

Retort Cooker S	SAFE WORK METHOD STA	TEMENT (SWMS)	
1	TASK OR ACTIVITY: Retort Cook	er	
Business Name: [Company Name]		ABN: [ABN]	SWMS#
Business Address: [Company Address]			
Contact Person:	Phone: [Phone]	E fil:	
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE POST THE PROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a person conductor the proposed work starts.	cting a business or undertaking (r 3U) is	required to turn at a safe work method s	tatement (SWMS) is prepared before
Full Name:			
Signature:		Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring	compliance of the SWMS well as review	s and modifications of the SWMS.	
Full Name:		Title:	Phone:
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS VMS. ST HAVE THE FOLLOWING COMMUNICATED	N. 1E AND DATED SIGNATURE OF A CO. MUNICATED TO IN THE DEVELO	LL RELEVANT PERSONNEL WHO HAVE B PMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND
Safety meetings or toolbox talks will be sched ed in accordance with egislative requirements to first identify any site hazards, conditions unical those hazards and then to further take steps to either the conditions of the cond	NAME	SIGNATURE	DATE
If an incident or a near miss occurs, all work must structure attely. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.			
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.			
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.			



	CLIENT OR PRINCIPAL CONTRACTOR DETAILS										
Client:						SCOPE OF WORKS					
Project Name:					Provide a detailed description of the specific work being carried out (otherwise						
Project Address:					known as cope of works).						
Project Manager:											
Contact Phone:											
Project Manager Sig	nature:										
Date SWMS supplie	d to Project Manager:										
		ANY HIGH-	RISK CON PUCT	N' JRK BEING	CARRIED OUT						
☐ involves a risk of a pe	erson falling more than 2 m	neters.		is carried out on or near pressurised gas mains or piping.							
is carried out on a tel	ecommunication tower.	`	M + M	is carried out on	or near chemical, fuel or refrig	erant lines.					
☐ involves demolition o	f an element of a structure	that is load-be n.		is carried out on or near energised electrical installations or services.							
☐ involves demolition o	f an element related to the	physical integrit of a str	3.	is carried out in an area that may have a contaminated or flammable atmosphere.							
☐ involves, or is likely to	o involve, disturbing a	tos.		☐ involves tilt-up or precast concrete.							
involves structural alt	eration or repair that re	upp to p	prevent collapse.	is carried out on, in or adjacent to a road, railway, shipping lane or other traffic corridor.							
is carried out in or ne	ar a confined space.			is carried out in an area of a workplace where there is any movement of powered mobile plant.							
is carried out in/near	a shaft or trench deeper th	nan 1.5m or tunnel involvin	g use of explosives.	is carried out in a	areas with artificial extremes of	temperature.					
is carried out in or ne	ar water or other liquid tha	t involves a risk of drowning	ng.	☐ involves diving w	vork.						
		ANY HI	IGH-RISK MACHINER	RY OR EQUIPMEN	IT NEARBY						
Forklift	☐ Crane/s	☐ Hoist/s	☐ Excavator	☐ Backhoe/Loader	☐ Boom Lift	☐ EWP	☐ Genie Lift				
☐ Trencher	☐ Drilling Rig	☐ Trucks	Formwork	☐ Bobcat	☐ Flammable Gas	☐ Fuel	☐ Dozer				
☐ High Voltage	☐ Mulcher	☐ Tilt-up Panels	Roller	☐ Scissor Lift	☐ Tractor	Other -					





PERL NAL TECTIVE EQUIPMENT (PPE)

FOOT PROTECTION	HAND PROTECTION	HEAD PROTECTION	HEARING PPOTECTION	PROTE	SPIRATORY P STECTION	FACE PROTECTION	HIGH-VIS CLOTHING	PROTECTIVE CLOTHING	FALL PROTECTION	SUN PROTECTION	HAIR/JEWELLERY SECURED
			A								

Select me appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).

Note: A SWMS must be reviewed regularly to make sure it remains effective. A SWMS must be reviewed (and revised if necessary) if relevant control measures are revised. The review process should be carried out in consultation with workers (including contractors and subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who represented that work group at the workplace.

When a SWMS has been revised, the person conducting a business or undertaking must ensure all:

