

Metal Gas Tungsten Arc Weldi	ng Machine SAFE WORK	METHOD STATEMENT (SWM	IS)
TASK OR ACTI	VITY: Metal Gas Tungsten Arc W	elding Machine	
Business Name: [Company Name]		ABN: [ABN]	SWMS#
Business Address: [Company Address]			
Contact Person:	Phone: [Phone]	E vil:	
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY 1	THE P. OF THE PROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a person conduct the proposed work starts.	eting a business or undertaking (i RU) is	required to ture at a safe work method s	tatement (SWMS) is prepared before
Full Name:			
Signature:		Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring a	ompliance of the SWMS well as review	s and modifications of the SWMS.	
Full Name:		Title:	Phone:
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS VMS. ST HAVE THE FOLLOWING COMMUNICATED	N. 1E AND DATED SIGNATURE OF A CO. MUNICATED TO IN THE DEVELO	LL RELEVANT PERSONNEL WHO HAVE BI PMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND
Safety meetings or toolbox talks will be sched ed in accordance with egislative requirements to first identify any site hazards, conditions those hazards and then to further take steps to either the conditions of the conditions are provided in accordance with egislative requirements to first identify any site hazards, conditions are provided in accordance with egislative requirements to first identify any site hazards, conditions are provided in accordance with egislative requirements to first identify any site hazards, conditions are provided in accordance with egislative requirements to first identify any site hazards, conditions are provided in accordance with egislative requirements and the conditions are provided in accordance with egislative requirements.	NAME	SIGNATURE	DATE
If an incident or a near miss occurs, all work must standardly. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.			
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.			
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.			

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		CLI	ENT OR PRINCIPAL	CONTRACTOR D	ETAILS					
Client:						SCOPE OF WORKS				
Project Name:					Provide a detailed description of the specific work being carried out (otherwise					
Project Address:					known as cope of works).					
Project Manager:										
Contact Phone:										
Project Manager Sig	nature:									
Date SWMS supplie	d to Project Manager:									
	ANY HIGH-RISK CON PUC) NO JRK BEING CARRIED OUT									
☐ involves a risk of a pe	erson falling more than 2 m	neters.		is carried out on or near pressurised gas mains or piping.						
is carried out on a tel	ecommunication tower.			is carried out on or near chemical, fuel or refrigerant lines.						
☐ involves demolition of	f an element of a structure	that is load-be n.		is carried out on or near energised electrical installations or services.						
☐ involves demolition of	f an element related to the	physical integrit of a str	2	is carried out in an area that may have a contaminated or flammable atmosphere.						
☐ involves, or is likely to	o involve, disturbing a	tos.		involves tilt-up or precast concrete.						
involves structural alt	eration or repair that re	mporal, upp to p	prevent collapse.	is carried out on, in or adjacent to a road, railway, shipping lane or other traffic corridor.						
is carried out in or ne	ar a confined space.			is carried out in an area of a workplace where there is any movement of powered mobile plant.						
☐ is carried out in/near	a shaft or trench deeper th	nan 1.5m or tunnel involvin	g use of explosives.	is carried out in areas with artificial extremes of temperature.						
is carried out in or ne	ar water or other liquid tha	t involves a risk of drownin	ng.	☐ involves diving w	vork.					
		ANY HI	IGH-RISK MACHINEF	RY OR EQUIPMEN	IT NEARBY					
Forklift	☐ Crane/s	☐ Hoist/s	☐ Excavator	☐ Backhoe/Loader	☐ Boom Lift	☐ EWP	☐ Genie Lift			
☐ Trencher	☐ Drilling Rig	☐ Trucks	Formwork	☐ Bobcat	☐ Flammable Gas	☐ Fuel	☐ Dozer			
☐ High Voltage	☐ Mulcher	☐ Tilt-up Panels	Roller	☐ Scissor Lift	☐ Tractor	Other -				

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PER NAL TECTIVE EQUIPMENT (PPE)

FOOT PROTECTION	HAND PROTECTION	HEAD PROTECTION	HEARING PROTECTION	PROTE	SPIRATORY P STECTION	FACE PROTECTION	HIGH-VIS CLOTHING	PROTECTIVE CLOTHING	FALL PROTECTION	SUN PROTECTION	HAIR/JEWELLERY SECURED
			A								

Select me appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).

Note: A SWMS must be reviewed regularly to make sure it remains effective. A SWMS must be reviewed (and revised if necessary) if relevant control measures are revised. The review process should be carried out in consultation with workers (including contractors and subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who represented that work group at the workplace.

