

Metal Rolling Mill	SAFE WORK METHOD ST	ATEMENT (SWMS)	
TA	ASK OR ACTIVITY: Metal Rolling	Mill	
Business Name: [Company Name]		ABN: [ABN]	SWMS#
Business Address: [Company Address]			
Contact Person:	Phone: [Phone]	E 1il:	
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE P. OF THE PROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a person conduct the proposed work starts.	cting a business or undertaking (I 3U) is	required to ture at a safe work method s	tatement (SWMS) is prepared before
Full Name:			
Signature:		Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring	compliance of the SWMS well as review	s and modifications of the SWMS.	
Full Name:		Title:	Phone:
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WMS. ST HAVE THE FOLLOWING COMMUNICATED		ILL RELEVANT PERSONNEL WHO HAVE B OPMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND
Safety meetings or toolbox talks will be scheded in accordance with agislative requirements to first identify any site hazards, conditions unical those hazards and then to further take steps to either the conditions of the conditions are conditionally as a condition of the conditions of the conditio	NAME	SIGNATURE	DATE
If an incident or a near miss occurs, all work must standardly. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.			
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.			
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.			

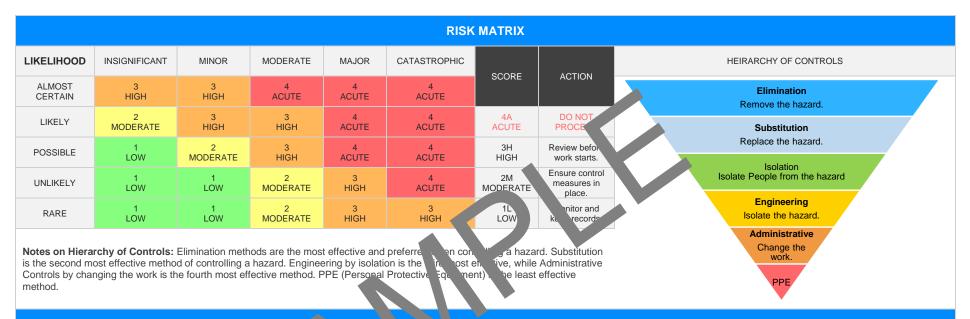
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		CLI	ENT OR PRINCIPAL	CONTRACTOR D	ETAILS				
Client:						SCOPE OF WORKS			
Project Name:					Provide a detailed description of the specific work being carried out (otherwise				
Project Address:					known as cope of works).				
Project Manager:									
Contact Phone:									
Project Manager Sig	nature:								
Date SWMS supplie	d to Project Manager:								
		ANY HIGH-	RISK CON PUCT	N' JRK BEING	CARRIED OUT				
☐ involves a risk of a pe	erson falling more than 2 m	neters.		is carried out on or near pressurised gas mains or piping.					
is carried out on a tel	ecommunication tower.			is carried out on or near chemical, fuel or refrigerant lines.					
☐ involves demolition of	f an element of a structure	that is load-be n.		is carried out on or near energised electrical installations or services.					
☐ involves demolition of	f an element related to the	physical integrit of a str	2	is carried out in an area that may have a contaminated or flammable atmosphere.					
☐ involves, or is likely to	o involve, disturbing a	tos.		involves tilt-up or precast concrete.					
involves structural alt	eration or repair that re	mporal, upp to p	prevent collapse.	is carried out on,	in or adjacent to a road, railwa	ay, shipping lane or other to	raffic corridor.		
is carried out in or ne	ar a confined space.			is carried out in an area of a workplace where there is any movement of powered mobile plant.					
☐ is carried out in/near	a shaft or trench deeper th	nan 1.5m or tunnel involvin	g use of explosives.	is carried out in a	areas with artificial extremes of	temperature.			
is carried out in or ne	ar water or other liquid tha	t involves a risk of drownin	ng.	☐ involves diving w	vork.				
		ANY HI	IGH-RISK MACHINEF	RY OR EQUIPMEN	IT NEARBY				
Forklift	☐ Crane/s	☐ Hoist/s	☐ Excavator	☐ Backhoe/Loader	☐ Boom Lift	☐ EWP	☐ Genie Lift		
☐ Trencher	☐ Drilling Rig	☐ Trucks	Formwork	☐ Bobcat	☐ Flammable Gas	☐ Fuel	☐ Dozer		
☐ High Voltage	☐ Mulcher	☐ Tilt-up Panels	Roller	☐ Scissor Lift	☐ Tractor	Other -			

