

Metal Swaging Machi	ne   SAFE WORK METHOD	STATEMENT (SWMS)	
TASK	OR ACTIVITY: Metal Swaging Ma	achine	
Business Name: [Company Name]		ABN: [ABN]	SWMS#
Business Address: [Company Address]			
Contact Person:	Phone: [Phone]	E fil:	
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY 1	THE PLOOF THE PROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a person conduct the proposed work starts.	eting a business or undertaking (F RU) is	required to ure at a safe work method s	tatement (SWMS) is prepared before
Full Name:			
Signature:		Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring a	ompliance of the SWMS well as review	s and modifications of the SWMS.	
Full Name:		Title:	Phone:
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WMS. ST HAVE THE FOLLOWING COMMUNICATED	N. 1E AND DATED SIGNATURE OF A CO. MUNICATED TO IN THE DEVELO	LL RELEVANT PERSONNEL WHO HAVE BI PMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND
Safety meetings or toolbox talks will be sched ed in accordance with agislative requirements to first identify any site hazards, conditions those hazards and then to further take steps to either the conditions of the conditions are or conditions.	NAME	SIGNATURE	DATE
If an incident or a near miss occurs, all work must standardly. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.			
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.			
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.			



		CLI	ENT OR PRINCIPAL	CONTRACTOR D	ETAILS				
Client:						SCOPE OF WORKS			
Project Name:					Provide a detailed description of the specific work being carried out (otherwise				
Project Address:					known as cope of works).				
Project Manager:									
Contact Phone:									
Project Manager Sig	nature:								
Date SWMS supplie	d to Project Manager:								
		ANY HIGH-	RISK CON YUCT	N' JRK BEING	CARRIED OUT				
☐ involves a risk of a pe	erson falling more than 2 m	neters.		is carried out on or near pressurised gas mains or piping.					
is carried out on a tel	ecommunication tower.			is carried out on or near chemical, fuel or refrigerant lines.					
☐ involves demolition of	f an element of a structure	that is load-be n.		is carried out on or near energised electrical installations or services.					
☐ involves demolition of	f an element related to the	physical integrit of a str	2	is carried out in an area that may have a contaminated or flammable atmosphere.					
☐ involves, or is likely to	o involve, disturbing a	tos.		involves tilt-up or precast concrete.					
involves structural alt	eration or repair that re	mporal, upp to p	prevent collapse.	is carried out on,	in or adjacent to a road, railwa	ay, shipping lane or other to	raffic corridor.		
is carried out in or ne	ar a confined space.			☐ is carried out in an area of a workplace where there is any movement of powered mobile plant.					
☐ is carried out in/near	a shaft or trench deeper th	nan 1.5m or tunnel involvin	g use of explosives.	is carried out in a	areas with artificial extremes of	temperature.			
is carried out in or ne	ar water or other liquid tha	t involves a risk of drownin	ng.	☐ involves diving w	vork.				
		ANY HI	IGH-RISK MACHINEF	RY OR EQUIPMEN	IT NEARBY				
Forklift	☐ Crane/s	☐ Hoist/s	☐ Excavator	☐ Backhoe/Loader	☐ Boom Lift	☐ EWP	☐ Genie Lift		
☐ Trencher	☐ Drilling Rig	☐ Trucks	Formwork	☐ Bobcat	☐ Flammable Gas	☐ Fuel	☐ Dozer		
☐ High Voltage	☐ Mulcher	☐ Tilt-up Panels	Roller	☐ Scissor Lift	☐ Tractor	Other -			





### PER NAL TECTIVE EQUIPMENT (PPE)

FOOT PROTECTION	HAND PROTECTION	HEAD PROTECTION	HEARING PROTECTION	PROTE	SPIRATORY P STECTION	FACE PROTECTION	HIGH-VIS CLOTHING	PROTECTIVE CLOTHING	FALL PROTECTION	SUN PROTECTION	HAIR/JEWELLERY SECURED
			A								

Select me appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).

**Note:** A SWMS must be reviewed regularly to make sure it remains effective. A SWMS must be reviewed (and revised if necessary) if relevant control measures are revised. The review process should be carried out in consultation with workers (including contractors and subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who represented that work group at the workplace.

