

Metal Cnc Punch Pres	ss SAFE WORK METHOD	STATEMENT (SWMS)	
TASK	OR ACTIVITY: Metal Cnc Punch	Press	
Business Name: [Company Name]		ABN: [ABN]	SWMS#
Business Address: [Company Address]			
Contact Person:	Phone: [Phone]	E fil:	
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE POST THE PROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a person conduct the proposed work starts.	cting a business or undertaking (N 3U) is	required to ture at a safe work method s	tatement (SWMS) is prepared before
Full Name:			
Signature:		Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring a	ompliance of the SWMS well as review	s and modifications of the SWMS.	
Full Name:		Title:	Phone:
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WMS. ST HAVE THE FOLLOWING COMMUNICATED		LL RELEVANT PERSONNEL WHO HAVE BI PMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND
Safety meetings or toolbox talks will be sched ed in accordance with egislative requirements to first identify any site hazards, conditions those hazards and then to further take steps to either the conditions of the conditions are or conditional talks.	NAME	SIGNATURE	DATE
If an incident or a near miss occurs, all work must standardly. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.			
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.			
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.			

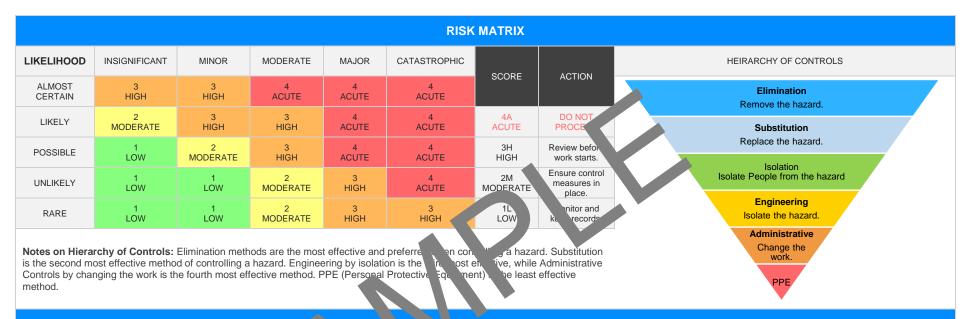
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		CLI	ENT OR PRINCIPAL	CONTRACTOR D	ETAILS					
Client:						SCOPE OF WORKS				
Project Name:					Provide a detailed description of the specific work being carried out (otherwise					
Project Address:					known as the cope of works).					
Project Manager:										
Contact Phone:										
Project Manager Sig	nature:									
Date SWMS supplie	d to Project Manager:									
	ANY HIGH-RISK CON PUC) NO JRK BEING CARRIED OUT									
☐ involves a risk of a pe	erson falling more than 2 m	neters.		is carried out on or near pressurised gas mains or piping.						
is carried out on a tel	ecommunication tower.			is carried out on or near chemical, fuel or refrigerant lines.						
☐ involves demolition of	f an element of a structure	that is load-be n.		is carried out on or near energised electrical installations or services.						
☐ involves demolition of	f an element related to the	physical integrit of a str	2	is carried out in an area that may have a contaminated or flammable atmosphere.						
☐ involves, or is likely to	o involve, disturbing a	tos.		involves tilt-up or precast concrete.						
involves structural alt	eration or repair that re	mporal, upp to p	prevent collapse.	is carried out on,	in or adjacent to a road, railwa	ay, shipping lane or other to	raffic corridor.			
is carried out in or ne	ar a confined space.			is carried out in an area of a workplace where there is any movement of powered mobile plant.						
☐ is carried out in/near	a shaft or trench deeper th	nan 1.5m or tunnel involvin	g use of explosives.	is carried out in a	areas with artificial extremes of	temperature.				
is carried out in or ne	ar water or other liquid tha	t involves a risk of drownin	ng.	☐ involves diving w	vork.					
		ANY HI	IGH-RISK MACHINEF	RY OR EQUIPMEN	IT NEARBY					
Forklift	☐ Crane/s	☐ Hoist/s	☐ Excavator	☐ Backhoe/Loader	☐ Boom Lift	☐ EWP	☐ Genie Lift			
☐ Trencher	☐ Drilling Rig	☐ Trucks	Formwork	☐ Bobcat	☐ Flammable Gas	☐ Fuel	☐ Dozer			
☐ High Voltage	☐ Mulcher	☐ Tilt-up Panels	Roller	☐ Scissor Lift	☐ Tractor	Other -				

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PER NAL TECTIVE EQUIPMENT (PPE)

FOOT PROTECTION	HAND PROTECTION	HEAD PROTECTION	HEARING PROTECTION	PROTE	SPIRATORY P STECTION	FACE PROTECTION	HIGH-VIS CLOTHING	PROTECTIVE CLOTHING	FALL PROTECTION	SUN PROTECTION	HAIR/JEWELLERY SECURED
			A								

Select me appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).