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PER NAL TECTIVE EQUIPMENT (PPE)

FOOT PROTECTION	HAND PROTECTION	HEAD PROTECTION	HEARING PROTECTION	PROTE	SPIRATORY P STECTION	FACE PROTECTION	HIGH-VIS CLOTHING	PROTECTIVE CLOTHING	FALL PROTECTION	SUN PROTECTION	HAIR/JEWELLERY SECURED
			A								

Select me appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).

Note: A SWMS must be reviewed regularly to make sure it remains effective. A SWMS must be reviewed (and revised if necessary) if relevant control measures are revised. The review process should be carried out in consultation with workers (including contractors and subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who represented that work group at the workplace.

When a SWMS has been revised, the person conducting a business or undertaking must ensure all:

- 1. persons involved in the work are advised that a revision has been made and how they can access the revised SWMS;
- 2. persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS: and.
- 3. workers that will be involved in the work are provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
1. Preparation	Falling from height, Slips, trips and falls, Being struck by moving objects, Incorrect manual handling	2M	 Ensure the work area is well-cleaned and free of any potential trip hazards before commencing work. Use equipment such as scaffolds or elevated and platforms instead of ladders where possible to mitigate the risk of falls from eight. Apply non-slip materials or mats on slipper partiace a reduce the risk of slips and falls. Store movable objects safe a when not in use to a vent the arrow being trip hazards or causing striking/crust injuries. Provide adequate cannot on proper manual handling techniques, including correct lifting and carried procedules. Conduct regular inspections of the remain and its components for any signs of wearen to tear to could ose a risk. Instain whinery pards and safety barriers around moving parts of the rolling mill to prevent to extern being struck. Keep a walk rays arranceess areas clear of obstacles and debris to minimise the k of tripping. Enkolar strict 'no-go' policy for non-essential personnel in areas where the rolling hill is opening. unip workers with appropriate personal protective equipment (PPE) such as safety shoes, helmets, and high visibility clothing to protect against potential incidents. 	1L	
2. Identifying Job Requirements	Exposure to hazardous substances, Mistakes in reading blueprint	2M	 Proper Training: Workers should be properly trained to understand and interpret blueprints accurately. Regular refreshers can also help reduce errors. Use of Appropriate Personal Protective Equipment (PPE): Staff members exposed to hazardous substances should always wear suitable PPE, such as dust masks, gloves, and safety goggles. Regular Risk Assessments: Carry out regular risk assessments to identify potential hazards in the workplace and implement appropriate control measures. Clear Communication: Ensure clear communication between team members and supervisors for effective understanding of job requirements. Promote Hygiene Practices: Encourage regular hand washing and hygiene practices among employees. Effective Ventilation: Maintain good ventilation in the work environment to minimise exposure to hazardous substances. Develop Emergency Procedures: Preparation of emergency procedures including evacuation routes and first-aid processes in case something goes wrong. 	1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
			- Hazardous Substance Handling Training: Train employees on proper handling, storage, and disposal of hazardous substances.		
			- Regular Equipment Maintenance: Maintain regular ervicing and repairing of machinery to ensure safe performance and regular risk of malfunction.		
			- Correct Handling Techniques: Ensure works use correct manual handling techniques when using heavy machinery to prepare the second manual handling techniques.		
			- Proper Lighting: Set up adequate lighting arou — ne workspac in order to see potential risks or hazards me — easily.		
			- Continuous Monitoring: Monitor he working condition on tinuously to quickly detect any change of the principle risks.		
			- Visible War og Signs: In: Il visible varning ogns near high-risk areas to remind and caution en loyees about potential of sols.		
			- Ensurable worker for equipped with appropriate Personal Protective Equipment (PPE) charactery otwear, high visibility clothing, and protective eyewear.		
			Provide specificed Provide tasks that present specific hazards, including heat- istant loves chandling hot metals and noise-cancelling earmuffs if there is a high over if ambient noise.		
			Regular inspect the condition of PPE and replace any equipment that shows as of wear or damage.		
			- Conduct regular training sessions for workers to ensure they understand how to wear and use their PPE correctly.		
			- Implement a system for routine and regular inspections of the rolling mill machinery, and keep records of these inspections.		
3. Safety Check (PPE, Machine)	Use of inappropriate PPE, Failure o machine parts	3H	- Ensure machines are properly serviced and maintained according to the manufacturer's instructions, using only authorized technicians to carry out repairs or service.	2M	
			- Install emergency stop buttons at key points around the machine and ensure all workers know how to use them.		
			- Establish a lockout/tagout procedure for the machine during maintenance or repair work.		
			- Investigate any reported incidents or near misses involving the machinery in order to identify potential risks and implement controls to prevent similar situations in the future.		
			- Display clear signage regarding safety procedures, personal protective gear usage, and danger zones near the machine.		
			- Encourage workers to report any concerns regarding the state of their PPE or the safety of the machine.		