When a SWMS has been revised, the person conducting a business or undertaking must ensure all:

- 1. persons involved in the work are advised that a revision has been made and how they can access the revised SWMS;
- 2. persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS: and.
- 3. workers that will be involved in the work are provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
1. Preparation	Accidental falls, Uncontrolled release of energy	ЗН	<ul> <li>Ensure that the workplace including floors, walkways, and work areas is clean and free of obstructions to prevent accidental falls.</li> <li>Provide a comprehensive training for all maches operators regarding safety precautions, handling procedure of tools are quipment to avoid potential hazards.</li> <li>Carry out regular inspections of the machine, cheering for any signs of wear and tear, or loose parts which may cause an uncontrelease of energy.</li> <li>Workers should wear necessary Personal Protesse Equipment (PPE) including safety footwear, gloves, and havets, etc. to minime the ax of injuries.</li> <li>Install proper guarante parries of other forms around high-risk areas to mitigate the risk of falls.</li> <li>Appropriate a mage should be visible to sear in the workplace indicating hazards areas and endy protocols.</li> <li>Regulate maintage and service swaging machines to ensure their correct working condition and to present unexpected releases of energy.</li> <li>Implement journalists and service swaging machines to ensure their correct working condition and to present unexpected releases of energy.</li> <li>Implement journalists and tag-out procedures for when maintenance or repairs are one one unachine to prevent accidental startup.</li> <li>Startist ock-out and tag-out procedures for when maintenance or repairs are one one unachine to prevent accidental startup.</li> <li>Startist ock-out and tag-out procedures for when maintenance or repairs are one one unachine to prevent accidental startup.</li> <li>Startist ock-out and tag-out procedures for when maintenance or repairs are one one unachine to prevent accidental startup.</li> <li>Startist ock-out and tag-out procedures for when maintenance or repairs are one one unachine to prevent accidental startup.</li> <li>Startist ock-out and tag-out procedures for when maintenance or repairs are one one unachine to prevent accidental startup.</li> <li>Startist ock-out and tag-out procedures for when maintenance or repairs are one one unachine to pre</li></ul>	2M	
2. Machine Setup	Manual handling injuries, Entanglement risks	3Н	<ul> <li>Proper Manual Handling Techniques: All employees should undergo training targeting the correct procedures and techniques for lifting and moving heavy items. This would help to reduce the risk of manual handling injuries.</li> <li>Suitable Clothing/ Uniforms: Employees operating or nearby the metal swaging machine must wear close-fitted clothing, keeping sleeves fastened to avoid any potential entanglement with moving parts.</li> </ul>	1L	



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			- Personal Protective Equipment (PPE): Equip all employees working around the machine with necessary PPE including safety footwear, gloves, fully zipped coveralls and eye protection. The use of these can aid in reducing injury risks.		
			- Regular Machine Checks: Implement a regular vaintenance routine and conduct frequent inspections to ensure the machine wept in good working order and identify any potential hazards early on.		
			<ul> <li>Safety Guards: Ensure that the swaging machines appropriate safety guards installed to prevent personnel from coming into a fact with dar arous moving parts of the machine.</li> <li>Mandatory Training Comise wailed practical and coory training sessions about the machine open on, say providures, and risk mitigation strategies. It's also important to constate works about at to do case of an emergency.</li> </ul>		
			- Clear Vork A an: Maint of a clear work acce at all times to prevent slip, trip and fall in the same of the cleaning up spills immediately, removing loose cables from pathwork and generated of clutter in the work area.  - Emerance Top Functions: Check that all machines have accessible and clearly-		
			marked mer acy sto uttons. Staff should be trained on how and when to utilise ase full tions apperly.		
			- Rouning histributed Tasks: Schedule rotating tasks if possible to avoid severe body tress in the overuse of certain muscle groups.  - pervision: Close monitoring should always be maintained whenever the machine is coverating to spot any irregularities or issues promptly. Supervisors should be well-versed in safety protocols and capable of taking rapid actions when needed.		
			- Regular maintenance and inspection of the metal swaging machine to ensure the electrical components are functioning correctly.		
			- Implementation of a regular testing schedule for the machine, paying particular attention to the machine's electrical system.		
			- Use noise-cancelling ear protection equipment to mitigate the risk of hazardous noise.		
3. Inspection and Testing	Electrical risks, Hazardous noise	4A	- Make sure all employees working around the machine have received sufficient training on its usage.	2M	
resuring			- All workers should be educated on basic first aid procedures that might be necessary in case of accidents involving the swaging machine.		
			- Maintain clear signage around the work area indicating the potential hazards posed by the machine.		
			- Implement a system for keeping detailed records of tests and safety measures taken including date, nature of test or safety measure and any issues identified.		
			- Ensure that the power is turned off whenever the machine is not in use to avoid any accidental activation.		



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			- Always inspect and test the machine before operation, immediately report any defect and do not use if found faulty.		
			- Use only tested and tagged electrical tools and oppment that are regularly maintained and checked.		
			- Placement of emergency stop buttons in tily reachabit areas around the machinery.		
			- Ensure regular breaks for workers operating of orking near the machinery to reduce continuous exposure noise.		
			- Incorporate hazard reduction sattegies - like using spening materials to suppress the machine greated size.		
			- Promote a proplace cult by where afety or perns can be freely raised and addressed proporties.		
4. Operation Start-up	Unplanned machine operation, Cuttle or shearing	ЗН		2M	



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5. Regular Use	Falls from heights, Exposure to hazardous substances	24		1L	
6. Machine Shutdown	Residual energy, Trapping risks	ЗН		1L	



