

Metal Slitting Machin	e SAFE WORK METHOD	STATEMENT (SWMS)	
TASK	OR ACTIVITY: Metal Slitting Ma	chine	
Business Name: [Company Name]		ABN: [ABN]	SWMS#
Business Address: [Company Address]			
Contact Person:	Phone: [Phone]	E fil:	
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE POST THE PROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a person conduct the proposed work starts.	cting a business or undertaking (N 3U) is	required to ture at a safe work method s	tatement (SWMS) is prepared before
Full Name:			
Signature:		Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring a	ompliance of the SWMS well as review	s and modifications of the SWMS.	
Full Name:		Title:	Phone:
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WMS. ST HAVE THE FOLLOWING COMMUNICATED	N. 1E AND DATED SIGNATURE OF A CO. MUNICATED TO IN THE DEVELO	LL RELEVANT PERSONNEL WHO HAVE BI PMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND
Safety meetings or toolbox talks will be sched ed in accordance with egislative requirements to first identify any site hazards, conditions unical those hazards and then to further take steps to either the conditions of the conditions are or conditions.	NAME	SIGNATURE	DATE
If an incident or a near miss occurs, all work must steam ately. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.			
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.			
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.			

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	CLIENT OR PRINCIPAL CONTRACTOR DETAILS										
Client:					SCOPE OF WORKS						
Project Name:					Provide a detailed description of the specific work being carried out (otherwise						
Project Address:					known as cope of works).						
Project Manager:											
Contact Phone:											
Project Manager Sig	nature:										
Date SWMS supplie	d to Project Manager:										
ANY HIGH-RISK CON PUCT NO JRK BEING CARRIED OUT											
☐ involves a risk of a pe	erson falling more than 2 m	neters.		is carried out on or near pressurised gas mains or piping.							
is carried out on a tel	ecommunication tower.			is carried out on or near chemical, fuel or refrigerant lines.							
☐ involves demolition of	f an element of a structure	that is load-be n.		☐ is carried out on or near energised electrical installations or services.							
☐ involves demolition of	f an element related to the	physical integrit of a str	2	☐ is carried out in an area that may have a contaminated or flammable atmosphere.							
☐ involves, or is likely to	o involve, disturbing a	tos.		involves tilt-up or precast concrete.							
involves structural alt	eration or repair that re	mporal, upp to p	prevent collapse.	is carried out on, in or adjacent to a road, railway, shipping lane or other traffic corridor.							
is carried out in or ne	ar a confined space.			is carried out in an area of a workplace where there is any movement of powered mobile plant.							
☐ is carried out in/near	a shaft or trench deeper th	nan 1.5m or tunnel involvin	g use of explosives.	is carried out in a	areas with artificial extremes of	temperature.					
is carried out in or ne	ar water or other liquid tha	t involves a risk of drownin	ng.	☐ involves diving w	vork.						
		ANY HI	IGH-RISK MACHINEF	RY OR EQUIPMEN	IT NEARBY						
Forklift	☐ Crane/s	☐ Hoist/s	☐ Excavator	☐ Backhoe/Loader	☐ Boom Lift	☐ EWP	☐ Genie Lift				
☐ Trencher	☐ Drilling Rig	☐ Trucks	Formwork	☐ Bobcat	☐ Flammable Gas	☐ Fuel	☐ Dozer				
☐ High Voltage	☐ Mulcher	☐ Tilt-up Panels	Roller	☐ Scissor Lift	☐ Tractor	Other -					

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PER NAL TECTIVE EQUIPMENT (PPE)

FOOT PROTECTION	HAND PROTECTION	HEAD PROTECTION	HEARING PROTECTION	PROTE	SPIRATORY P STECTION	FACE PROTECTION	HIGH-VIS CLOTHING	PROTECTIVE CLOTHING	FALL PROTECTION	SUN PROTECTION	HAIR/JEWELLERY SECURED
			A								

Select me appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).

Note: A SWMS must be reviewed regularly to make sure it remains effective. A SWMS must be reviewed (and revised if necessary) if relevant control measures are revised. The review process should be carried out in consultation with workers (including contractors and subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who represented that work group at the workplace.

