

Metal Punching Machi	ne SAFE WORK METHOD	STATEMENT (SWMS)	
TASK	OR ACTIVITY: Metal Punching M	achine	
Business Name: [Company Name]		ABN: [ABN]	SWMS#
Business Address: [Company Address]			
Contact Person:	Phone: [Phone]	E fil:	
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE POST THE PROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a person conduct the proposed work starts.	eting a business or undertaking (N 3U) is	required to ure at a safe work method s	tatement (SWMS) is prepared before
Full Name:			
Signature:		Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring a	ompliance of the SWMS well as review	s and modifications of the SWMS.	
Full Name:		Title:	Phone:
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WMS. ST HAVE THE FOLLOWING COMMUNICATED	N. 1E AND DATED SIGNATURE OF A CO. MUNICATED TO IN THE DEVELO	LL RELEVANT PERSONNEL WHO HAVE BI PMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND
Safety meetings or toolbox talks will be sched ed in accordance with egislative requirements to first identify any site hazards, conditions unical those hazards and then to further take steps to either the conditions of the conditions are or conditions.	NAME	SIGNATURE	DATE
If an incident or a near miss occurs, all work must steam ately. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.			
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.			
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.			

Version 2.5 Authorised by Review # Date of Issue: Review Date: 1



		CLI	ENT OR PRINCIPAL	CONTRACTOR D	ETAILS				
Client:						SCOPE OF WORKS			
Project Name:					Provide a detailed description	n of the specific work being	carried out (otherwise		
Project Address:					known as a cope of works).				
Project Manager:									
Contact Phone:									
Project Manager Sig	nature:								
Date SWMS supplie	d to Project Manager:								
ANY HIGH-RISK CON PUC) NO JRK BEING CARRIED OUT									
☐ involves a risk of a pe	erson falling more than 2 m	neters.		is carried out on or near pressurised gas mains or piping.					
is carried out on a tel	ecommunication tower.			is carried out on or near chemical, fuel or refrigerant lines.					
☐ involves demolition of	f an element of a structure	that is load-be n.		is carried out on or near energised electrical installations or services.					
☐ involves demolition of	f an element related to the	physical integrit of a str	2	is carried out in an area that may have a contaminated or flammable atmosphere.					
☐ involves, or is likely to	o involve, disturbing a	tos.		involves tilt-up or precast concrete.					
involves structural alt	eration or repair that re	mporal, upp to p	prevent collapse.	is carried out on,	in or adjacent to a road, railwa	ay, shipping lane or other to	raffic corridor.		
is carried out in or ne	ar a confined space.			is carried out in a	an area of a workplace where t	here is any movement of p	owered mobile plant.		
☐ is carried out in/near	a shaft or trench deeper th	nan 1.5m or tunnel involvin	g use of explosives.	is carried out in a	areas with artificial extremes of	temperature.			
is carried out in or ne	ar water or other liquid tha	t involves a risk of drownin	ng.	☐ involves diving w	vork.				
		ANY HI	IGH-RISK MACHINEF	RY OR EQUIPMEN	IT NEARBY				
Forklift	☐ Crane/s	☐ Hoist/s	☐ Excavator	☐ Backhoe/Loader	☐ Boom Lift	☐ EWP	☐ Genie Lift		
☐ Trencher	☐ Drilling Rig	☐ Trucks	Formwork	☐ Bobcat	☐ Flammable Gas	☐ Fuel	☐ Dozer		
☐ High Voltage	☐ Mulcher	☐ Tilt-up Panels	Roller	☐ Scissor Lift	☐ Tractor	Other -			

Version 2.5 Authorised by Review # Date of Issue: Review Date: 2





PER NAL TECTIVE EQUIPMENT (PPE)

FOOT PROTECTION	HAND PROTECTION	HEAD PROTECTION	HEARING PROTECTION	PROTE	SPIRATORY P STECTION	FACE PROTECTION	HIGH-VIS CLOTHING	PROTECTIVE CLOTHING	FALL PROTECTION	SUN PROTECTION	HAIR/JEWELLERY SECURED
			A								

Select me appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).

Note: A SWMS must be reviewed regularly to make sure it remains effective. A SWMS must be reviewed (and revised if necessary) if relevant control measures are revised. The review process should be carried out in consultation with workers (including contractors and subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who represented that work group at the workplace.

