

Metal Chamfering Macl	nine SAFE WORK METHO	D STATEMENT (SWMS)	
TASK	OR ACTIVITY: Metal Chamfering I	Machine	
Business Name: [Company Name]		ABN: [ABN]	SWMS#
Business Address: [Company Address]			
Contact Person:	Phone: [Phone]	E jil:	
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE P. OF THE PROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a person conduct the proposed work starts.	cting a business or undertaking (N 3U) is	required to ture at a safe work method s	statement (SWMS) is prepared before
Full Name:			
Signature:		Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring	compliance of the SWMS well as review	s and modifications of the SWMS.	
Full Name:		Title:	Phone:
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WMS. ST HAVE THE FOLLOWING COMMUNICATED		LL RELEVANT PERSONNEL WHO HAVE B PMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND
Safety meetings or toolbox talks will be sched ed in accordance with agislative requirements to first identify any site hazards, conditions unical those hazards and then to further take steps to either the conditions of the cond	NAME	SIGNATURE	DATE
If an incident or a near miss occurs, all work must steam ately. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.			
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.			
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.			

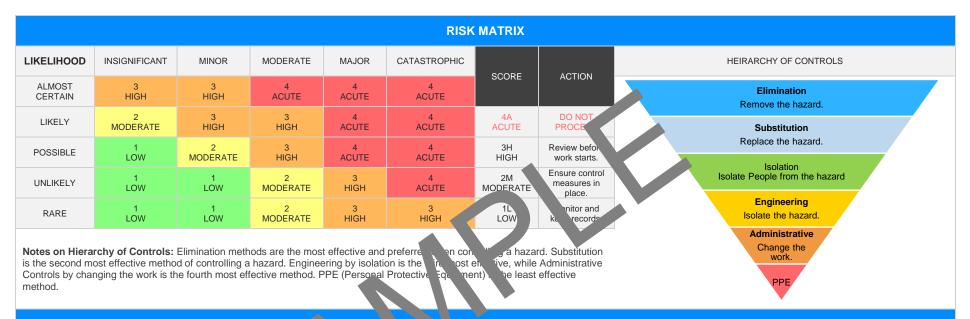
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		CLI	ENT OR PRINCIPAL	CONTRACTOR D	ETAILS					
Client:					SCOPE OF WORKS					
Project Name:					Provide a detailed description of the specific work being carried out (otherwise					
Project Address:					known as cope of works).					
Project Manager:										
Contact Phone:										
Project Manager Sig	nature:									
Date SWMS supplie	d to Project Manager:									
	ANY HIGH-RISK CON PUCT NO JRK BEING CARRIED OUT									
☐ involves a risk of a pe	erson falling more than 2 m	neters.		is carried out on or near pressurised gas mains or piping.						
is carried out on a tel	ecommunication tower.			is carried out on or near chemical, fuel or refrigerant lines.						
☐ involves demolition of	f an element of a structure	that is load-be n.		is carried out on or near energised electrical installations or services.						
☐ involves demolition of	f an element related to the	physical integrit of a str	2	is carried out in an area that may have a contaminated or flammable atmosphere.						
☐ involves, or is likely to	o involve, disturbing a	tos.		involves tilt-up or precast concrete.						
involves structural alt	eration or repair that re	mporal, upp to p	prevent collapse.	is carried out on, in or adjacent to a road, railway, shipping lane or other traffic corridor.						
is carried out in or ne	ar a confined space.			is carried out in an area of a workplace where there is any movement of powered mobile plant.						
☐ is carried out in/near	a shaft or trench deeper th	nan 1.5m or tunnel involvin	g use of explosives.	is carried out in a	areas with artificial extremes of	temperature.				
is carried out in or ne	ar water or other liquid tha	t involves a risk of drownin	ng.	☐ involves diving w	vork.					
		ANY HI	IGH-RISK MACHINEF	RY OR EQUIPMEN	IT NEARBY					
Forklift	☐ Crane/s	☐ Hoist/s	☐ Excavator	☐ Backhoe/Loader	☐ Boom Lift	☐ EWP	☐ Genie Lift			
☐ Trencher	☐ Drilling Rig	☐ Trucks	Formwork	☐ Bobcat	☐ Flammable Gas	☐ Fuel	☐ Dozer			
☐ High Voltage	☐ Mulcher	☐ Tilt-up Panels	Roller	☐ Scissor Lift	☐ Tractor	Other -				

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PER NAL TECTIVE EQUIPMENT (PPE)

FOOT PROTECTION	HAND PROTECTION	HEAD PROTECTION	HEARING PROTECTION	PROTE	SPIRATORY P STECTION	FACE PROTECTION	HIGH-VIS CLOTHING	PROTECTIVE CLOTHING	FALL PROTECTION	SUN PROTECTION	HAIR/JEWELLERY SECURED
			A								

Select me appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).

