

Pallet Wrapping Machine A	utomatic SAFE WORK ME	THOD STATEMENT (SWMS)									
TASK OR ACTIVITY: Pallet Wrapping Machine Automatic											
Business Name: [Company Name]		ABN: [ABN]	SWMS#								
Business Address: [Company Address]											
Contact Person:	Phone: [Phone]	E qil:									
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE P OF THE PROJECT									
Under the Work Health and Safety Regulation (WHS Regulation), a person conducte proposed work starts.	ucting a business or undertaking (N_3U) is	required to sure cat a safe work method s	statement (SWMS) is prepared before								
Full Name:											
Signature:		Title:	Date:								
Details of the person(s) responsible for ensuring implementation, monitoring a	compliance of the SWMS well as review	vs and modifications of the SWMS.									
Full Name:		Title:	Phone:								
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WMS. ST HAVE THE FOLLOWING COMMUNICATED		ALL RELEVANT PERSONNEL WHO HAVE B OPMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND								
Safety meetings or toolbox talks will be sched ed in accordance with regislative requirements to first identify any site hazards, conducted in the set that the hazards and then to further take steps to either the steps to eith	NAME	SIGNATURE	DATE								
If an incident or a near miss occurs, all work must succurately. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.											
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.											
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.											
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CLIENT OR PRINCIPAL CONTRACTOR DETAILS											
Client:					SCOPE OF WORKS						
Project Name:							rk being carried out (otherwise				
Project Address:			k	nown as scope of works).							
Project Manager:											
Contact Phone:											
Project Manager	Signature:										
Date SWMS supp	olied to Project Manag	er:									
		ANY HIG	H-RISK CON YUCI	N. JRK BEING	ARRIED OUT						
involves a risk of	a person falling more than	2 meters.		is carried out on or	near pressurised gas main	s or piping.					
is carried out on a	a telecommunication tower.			is carried out on or near chemical, fuel or refrigerant lines.							
involves demolition	on of an element of a struct	ure that is load-be		☐ is carried out on or near energised electrical installations or services.							
involves demolition	on of an element related to	the physical integrit of a s	17 e.	is carried out in an area that may have a contaminated or flammable atmosphere.							
involves, or is like	ely to involve, disturbing a	estos.		involves tilt-up or precast concrete.							
involves structura	al alteration or repair that re	mporal upp to	prevent collapse.	is carried out on, in or adjacent to a road, railway, shipping lane or other traffic corridor.							
is carried out in o	r near a confined space.			is carried out in an area of a workplace where there is any movement of powered mobile plant.							
is carried out in/n	ear a shaft or trench deepe	er than 1.5m or tunnel involv	ving use of explosives.	is carried out in areas with artificial extremes of temperature.							
is carried out in o	r near water or other liquid	that involves a risk of drow	ning.	involves diving wo	k.						
		ANY	HIGH-RISK MACHINE	RY OR EQUIPMENT	NEARBY						
Forklift	Crane/s	☐ Hoist/s	Excavator	Backhoe/Loader	Boom Lift	EWP	Genie Lift				
Trencher	Drilling Rig	Trucks	Formwork	Bobcat	Flammable Gas	Fuel	Dozer				
High Voltage	Mulcher	Tilt-up Panels	Roller	Scissor Lift	Tractor	Other -					







JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
1. Preparation	Trip hazards, incorrectly stored materials	2М	 Conduct a thorough pre-start inspection of the working area, identifying any potential trip hazards and addressing them accordin. Clearly mark designated pathways for pedest or and vehicular traffic to avoid any confusion or overlapping of movement. Keep the work area clean and organised by province bris, tools, and other unnecessary items from walkways. Regularly inspect the conducts of flooring, ensuing it is from our cracks, holes, or uneven surfaces that could care trips or falls. Provide adequate growth the try from area to ensure visibility and help identify potential haza. Install appropriate signary and barrie regular to ensure visibility and help identify potential haza. Install, appropriate signary and barrie regular to ensure visibility and help identify potential haza. Stor all paper training for all staff members involved in operating the pallet wrapping machines in use to line mauthorised a cess. Ensite an oppleter in white, the emphasis on the importance of workplace health and safety. Develd and opleme regular housekeeping routines to maintain cleanliness and injmise totem. In hazards caused by incorrectly stored materials. Stor all materials and tools in designated areas and containers, such as secure neking submiss and stackable crates, to prevent clutter and obstruction. Wer or protect loose cords, cables, hoses, or tubes on the floor to minimise the chance of tripping and accidents. Utilise anti-slip floor mats and footwear, especially in high-traffic areas, to prevent slipping and falling. Encourage ongoing communication among staff members to discuss any potential safety concerns or improvements in the workplace. Periodically review and update the SWMS to ensure it remains accurate and up-to-date with current practices and guidelines. Reinforce the importance of immediately reporting any safety incidents or near misses to the supervisor for correct	1L	
2. Load Pallet	Manual handling injuries, falling objects	ЗН	 Provide proper training to employees: Ensure that all employees involved in the pallet loading process receive the necessary training in correct manual handling techniques, and proper use of the pallet wrapping equipment. Implement team lifting: When the task requires lifting unusually heavy or awkwardly shaped items onto the pallet, assign more than one employee to the job to reduce the risk of manual handling injuries. Use mechanical aids: If possible, provide suitable mechanical lifting aids such as pallet jacks, forklifts, or stackers to reduce the physical strain on workers while handling heavy loads. 	2M	



