

| Safe Use Of Oxyacetyl | ene SAFE WORK METHO | D STATEMENT (SWMS) | | | | | |
|--|---|---|-------------------|--|--|--|--|
| TASK | OR ACTIVITY: Safe Use Of Oxyac | etylene | | | | | |
| Business Name: [Company Name] | | ABN: [ABN] | SWMS# | | | | |
| Business Address: [Company Address] | | | | | | | |
| Contact Person: | Phone: [Phone] | E fil: | | | | | |
| THIS SAFE WORK METHOD | STATEMENT IS APPROVED BY | THE POST THE PROJECT | | | | | |
| Under the Work Health and Safety Regulation (WHS Regulation), a person conducting a business or undertaking (r 3U) is required to the proposed work starts. | | | | | | | |
| Full Name: | | | | | | | |
| Signature: | | Title: | Date: | | | | |
| Details of the person(s) responsible for ensuring implementation, monitoring | compliance of the SWMS well as review | s and modifications of the SWMS. | | | | | |
| Full Name: | | Title: | Phone: | | | | |
| ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WMS. ST HAVE THE FOLLOWING COMMUNICATED | N. 1E AND DATED SIGNATURE OF A CO. MUNICATED TO IN THE DEVELO | LL RELEVANT PERSONNEL WHO HAVE B PMENT AND APPROVAL OF THIS SWMS | EEN CONSULTED AND | | | | |
| Safety meetings or toolbox talks will be sched ed in accordance with agislative requirements to first identify any site hazards, hazards and then to further take steps to either the condition of the condition o | NAME | SIGNATURE | DATE | | | | |
| If an incident or a near miss occurs, all work must structure attely. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity. | | | | | | | |
| Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel. | | | | | | | |
| The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident. | | | | | | | |



| | | CLI | ENT OR PRINCIPAL | CONTRACTOR D | ETAILS | | | | |
|-----------------------------|------------------------------|-------------------------------|----------------------|--|--|---------------------------|----------------------|--|--|
| Client: | | | | | | SCOPE OF WORKS | | | |
| Project Name: | | | | | Provide a detailed description of the specific work being carried out (otherwise | | | | |
| Project Address: | | | | | known as cope of works). | | | | |
| Project Manager: | | | | | | | | | |
| Contact Phone: | | | | | | | | | |
| Project Manager Sig | nature: | | | | | | | | |
| Date SWMS supplie | d to Project Manager: | | | | | | | | |
| | | ANY HIGH- | RISK CON PUCT | N' JRK BEING | CARRIED OUT | | | | |
| ☐ involves a risk of a pe | erson falling more than 2 m | neters. | | is carried out on or near pressurised gas mains or piping. | | | | | |
| is carried out on a tel | ecommunication tower. | | $H \cap H$ | is carried out on | or near chemical, fuel or refrig | erant lines. | | | |
| ☐ involves demolition o | f an element of a structure | that is load-be n. | | is carried out on or near energised electrical installations or services. | | | | | |
| ☐ involves demolition o | f an element related to the | physical integrit of a str | 3. | is carried out in an area that may have a contaminated or flammable atmosphere. | | | | | |
| ☐ involves, or is likely to | o involve, disturbing a | tos. | | involves tilt-up or precast concrete. | | | | | |
| involves structural alt | eration or repair that re | upp to p | prevent collapse. | is carried out on, in or adjacent to a road, railway, shipping lane or other traffic corridor. | | | | | |
| is carried out in or ne | ar a confined space. | | | is carried out in a | an area of a workplace where t | here is any movement of p | owered mobile plant. | | |
| is carried out in/near | a shaft or trench deeper th | nan 1.5m or tunnel involvin | g use of explosives. | is carried out in a | areas with artificial extremes of | temperature. | | | |
| is carried out in or ne | ar water or other liquid tha | t involves a risk of drowning | ng. | ☐ involves diving w | vork. | | | | |
| | | ANY HI | IGH-RISK MACHINER | RY OR EQUIPMEN | IT NEARBY | | | | |
| Forklift | ☐ Crane/s | ☐ Hoist/s | ☐ Excavator | ☐ Backhoe/Loader | ☐ Boom Lift | ☐ EWP | ☐ Genie Lift | | |
| ☐ Trencher | ☐ Drilling Rig | ☐ Trucks | Formwork | ☐ Bobcat | ☐ Flammable Gas | ☐ Fuel | ☐ Dozer | | |
| ☐ High Voltage | ☐ Mulcher | ☐ Tilt-up Panels | Roller | ☐ Scissor Lift | ☐ Tractor | Other - | | | |