- 1. persons involved in the work are advised that a revision has been made and how they can access the revised SWMS;
- 2. persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS: and.
- 3. workers that will be involved in the work are provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
1. Preparation	Slips, trips and falls, Fire hazards	2M	 - Ensure all workers involved in the operation of the Retort Cooker receive thorough training on safety protocols and hazard identification ocluding potential slips, trips, falls, and fire hazards. - Keep the work area clean and clutter-free pregularly removing debris, excess materials, or any obstructions to maintain conswalkward and reduce the risk of slips, trips, or falls. - Utilise appropriate anti-slip floor coverings or montin specific to as where slips and trips might occur due to wet or reasy surfaces. - Mark out designate to thways and work zones usin anyh-visibility lines or barriers, ensuring to opens a ratio between pednistrian and equipment traffic. - Store all flat gable materies according to anufacturer's guidelines and ensure they are kept any from cential source or ignition. - Regist inspect or maintain fire extinguishers, fire alarm systems, and emerging the xits, entring they are functional and easily accessible in case of a fire inciden. - Conductor truth trisk assessments of the workspace to identify and address pontial azards to actively, including those associated with slips, trips, falls, and fires. - Provide parsonal protective equipment (PPE) to employees working with the Retort to ker, such as non-slip footwear, gloves, and safety goggles, and enforce its use during all relevant operations. - Implement a clear communication strategy that enables quick reporting and response to identified hazards or incidents in the workplace, prioritising employee wellbeing and minimising the risk of accidents. - Organise regular safety briefings and toolbox talks to reinforce knowledge regarding hazards and preventative measures, encouraging ongoing vigilance and a proactive approach to workplace safety. 	1L	
2. Loading Materials	Manual handling injuries, Struck by moving objects	3H	 Proper training: Ensure all workers involved in loading materials have received appropriate training in manual handling techniques, as well as awareness of the potential risks associated with struck-by hazards. Use of appropriate lifting equipment: Utilise pallet jacks, trolleys or forklifts where necessary to minimise manual handling of heavy or bulky items when loading materials into the retort cooker. Limit weight of materials: Implement weight restrictions on individual items to be manually handled and ensure they are clearly marked, reducing the risk of injury due to overexertion or improper lifting techniques. Clear communication and team coordination: Develop and enforce clear communication protocols for workers during the loading process, ensuring everyone 	2M	



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		THE C	is aware of their roles and responsibilities, as well as the location of all moving objects. - Safe lifting techniques: Reinforce the use of propositing techniques among workers, including bending at the knees and knowing the back straight, to reduce strain and avoid manual handling injuries. - Housekeeping: Maintain a clean and clutter see wors area around the retort cooker to minimise trip and fall hazards, while also proceeds. - Personal protective equipment (PPE): Ensure all to ker over appropriate PPE such as steel-toed by and globals, to protect them an potential injuries caused	NOX	
			- Supervision and monitorin. Assign a design and supervisor to monitor the loading process closely ensuring a stall continuous are being followed consistently and to any polytopia to as are promptly addressed. - Traffirm mageme. Create designated pedestrian walkways and exclusion zones around be anticoopy minimising the chance of workers being struck by moving objects a very as in the area. - ad stability: Inclement procedures to ensure all materials are properly secured and a bik before attempting to load them into the retort cooker, reducing the risk of coiden aused by shifting or falling loads. - pergency preparedness: Develop and enforce a clear emergency response plan for potential incidents that may occur during the loading process, ensuring all workers are aware of their roles in the event of an accident or injury.		
	5		 Ensure all employees, contractors, and visitors on site are aware of the potential hazards by displaying highly visible warning signs at strategic points near the Retort Cooker area. Provide comprehensive training to all employees who will operate the Retort Cooker, ensuring they understand the risks, required safety procedures, and how to respond in case of an emergency. 		
3. Retort Cooker Settings	Thermal burns, Electrical shocks	3H	- Schedule regular maintenance checks for the Retort Cooker and its electrical components to ensure all equipment remains in good working order and minimise the risk of electrical shocks.	1L	
			- Equip workers with appropriate Personal Protective Equipment (PPE) such as heat-resistant gloves and protective eyewear to minimise the potential for burns while operating the Retort Cooker.		
			- Implement lockout/tagout procedures to isolate energy sources during repair or maintenance activities, preventing accidental energization and exposure to electrical hazards.		



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			- Clearly mark the temperatures at which temperature-sensitive materials can be safely handled and monitor temperatures on control panels to reduce the risk of thermal burns from overheating.		
			- Set up a safe and efficient working environment around the Retort Cooker; this includes keeping the floor clear of trip hazar and ensuring adequate space for staff to move around.		
			- Establish time limits for employees operating exposure to high temperatures and decrease the elihood of its by.		
			- Develop emergency response rocedures, including safe polation methods and immediate first aid transport for a idents involving by a or electric shock, as well as regular drills to amilian work, with these protocols.		
			- Store flam, the and rear the mater of a war from the Retort Cooker area to preven possible fires or colosions restricted from inadvertent contact with the equit of the restricted from the Retort Cooker area to prevent possible fires or colosions restricted from inadvertent contact with the equit of the restricted from the Retort Cooker area to prevent possible fires or colosions restricted from the Retort Cooker area to prevent possible fires or colosions restricted from the Retort Cooker area to prevent possible fires or colosions restricted from the Retort Cooker area to prevent possible fires or colosions restricted from the Retort Cooker area to prevent possible fires or colosions restricted from the Retort Cooker area to prevent possible fires or colosions restricted from the Retort Cooker area to prevent possible fires or colosions restricted from the Retort Cooker area to prevent possible fires or colosions restricted from the Retort Cooker area to prevent possible fires or colosions restricted from the Retort Cooker area to prevent possible for the Retort Cooker area to prevent p		
			- Incolors regular aspections of electrical cables and connections to promptly detect and a fress are issues or irregularities that may pose a risk for electric shock. - ep ex ipmen focumentation, safety instructions, and operating procedures		
			reaction of the Retort Cooker.		
			Encourage open communication and reporting among workers to promptly identify a address any potential hazards, lapses in procedure, or near-miss incidents, pre-noting continuous improvement in safety practices.		
4. Inspection & Maintenance	Chemical exposure, Inadequate lockout/tagout	2M		1L	