When a SWMS has been revised, the person conducting a business or undertaking must ensure all:

- 1. persons involved in the work are advised that a revision has been made and how they can access the revised SWMS;
- 2. persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS: and.
- 3. workers that will be involved in the work are provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
1. Preparation	Improper lifting, Slips and trips	2M	 Implement a mandatory site-specific induction and training programme to educate personnel about the correct handling of the metal slifting machine during the preparation stage. Set up designated 'no-go zones' for non-trained personnel to reduce the risk of accidents due to improper tampering with on stage of the reachine. Ensure that all workers are provided with applicate personal protective equipment (PPE), including out-resistant gloves, the protection of eel-toe boots, and high-visibility clothing. Enforce regular safe thacks of routine maintenant on the metal slitting machine to ensure all components are functioning safely and correctly. Strictly enforce proper man hall hand on the requirement of the waist, to avoid injuri. Keep the ork are well lit and clean from oil spills or other debris to minimise the risk of lops, tops, and alls. Appropriately thank areas where cords or other trip hazards may exist, ensuring the items are not orderly can prevent unwanted incidents. Storal sheas should be clean, tidy and well organised to eliminate potential clutter nich may cause trips. In ablish clear procedures for what to do in case of an emergency, such as machine malifunction or worker injury, and ensure all staff are familiar with these procedures. Install signage around the work area reminding workers of potential hazards and safe working practices. Regularly conduct toolbox talks or safety briefings to ensure all team members are aware of evolving safety measures or changes in the environment. Reschedule tasks that can't be performed safely, under extreme weather conditions or when fatigued, to ensure necessary precautions aren't overlooked due to haste or tiredness. 	1L	
2. Setting up machine	Entanglement, Crush injuries	ЗН	 Conduct a comprehensive risk assessment before setting up the machine to identify possible hazards and implement control measures accordingly. Ensure that only trained and authorised personnel operate the metal slitting machine to prevent any mishandling or incorrect use. Always wear appropriate PPE, including safety glasses, gloves, hard hats and steel-toe boots. Conduct regular maintenance and inspections to ensure the machine is in safe working order and to correct any potential issues. 	2M	



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			 Keep work areas tidy and free of unnecessary objects to reduce the chance of accidents caused by clutter. 		
			- Use devices like lockout/tagout systems to prevent accidental startup of the machine during set up or maintenance.		
			- Never attempt to remove or tamper with set y devices guards which are there to protect from entanglement or crush injurie		
			- Follow manufacturer guidelines for proper set. and operation of the machine.		
			- Implement procedures for quarkly shutting down a lisable machines in the event of an emergency.		
			- Stay alert and a attent to the ask at hand even minor distractions can lead to serious concludences.		
			- Clear mark rardou eas surrouncy the machine and restrict access to author personal restrict access to		
			- Main in ar con unication with other workers while the machine is being set up, ensuring each step is derstood by all involved.		
			If need of, see advice from an WHS consultant who may be able to offer additional orders ecific commendations for managing safety risks involved in the setup and the proof of a metal slitting machine.		
			- rkers should be provided with appropriate training in handling heavy loads to reduce the risk of musculoskeletal injuries.		
			- Pre-shift briefings and demonstrations should be conducted to ensure all employees are aware of the safety procedures involved in operating the metal slitting machine.		
			- Personal protective equipment (PPE) such as gloves, safety footwear and high-visibility clothing should be worn at all times.		
Loading metal coil	Pinch points, Heavy lifting injuries	3H	- Proper procedures for lifting heavy objects must be taught and enforced to minimize strain or injury. This includes bending at the knees, not the waist, and avoiding twisting motions when lifting.	2M	
			- The use of mechanical aids like forklifts, dolly, hoists or cranes should be encouraged to help lift and load heavy metal coils onto the slitting machine.		
			- Regular maintenance checks on the machine should be implemented to ensure it is in good working condition and to identify any potential hazards like faulty parts or loose guardrails.		
			- Limit manual handling where possible to decrease the risk of muscular strain or back related injuries. If manual work can't be avoided, ensure safe lifting techniques are used.		
			- Appropriate safety signage should be displayed near the machine indicating pinch points and other potential hazards.		



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			- A structured rest rotation schedule should be enforced to avoid worker fatigue and the resulting risk of accidents.		
			- Fasten parts securely and double-check before standing on the machine to eliminate the risk of flying fragments or uncontained movements.		
			- All workers involved in loading metal coils could work it pairs. This lessens the individual load each worker is subjected to a provide an extra set of eyes to spot potential issues.		
			- Emergency stop buttons slightly be installed and gularly transformed on all machinery. Their locations should be known by all members of the state		
4. Operating the machine	Noise exposure, Puliectiles	2M		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
5. Unloading cut metals	Sharp edges, Awk and see	зн		2M	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
6. Replacing cutting blades	Sharp edges, Improper tool use	4A		ЗН	
7. Lubricating parts	Chemical burns, Eye damage	ЗН		2M	



