) column completed.	<input checked="" type="checkbox"/>	
Check control measures added to the SWMS are the most effective solutions.	<input checked="" type="checkbox"/>	
Responsible person is assigned and listed on the SWMS for the implementation of control measures.	<input checked="" type="checkbox"/>	
Permit or licenses requirements specified, such as Hot Work, Electrical Work, Work at Heights etc.	<input checked="" type="checkbox"/>	
SWMS identifies plant and equipment to be used.	<input checked="" type="checkbox"/>	
Details of inspection checks required for any equipment listed are noted on the SWMS.	<input checked="" type="checkbox"/>	
Describes any mandatory qualifications, experience, training or skills required to perform the work.	<input checked="" type="checkbox"/>	
Applicable personal protective equipment is selected on the SWMS.	<input checked="" type="checkbox"/>	
Reflects and documents any legislative references and/or Australian Standards.	<input checked="" type="checkbox"/>	
Identifies any hazardous substances used with specific control measures in line with any SDS.	<input checked="" type="checkbox"/>	
REVIEWED BY		
SIGNATURE		
DATE REVIEWED		
DATE COMPLETED		