PERL NAL TECTIVE EQUIPMENT (PPE)

| FOOT PROTECTION | HAND PROTECTION | HEAD PROTECTION | HEARING PPOTECTION | PROTE | SPIRATORY P STECTION | FACE PROTECTION | HIGH-VIS CLOTHING | PROTECTIVE CLOTHING | FALL PROTECTION | SUN PROTECTION | HAIR/JEWELLERY SECURED |
|--------------------|--------------------|--------------------|-----------------------|-------|-------------------------|--------------------|----------------------|------------------------|--------------------|-------------------|---------------------------|
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| | | | | | | | | | | | |

Select me appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).

Note: A SWMS must be reviewed regularly to make sure it remains effective. A SWMS must be reviewed (and revised if necessary) if relevant control measures are revised. The review process should be carried out in consultation with workers (including contractors and subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who represented that work group at the workplace.

When a SWMS has been revised, the person conducting a business or undertaking must ensure all:

- 1. persons involved in the work are advised that a revision has been made and how they can access the revised SWMS;
- 2. persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS: and.
- 3. workers that will be involved in the work are provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.



| JOB STEP | POTENTIAL HAZARDS | IR | CONTROL MEASURES | RR | RESPONSIBLE PERSON |
|---------------------|---|-----------------|---|------------------|--------------------|
| SPECIFIC WORK STEPS | HAZARDS THAT MAY ARISE | INITIAL RISK | SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS | RESIDUAL RISK | NAME OF PERSON |
| 1. Preparation | Incorrect setup, Poorly ventilated area | ЗН | Ensure that all workers who handle and operate oxyacetylene equipment have received adequate training and are competent in safe work practices. Inspect and assess the workspace before set us up the equipment to ensure it has proper ventilation and a clear floor plan, fire to om obstacles and trip hazards. Establish appropriate signage and barriers and the designated working area to prevent entry by unauthorised persons or vehice. Always follow the manufact on its guidelines and commens as procedures for assembling and setting up oxy setylene equipment. Inspect hoses, replace to torch, and other oxyacetylene equipment components for leaks or size for wear an etear, a place any smaged or missing parts prior to use. Protocy seculates as anders on cylinger carts or within designated holding brack is a prevention from falling or becoming dislodged during operation. Use in ship the arready sand check valves to minimise the risk of flame reaching the oxygen and a hylene is cylinders. Make so that the extinguishers and other emergency equipment (e.g., eyenish) and swetty showers) are readily available and in good operational conditions the worksite. tilise a gas leak detection system or conduct regular checks with an approved gas leadetector throughout the process. Perform regular air quality testing to ensure that the air in the workspace is safe and free from dangerous gas concentrations. Encourage workers to take breaks and rotate tasks regularly to avoid fatigue, which could lead to incorrect setup or poor awareness of workspace ventilation issues. Develop and enforce a lockout/tagout procedure when equipment is not in use; this will help prevent accidental activation while others are nearby or working in the area. Conduct regular toolbox talks and safety meetings to refresh workers' understanding of safe use of oxyacetylene equipment, including the importance of proper setup and good ventillation.<!--</td--><td>2M</td><td></td> | 2M | |
| 2. Equipment Check | Faulty equipment, Insufficient PPE | ЗН | Regular inspection and maintenance of oxyacetylene equipment should be scheduled and conducted by a qualified professional to ensure that all components are in proper working condition. Prior to use, workers must visually inspect all equipment for any signs of wear, damage, or malfunction. | 1L | |