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8. Adjusting settings	Electric shock, Preserve prespoints	ЗН		2M	



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9. Breakdown procedures	Pressure release, Fire hazard	4A		ЗН	



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10. Performing minor repair	Falls from height, Electric shock	4A		ЗН	



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11. Packing and unloading	Heavy lifting injuries, Fall objects	ЗН		2M	



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12. Housekeeping	Slips and trips, Chemical spills	2M		1L	
13. Emergency procedures	Panic, Incorrect procedure	2M		1L	



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14. Machine shut down	Sudden energy release, Burns	3Н		2M	



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15. Maintenance procedures	Electric shock, Falling objects	ЗН		2M	



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16. Completion of operation	Incomplete task, Miscommunication	2M		1L	



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17. Review work	Fatigue, Missing hazards	2M		1L	



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18. Reporting issues	Delayed response, Miscommunication	2M		1L	



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19. Storage and transport	Poor handling, Vibranen exposure	2M		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
20. Decommissioning	Asbestos exposure, Lead exposure	4A		ЗН	







EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE OF AT ARE NOT APPLICABLE.

Queensland & Australian Capital Territory

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

 $\textbf{Legislation QLD:} \ \underline{\textbf{https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws}$

Codes of Practice QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice Legislation ACT: https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

New South Wales

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislations/

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis > odes-or racti

Northern Territory

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 2011

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo_place-syllaws

Codes of Practice NT: https://worksafe.nt.gov.au/5

South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: https://www.safework.sa.gov.au/resources/le_lation

Codes of Practice for SA: https://www.safework.sa.gov.au/work_aces/codes-of-practice#COPs

Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

Victoria

Occupational Health al. Safety Act

Occupational Health and afety gulations 2017

Legis on VIC: https://www.safe.vic.gov.au/occupational-health-and-safety-act-and-

qulai.

des on actice VI autros://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: https://www.commerce.wa.gov.au/worksafe/legislation

Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

Safe Work Australia Links

Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice

Model Codes of Practice

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work



SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Pos	sition	Signature	Date	Time	Supe	ervisor
				Date:			
				Date			
				L te:			
				Date:			
				Date:			
				Date:			
				Date:			
		SAF WO A	STATEMENT	MONITORING AND R	EVIEW		
The SWMS must be reviewed regularly to rake sure it remains effective and must be reviewed (and revised if necessary) if relevant control measure are subcontract as the review process should be carried out in consultation with workers (including contractors are subcontract as) who may be affected by the operation of the SWMS and their health and safety representatives who researched that work group at the workplace. When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that will be involved in the work must be provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.				effective in reducing the person responsible for memploy a multi-faceted a 1. Spot Checks. 2. Consultation v. 3. Internal audits An approach of continuo followed up by immediate	nitored regularly for the exist of incidents, keeping the onitoring the effectiveness peroach which includes but with workers, contractors at on a continual basis. The improvement, promptly be corrective action and contently developing ever-improvement.	ne workplace safe for all of the Safe Work Method is not limited to: and sub-contractors. recording inconsistencies sultation with all relevan	personnel. The od Statement should statement should so or deficiencies, at personnel ensures
REVIEW NUMBER	□ 1	□ 2	□ 3	□ 4	□ 5	□ 6	□ 7
NAME							
INITIALS							
DATE							

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SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS
The company details have been entered, including the project name and address.			
Names and signatures of all relevant personnel consulted during the development of the SWMS.		P	
Name, signature, position and date signed of the person approving the SWMS.			
Specific personnel and qualifications, experience is noted in the SWMS.	P		
Provides a step-by-step process of tasks required to carry out the activity or task.			
Adequate risk assessment of any identified hazards has been completed.			
Foreseeable hazards are identified and documented for each step.			
Any hazards listed in any site risk assessments have been added to the SWI			
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.			
Check control measures added to the SWMS are the most effecting secutions.			
Responsible person is assigned and listed on the SWMS for the imperent of contameasures.			
Permit requirements specified, such as Hot Work, Electrical Work, Vocat Heights etc.			
SWMS identifies plant and equipment to be u d.			
Details of inspection checks required for any equipment listed at noted on the SWMS.			
Describes any mandatory qualifications, experience reining skills required to perform the work.			
Applicable personal protective equipment is selected on the SWMS.			
Lists any required permits or licenses.			
Reflects and documents any legislative references and/or Australian Standards.			
Identifies any hazardous substances used with specific control measures in line with any SDS.			
REVIEWED BY	DATE R	EVIEWED	
SIGNATURE	DATE CO	MPLETED	

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