Note: A SWMS must be reviewed regularly to make sure it remains effective. A SWMS must be reviewed (and revised if necessary) if relevant control measures are revised. The review process should be carried out in consultation with workers (including contractors and subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who represented that work group at the workplace.

When a SWMS has been revised, the person conducting a business or undertaking must ensure all:

- 1. persons involved in the work are advised that a revision has been made and how they can access the revised SWMS;
- 2. persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS: and.
- 3. workers that will be involved in the work are provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
1. Preparation	Inadequate training, Wrong setup of machine	2M	 Provide comprehensive training: Ensure all operators have undergone relevant training on how to operate the Metal CNC Punch Prossafely and efficiently. Implement Skill Verification: Double-check the cach operator is competent and knowledgeable about the machine operation and safety regulations. Regularly Update Training Information: Constently sep staff updated on any changes or advancements to the machinery, a strength risks involved, and updated safety procedures. Use Correct Setup Procedure. Adhere strictly to regular carer guidelines when setting up the machine preven accidents from income at setup. Develop Clergo perating procedure: Developed display clear, comprehensive step-by-step procedures for the operation of the machine. Rouse Inspection of cultipment: Implement advanced scheduling for regular inspection of machine are to ensure they are in proper working order. Ensure A clability Instruction Manuals: Make sure that easy-to-understand instruct in menuals are accessible to all operators at all times if clarification is seeded. For er innolling of Tools and Objects: Ensure the tools used in machine operation are step and handled properly to prevent injury. The per innolling of Tools and Objects: Ensure the tools used in machine operation are step and handled properly to prevent injury. The per innolling of Tools and Objects: Ensure the tools used in machine operation are step and handled properly to prevent injury. The per innolling of Tools and Objects: Ensure the tools used in machine operation are step and handled properly to prevent injury. The per innolling of Tools and Objects: Ensure the tools used in machine operation are step and handled properly to prevent injury. The per innolling of Tools and Objects: Ensure the tools used in machine operation are step and handled properly to prevent injury. The per innolling of Tools and Objects: Ensure the tools used in machine op	1L	
2. Punching setup	Unprotected moving parts, Overloading the punch press	ЗН	 Ensure that all operators are fully trained and competent in using the CNC punch press machinery. Install and properly maintain safety guards around moving parts of the machinery to prevent accidental contact. Set up and operate the punch press according to the manufacturer's instructions to avoid overloading. Regularly check and maintain the machine for any faults or wear and tear which may compromise its safe operation. 	2M	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
			- Implement a lockout-tagout system whenever servicing, repairing, or adjusting the machine.		
			- Use personal protective equipment such as glove and safety glasses when operating the machinery.		
			- Establish an emergency stop procedure a ensure all off are aware of how to execute it should they need to.		
			- Restrict access to the area where the punch pages is being used. Only trained personnel should be allowed		
			- Avoid wearing loose clothing, rellery, or anything might get caught in the machinery while warning.		
			- Encourage gular breaks preve fatigue ed workers are more likely to make errors.		
			- Kee work and free of clutter to minimise the risk of trips and falls.		
			- Emply a putine in intenance schedule to ensure the functionality and safety of the pure in press.		
			Keep a upda d record of any incidents or near misses that occur during use of the punctures, view these regularly and adjust safety measures as necessary.		
			imploy regular equipment check-ups to ensure it is working properly and that there at no loose parts which could lead to materials flying out.		NAME OF PERSON
			Ensure machine operators are using the correct safety equipment, such as safety glasses, hearing protection, and heavy-duty gloves.		
			- Install physical barriers or enclosures around the Machine Punch Press to prevent flyout materials from causing harm.		
			- Implement an effective training program for all machine operators so they fully understand how to safely control the CNC Metal Punch Press.		
3. Operation Start	Flyout materials, Insufficient lighting	3H	- Enforce a strict policy of standing clear of the machine while in operation to unsure flyout materials do not pose a risk.	2M	
			- Check workplace lighting frequently and replace lights before their brightness begins to deteriorate, this would reduce the risk posed by insufficient lighting.		
			- Use task-specific lighting tools like adjustable desk lamps to provide extra light when needed, these can help ensure all components of the Punch Press and pieces of metal are clearly visible.		
			- Implement routine tidiness checks to ensure the work area is kept clean, clutter-free, and brightly lit.		
			- Consider installing light-enhancing wall paints or reflective surfaces to increase the general light level without adding more light sources.		