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| | | | Workers must be trained on the correct procedure for checking gas cylinders, regulators, hoses, torches, and other associated equipment before commencing work. Personal Protective Equipment (PPE) must be vovided to all workers as per workplace guidelines, including but not limit to safety gongles, gloves, flame-resistant clothing, and appropriate footwean. Workers must be educated on the importance of partial processors. Workers must be educated on the importance of partial processors. Establish and enforcationality to replace or upgrate their PPE bend on wear and tear. Establish and enforcationality to the proper storage and maintenance of PPE to prevent degradate vands as ure it officacy during use. Conduct to ax talks or mesher to hing consess periodically to discuss and reinforces knowning on purpose equipment excess and PPE usage procedures. Important a clean porting system for workers to report any faulty or damaged equipment at a clean porting system for workers to report any faulty or damaged equipment. It their a pervisor, ensuring prompt repair or replacement before use. Installa arria signs and instructional posters in designated areas where payacet the endormal wear appropriate PPE. Encourse a culture of open communication and collaboration among team embers, ostering an environment in which workers feel comfortable discussing pointial issues and concerns related to equipment and PPE. Develop and maintain an up-to-date inventory of oxyacetylene equipment, tracking usage and maintenance records to help mitigate the risk of hazardous situations arising from faulty equipment. Periodically review and update Workplace Health and Safety policies and procedures relating to the use of oxyacetylene equipment and PPE, ensuring they remain relevant and effective in addressing the associated hazards. Conduct regular internal and external audits of safety practices, processes, and equipment to ide | | |
| 3. Cylinder Handling | Incorrect handling, Leaks or spills | 2M | Proper Training: Ensure that all personnel handling the oxyacetylene cylinders have received adequate training in safe handling, storage, and use of these cylinders. Inspection: Regularly inspect the cylinders for any signs of leaks, damage, or wear before and after use. Use of PPE: Ensure that operators wear appropriate personal protective equipment (PPE), such as safety gloves, long-sleeved clothing, and closed-toe shoes while handling and working with oxyacetylene cylinders. | 1L | |



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| | | | Correct Transportation Methods: Transport the cylinders using a cylinder trolley, handcart, or other approved methods to minimise the risk of dropping or damaging them. | | |
| | | | - Securing Cylinders: Secure the cylinders in a coright position using brackets, clamps, or straps during transportation and the they are stored. | | |
| | | | - Proper Ventilation: Ensure the work area is any potential leaks or spills. | | |
| | | | - Leak detection: Implement eriodic leak detection process using soap solution or designated leak detection so tions on the cylind sometions. | | |
| | | | - Segregation of Iran part le Marrials: Store oxygen and fuel gas cylinders separately in designated strategy and a away from combustible materials, heat sources, and mitton points | | |
| | | | - Cyling Main, ance follow manufacturer guidelines for maintaining the integrity of the cycles, in comparegular maintenance checks, cleaning valves and regulars, and keeping the area around the cylinders clean and free of debris. | | |
| | | | - Emergincy ocedure: Develop and communicate clear emergency procedures for inciding the second seco | | |
| 4. Hose Inspection | Damage, kinks, leaks | 2M | | 1L | |
| 4. Hose inspection | Darriage, Kirks, Ieaks | 2.00 | | i E | |



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| | | | | | |
| 5. Regulator Setup | Improper pressure settings, Leakage | ЗН | | 2M | |



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| 6. Lighting Torch | Gas release, Ignition issue | 3H | | 2M | |
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| SPECIFIC WORK STEPS | HAZARDS THAT MAY ARISE | INITIAL RISK | SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS | RESIDUAL RISK | NAME OF PERSON |
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| 7. Cutting or Welding | Inadequate skill, Accidental ignition | ЗН | | 2M | |



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| JOB STEP | POTENTIAL HAZARDS | IR | CONTROL MEASURES | RR | RESPONSIBLE PERSON |
|-------------------------------|---|-----------------|--|------------------------|------------------------------------|
| JOB STEP SPECIFIC WORK STEPS | POTENTIAL HAZARDS HAZARDS THAT MAY ARISE | IR INITIAL RISK | SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS | RR RESIDUAL RISK | RESPONSIBLE PERSON NAME OF PERSON |
| | | | | | |
| 8. Shutdown Procedure | Residual pressure, Burn hazards | 2M | | 1L | |



| JOB STEP | POTENTIAL HAZARDS | IR | CONTROL MEASURES | RR | RESPONSIBLE PERSON |
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| 9. Maintenance | Poor maintenance, Equipment failure | 2M | | 1L | |



| JOB STEP | POTENTIAL HAZARDS | IR | CONTROL MEASURES | RR | RESPONSIBLE PERSON |
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| | | | | | |
| 10. Storage | Insecure storage, Figuriazaros | Z-IVÍ | | 1L | |



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| | | | | | |
| 11. Emergency Response | Delayed response, In Legues training | | | 2M | |



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| 12. Housekeeping | Tripping hazards, uttered workspace | 2M | | 1L | |



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EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE OF AT ARE NOT APPLICABLE.

