

Quick-Set Truss Pres	ss SAFE WORK METHOD	STATEMENT (SWMS)	
TASH	OR ACTIVITY: Quick-Set Truss	Press	
Business Name: [Company Name]		ABN: [ABN]	SWMS#
Business Address: [Company Address]			
Contact Person:	Phone: [Phone]	E fil:	
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE POST THE PROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a person conduct the proposed work starts.	eting a business or undertaking (N 3U) is	required to ure at a safe work method s	tatement (SWMS) is prepared before
Full Name:			
Signature:		Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring a	ompliance of the SWMS well as review	s and modifications of the SWMS.	
Full Name:		Title:	Phone:
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WMS. ST HAVE THE FOLLOWING COMMUNICATED	N. 1E AND DATED SIGNATURE OF A CO. MUNICATED TO IN THE DEVELO	LL RELEVANT PERSONNEL WHO HAVE BI PMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND
Safety meetings or toolbox talks will be sched ed in accordance with egislative requirements to first identify any site hazards, conditions unical those hazards and then to further take steps to either the conditions of the conditions are or conditions.	NAME	SIGNATURE	DATE
If an incident or a near miss occurs, all work must steam ately. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.			
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.			
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.			



		CLI	ENT OR PRINCIPAL	CONTRACTOR D	ETAILS				
Client:						SCOPE OF WORKS			
Project Name:					Provide a detailed description of the specific work being carried out (otherwise				
Project Address:					known as cope of works).				
Project Manager:									
Contact Phone:									
Project Manager Sig	nature:								
Date SWMS supplie	d to Project Manager:								
		ANY HIGH-	RISK CON PUCT	N' JRK BEING	CARRIED OUT				
☐ involves a risk of a pe	erson falling more than 2 m	neters.		is carried out on or near pressurised gas mains or piping.					
is carried out on a tel	ecommunication tower.	`	M + M	is carried out on or near chemical, fuel or refrigerant lines.					
☐ involves demolition o	f an element of a structure	that is load-be n.		is carried out on or near energised electrical installations or services.					
☐ involves demolition o	f an element related to the	physical integrit of a str	3.	is carried out in an area that may have a contaminated or flammable atmosphere.					
☐ involves, or is likely to	o involve, disturbing a	tos.		☐ involves tilt-up or	r precast concrete.				
involves structural alt	eration or repair that re	upp to p	prevent collapse.	is carried out on,	, in or adjacent to a road, railwa	ay, shipping lane or other to	raffic corridor.		
is carried out in or ne	ar a confined space.			is carried out in a	an area of a workplace where t	here is any movement of p	owered mobile plant.		
is carried out in/near	a shaft or trench deeper th	nan 1.5m or tunnel involvin	g use of explosives.	is carried out in a	areas with artificial extremes of	temperature.			
is carried out in or ne	ar water or other liquid tha	t involves a risk of drowning	ng.	☐ involves diving w	vork.				
		ANY HI	IGH-RISK MACHINER	RY OR EQUIPMEN	IT NEARBY				
Forklift	☐ Crane/s	☐ Hoist/s	☐ Excavator	☐ Backhoe/Loader	☐ Boom Lift	☐ EWP	☐ Genie Lift		
☐ Trencher	☐ Drilling Rig	☐ Trucks	Formwork	☐ Bobcat	☐ Flammable Gas	☐ Fuel	☐ Dozer		
☐ High Voltage	☐ Mulcher	☐ Tilt-up Panels	Roller	☐ Scissor Lift	☐ Tractor	Other -			





PERL NAL TECTIVE EQUIPMENT (PPE)

FOOT PROTECTION	HAND PROTECTION	HEAD PROTECTION	HEARING PPOTECTION	PROTE	SPIRATORY P STECTION	FACE PROTECTION	HIGH-VIS CLOTHING	PROTECTIVE CLOTHING	FALL PROTECTION	SUN PROTECTION	HAIR/JEWELLERY SECURED
			A								

Select me appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).

Note: A SWMS must be reviewed regularly to make sure it remains effective. A SWMS must be reviewed (and revised if necessary) if relevant control measures are revised. The review process should be carried out in consultation with workers (including contractors and subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who represented that work group at the workplace.