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			 Include safety checks as part of induction training for new workers and provide refresher courses for existing workers. 		
			- If necessary, install physical barriers or guards around the machine to protect workers from ejected parts or splashes of hot made.		
4. Operational Safety Procedures	Entrapment, Excessive noise	оН		2M	



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5. Machine Start Up	Kickbacks, Electrical shock	3H		2M	
6. Material Feeding	Pinch point injury, Back injuries, Strains and sprains	3H		2M	



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7. Speed Setting	Abrupt speed change, Losing control of process	2M		1L	



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8. Adjustment of Rollers	Hand injury, Arm injury	4A		2M	



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9. Process Monitoring	Heat burns, Eye injury	зн		2M	



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10. Emergency Stop Operations	Mishandling of emissions gency procedures, delay in stopping the machine	ЗН		1L	
11. Material Ejection	Flying debris, Eye injury, Face injury	4A		2M	



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12. Finishing Operation	Cuts and amputations, Hand injury, Fingertip injury	4A		3H	



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13. Cool Down Period	Burns from residual heat, Fire hazard	ЗН		2M	

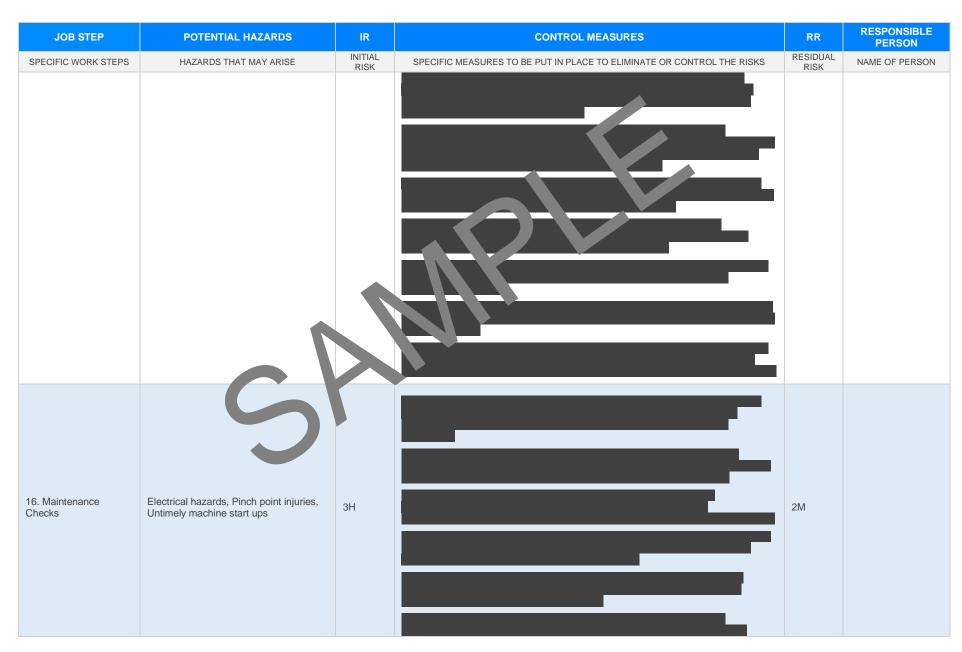


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14. Quality Check	Faulty product, Repeat operations risking further exposure	2M		1L	



