

Metal Notching Machi	ne SAFE WORK METHOD	STATEMENT (SWMS)	
TASK	OR ACTIVITY: Metal Notching Ma	achine	
Business Name: [Company Name]		ABN: [ABN]	SWMS#
Business Address: [Company Address]			
Contact Person:	Phone: [Phone]	E fil:	
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY 1	THE PL OF THE PROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a person conduct the proposed work starts.	eting a business or undertaking (F RU) is	required to ure at a safe work method s	tatement (SWMS) is prepared before
Full Name:			
Signature:		Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring a	ompliance of the SWMS well as review	s and modifications of the SWMS.	
Full Name:		Title:	Phone:
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WMS. ST HAVE THE FOLLOWING COMMUNICATED	N. 1E AND DATED SIGNATURE OF A CO. MUNICATED TO IN THE DEVELO	LL RELEVANT PERSONNEL WHO HAVE BI PMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND
Safety meetings or toolbox talks will be sched ed in accordance with egislative requirements to first identify any site hazards, conditions unical those hazards and then to further take steps to either the conditions of the conditions are or conditions.	NAME	SIGNATURE	DATE
If an incident or a near miss occurs, all work must standardly. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.			
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.			
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.			

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		CLI	ENT OR PRINCIPAL	CONTRACTOR D	ETAILS			
Client:						SCOPE OF WORKS		
Project Name:					Provide a detailed description	n of the specific work being	carried out (otherwise	
Project Address:					known as cope of works).			
Project Manager:								
Contact Phone:								
Project Manager Sig	nature:							
Date SWMS supplie	d to Project Manager:							
		ANY HIGH-	RISK CON YUCT	N' JRK BEING	CARRIED OUT			
☐ involves a risk of a pe	erson falling more than 2 m	neters.		is carried out on	or near pressurised gas mains	or piping.		
is carried out on a tel	ecommunication tower.			is carried out on or near chemical, fuel or refrigerant lines.				
 involves a risk of a person falling more than 2 meters. is carried out on a telecommunication tower. involves demolition of an element of a structure that is load-be in. 				is carried out on	or near energised electrical in	stallations or services.		
☐ involves demolition of	f an element related to the	physical integrit of a str	2	is carried out in an area that may have a contaminated or flammable atmosphere.				
☐ involves, or is likely to	o involve, disturbing a	tos.		☐ involves tilt-up or	r precast concrete.			
involves structural alt	eration or repair that re	mporal, upp to p	prevent collapse.	is carried out on,	in or adjacent to a road, railwa	ay, shipping lane or other to	raffic corridor.	
is carried out in or ne	ar a confined space.			is carried out in a	an area of a workplace where t	here is any movement of p	owered mobile plant.	
☐ is carried out in/near	a shaft or trench deeper th	nan 1.5m or tunnel involvin	g use of explosives.	is carried out in a	areas with artificial extremes of	temperature.		
is carried out in or ne	ar water or other liquid tha	t involves a risk of drownin	ng.	☐ involves diving w	vork.			
		ANY HI	IGH-RISK MACHINEF	RY OR EQUIPMEN	IT NEARBY			
Forklift	☐ Crane/s	☐ Hoist/s	☐ Excavator	☐ Backhoe/Loader	☐ Boom Lift	☐ EWP	☐ Genie Lift	
☐ Trencher	☐ Drilling Rig	☐ Trucks	Formwork	☐ Bobcat	☐ Flammable Gas	☐ Fuel	☐ Dozer	
☐ High Voltage	☐ Mulcher	☐ Tilt-up Panels	Roller	☐ Scissor Lift	☐ Tractor	Other -		

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PER NAL TECTIVE EQUIPMENT (PPE)

FOOT PROTECTION	HAND PROTECTION	HEAD PROTECTION	HEARING PROTECTION	PROTE	SPIRATORY P STECTION	FACE PROTECTION	HIGH-VIS CLOTHING	PROTECTIVE CLOTHING	FALL PROTECTION	SUN PROTECTION	HAIR/JEWELLERY SECURED
			A								

Select me appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).

