

Metal Chemical Etching M	achine SAFE WORK MET	HOD STATEMENT (SWMS)	
TASK OR A	ACTIVITY: Metal Chemical Etchir	ng Machine	
Business Name: [Company Name]		ABN: [ABN]	SWMS#
Business Address: [Company Address]			
Contact Person:	Phone: [Phone]	E ill:	
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE POST THE PROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a person conduct the proposed work starts.	cting a business or undertaking (N 3U) is	required to ure at a safe work method s	tatement (SWMS) is prepared before
Full Name:			
Signature:		Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring a	ompliance of the SWMS well as review	s and modifications of the SWMS.	
Full Name:		Title:	Phone:
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WMS. ST HAVE THE FOLLOWING COMMUNICATED		LL RELEVANT PERSONNEL WHO HAVE BI PMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND
Safety meetings or toolbox talks will be sched ed in accordance with egislative requirements to first identify any site hazards, conditions those hazards and then to further take steps to either the conditions of the conditions are or conditional talks.	NAME	SIGNATURE	DATE
If an incident or a near miss occurs, all work must standardly. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.			
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.			
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.			

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		CLI	ENT OR PRINCIPAL	CONTRACTOR D	ETAILS				
Client:						SCOPE OF WORKS			
Project Name:					Provide a detailed description of the specific work being carried out (otherwise				
Project Address:					known as cope of works).				
Project Manager:									
Contact Phone:									
Project Manager Sig	nature:								
Date SWMS supplied to Project Manager:									
		ANY HIGH-	RISK CON PUCT	N' JRK BEING	CARRIED OUT				
☐ involves a risk of a pe	erson falling more than 2 m	neters.		is carried out on or near pressurised gas mains or piping.					
is carried out on a tel	ecommunication tower.			is carried out on or near chemical, fuel or refrigerant lines.					
☐ involves demolition of	f an element of a structure	that is load-be n.		is carried out on or near energised electrical installations or services.					
☐ involves demolition of	f an element related to the	physical integrit of a str	2	is carried out in an area that may have a contaminated or flammable atmosphere.					
☐ involves, or is likely to	o involve, disturbing a	tos.		involves tilt-up or precast concrete.					
involves structural alt	eration or repair that re	mporal, upp to p	prevent collapse.	is carried out on,	in or adjacent to a road, railwa	ay, shipping lane or other to	raffic corridor.		
is carried out in or ne	ar a confined space.			is carried out in an area of a workplace where there is any movement of powered mobile plant.					
☐ is carried out in/near	a shaft or trench deeper th	nan 1.5m or tunnel involvin	g use of explosives.	is carried out in a	areas with artificial extremes of	temperature.			
is carried out in or ne	ar water or other liquid tha	t involves a risk of drownin	ng.	☐ involves diving w	vork.				
		ANY HI	IGH-RISK MACHINEF	RY OR EQUIPMEN	IT NEARBY				
Forklift	☐ Crane/s	☐ Hoist/s	☐ Excavator	☐ Backhoe/Loader	☐ Boom Lift	☐ EWP	☐ Genie Lift		
☐ Trencher	☐ Drilling Rig	☐ Trucks	Formwork	☐ Bobcat	☐ Flammable Gas	☐ Fuel	☐ Dozer		
☐ High Voltage	☐ Mulcher	☐ Tilt-up Panels	Roller	☐ Scissor Lift	☐ Tractor	Other -			

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PER NAL TECTIVE EQUIPMENT (PPE)

FOOT PROTECTION	HAND PROTECTION	HEAD PROTECTION	HEARING PROTECTION	PROTE	SPIRATORY P STECTION	FACE PROTECTION	HIGH-VIS CLOTHING	PROTECTIVE CLOTHING	FALL PROTECTION	SUN PROTECTION	HAIR/JEWELLERY SECURED
			A								

Select me appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).

Note: A SWMS must be reviewed regularly to make sure it remains effective. A SWMS must be reviewed (and revised if necessary) if relevant control measures are revised. The review process should be carried out in consultation with workers (including contractors and subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who represented that work group at the workplace.