When a SWMS has been revised, the person conducting a business or undertaking must ensure all:

- 1. persons involved in the work are advised that a revision has been made and how they can access the revised SWMS;
- 2. persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS: and.
- 3. workers that will be involved in the work are provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
1. Preparation	Slips, trips & falls, Exposure to chemical fumes	ЗН	 Ensure the work area is clean, free from clutter and debris that could lead to trips and falls. Use non-slip industrial mats in areas where she are likely due to wet or oily surfaces. Provide adequate lighting for the workspace or improvisibility and reduce trip hazards. Maintain all welding equipment properly to preven leaks and cotential exposure to harmful fumes. Train all workers of the equipment of the welding machines, including proper setup and shuftly win procenes. Require workers to the equipment of the welding machines, including proper setup and shuftly win procenes. Set us a ropriate entilation systems to funnel away harmful fumes, and ensure they all fundioning the actively before beginning work. Have insterious affety to a Sheets (MSDS) available for reference regarding termical times lated to the welding process. School of regular breaks for workers to prevent fatigue and increase alertness, aducing to risk of accidental injuries. The signage to clearly indicate the area where welding activities are being uncertaken, alerting others to potential hazards. Brief team members about the location of emergency exits and fire extinguishers to ensure quick response in case of an emergency. Store any hazardous materials correctly according to their specific storage requirements to prevent inadvertent exposure. Conduct regular audits and inspections to assess the state of the workspace and identify potential risks. Develop and enforce a strict safety protocol and encourage the workforce to report any unsafe conditions or practices. 	2M	
2. Equipment Inspection	Electrical shock, Contact with sharp objects	ЗН	 Any equipment that is to be used must be thoroughly inspected and certified by a competent authority before use. Safety gloves and goggles should always be worn when handling machinery to prevent contact with sharp objects. Ensure all tool guards and safety devices are fitted correctly before using any machinery. Use residual-current devices (RCDs) that are frequently tested to reduce the risk of electrical shock. 	2M	



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			- Prior to starting work, clean the workstation to remove any potential conductors that could lead to an electrical shock.				
			- Regularly examine cables and plugs for any sign wear or damage that may result in an electrical shock.				
			- All welding activity should be well within a cycle ratio (percentage of 10 mins that machine can weld without overheating) rever extential hazards.				
			 Do not handle or touch the electrodes or meta and with bare hands while the machine is ON to avoid electroal shocks. Only well-trained staff-having a ressary understant about the machine shocks. 				
			- Only well-trained staff having bessary understand yout the machine should operate it.				
			- Adequate the aid facility should be vailable white including materials needed specifically in the second activity pertails and contact with sharp objects.				
			- Alw nsure trace is no moisture present before operating the device to prevene a trocut.				
			- Mach es a huld not es left unattended while in operation.				
			Have potoco. To place for emergency stop and shutdown procedures.				
					Ple note this is general advice and doesn't take into consideration your specific workpic eeds. It's still essential to carry out a proper risk assessment in nsultation with safety representative.		
			Workers should receive comprehensive instruction regarding correct manual handling techniques to avoid the risk of heavy lifting injuries.				
	6		- Use mechanical aids, like trolleys or cranes, where possible to minimise the need for manual lifting.				
			- Ensure all workers participating in machine setup have appropriate Personal Protective Equipment (PPE) such as safety shoes and gloves.				
	Heavy lifting, Accidental activation of		- All machinery should be deactivated and isolated from power sources during setup to prevent accidental activation.				
3. Machine Setup	machinery	3H	- Regular machine inspections and maintenance should be conducted - any faulty equipment must not be used.	2M			
			- Pre-start checks should be completed before using any machinery.				
			- Strictly implement a zero-tolerance policy towards unauthorised operation or tampering with machinery.				
			- Ensure all workers are properly trained and competent in operating the machinery they are setting up.				
			- The work area should be clean, tidy, and free from obstacles to prevent potential accidents during machine setup.				



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			- Ensure adequate lighting and ventilation in the work area during the machine setup process.		
			- Appropriate signage should be displayed to alert —er workers that machine setup is ongoing.		
			- Regular safety meetings and toolbox talks a rould be helf to reinforce safe work practices.		
			- All machine controls should be clearly labelled a understood by all users.	RISKS RESIDUAL RISK RISK RISK RISK RISK RISK RISK RISK	
			- Any incidents or near misser hould immediately report a and an investigation course implemented to prevent the occurrences.		
4. Safety Gear Setup	Exposure to UV light work of particulates	зн		2M	



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5. Checking Power Supply	Electrocution, Burns from hot equipment	ЗН		2M	
6. Test Welding	Flying sparks, Noise induced hearing loss	4A		3H	



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7. Actual Welding	Fire risk, Eye damage from flash	4A		3H	