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			 Inspect pallets before loading: Prior to stacking goods on pallets, make sure they are in good condition with no visible damage that could cause items to fall during the wrapping process. Secure cargo properly: Require workers to scale eitems on the pallet using durable straps or other appropriate containment methods, to prevent shifting or falling during the wrapping process. Mark drop zones: Clearly identify designated and around the automatic pallet wrapping machine where workers should not state reducing the possibility of coming into contact with falling between explored the including process wear appropriate personal protects equipment. Enforce PPE usage converting the pallet with the loading process wear appropriate personal protect we equipment (PPE) cincluding steel-toed shoes to protect their fact and high-scaling values to enhance their visibility near moving equipment. Setten lear commendation: Encourage open communication between employees, both vists and nearerbal, to alert each other about potential hazards and maintain awarele scaling the paping machine, perform regular maintenance according to most fact ler guidelines, addressing any identified issues promptly. Estable on emergency response plan: Create a detailed written procedure dlining steps to follow in case of emergencies related to the loading and automatic pallet wrapping process, such as injuries or equipment malfunctions. Train employees on this plan and conduct periodic drills to test its effectiveness. 		
3. Position Pallet	Inadequate lighting, slippery surfaces	2М	 Ensure the work area is well-lit: Proper lighting should be maintained in the work area to allow workers to see potential hazards clearly and conduct their tasks effectively. Regular cleaning of work area: It is essential to keep the work area free from spilled liquids, dust, or debris that could contribute to slippery surfaces. Keep the floor dry: When dealing with liquid products, ensure any spillage is quickly cleaned up and the area is dried properly. Anti-slip matting: Provide anti-slip mats in the work area wherever required, especially around the pallet position where workers will be standing or moving frequently. Proper footwear: Instruct all staff working in this area to wear non-slip safety shoes appropriate for the work environment. Signage: Clearly display signs warning about potential slippery surfaces and other hazards in the area. Regular inspections: Conduct timely inspections of the work area to identify hazardous conditions and implement necessary corrective actions. 	1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
			- Training for workers: Provide comprehensive training to all staff members working in this area, covering correct usage of the automatic pallet wrapping machine, hazard identification, and safe procedures.		
			- Emergency response plan: Develop and implement an emergency response plan that includes procedures to follow in case on ay accidents or incidents related to inadequate lighting or slippery surfaces.		
			- Pallet inspection: Inspect pallets before positive transmoment on the wrapping machine, ensuring they are not damaged and do not pose v risk of slipe g or toppling.		
			 Proper use of personal protective equipment (PPL, Eproperworkers use the appropriate PPE such that appropriate PPE such that a properties and the visibility vests while engaging in this case. Routine managemence: Sciendule and effort vegular maintenance checks on the 		
			 pallet v tapping achine e lighting sourd, and the floor surfaces to ensure a safe work a pviron, at Perid ic dits: Output periodic audits to review safety measures and practices in the work place and ta necessary actions to improve or rectify any identified issues. 		
4. Pallet Inspection	Splinters, damaged good	2М		1L	



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5. Adjust Settings	Entrapment, electric shock	ЗН		2M	

Date of Issue:



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
6. Operate Machine	Excessive noise, moving parts control.	ЗН		2М	

Version 2.5



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	PERSON NAME OF PERSON
7. Monitor Wrapping Process	Struck by moving arm, trapped iter	ЗН		2M	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
8. Stop Machine	Electric shock, sudden retwemen	ЗН		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
9. Unload Wrapped Pallet	Manual handling, falling objects	ЗН		2M	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
10. Inspect Final Product	Loose wrap, sharp edges	2М		1L	

Version 2.5

Date of Issue:



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11. Secure Wrapped Pallet	Instability, insecure loads	2M		1L	



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12. Clean Work Area	Slippery surfaces, hazardous residues	2M		1L	