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7. Cleaning	Exposure to hazardous chemicals, Slip, trip and fall	ЗН		2M	



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8. Maintenance	Electrocution risks, Fires as an ot work	ЗН		1L	



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9. Emergency Procedures	Fire and explosion nadequeventilation	\$A		2M	



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10. Training	Lack of understanting, Providing incorrect information	ЗН		1L	



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11. Personal Protective Equipment	Inadequate PPE ,Improper use of PPI			1L	
12. Noise Management	Hearing loss, Tinnitus	4A		2M	



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13. Dust and Fume Management	Respiratory conditions, Eye irritations	ЗН		2M	



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14. Waste Management	Environmental damage, Negative health effects	3H		1L	



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15. Pack up & Site Clean Up	Risks associated with many ag, Slip, trip and fatal hazard	ЗН		2M	



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#### **EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES**

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

#### LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE OF AT ARE NOT APPLICABLE.

#### **Queensland & Australian Capital Territory**

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

Legislation QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws Codes of Practice QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice

Legislation ACT: https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

#### **New South Wales**

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislations/

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis > odes-or racti

#### **Northern Territory**

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 201

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo\_place-

Codes of Practice NT: https://worksafe.nt.gov.au/f

#### South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: <a href="https://www.safework.sa.gov.au/resources/legislation">https://www.safework.sa.gov.au/resources/legislation</a>

Codes of Practice for SA: <a href="https://www.safework.sa.gov.au/wor">https://www.safework.sa.gov.au/wor</a> aces/codes-of-practice#COPs

#### Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

#### Victoria

Occupational Health al. Safety Act

Occupational Health and affety gulations 2017

Legis on VIC: https://www.xsafe.vic.gov.au/occupational-health-and-safety-act-and-

<u>Julai.</u>

des of actice VIC attps://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

#### Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: <a href="https://www.commerce.wa.gov.au/worksafe/legislation">https://www.commerce.wa.gov.au/worksafe/legislation</a>

Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

#### Safe Work Australia Links

Law and Regulation (All States): <a href="https://www.safeworkaustralia.gov.au/law-and-regulation">https://www.safeworkaustralia.gov.au/law-and-regulation</a> Model Codes of Practice: <a href="https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice">https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice</a>

#### **Model Codes of Practice**

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work



#### SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Pos	sition	Signature	Date	Time	Sup	pervisor	
				Date:				
				l te:				
			AV	Date:				
				Date:				
				Date:				
Date:								
	SAI WO A STHUD STATEMENT MONITORING AND REVIEW							
The SWMS must be reviewed regularly to the ke sure it remains effective and must be reviewed (and revised if necessary) if relevant control measure and a subcontract as process should be carried out in consultation with workers (including contractors and subcontract as) who may be affected by the operation of the SWMS and their health and safety representatives who researched that work group at the workplace.  When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that will be involved in the work must be provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.				The SWMS must be monitored regularly for the effectiveness of ensuring hazard controls are effective in reducing the risk of incidents, keeping the workplace safe for all personnel. The person responsible for monitoring the effectiveness of the Safe Work Method Statement should employ a multi-faceted approach which includes but is not limited to:  1. Spot Checks. 2. Consultation with workers, contractors and sub-contractors. 3. Internal audits on a continual basis.  An approach of continuous improvement, promptly recording inconsistencies or deficiencies, followed up by immediate corrective action and consultation with all relevant personnel ensures that the PCBU is consistently developing ever-improving systems of safe work principles.				
REVIEW NUMBER	<u> </u>	□ 2	□ 3	□ 4	□ 5	□ 6	□ 7	
NAME								
INITIALS								
DATE								



### SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS
The company details have been entered, including the project name and address.			
Names and signatures of all relevant personnel consulted during the development of the SWMS.		P	
Name, signature, position and date signed of the person approving the SWMS.			
Specific personnel and qualifications, experience is noted in the SWMS.	P		
Provides a step-by-step process of tasks required to carry out the activity or task.			
Adequate risk assessment of any identified hazards has been completed.			
Foreseeable hazards are identified and documented for each step.			
Any hazards listed in any site risk assessments have been added to the SWI			
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.			
Check control measures added to the SWMS are the most effecting secutions.			
Responsible person is assigned and listed on the SWMS for the imperent of contameasures.			
Permit requirements specified, such as Hot Work, Electrical Work, Vocat Heights etc.			
SWMS identifies plant and equipment to be u d.			
Details of inspection checks required for any equipment listed at noted on the SWMS.			
Describes any mandatory qualifications, experience reining skills required to perform the work.			
Applicable personal protective equipment is selected on the SWMS.			
Lists any required permits or licenses.			
Reflects and documents any legislative references and/or Australian Standards.			
Identifies any hazardous substances used with specific control measures in line with any SDS.			
REVIEWED BY	DATE R	EVIEWED	
SIGNATURE	DATE CO	MPLETED	