When a SWMS has been revised, the person conducting a business or undertaking must ensure all:

- 1. persons involved in the work are advised that a revision has been made and how they can access the revised SWMS;
- 2. persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS: and.
- 3. workers that will be involved in the work are provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
1. Preparation	Improper handling of materials, lack of training	ЗН	 Ensure all workers are adequately trained and competent in the use of metal punching machines, including awareness of possible 15ks. Carry out pre-start checks on the machine, ensuring that it's in safe operating condition before use. Always wear appropriate personal protective quippers x (PPE), such as safety shoes, gloves, safety glasses and hearing process where required. Use mechanical aids or get usistance when having heave afterials to prevent manual handling injuries. Keep walkways as well paces lear from obstruction to prevent trips and falls. Follow estate and processes for a secure ent, alignment, and placement of material to be sunched. Processingonic as as in front of the machine where operators stand for long period its aduces size. Regul thy initial as this spect the metal punching machine to ensure its optimum working and its. alement prop a LockOut/TagOut procedures during maintenance or repair to prevent us ontrolled start-up of the machine. valuate-ne workplace for noise risks and put controls in place to mitigate these, so as sound barriers or earmuffs. Check and maintain adequate lighting in the work area to prevent visual stress and accidents. Encourage regular breaks to reduce fatigue which can contribute to errors and accidents in machine operation. Hold regular toolbox talks to reinforce WHS policies, safe practices, and discuss any concerns. Establish emergency protocols, including having a first aid kit readily available and ensuring workers know how to respond to incidents. 	2M	
2. Machine Startup	Lack of machine guards, electrical hazards	ЗН	 Conduct regular checks to ensure that all machine guards are in place and secure. If any are found to be missing or damaged, cease operation until they can be replaced. Ensure that the machine is properly grounded to prevent electrical shock. Keep the work area around the machine free of clutter or debris that could potentially cause a trip or fall hazard. Provide adequate training for all employees operating the machine, including how to safely start up and shut down the machine. 	2M	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON								
			- Use lock out/tag out procedures whenever servicing the machine to prevent accidental startup.										
			- Maintain all electrical components of the machine and keep them free from dust and moisture.										
			- Use a residual current device (RCD) to deart and prevent dangerous electrical faults.										
			- Verify that the machine is properly insulated to mimise the rish of an electrical shock.										
			- Place safety signs and warning at noticeable place at the machine to remind users about potential at s.										
			- Make sure prators weap proping person protective equipment such as safety classes uitable for year and										
			- Cor a risk ament before starting the machine, identify possible hazards and ta a propria measures to manage those risks.										
												- Establish a senforce emergency procedures, including procedure in case of power facure and emergency procedures, including procedure in case of power facure.	
	1		- Ens. 1 at all personnel are provided with adequate personal protective ruipme. Including ear protection to combat high noise levels.										
			- parly communicate the importance of wearing provided protective gear during punching operation.										
			- Carry out regular maintenance and checks on the metal punching machine to ensure there is no fault that could lead to entrapment injury.										
			- Encourage relevant training for all operators who will be utilising the punch machine to make sure they fully understand how to safely operate the equipment.										
Punching Operation	High noise levels, entrapmentagury	4A	- Put into place an evacuation plan in the case of emergencies or malfunctions to facilitate safe escape from potential harm.	3H									
			- Designate a supervisor role to monitor operations throughout shifts to ensure safety protocol are strictly followed.										
			- Create designated safe zones around the machine that are off-limits during operating hours to protect operators and other staff from exposure to hazards.										
			- Implement periods of rest for the machine and operators alike as prolonged operation might lead to overheating or operator fatigue.										
			- Place clear signage indicating the potential hazards associated with operating the punching machine to regularly remind everyone within the vicinity.										
			- Reduce exposure time to noise for individual operators via implementing rotating shifts among workers.										



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			- Use well maintained tools and equipment to prevent any breakdown which can lead to accidents.		
			- Invest in quieter equipment if possible, which energy lower noise production but same efficiency.		
			- Establish a strict lockout/tagout procedure, then performing maintenance or addressing faults.		
			- Regularly review and update these control meaning test to keep ut with technological advancements and emerging test practices in wo blace he and safety.		
4. Loading Materials	Falling objects, stuned muscle and heavy lifting	вн		2M	



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5. Unloading Materials	High temperature surfaces, cut/preasure wounds from sharp objects	ЗН		1L	
6. Machine Shutdown	Electrical shock, improper shutdown practice	2M		1L	



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7. Maintenance	Entrapment injuries, exposure to hazardous substances	4A		2M	



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8. Cleaning the Machine	Exposure to chemical detergents, sk and eye irritations due to dust and deris	2M		1L	



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9. Disposal of Waste	Environmental polytion, cut from disposal process	3H		1L	