When a SWMS has been revised, the person conducting a business or undertaking must ensure all:

- 1. persons involved in the work are advised that a revision has been made and how they can access the revised SWMS;
- 2. persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS: and.
- 3. workers that will be involved in the work are provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
1. Preparation	Inhalation of toxic fumes, skin burns from chemicals	4A	 Ensure all workers handling the machine have undergone specific training on handling, usage, and safety measures associated with the Metal Chemical Etching Machine. Make use of suitable personal protective, comprent (PPE), such as gloves, safety glasses, and chemical-resistant clothing. Proper ventilation should be maintained in the cospace to reduce the risk of inhaling toxic fumes. Regularly inspect all parts of commachine and immediate address any damages or wear. Keep a safety at a sheet or each comical us on the etching process at an easily access to place. Proportingular reals or workers to coursure they're not exposed to harmful fumes or choose as for proceed periods. Keep of fine aid kit competed with burn treatments and eye wash stations close at hand in associated with exposure. This use that all emical containers are tightly sealed when not in use to avoid lead. Promore and hygiene practices; workers should not eat or drink near the typlace and should wash their hands before and after using the machine. Set up emergency procedures and conduct regular drills to ensure that all employees know how to respond to potential accidents. Implement safe work procedures and display clear instructions and warnings around the Chemical Etching Machine. Regularly clean and maintain the work area to prevent build-up of hazardous residue. Dispose of chemical waste properly and safely according to local regulations and guidelines. Foster a culture of communication encouraging staff to report any unsafe conditions, faulty equipment, or health issues resulting from the work environment. 	3H	
2. Machine Set-up	Crushing injuries, entanglement in moving parts	4A	 Ensure that all workers have completed comprehensive training regarding the machine's operations, safety features and potential hazards, including those related to crushing injuries and entanglement in moving parts. Verify that personal protective equipment (PPE), such as gloves, safety glasses and steel-capped boots, are worn at all times during the machine set-up. Use lockout/tagout procedures to ensure the machine is de-energised and cannot be switched on accidentally during servicing or maintenance activities. 	2M	



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			- Always carry out a full pre-use inspection of the machine, checking for any faults, defects or signs of wear and tear which could potentially cause harm.		
			- Implement safety barrier systems or guards arous angerous moving parts to prevent clothing, hair, or body parts from becoming trapped or crushed.		
			- Strictly enforce a policy of not wearing low clothing, icallery, or anything else that could potentially become entangled in the pachi		
			- Regularly maintain and service the etching manue, according to the manufacturer's manual, to keep it in safe working andition.		
			- Limit the number of workers invector in the set-ups, in order to reduce risk of accidents or minimum. Cation		
			- Cultivate a control of culture the allows orkers to op work if they perceive any hazards or fall on issue of the machine.		
			- Use thanica ich or help with setting up heavy parts of the machine, reducing the ris corrushing ruries.		
			- Encourage gular waks so staff members are less likely to make errors due to fatigue, hich guld lead o accidents.		
			- ep th work a well-lit and clean to minimise the risk of slips, trips, or other mish a sociated with machine setup. Make sure emergency stop buttons are asily viscous and accessible in case of any incident.		
			- Provide appropriate manual handling training to all staff handling the material for the Metal Chemical Etching Machine.		
			- Use mechanical aids such as trolleys, forklifts, or hoists where possible to minimise physical strain during material loading.		
			- Keep work areas tidy and free from clutter. Do regular checks to remove any potential slipping or tripping hazards.	2M	
			- Use non-slip flooring material in areas around the machine to reduce the risk of slips and falls.		
3. Material Loading	Manual handling injuries, slips and trips	3H	- Ensure sufficient lighting around the workstations to make hazard identification easier.	2M	
			- Routine maintenance and inspection of the equipment should be carried out to ensure it is in good condition to handle materials.		
			- Proper footwear with anti-slip properties should be worn at all times while operating the machine.		
			- Use correct body mechanics such as bending at the knees not the waist and avoid twisting when moving or lifting objects.		
			- Load materials systematically in designated areas only to avoid overloading on one side, which might cause machine imbalance and potential accidents.		



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			- Implement clear signage showing maximum load capacity, potential hazards, and safety instructions related to material loading on the machine.		
4. Chemical Mixing	Chemical spills, chemical burns	ЗН		2M	
5. Etching Process	Explosive reactions, release of hazardous gases	4A		3H	



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6. Inspection	Exposure to harmful UV light, electrical shocks	3H		2M	



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7. Material Unloading	Burns from hot surfaces, manual handling injuries	ЗН		1L	



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8. Machine Shut-down	Entanglement in sto, parts, electrical shocks	-2M		1L	



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9. Cleaning & Maintenance	Slips and falls, collect with substances	вн		1L	



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10. Waste Disposal	Dangerous goods transport, improper handling of harmful wastes	ЗН		2M	
11. Emergency Procedures	Mishandling of fire extinguishing equipment, wrongful donning of PPE	2M		1L	