Note: A SWMS must be reviewed regularly to make sure it remains effective. A SWMS must be reviewed (and revised if necessary) if relevant control measures are revised. The review process should be carried out in consultation with workers (including contractors and subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who represented that work group at the workplace.

When a SWMS has been revised, the person conducting a business or undertaking must ensure all:

- 1. persons involved in the work are advised that a revision has been made and how they can access the revised SWMS;
- 2. persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS: and.
- 3. workers that will be involved in the work are provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
1. Preparation	Trip hazards, Incorrect use of equipment	2M	 Conduct a comprehensive risk assessment prior to starting any work to identify potential hazards and risks. Keep the workspace neat, clean and clutter-from o minimise the chance of trips and falls. Mark dangerous areas with signs or safety the to allow workers to potential hazards. Wear appropriate personal to atective equipment to PPE) such as goggles, gloves and steel toe boots at all times bring the operation. Provide comprehensive ining whow to correctly use the metal chamfering machine. Ensure that the rators recognized working layout to prevent congestion or interfer not part could be added to accidents. Positor the equipment in an optimised working layout to prevent congestion or interfer not part could be added to accidents. Use more thinks aguardous protect against flyaway debris, sparks, and other dangers nical in metal to k. Plantour lifficient break periods. Repetitive and/or physically demanding work can occase as possibility of worker mistakes or accidents due to fatigue. Induct regular and pre-use checks to verify that the equipment is in proper working order and safe to use. Always use handrails and non-slip mats in areas prone to slips and falls. Develop and enforce a safety-conscious culture by encouraging workers to report unsafe practices, close calls, or actual mishaps. Maintain well-lit workspaces and paths leading to and from these areas, ensuring visibility for movement to prevent tripping over obstacles. Facilitate first aid and emergency response training for staff to respond promptly and correctly in case of an accident or injury. 	1L	
2. Machine set-up	Improper handling of machines, electric shock	ЗН	 Proper Training: Ensure all workers are adequately trained in using a metal chamfering machine. This should include proper setting up, handling and shutting down procedures. Use Protective Gear: Workers should always wear appropriate personal protective equipment (PPE), including safety glasses, gloves and sturdy footwear. Regular Inspection: Carry out regular inspections of the machine, electrical cords and plugs to identify any potential issues before they cause hazards. Correct Handling: Always turn off and unplug the machine when not in use. Never leave the machine running unattended. 	2M	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
			- Emergency Stop Function: Make sure the machine has an easily accessible emergency stop function, and that all operators know how to use it.		
			- No Overloading: Never exceed the recommended adding capacity of the machine, as this can lead to malfunctions and accidents		
			- Check Surroundings: Ensure there is ade the ventilation around the machine and keep the area clear of obstructions.		
			- Ground Electrical Equipment: All electrical equation ent should be properly grounded to avoid electrical shocks.		
			- Install Safety Guards: Where a clicable, install saturates on the machine to protect the operation on the machine to protect the operation of the control		
			- Handle with are: Always andle hashinen and care. Avoid rushing or forceful actions as the can cause accidents.		
			- Esta is and emission a strict policy that all operators must wear appropriate person planetive scipment (PPE), including earplugs or earmuffs, to reduce exposure to a onful name levels.		
			Take see the camfering machine is regularly maintained and serviced, declarist the risk of unnecessary loud noise levels and malfunctions.		
			Perform lining for workers, updating them on the correct methods of operating tal chamfering machines, reducing the chances of accidents and health risks.		
			- Where possible, implement engineering controls like enclosures or sound barriers around noisy equipment.		
			- Create and strictly adhere to regular break schedules to limit continuous noise exposure.		
3. Performing	Exposure to noise, Inhalation of medust	3Н	- Install efficient local exhaust ventilation for capturing and extracting the generated metal dust.	2M	
chamfering	dust		- Have PPE for respiratory protection available, such as dust masks specifically designed for metal work, ensuring they meet Australian Standard AS/NZS 1715.		
			- Mandate good hygiene practices such as not consuming food or drink in work areas and thorough hand-washing before breaks to prevent unintentional ingestion of metal particles.		
			- Regularly clean and decontaminate the work area from dust, employing vacuum cleaning with HEPA filters instead of dry sweeping.		
			- Keep the workplace well ventilated, helping disperse any dust particles quickly, minimizing workers' inhalation risk.		
			- Perform regular health checks on employees to monitor potential symptoms of excessive noise exposure or dust inhalation.		
			- Develop an emergency response plan outlining the procedures to be followed in the event of an uncontrolled release of metal dust or sudden increase in noise levels.		