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10. Final Inspection	Eye sight-related hazards, physical contact with sharp parts	210		1L	



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11. Emergency Shut Down	Electrical hazards, fire hazard	14		2M	
12. Post-operation Assessment	Musculoskeletal disorders due to prolonged standing, mental stress	2M		1L	



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13. Off-shift Secure Storage	Accidental operation of machine, unauthorized access	2M		1L	



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14. Reporting Incidents/Accidents	Wrong incident reporting could fail to prevent the same accident in the future	1L		1L	



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15. Safety Training	Incorrect training methods, information overload	2M		1L	



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16. Regular Machine Testing	Inadequate tools for testing, absence of personnel protective equipment (PPE)	2M		1L	



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17. Routine Audits	Engagement in unsafe work practices, failure to follow safety standards	ЗН		2M	



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18. Replace Damaged Parts	Occupational hazaros aspending up type and location of parts, fall from height hazard if part is or an elevated location	ЗН		2M	



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19. Compliance Assessment	Risk of regulatory per the to noncompliance, failing to monitor workplace effective y	22M		1L	



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20. Documentation	Identity theft risk if documents are not properly secured, loss of documents due to disorganization	2M		1L	



EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE OF AT ARE NOT APPLICABLE.

Queensland & Australian Capital Territory

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

 $\textbf{Legislation QLD:} \ \underline{\textbf{https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws}$

Codes of Practice QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice-legislation ACT: https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

New South Wales

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislations/leg

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis > odes-or racti

Northern Territory

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 201

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo_place-

Codes of Practice NT: https://worksafe.nt.gov.au/5

South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: https://www.safework.sa.gov.au/resources/legislation

Codes of Practice for SA: https://www.safework.sa.gov.au/wor aces/codes-of-practice#COPs

Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

Victoria

Occupational Health all Safety Act

Occupational Health and Infety gulations 2017

Legis on VIC: https://www.xsafe.vic.gov.au/occupational-health-and-safety-act-and-

gulat

des of actice VIC attps://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: https://www.commerce.wa.gov.au/worksafe/legislation

Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

Safe Work Australia Links

Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice

Model Codes of Practice

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work



SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

	lions which are provided, and								
Worker Name	Pos	sition	Signature	Date	Time	Sup	pervisor		
				Date:					
				_					
				Date					
				l te:					
			AV	Date:					
				Date:					
				Date:					
				Date:					
		SAF WO A S	THUD STATEMENT	MONITORING AND	REVIEW				
revised if necessary) if relevations consultation with workers (in of the SWMS and their healt workplace. When the SWMS has been an advised that a revision has been who will need to change a way that will enable them the will be involved in the work in the	When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that				person responsible for monitoring the effectiveness of the Safe Work Method Statement sho employ a multi-faceted approach which includes but is not limited to: 1. Spot Checks. 2. Consultation with workers, contractors and sub-contractors. 3. Internal audits on a continual basis.				
them to understand and imp					tently developing ever-imp	3 ,	· '		
REVIEW NUMBER	1	□ 2	□ 3	□ 4	□ 5	□ 6	□ 7		
NAME									
INITIALS									
DATE									

Version 2.5 Authorised by Review # Date of Issue: Review Date: 22



SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS
The company details have been entered, including the project name and address.			
Names and signatures of all relevant personnel consulted during the development of the SWMS.		P A	
Name, signature, position and date signed of the person approving the SWMS.			
Specific personnel and qualifications, experience is noted in the SWMS.	P		
Provides a step-by-step process of tasks required to carry out the activity or task.			
Adequate risk assessment of any identified hazards has been completed.			
Foreseeable hazards are identified and documented for each step.			
Any hazards listed in any site risk assessments have been added to the SWI			
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.			
Check control measures added to the SWMS are the most effecting sections.			
Responsible person is assigned and listed on the SWMS for the imperent of contameasures.			
Permit requirements specified, such as Hot Work, Electrical Work, Vorat Heights etc.			
SWMS identifies plant and equipment to be u d.			
Details of inspection checks required for any equipment listed at noted on the SWMS.			
Describes any mandatory qualifications, experience raining skills required to perform the work.			
Applicable personal protective equipment is selected on the SWMS.			
Lists any required permits or licenses.			
Reflects and documents any legislative references and/or Australian Standards.			
Identifies any hazardous substances used with specific control measures in line with any SDS.			
REVIEWED BY	DATE R	EVIEWED	
SIGNATURE	DATE CC	MPLETED	

Version 2.5 Authorised by Review # Date of Issue: Review Date: 23