Note: A SWMS must be reviewed regularly to make sure it remains effective. A SWMS must be reviewed (and revised if necessary) if relevant control measures are revised. The review process should be carried out in consultation with workers (including contractors and subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who represented that work group at the workplace.

When a SWMS has been revised, the person conducting a business or undertaking must ensure all:

- 1. persons involved in the work are advised that a revision has been made and how they can access the revised SWMS;
- 2. persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS: and.
- 3. workers that will be involved in the work are provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
			- Ensure a clean and clutter-free working area: Clear the designated work area from any unnecessary objects or equipment to eliminate ping hazards.		
			- Regular safety inspections: Conduct regular in ections to identify and rectify potential trip hazards such as loose cables maker spills or uneven surfaces.		
			- Implement traffic management plan: Have a lear proway for workers to move around and transfer equipment. This would mind the risk of trips and falls.		
			- Training: All employees opening machinery should be train properly on its usage and safety aspects. Included handling can be volved with comprehensive instructional training		
			- Use of PPE: ployees and we appropriate Personal Protective Equipment (PPE) which a ludes safet shoes for our section in case of accidental object falls.		
1. Preparation	Trip hazards, Incorrect handling of machinery	3H	- Made to place it was referred to the machinery should be placed strategically where there is ample to a for was res to move, minimising congestion and trip hazards.	2M	
			- Manus handing training: Provide manual handling training to all staff to ensure safe lifting, can any, and handling of materials and equipment.		
			- Iv. ten the schedule: A regular maintenance schedule for all machineries must be imported to ensure their safe and efficient functioning.		
			lachinery use protocols: Workers should adhere to guidelines and protocols of use each specific machinery, provided by the manufacturer.		
			Pre-operation checks: Operators should conduct pre-operation checks to ensure that the machinery is in good working condition before starting work.		
			- Access to first aid facilities: Maintain fully equipped first aid kits within easy access of the work area, ensuring availability in the event of an accident or injury.		
			- Emergency procedures: Develop emergency procedures, such as evacuation plans, and ensure that every worker is familiar with these plans.		
			- The metal notching machine should regularly be inspected for any electrical faults. Any issues identified during these inspections should be repaired immediately by a qualified technician.		
2. Machine Setup	Electrical faults, Entanglement	3H	- Use Ground Fault Circuit Interrupter (GFCI) protection on all electrical outlets and equipment to safeguard against possible shock or electrocution.	2M	
			- Ensure all personnel operating the machine have received appropriate training on its safe use, potential hazards and risk control measures.		
			- Install guarding and safety devices around moving parts of the machine to prevent entanglement.		



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			 Make sure workers wear suitable protective clothing such as safety glasses, safety footwear, gloves and high-visibility vests. Loose clothing, jewellery, or hair that could potentially become entangled in the machinery should be avoided. 			
			- Maintain a clean work area free from clutter transmisse the risk of trips or falls which could result in injury from contact with the notching machine.			
			- Implement Lockout/Tagout procedures whenever movenance or repair work is being carried out on the machine.			
			- Use only insulated tools and auipment during hashine set and protect against accidental conduction of electrony.			
			 Encourage regularities for wavers to reduce fatigue which can lead to accidents. Establish an anergency accedure a large all staff are familiar with it so they 			
			know by to recognize mately in the event of an accident involving the machine. - Concognized tits and reviews of these control measures to ensure they are implementable effectively and updated as required to maintain safety standards in the workplate.			
	•	minimum risk of injuries. nsuring all employees are wearing (P s), including gloves and safety to a second record the use of mechanical and decrease the need for heavy lifting to a limplementing a system of work that	- Funding employees with adequate training on safe manual handling techniques to minimum as risk of injuries.			
				suring all employees are wearing appropriate personal protective equipment (P), including gloves and safety footwear to protect against potential injury.		
			Enforcing the use of mechanical aids, such as trolleys or cranes, where possible to decrease the need for heavy lifting and reduce manual handling injuries.			
			- Implementing a system of work that includes taking regular breaks to avoid overexertion and fatigue which could lead to accidents.			
			- Placing safety signs near the metal notching machine to alert workers about the risks of entrapment.			
3. Material Loading	Manual handling injuries, Entrapment	3H	- Ensuring the workplace layout allows enough space for workers to move freely and safely, helping prevent any entrapment circumstances.	2M		
			- Regularly inspecting and maintaining the metal notching machine to identify any faults or defects that could pose a hazard.			
			- Designating clear pathways for loading materials onto the machine, ensuring they are kept free from obstacles that may cause trips or falls.			
			- Encouraging workers to report any hazards or difficulties they encounter during material loading, enabling prompt action to rectify and prevent a similar occurrence in the future.			
			- Training staff on emergency procedures in the event of an incident, including knowledge of first aid measures and how to shut down the machine immediately if necessary.			