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4. Measurement and inspection	Inadequate lighting, erroneous measurements	2M		1L	
5. Tool changeover	Incorrect tool fitting, severe cuts	4A		2M	



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6. Routine maintenance	Electric shock, burns from hot surfaces	ЗН		1L	



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7. Defective parts replacement	Cuts and lacerations, incorrect installation	ЗН		2M	



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8. Material feeding	Hand injuries, lifting heavy objects	ЗН		2M	



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9. Operation monitoring	Poor posture, prolonged standing	2M		1L	



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10. Final checking and approval	Incorrect labelling, overlooking defect	2M		1L	
11. Machine shut down	Inadvertent machine start, electric shock	3H		2M	



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12. Storage and transportation	Faulty storage causing damage, manual handling issues	2M		1L	



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13. Emergency procedures	Panic during emergencie training	ЗН		1L	



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14. Waste Management	Inappropriate disposal resulting in pollution, injuries from sharp object	2M		1L	



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15. Reporting and documentation	Data privacy breach and ate data logging	Z-IM		1L	
16. Regular intrusive tests	Exposure to radiation, wrong interpretation of results	3H		2M	



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17. Pre-start safety briefings	Insufficient knowledge about risks, non-adherence to safety rules	зн		2M	



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18. Audits and Reviews	Overlooking of minor non-compliances, inadequate audit process	2M		1L	



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19. Team meetings	Interpersonal conflicts, stress from work overload	2M		1L	



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20. End-of-day clean up	Exposure to cleaning chemicals, slips and falls	3H		2M	



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EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE OF AT ARE NOT APPLICABLE.

Queensland & Australian Capital Territory

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

Legislation QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws

Codes of Practice QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice Legislation ACT: https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

New South Wales

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislative

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis codes-oil ractive

Northern Territory

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 201

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo_place-

Codes of Practice NT: https://worksafe.nt.gov.au/f

South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: https://www.safework.sa.gov.au/resources/le_lation

Codes of Practice for SA: https://www.safework.sa.gov.au/work_aces/codes-of-practice#COPs

Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

Victoria

Occupational Health al. Safety Act

Occupational Health and affety gulations 2017

Legis on VIC: https://www.safe.vic.gov.au/occupational-health-and-safety-act-and-

Tulat

les on actice VI atps://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: https://www.commerce.wa.gov.au/worksafe/legislation

Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

Safe Work Australia Links

Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice

Model Codes of Practice

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work



SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Pos	sition	Signature	Date	Time	Su	pervisor
				Date:			
			N	Late:			
				Date:			
				Date:			
		SAF WC A 5	THOO STATEMENT	MONITORING AND	REVIEW		
The SWMS must be reviewed regularly to to ke sure it remains effective and must be reviewed (and revised if necessary) if relevant control measure parts of the consultation with workers (including contractors and subcontract is) who may be affected by the operation of the SWMS and their health and safety representatives who reduces that work group at the workplace. When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that will be involved in the work must be provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.				effective in reducing the person responsible for remploy a multi-faceted and the second secon	onitored regularly for the risk of incidents, keeping nonitoring the effectiveness approach which includes but with workers, contractors son a continual basis. The push improvement, promptly the corrective action and contently developing ever-improvements.	the workplace safe for its of the Safe Work Menut is not limited to: and sub-contractors. If recording inconsisten insultation with all relevances.	all personnel. The thod Statement should cies or deficiencies, rant personnel ensures
REVIEW NUMBER	□ 1	□ 2	□ 3	□ 4	□ 5	□ 6	□ 7
NAME							
INITIALS							
DATE							

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SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS
The company details have been entered, including the project name and address.			
Names and signatures of all relevant personnel consulted during the development of the SWMS.		P A	
Name, signature, position and date signed of the person approving the SWMS.			
Specific personnel and qualifications, experience is noted in the SWMS.	P		
Provides a step-by-step process of tasks required to carry out the activity or task.			
Adequate risk assessment of any identified hazards has been completed.			
Foreseeable hazards are identified and documented for each step.			
Any hazards listed in any site risk assessments have been added to the SWI			
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.			
Check control measures added to the SWMS are the most effecting sections.			
Responsible person is assigned and listed on the SWMS for the imperent of contameasures.			
Permit requirements specified, such as Hot Work, Electrical Work, Vorat Heights etc.			
SWMS identifies plant and equipment to be u d.			
Details of inspection checks required for any equipment listed approted on the SWMS.			
Describes any mandatory qualifications, experience raining skills required to perform the work.			
Applicable personal protective equipment is selected on the SWMS.			
Lists any required permits or licenses.			
Reflects and documents any legislative references and/or Australian Standards.			
Identifies any hazardous substances used with specific control measures in line with any SDS.			
REVIEWED BY	DATE R	EVIEWED	
SIGNATURE	DATE CC	MPLETED	

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