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8. Cleaning Welded Area	Cuts from metal pieces, Exposure to cleaning solvents	ЗН		2M	



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9. Cooling Down	Burns from hot equipmen	4A		2M	



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10. Inspection of Welding Job	Straining Eyes, Intration of residual gases	2M		1L	



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11. Minor Repairs if Necessary	Risk of injury from tools, Unsafe positioning	он		2M	
12. Final Cleaning	Skin contact with harsh chemicals, Inhalation of cleaning solvents	ЗН		2M	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
13. Equipment Check and Maintenance	Electrical malfunctions, Inadequate safety systems	4A		ЗН	



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14. Reporting and Documentation	Eyestrain from computed a strain injuries	2M		1L	



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15. Decommission and Storage	Musculoskeletal disorders from lifting, Slips, trips & falls	ЗН		2M	



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16. Site Clean Up	Hazards from leftover ceans, Slips, tos & falls	2M		1L	



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17. Waste Management and Disposal	Skin contact with harsh chemicals, Cut from sharp objects	3H		2M	
18. Safety Debriefing	Risk of complacency, Lack of compliance	1L		1L	



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19. Supervision's Close-out Activities	Paperwork errors, Incorrect hazard reporting	2M		1L	



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20.Final Equipment Check and Lockout	Unauthorized use of equipment, Negligent handling	3Н		1L	



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EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE OF AT ARE NOT APPLICABLE.

Queensland & Australian Capital Territory

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

Legislation QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws Codes of Practice QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice

Legislation ACT: https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

New South Wales

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislations/

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis > odes-or racti

Northern Territory

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 201

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo_place-

Codes of Practice NT: https://worksafe.nt.gov.au/f

South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: https://www.safework.sa.gov.au/resources/legislation

Codes of Practice for SA: https://www.safework.sa.gov.au/wor aces/codes-of-practice#COPs

Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

Victoria

Occupational Health al. Safety Act

Occupational Health and afety gulations 2017

Legis on VIC: https://www.xsafe.vic.gov.au/occupational-health-and-safety-act-and-

gulat

des on actice VI autros://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: https://www.commerce.wa.gov.au/worksafe/legislation

Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

Safe Work Australia Links

Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice

Model Codes of Practice

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work



SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Pos	sition	Signature	Date	Time	Su	pervisor
				Date:			
			N	Late:			
				Date:			
				Date:			
		SAF WC A 5	THOO STATEMENT	MONITORING AND	REVIEW		
The SWMS must be reviewed regularly to to ke sure it remains effective and must be reviewed (and revised if necessary) if relevant control measure parts of the consultation with workers (including contractors and subcontract is) who may be affected by the operation of the SWMS and their health and safety representatives who reduces that work group at the workplace. When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that will be involved in the work must be provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.				effective in reducing the person responsible for remploy a multi-faceted at 1. Spot Checks 2. Consultation 3. Internal audit An approach of continuation followed up by immedia	onitored regularly for the risk of incidents, keeping nonitoring the effectiveness approach which includes but with workers, contractors son a continual basis. The push improvement, promptly the corrective action and contently developing ever-improvements.	the workplace safe for its of the Safe Work Menut is not limited to: and sub-contractors. If recording inconsisten insultation with all relevances.	all personnel. The thod Statement should cies or deficiencies, rant personnel ensures
REVIEW NUMBER	□ 1	□ 2	□ 3	□ 4	□ 5	□ 6	□ 7
NAME							
INITIALS							
DATE							

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SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS
The company details have been entered, including the project name and address.			
Names and signatures of all relevant personnel consulted during the development of the SWMS.		P A	
Name, signature, position and date signed of the person approving the SWMS.			
Specific personnel and qualifications, experience is noted in the SWMS.	P		
Provides a step-by-step process of tasks required to carry out the activity or task.			
Adequate risk assessment of any identified hazards has been completed.			
Foreseeable hazards are identified and documented for each step.			
Any hazards listed in any site risk assessments have been added to the SWI			
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.			
Check control measures added to the SWMS are the most effecting sections.			
Responsible person is assigned and listed on the SWMS for the imperent of contameasures.			
Permit requirements specified, such as Hot Work, Electrical Work, Vorat Heights etc.			
SWMS identifies plant and equipment to be u d.			
Details of inspection checks required for any equipment listed at noted on the SWMS.			
Describes any mandatory qualifications, experience raining skills required to perform the work.			
Applicable personal protective equipment is selected on the SWMS.			
Lists any required permits or licenses.			
Reflects and documents any legislative references and/or Australian Standards.			
Identifies any hazardous substances used with specific control measures in line with any SDS.			
REVIEWED BY	DATE R	EVIEWED	
SIGNATURE	DATE CC	MPLETED	

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