Version 2.5

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	S				



EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

LEGISLATIVE F	REFERENCES					
RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEG	GISLATIVE REFERENCES ANY STATE AT ARE NOT APPLICABLE					
Queensland & Australian Capital Territory Work Health and Safety Act 2011 Work Health and Safety Regulations 2011 Legislation QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws Codes of Practice QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice Legislation ACT: https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice	Victoria Occupational Health an unSafety Actioned Occupational Health and unfeture gulations 2017 Legistron VIC: <u>https://www.worksafe.vic.gov.au/occupational-health-and-safety-act-and- gulatures</u> Undes of mactice VIC <u>attps://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice</u>					
New South Wales Work Health and Safety Act 2011 Work Health and Safety Regulations 2017 Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislatic Codes of Practice NSW: https://www.safework.nsw.gov.au/legal-obligations/legislatic	Western Australia Work Health and Safety Act 2020 Work Health and Safety Regulations 2022 Legislation Western Australia: <u>https://www.commerce.wa.gov.au/worksafe/legislation</u> Codes of Practice WA: <u>https://www.commerce.wa.gov.au/worksafe/codes-practice</u>					
Northern Territory Work Health and Safety (National Uniform Legislation) Act 2011 Work Health and Safety (National Uniform Legislation) Regulation 2015 Legislation NT: <u>https://worksafe.nt.gov.au/laws-and-compliance/weiplace-sected-aws</u> Codes of Practice NT: <u>https://worksafe.nt.gov.au/laws-and-compliance/weiplace-sected-aws</u> Codes of Practice NT: <u>https://worksafe.nt.gov.au/laws-and-compliance/weiplace-sected-aws</u>	Safe Work Australia Links Law and Regulation (All States): <u>https://www.safeworkaustralia.gov.au/law-and-regulation</u> Model Codes of Practice: <u>https://www.safeworkaustralia.gov.au/resources-publications/model- codes-of-practice</u>					
South Australia Work Health and Safety Act 2012 (SA) Work Health and Safety Regulations 2012 (SA) Legislation for SA: https://www.safework.sa.gov.au/resources/legislation Codes of Practice for SA: https://www.safework.sa.gov.au/work_aces/codes-of-practice#COPs	Model Codes of Practice - Managing noise and preventing hearing loss at work - Confined spaces - Labelling of workplace hazardous chemicals - Managing risks of hazardous chemicals in the workplace - Welding processes					
Tasmania Work Health and Safety Act 2012 Work Health and Safety (Transitional and Consequential Provisions) Act 2012 Work Health and Safety Regulations 2012 Work Health and Safety (Transitional) Regulations 2012 Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice	 First aid in the workplace Managing the risk of falls at workplaces Hazardous manual tasks Managing the risk of falls in housing construction Managing electrical risks in the workplace Demolition work Excavation work 					
Details of permits, licenses or access required by regulatory bodies (add or delete as required): - Permits from local council - Authorisation to commence work	 Work health and safety consultation, cooperation and coordination Managing the work environment and facilities How to manage work health and safety risks Managing risks of plant in the workplace Construction work 					

- Any required documents.

Version 2.5



SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Position	Signature	Date	Time	Supervisor
			Date:		
			Dat		
			t te:		
			Date:		

SAL WO A STHUD STATEMENT MONITORING AND REVIEW

The SWMS must be reviewed regularly to review the sure it remains revised if necessary) if relevant control measure are a conconsultation with workers (including contractors are subcontract of the SWMS and their health and safety representatives who re workplace.

ke sure it remains effective and must be reviewed (and area of the process should be carried out in s and subcontract s) who may be affected by the operation esentatives who received that work group at the

When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that will be involved in the work must be provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.

The SWMS must be monitored regularly for the effectiveness of ensuring hazard controls are effective in reducing the risk of incidents, keeping the workplace safe for all personnel. The person responsible for monitoring the effectiveness of the Safe Work Method Statement should employ a multi-faceted approach which includes but is not limited to:

- 1. Spot Checks.
- 2. Consultation with workers, contractors and sub-contractors.
- 3. Internal audits on a continual basis.

An approach of continuous improvement, promptly recording inconsistencies or deficiencies, followed up by immediate corrective action and consultation with all relevant personnel ensures that the PCBU is consistently developing ever-improving systems of safe work principles.

REVIEW NUMBER	1	2	3	4	5	6	7
NAME							
INITIALS							
DATE							

SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS
The company details have been entered, including the project name and address.			
Names and signatures of all relevant personnel consulted during the development of the SWMS.		P	
Name, signature, position and date signed of the person approving the SWMS.			
Specific personnel and qualifications, experience is noted in the SWMS.			
Provides a step-by-step process of tasks required to carry out the activity or task.			
Adequate risk assessment of any identified hazards has been completed.			
Foreseeable hazards are identified and documented for each step.			
Any hazards listed in any site risk assessments have been added to the SWN			
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.			
Check control measures added to the SWMS are the most effecting sections.			
Responsible person is assigned and listed on the SWMS for the imement of cont, measures.			
Permit requirements specified, such as Hot Wey, Electrical Work, Verat Heights etc.			
SWMS identifies plant and equipment to be up t.			
Details of inspection checks required for any equipment listed approved on the SWMS.			
Describes any mandatory qualifications, experience raining skills required to perform the work.			
Applicable personal protective equipment is selected on the SWMS.			
Lists any required permits or licenses.			
Reflects and documents any legislative references and/or Australian Standards.			
Identifies any hazardous substances used with specific control measures in line with any SDS.			
REVIEWED BY	DATE RI	EVIEWED	
SIGNATURE	DATE CO	MPLETED	