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			- Have risk assessments carried out regularly by a health and safety specialist, with sufficient measures taken to combat identified risks.		
			- Ensure adequate ventilation in the workspace to minise buildup of fine particles that may decrease visibility.		
			- Always check with regular intervals if ribs anches, dies and metal sheets do have any sharp edges, removing or smoothing the after the set.		
			- Enforce a comprehensive lockout/tagout proce e, meaning that machines cannot be started up unexpectedly to be maintenance or aning is using place.		
			- Maintain up-to-date first aid facties and trained period to respond swiftly to any injuries that occur for each cautions.		
4. Routine Maintenance	Electrical shock, Response security is substances	JA		3H	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
5. Machine Adjustment	Caught in/betweer components, Unexpected mach a start-up	4A		3H	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
6. Material Handling	Manual handling injuries, Dropped objects, Sharps injuries	2M		1L	
7. Cleaning	Exposure to chemicals, Disposal of waste	зн		2M	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
8. Inspection	Incorrect use of inspection tools, Skipping inspection steps	ЗН		2M	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
9. Troubleshooting	Electric shock, Fire hazard	4A		ЗН	



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10. Production	Continuous loud noise standing	_M		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
11. Power Down	Incorrect shut down procedure, Unexpected start-up	2M		1L	
12. Repair Work	Working at height, Fire from welding works	3Н		2M	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
13. Material Loading	Crush injury from load, Manual lifting injuries	ЗН		2M	



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	1				
14. Work Area Organisation	Tripping hazards, Poor ergonomics	2M		1L	
Organication					



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15. Quality Assurance	Inaccuracy of mea grement Product defects	ЗН		2M	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
16. Emergency Response	Inability to respond to emergencies adequately, Lack of evacuation plan			2M	
17. End of Shift/Work Day	Poor housekeeping, Working alone	2M		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
18. Weekly Review	Missing or outdated protocol, Lack of communication	3H		2M	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
19. Accident Reporting	Mistakes in reporting, Delayed reporting	ЗН		2M	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
20. Machine Dismantling	Electric shock, Fire risk	4A		ЗН	



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
	5				



EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE OF AT ARE NOT APPLICABLE.

Queensland & Australian Capital Territory

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

Legislation QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws

Codes of Practice QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice Legislation ACT: https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

New South Wales

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/legislations/leg

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis codes-of ractice NSW: https://www.safework.nsw.gov.au/resource-library/lis codes-of-ractice NSW

Northern Territory

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 201

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo_place-syllaws

Codes of Practice NT: https://worksafe.nt.gov.au/f

South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: https://www.safework.sa.gov.au/resources/le_lation

Codes of Practice for SA: https://www.safework.sa.gov.au/work_aces/codes-of-practice#COPs

Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

Victoria

Occupational Health al. Safety Act

Occupational Health and afety gulations 2017

Legis on VIC: https://www.xsafe.vic.gov.au/occupational-health-and-safety-act-and-

<u>Julai.</u>

des of actice VIC attps://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: https://www.commerce.wa.gov.au/worksafe/legislation

Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

Safe Work Australia Links

Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice

Model Codes of Practice

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work



SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

	lions which are provided, and							
Worker Name	Pos	sition	Signature	Date	Time	Sup	pervisor	
				Date:				
				_				
				Date				
				l te:				
			AV	Date:				
				Date:				
				Date:				
				Date:				
		SAF WO A S	THUD STATEMENT	MONITORING AND	REVIEW			
revised if necessary) if relevations consultation with workers (in of the SWMS and their healt workplace. When the SWMS has been an advised that a revision has been who will need to change a way that will enable them the will be involved in the work in the	When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that				person responsible for monitoring the effectiveness of the Safe Work Method Statement shown employ a multi-faceted approach which includes but is not limited to: 1. Spot Checks. 2. Consultation with workers, contractors and sub-contractors. 3. Internal audits on a continual basis.			
them to understand and imp					tently developing ever-imp	3 ,	· '	
REVIEW NUMBER	1	□ 2	□ 3	□ 4	□ 5	□ 6	□ 7	
NAME								
INITIALS								
DATE								

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SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS
The company details have been entered, including the project name and address.			
Names and signatures of all relevant personnel consulted during the development of the SWMS.		P A	
Name, signature, position and date signed of the person approving the SWMS.			
Specific personnel and qualifications, experience is noted in the SWMS.	P		
Provides a step-by-step process of tasks required to carry out the activity or task.			
Adequate risk assessment of any identified hazards has been completed.			
Foreseeable hazards are identified and documented for each step.			
Any hazards listed in any site risk assessments have been added to the SWI			
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.			
Check control measures added to the SWMS are the most effecting sections.			
Responsible person is assigned and listed on the SWMS for the imperent of contameasures.			
Permit requirements specified, such as Hot Work, Electrical Work, Vorat Heights etc.			
SWMS identifies plant and equipment to be u d.			
Details of inspection checks required for any equipment listed at noted on the SWMS.			
Describes any mandatory qualifications, experience raining skills required to perform the work.			
Applicable personal protective equipment is selected on the SWMS.			
Lists any required permits or licenses.			
Reflects and documents any legislative references and/or Australian Standards.			
Identifies any hazardous substances used with specific control measures in line with any SDS.			
REVIEWED BY	DATE R	EVIEWED	
SIGNATURE	DATE CC	MPLETED	

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