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4. Notching Operation	Flying debris, Noise pollution	4A		ЗН	
5. Maintenance/Repair	Electric shock, Falling objects	4A		ЗН	



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6. Cleaning Process	Chemical hazards, Slip and trip hazard	ЗН		1L	



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7. Waste Disposal	Skin irritation, Trip and over	ЗН		1L	



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8. Breakdown Procedure	Electrical faults, Equipment malfunction	4A		2M	
9. Emergency Stop Procedure	Panic/elevated heart rate, Physical injury from swift exit	4A		ЗН	



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10. Replacing Notcher Blades	Cuts, Mechanical failure	4A		3Н	



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11. Adjustment of Notcher Stroke	Hand injuries, Impressions on the metal	ЗН		2M	



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12. Material Offloading	Manual handling injuries, Falls from height	4A		2M	



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13. Quality Inspection	Eye strain, Repetitive motion injuries	ЗН		1L	



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14. Shutdown Procedure	Electric shock, Car Int in/between machine parts	4A		2M	

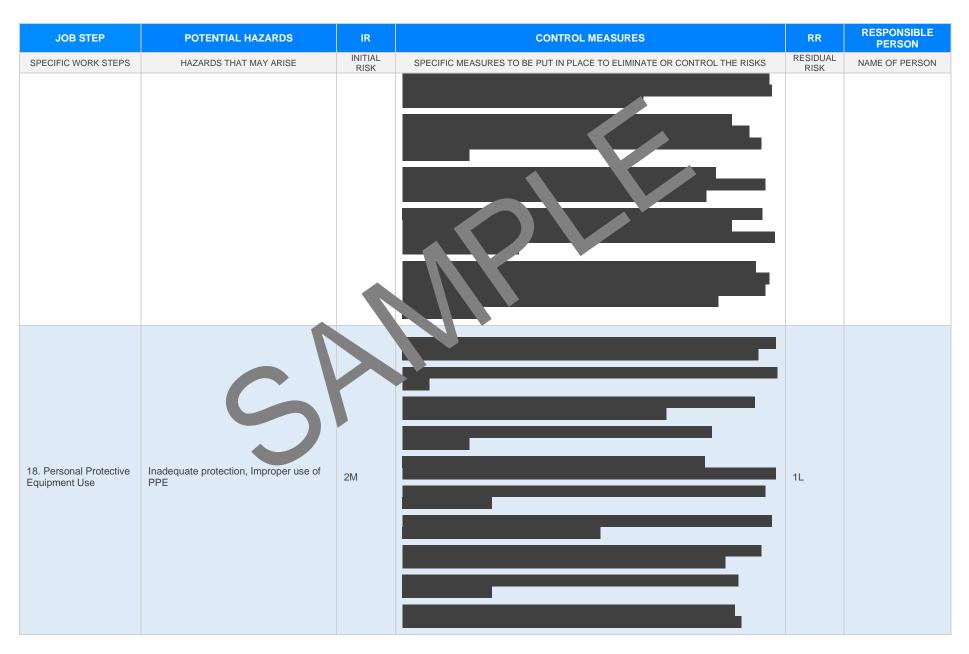


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15. End of Operation Clean-up	Trips, Exposure to harmful cleaning substances	4A		2M	
16. Documentation and Communication	Miscommunication leading to injury, Paper cuts	1L		1L	