When a SWMS has been revised, the person conducting a business or undertaking must ensure all:

- 1. persons involved in the work are advised that a revision has been made and how they can access the revised SWMS;
- 2. persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS: and.
- 3. workers that will be involved in the work are provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
1. Preparation	Falling objects, Trip hazards	ЗН	 Implement a no-go zone around the Quick-Set Truss Press work area to prevent unauthorised personnel from entering, thus minimising the risk of injuries caused by falling objects or tripping. Inspect the immediate workspace before to unning truss aress operations to ensure there are no obstructions that couldn'd to trip or ards or weaken the structure. Train workers in proper lifting techniques and hou to operate of Quick-Set Truss Press to reduce the likelihood or injuries due to improperly or ared loads. Utilise personal protocological equipment (PPE), such an aird hats, steel-toe boots, and high-visibility asts, to obect or kers from potential hazards like falling objects and trip hazar. Before each of the commod a pre-star and inspection of the truss press to identify a vissual through your pose a safety hazard, and report them to management for cological. Clear may off the esignated working space and pathways with highly visible barricad s and rigns to event workers from accidentally tripping or coming into intact with mough parts. Regular clean the work area to remove debris, tools, cords, and other items that puld per fally cause someone to trip. Regular clean the work area to remove debris, tools, cords, and other items that puld per fally cause someone to trip. Develop an emergency response plan in case of accidents or equipment malfunctions, including instructions on handling falls, trip hazards, or truss collapse scenarios. Ensure that only competent workers or trained apprentices operate the Quick-Set Truss Press under supervision to minimise the chances of human error leading to workplace accidents. Establish clear communication channels between workers using the truss press and their teammates, including signaling systems and two-way radios to facilitate coordination and avoid accidents. Establish clear communication channels between workers using the truss press and their teammates, includin	2M	
2. Equipment Setup	Electrical hazards, Pinch points	ЗН	- Thorough inspection: Before setting up the equipment, conduct a thorough inspection of all components and electrical connections to ensure they are intact, free from damage, and functioning properly.	1L	



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			 Power source check: Ensure that the Quick-Set Truss Press is connected to a reliable power source with ground fault circuit interrupters (GFCIs) to minimise the risk of electrical hazards. Equipment maintenance: Regularly maintain an equipment according to the manufacturer's guidelines to prevent potent amalfunctions or breakdowns, which may lead to electrical hazards or pinch poin. Proper training: Ensure that all workers are power trained in the safe operation and setup of the Quick-Set Truss Press, including now to identify and avoid hazards associated with electrical connections and pinch points. Personal protective to ment PE): Workers must par appropriate PPE, such as gloves and start glass to preact themselves from pinch points and other potential hazards during the quipment setup ocess. Hazard signals Clearly ast warning as near the Quick-Set Truss Press area to remit conference to the setup of the guipment setup. Guard ails of barnes: Utilise guardrails or physical barriers to protect workers from accessing tangency spinch points while setting up the Quick-Set Truss Press. Accessing tangency spinch points while setting up the Quick-Set Truss Press. Accessing tangency spinch points while setting up the Quick-Set Truss Press. Accessing tangency spinch points while setting up the Quick-Set Truss Press. Accessing tangency spinch points while setting up the Quick-Set Truss Press. Accessing tangency spinch points while setting up the Quick-Set Truss Press. Accessing tangency spinch points of the equipment to protect workers from nexpectations or startup. Accessing tangency spinch points and reduce the likelihood of accidents involving electrical hazards or pinch points. Use of proper tools: Only use approved and suitable tools for equipment setup to minimise the risk of accidents, injuries, and equipment damage that could potentially lead to electrical hazards or pinch points. <l< td=""><td></td><td></td></l<>		
3. Truss Assembly	Manual handling, Noise exposure	2M	 Proper manual handling training: Ensure that all workers involved in the truss assembly process undergo thorough training on correct lifting techniques, body posture, and practical ways to minimise strain during handling tasks. Use of mechanical aids: Incorporate the use of mechanical lifting devices such as forklifts or cranes whenever possible to reduce manual handling risks, especially for heavier trusses. Team lifting: Encourage team lifting strategies for larger and heavier trusses to distribute the load evenly among workers and avoid overexertion. 	1L	



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			- Ergonomic workstations: Design assembly workstations with proper ergonomics in mind, allowing workers to access materials and tools comfortably, reducing strain and repetitive motion injuries.		
			- Regular breaks: Encourage workers to take remar short breaks to prevent fatigue and muscle strain due to prolonged manual and ling tasks		
			- Personal protective equipment (PPE): Ensurall way as wear appropriate PPE, including gloves for better grip, safety footwear objects, and noise-cancelling earmuffs or earplus to reduce processors.		
			- Noise monitoring: Regularly a nitor noise levels a grand level meters to ensure compliance who are additional noise and mount are additional noise and mount are a required.		
			- Enclosure coisy equipment: Enclosure or in ute particularly loud machinery to reduce overally ise improved workers		
			- Equipment, including presses and lifting aids, well-many editory ure smooth and quiet operation, minimising both noise production a trisk of alfunction.		
			Signage and ammunication: Display clear signage indicating high noise areas and position uidant on expected noise protection measures. Implement effective composition strategies such as hand signals or two-way radios to minimise houting or excessive noise.		
			- sk rotation: Rotate workers between different tasks throughout the day in order to lary physical demands, reducing the risk of injury from repetitive movements and prolonged exposure.		
			- Consultation and reporting: Regularly consult with employees in relation to workplace health and safety concerns, ensuring effective reporting channels exist for any identified hazards or incidents to be addressed promptly.		
4 Press Orașetica	Crushed by truss press, Caught in	4.0		ONA	
4. Press Operation	moving parts	4A		2M	