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5. Start-up Procedure	Ejected materials, Equipment failure	ЗН		2M	



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6. Cooking Process	Overheating, Pressure build-up	3H		1L	



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7. Unloading Materials	Manual handling in ves, Struck by falling objects	ЗН		2M	



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8. Sample Testing	Chemical contact, Biological contamination	2M		1L	



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9. Shutdown Procedure	Thermal cool-down issues, Trapped energy	2M		1L	



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10. Cleaning & Sanitizing	Improper PPE, Exposure to harmful chemicals	2M		1L	



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11. Post-operation Monitoring	Gas leaks, Potential pressure hazards	2M		1L	



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12. Documentation & Record Keeping	Data errors, Inaccurate reporting	1L		1L	



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EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE OF AT ARE NOT APPLICABLE.

Queensland & Australian Capital Territory

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

Legislation QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws

Codes of Practice QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice Legislation ACT: https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

New South Wales

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislative

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis > odes-or racti

Northern Territory

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 201

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo_place-syllaws

Codes of Practice NT: https://worksafe.nt.gov.au/5

South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: https://www.safework.sa.gov.au/resources/legislation

Codes of Practice for SA: https://www.safework.sa.gov.au/work_aces/codes-of-practice#COPs

Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

Victoria

Occupational Health al. Safety Act

Occupational Health and afety gulations 2017

Legis on VIC: https://www.ksafe.vic.gov.au/occupational-health-and-safety-act-and-

gulat

des on actice VIC attps://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: https://www.commerce.wa.gov.au/worksafe/legislation

Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

Safe Work Australia Links

Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice

Model Codes of Practice

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work



SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Pos	sition	Signature	Date	Time	Supe	ervisor
				Date:			
				Date			
				L te:			
			AV	Date:			
				Date:			
				Date:			
				Date:			
		SAF WC A	STATEMENT	MONITORING AND R	EVIEW		
The SWMS must be reviewed regularly to reach the sure it remains effective and must be reviewed (and revised if necessary) if relevant control measurements are subcontracted by the operation of the SWMS and their health and safety representatives who reduces that work group at the workplace. When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that will be involved in the work must be provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.			The SWMS must be monitored regularly for the effectiveness of ensuring hazard controls are effective in reducing the risk of incidents, keeping the workplace safe for all personnel. The person responsible for monitoring the effectiveness of the Safe Work Method Statement should employ a multi-faceted approach which includes but is not limited to: 1. Spot Checks. 2. Consultation with workers, contractors and sub-contractors. 3. Internal audits on a continual basis. An approach of continuous improvement, promptly recording inconsistencies or deficiencies, followed up by immediate corrective action and consultation with all relevant personnel ensures that the PCBU is consistently developing ever-improving systems of safe work principles.				
REVIEW NUMBER	□ 1	□ 2	□ 3	□ 4	□ 5	□ 6	□ 7
NAME							
INITIALS							
DATE							



SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS
The company details have been entered, including the project name and address.			
Names and signatures of all relevant personnel consulted during the development of the SWMS.		P P	
Name, signature, position and date signed of the person approving the SWMS.			
Specific personnel and qualifications, experience is noted in the SWMS.	P		
Provides a step-by-step process of tasks required to carry out the activity or task.			
Adequate risk assessment of any identified hazards has been completed.			
Foreseeable hazards are identified and documented for each step.			
Any hazards listed in any site risk assessments have been added to the SWh			
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.			
Check control measures added to the SWMS are the most effecting so tions.			
Responsible person is assigned and listed on the SWMS for the imperent of continue assures.			
Permit requirements specified, such as Hot Work, Veralt Heights etc.			
SWMS identifies plant and equipment to be u d.			
Details of inspection checks required for any equipment listed are noted on the SWMS.			
Describes any mandatory qualifications, experience raining skills required to perform the work.			
Applicable personal protective equipment is selected on the SWMS.			
Lists any required permits or licenses.			
Reflects and documents any legislative references and/or Australian Standards.			
dentifies any hazardous substances used with specific control measures in line with any SDS.			
REVIEWED BY	DATE R	EVIEWED	
SIGNATURE	DATE CO	MPLETED	