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17. Safety Checks and Audits	Negligence leading to risk, Insufficient data resulting in faulty measures	ЗН		1L	







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19. Training and Supervision	Lack of competend, and a maze 15, Misuse of tools/equipment	ВН		2M	



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20. Reporting and Monitoring	Data errors leading to insufficient prevention, Delay in reputards	2M		1L	



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EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE OF AT ARE NOT APPLICABLE.

Queensland & Australian Capital Territory

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

Legislation QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws

Codes of Practice QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice Legislation ACT: https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

New South Wales

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislative

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis > odes-or racti

Northern Territory

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 201

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo_place-syllaws

Codes of Practice NT: https://worksafe.nt.gov.au/5

South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: https://www.safework.sa.gov.au/resources/legislation

Codes of Practice for SA: https://www.safework.sa.gov.au/work_aces/codes-of-practice#COPs

Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

Victoria

Occupational Health al. Safety Act

Occupational Health and afety gulations 2017

Legis on VIC: https://www.xsafe.vic.gov.au/occupational-health-and-safety-act-and-

gulat

les on actice VI atps://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: https://www.commerce.wa.gov.au/worksafe/legislation

Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

Safe Work Australia Links

Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice

Model Codes of Practice

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work



SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Pos	sition	Signature	Date	Time	Su	pervisor
				Date:			
			1	Date:			
				Date:			
				Date:			
		SAF WO A	STATEMENT	MONITORING AND	REVIEW		
The SWMS must be reviewed revised if necessary) if relevant consultation with workers (includ of the SWMS and their health an workplace. When the SWMS has been revisadvised that a revision has been who will need to change a work paway that will enable them to im will be involved in the work must them to understand and implement	should be carried out in ifected by the operation k group at the d with the work are S, including all persons dvised of the changes in WMS. All workers that	effective in reducing the person responsible for remploy a multi-faceted and separate separat	onitored regularly for the risk of incidents, keeping nonitoring the effectiveness approach which includes but with workers, contractors s on a continual basis. The pulse improvement, promptly the corrective action and contently developing ever-improvements.	the workplace safe for s of the Safe Work Mer ut is not limited to: and sub-contractors. recording inconsisten nsultation with all relev	all personnel. The thod Statement should cies or deficiencies, rant personnel ensures		
REVIEW NUMBER	□ 1	□ 2	□ 3	□ 4	□ 5	□ 6	□ 7
NAME							
INITIALS							
DATE							

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SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS
The company details have been entered, including the project name and address.			
Names and signatures of all relevant personnel consulted during the development of the SWMS.		P	
Name, signature, position and date signed of the person approving the SWMS.			
Specific personnel and qualifications, experience is noted in the SWMS.	P		
Provides a step-by-step process of tasks required to carry out the activity or task.			
Adequate risk assessment of any identified hazards has been completed.			
Foreseeable hazards are identified and documented for each step.			
Any hazards listed in any site risk assessments have been added to the SWI			
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.			
Check control measures added to the SWMS are the most effecting secutions.			
Responsible person is assigned and listed on the SWMS for the imperent of contameasures.			
Permit requirements specified, such as Hot Work, Electrical Work, Vocat Heights etc.			
SWMS identifies plant and equipment to be u d.			
Details of inspection checks required for any equipment listed at noted on the SWMS.			
Describes any mandatory qualifications, experience raining skills required to perform the work.			
Applicable personal protective equipment is selected on the SWMS.			
Lists any required permits or licenses.			
Reflects and documents any legislative references and/or Australian Standards.			
Identifies any hazardous substances used with specific control measures in line with any SDS.			
REVIEWED BY	DATE R	EVIEWED	
SIGNATURE	DATE CO	MPLETED	

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