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12. Work Area Sanitation	Exposure to residual chemicals, improper handling of cleaning agents	3Н		1L	



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13. Equipment Storage	Improper stacking, manually injuries	2M		1L	



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14. Documenting process	Papercuts, incorrect)L		1L	



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15. Reporting incidences	Incorrect detailing of event, lack of reporting regiment	1L		1L	
16. Debriefing & Feedback	Miscommunication, inappropriate behaviour	2M		1L	



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17. Machine Maintenance procedures	improper use of tools, contact with residual substances	2M		1L	



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18. Personal Protective Equipment usage	incorrect donning, misus	2M		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
19. Understanding machine operational guide	Misinterpretation of instruction, lack of understanding	2M		1L	
20. Regular safety and health check	Missed checks, incorrect logging of status	2M		1L	



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EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE OF AT ARE NOT APPLICABLE.

Queensland & Australian Capital Territory

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

 $\textbf{Legislation QLD:} \ \underline{\textbf{https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws}$

Codes of Practice QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice-legislation ACT: https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

New South Wales

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislations/

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis codes-of ractice NSW: https://www.safework.nsw.gov.au/resource-library/lis codes-of-ractice NSW

Northern Territory

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 201

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo_place-

Codes of Practice NT: https://worksafe.nt.gov.au/f

South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: https://www.safework.sa.gov.au/resources/le_lation

Codes of Practice for SA: https://www.safework.sa.gov.au/work_aces/codes-of-practice#COPs

Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

Victoria

Occupational Health al. Safety Act

Occupational Health and affety gulations 2017

Legis on VIC: https://www.safe.vic.gov.au/occupational-health-and-safety-act-and-

gulat

les on actice VI atps://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: https://www.commerce.wa.gov.au/worksafe/legislation Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

Safe Work Australia Links

Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice

Model Codes of Practice

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work



SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

	lions which are provided, and						
Worker Name	Pos	sition	Signature	Date	Time	Sup	pervisor
				Date:			
				_			
				Date			
				l te:			
			AV	Date:			
				Date:			
				Date:			
				Date:			
		SAF WO A S	THUD STATEMENT	MONITORING AND	REVIEW		
The SWMS must be review revised if necessary) if relevations consultation with workers (in of the SWMS and their healt workplace. When the SWMS has been an advised that a revision has been who will need to change a way that will enable them the will be involved in the work in the survey.	ant control measu cluding contractors and subth and safety representatives revised the PCBU must ensive made and how they call ork procedure or system as to implement their duties contract be provided with the reliable contract.	contract s) who may be aff s who re esented that work are that all persons involved in access the revised SWMS a result of the review are accessistently with the revised SN	hould be carried out in ected by the operation group at the with the work are including all persons thised of the changes in MMS. All workers that	effective in reducing the person responsible for remploy a multi-faceted and the second secon	with workers, contractors as on a continual basis. ous improvement, promptly te corrective action and continuation and conti	he workplace safe for a sof the Safe Work Met ut is not limited to: and sub-contractors. recording inconsistent insultation with all relevant	all personnel. The hod Statement should statement should size or deficiencies, ant personnel ensures
them to understand and imp					tently developing ever-imp	3 ,	· '
REVIEW NUMBER	1	□ 2	□ 3	□ 4	□ 5	□ 6	□ 7
NAME							
INITIALS							
DATE							

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SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS
The company details have been entered, including the project name and address.			
Names and signatures of all relevant personnel consulted during the development of the SWMS.		P A	
Name, signature, position and date signed of the person approving the SWMS.			
Specific personnel and qualifications, experience is noted in the SWMS.	P		
Provides a step-by-step process of tasks required to carry out the activity or task.			
Adequate risk assessment of any identified hazards has been completed.			
Foreseeable hazards are identified and documented for each step.			
Any hazards listed in any site risk assessments have been added to the SWI			
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.			
Check control measures added to the SWMS are the most effecting sections.			
Responsible person is assigned and listed on the SWMS for the imperent of contameasures.			
Permit requirements specified, such as Hot Work, Electrical Work, Vorat Heights etc.			
SWMS identifies plant and equipment to be u d.			
Details of inspection checks required for any equipment listed at noted on the SWMS.			
Describes any mandatory qualifications, experience raining skills required to perform the work.			
Applicable personal protective equipment is selected on the SWMS.			
Lists any required permits or licenses.			
Reflects and documents any legislative references and/or Australian Standards.			
Identifies any hazardous substances used with specific control measures in line with any SDS.			
REVIEWED BY	DATE R	EVIEWED	
SIGNATURE	DATE CC	MPLETED	

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