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15. Clean up	Slips and trips due to unclean area, Exposure to hazardous cleaning chemicals	2M		1L	







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17. Reporting Incidents and Injuries	Incomplete or incorrect injury reporting, Not following protocols	2M		1L	



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18. Equipment Shutdown	Electrical shock, Crush injuries	ЗН		2M	



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19. Hand Over Procedures	Miscommunication among shifts, Job incompleteness	2M		1L	



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20. Review of Safety Protocols and Procedures	Lack of knowledge, Non-Lee with safety rules	2M		1L	



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EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE OF AT ARE NOT APPLICABLE.

Queensland & Australian Capital Territory

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

 $\textbf{Legislation QLD:} \ \underline{\textbf{https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws}$

Codes of Practice QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice Legislation ACT: https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

New South Wales

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislative

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis codes-oil ractive

Northern Territory

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 201

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo_place-

Codes of Practice NT: https://worksafe.nt.gov.au/f

South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: https://www.safework.sa.gov.au/resources/le_lation

Codes of Practice for SA: https://www.safework.sa.gov.au/wor aces/codes-of-practice#COPs

Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

Victoria

Occupational Health al. Safety Act

Occupational Health and afety gulations 2017

Legis on VIC: https://www.safe.vic.gov.au/occupational-health-and-safety-act-and-

<u>qulat</u>

des on actice VI autros://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: https://www.commerce.wa.gov.au/worksafe/legislation Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

Safe Work Australia Links

Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice

Model Codes of Practice

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work



SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Pos	sition	Signature	Date	Time	Sup	pervisor
				Date:			
				l te:			
			AV	Date:			
				Date:			
				Date:			
				Date:			
		SAF WC A	STATEMENT	MONITORING AND	REVIEW		
The SWMS must be reviewed regularly to the ke sure it remains effective and must be reviewed (and revised if necessary) if relevant control measure are subcontracted, are review process should be carried out in consultation with workers (including contractors are subcontracted) who may be affected by the operation of the SWMS and their health and safety representatives who redesented that work group at the workplace. When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that will be involved in the work must be provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.				effective in reducing the person responsible for remploy a multi-faceted 1. Spot Checks 2. Consultation 3. Internal audit An approach of continut followed up by immedia	onitored regularly for the risk of incidents, keeping nonitoring the effectivenes approach which includes b with workers, contractors as on a continual basis. Dus improvement, promptly the corrective action and contently developing ever-imp	the workplace safe for a sof the Safe Work Met ut is not limited to: and sub-contractors. recording inconsistence insultation with all relevant	all personnel. The hod Statement should statement should size or deficiencies, ant personnel ensures
REVIEW NUMBER	<u> </u>	□ 2	□ 3	□ 4	□ 5	□ 6	□ 7
NAME							
INITIALS							
DATE							

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SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS
The company details have been entered, including the project name and address.			
Names and signatures of all relevant personnel consulted during the development of the SWMS.		P A	
Name, signature, position and date signed of the person approving the SWMS.			
Specific personnel and qualifications, experience is noted in the SWMS.	P		
Provides a step-by-step process of tasks required to carry out the activity or task.			
Adequate risk assessment of any identified hazards has been completed.			
Foreseeable hazards are identified and documented for each step.			
Any hazards listed in any site risk assessments have been added to the SWI			
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.			
Check control measures added to the SWMS are the most effecting sections.			
Responsible person is assigned and listed on the SWMS for the imperent of contameasures.			
Permit requirements specified, such as Hot Work, Electrical Work, Vorat Heights etc.			
SWMS identifies plant and equipment to be u d.			
Details of inspection checks required for any equipment listed approted on the SWMS.			
Describes any mandatory qualifications, experience raining skills required to perform the work.			
Applicable personal protective equipment is selected on the SWMS.			
Lists any required permits or licenses.			
Reflects and documents any legislative references and/or Australian Standards.			
Identifies any hazardous substances used with specific control measures in line with any SDS.			
REVIEWED BY	DATE R	EVIEWED	
SIGNATURE	DATE CC	MPLETED	

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