Queensland & Australian Capital Territory

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

 $\textbf{Legislation QLD:} \ \underline{\textbf{https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws}$

Codes of Practice QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice Legislation ACT: https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

New South Wales

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislati

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis > odes-or racti

Northern Territory

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 2011

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo_place-

Codes of Practice NT: https://worksafe.nt.gov.au/5

South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: https://www.safework.sa.gov.au/resources/legislation

Codes of Practice for SA: https://www.safework.sa.gov.au/work_aces/codes-of-practice#COPs

Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

Victoria

Occupational Health al. Safety Act

Occupational Health and afety gulations 2017

Legis on VIC: https://www.safe.vic.gov.au/occupational-health-and-safety-act-and-

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des on actice VI autros://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: https://www.commerce.wa.gov.au/worksafe/legislation

Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

Safe Work Australia Links

Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice

Model Codes of Practice

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work



SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

| Worker Name | Pos | sition | Signature | Date | Time | Supe | ervisor |
|--|--|---|--|---|--|--|--|
| | | | | Date: | | | |
| | | | | Date | | | |
| | | | | L te: | | | |
| | | | AV | Date: | | | |
| | | | | Date: | | | |
| | | | | Date: | | | |
| | | | | Date: | | | |
| | | SAF WC A | STATEMENT | MONITORING AND R | EVIEW | | |
| The SWMS must be reviewer revised if necessary) if releval consultation with workers (inc of the SWMS and their health workplace. When the SWMS has been readvised that a revision has be who will need to change a wo a way that will enable them to will be involved in the work methem to understand and imple | nt control measu- luding contractors and sub- and safety representatives evised the PCBU must ensi- even made and how they cal rk procedure or system as implement their duties cor ust be provided with the rel | contract s) who may be a s who re esented that wor are that all persons involve a access the revised SWM a result of the revised SWM as isstently with the revised SWM. | should be carried out in ffected by the operation rk group at the d with the work are S, including all persons advised of the changes in SWMS. All workers that | effective in reducing the person responsible for memploy a multi-faceted a 1. Spot Checks. 2. Consultation v. 3. Internal audits An approach of continuo followed up by immediate | nitored regularly for the exist of incidents, keeping the onitoring the effectiveness peroach which includes but with workers, contractors at on a continual basis. The improvement, promptly be corrective action and contently developing ever-improvement. | ne workplace safe for all of the Safe Work Method is not limited to: and sub-contractors. recording inconsistencies sultation with all relevan | personnel. The od Statement should statement should so or deficiencies, at personnel ensures |
| REVIEW NUMBER | □ 1 | □ 2 | □ 3 | □ 4 | □ 5 | □ 6 | □ 7 |
| NAME | | | | | | | |
| INITIALS | | | | | | | |
| DATE | | | | | | | |



SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

| ITEMS WHICH MUST BE INCLUDED IN THE SWMS | COMPLETED | TO BE DONE | COMMENTS |
|---|-----------|------------|----------|
| | | | |
| The company details have been entered, including the project name and address. | | | |
| Names and signatures of all relevant personnel consulted during the development of the SWMS. | | P P | |
| Name, signature, position and date signed of the person approving the SWMS. | | | |
| Specific personnel and qualifications, experience is noted in the SWMS. | P | | |
| Provides a step-by-step process of tasks required to carry out the activity or task. | | | |
| Adequate risk assessment of any identified hazards has been completed. | | | |
| Foreseeable hazards are identified and documented for each step. | | | |
| Any hazards listed in any site risk assessments have been added to the SWh | | | |
| SWMS initial risk (IR) column as well as residual risk (RR) columns completed. | | | |
| Check control measures added to the SWMS are the most effecting so tions. | | | |
| Responsible person is assigned and listed on the SWMS for the imperent of continue assures. | | | |
| Permit requirements specified, such as Hot Work, Veralt Heights etc. | | | |
| SWMS identifies plant and equipment to be u d. | | | |
| Details of inspection checks required for any equipment listed are noted on the SWMS. | | | |
| Describes any mandatory qualifications, experience raining skills required to perform the work. | | | |
| Applicable personal protective equipment is selected on the SWMS. | | | |
| Lists any required permits or licenses. | | | |
| Reflects and documents any legislative references and/or Australian Standards. | | | |
| dentifies any hazardous substances used with specific control measures in line with any SDS. | | | |
| | | | |
| REVIEWED BY | DATE R | EVIEWED | |
| SIGNATURE | DATE CO | MPLETED | |