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5. Finishing Process	Dust inhalation, Repetitive strain	2M		1L	



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6. Inspection & Quality Control	Poor lighting, Slips and trips	2M		1L	



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7. Materials Handling	Manual handling, Collision with equipment	ЗН		2M	



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8. Clean up and Waste Disposal	Heavy lifting, Slips on wet surfaces	2M		1L	
9. Maintenance & Repair	Machinery malfunctions, Electrical hazards	3H		1L	



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10. Storage of Completed Trusses	Stacking hazards, Hit by moving machinery	3H		2M	



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11. Stock Replenishment	Manual handling, Forklift incidents	3H		1L	



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12. Documenting and Reporting	Ergonomic hazaro Miscomma hation risks	2M		1L	



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EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE OF AT ARE NOT APPLICABLE.

Queensland & Australian Capital Territory

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

 $\textbf{Legislation QLD:} \ \underline{\textbf{https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws}$

Codes of Practice QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice Legislation ACT: https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

New South Wales

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislati

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis > odes-or racti

Northern Territory

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 2011

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo_place-

Codes of Practice NT: https://worksafe.nt.gov.au/5

South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: https://www.safework.sa.gov.au/resources/legislation

Codes of Practice for SA: https://www.safework.sa.gov.au/work_aces/codes-of-practice#COPs

Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

Victoria

Occupational Health al. Safety Act

Occupational Health and afety gulations 2017

Legis on VIC: https://www.safe.vic.gov.au/occupational-health-and-safety-act-and-

gulat

des on actice VI autros://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: https://www.commerce.wa.gov.au/worksafe/legislation

Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

Safe Work Australia Links

Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice

Model Codes of Practice

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work



SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Pos	sition	Signature	Date	Time	Supe	ervisor	
				Date:				
				Date				
				L te:				
			AV	Date:				
				Date:				
				Date:				
				Date:				
		SAF WC A	STATEMENT	MONITORING AND R	EVIEW			
The SWMS must be reviewed regularly to reak sure it remains effective and must be reviewed (and revised if necessary) if relevant control measure are subcontracted. The process should be carried out in consultation with workers (including contractors are subcontracted) who may be affected by the operation of the SWMS and their health and safety representatives who researched that work group at the workplace. When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that will be involved in the work must be provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.				The SWMS must be monitored regularly for the effectiveness of ensuring hazard controls are effective in reducing the risk of incidents, keeping the workplace safe for all personnel. The person responsible for monitoring the effectiveness of the Safe Work Method Statement should employ a multi-faceted approach which includes but is not limited to: 1. Spot Checks. 2. Consultation with workers, contractors and sub-contractors. 3. Internal audits on a continual basis. An approach of continuous improvement, promptly recording inconsistencies or deficiencies, followed up by immediate corrective action and consultation with all relevant personnel ensures that the PCBU is consistently developing ever-improving systems of safe work principles.				
REVIEW NUMBER	□ 1	□ 2	□ 3	□ 4	□ 5	□ 6	□ 7	
NAME								
INITIALS								
DATE								



SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS
The company details have been entered, including the project name and address.			
Names and signatures of all relevant personnel consulted during the development of the SWMS.		P P	
Name, signature, position and date signed of the person approving the SWMS.			
Specific personnel and qualifications, experience is noted in the SWMS.	P		
Provides a step-by-step process of tasks required to carry out the activity or task.			
Adequate risk assessment of any identified hazards has been completed.			
Foreseeable hazards are identified and documented for each step.			
Any hazards listed in any site risk assessments have been added to the SWh			
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.			
Check control measures added to the SWMS are the most effecting so tions.			
Responsible person is assigned and listed on the SWMS for the imperent of continue assures.			
Permit requirements specified, such as Hot Work, Veralt Heights etc.			
SWMS identifies plant and equipment to be u d.			
Details of inspection checks required for any equipment listed are noted on the SWMS.			
Describes any mandatory qualifications, experience raining skills required to perform the work.			
Applicable personal protective equipment is selected on the SWMS.			
Lists any required permits or licenses.			
Reflects and documents any legislative references and/or Australian Standards.			
dentifies any hazardous substances used with specific control measures in line with any SDS.			
REVIEWED BY	DATE R	EVIEWED	
SIGNATURE	DATE CO	MPLETED	