

Gas Welding and Cutt	ing SAFE WORK METHOD	STATEMENT (SWMS)	
TASK	OR ACTIVITY: Gas Welding and	Cutting	
Business Name: [Company Name]		ABN: [ABN]	SWMS#
Business Address: [Company Address]			
Contact Person:	Phone: [Phone]	E fil:	
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE POST THE PROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a person conduct the proposed work starts.	cting a business or undertaking (I 3U) is	required to ture at a safe work method s	tatement (SWMS) is prepared before
Full Name:			
Signature:		Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring	compliance of the SWMS well as review	s and modifications of the SWMS.	
Full Name:		Title:	Phone:
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WMS. ST HAVE THE FOLLOWING COMMUNICATED	N. 1E AND DATED SIGNATURE OF A CO. MUNICATED TO IN THE DEVELO	LL RELEVANT PERSONNEL WHO HAVE B PMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND
Safety meetings or toolbox talks will be sched ed in accordance with agislative requirements to first identify any site hazards, hazards and then to further take steps to either the condition of the condition o	NAME	SIGNATURE	DATE
If an incident or a near miss occurs, all work must structure attely. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.			
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.			
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.			



		CLI	ENT OR PRINCIPAL	CONTRACTOR D	ETAILS			
Client:						SCOPE OF WORKS		
Project Name:					Provide a detailed description of the specific work being carried out (otherwise			
Project Address:					known as cope of works).			
Project Manager:								
Contact Phone:								
Project Manager Sig	nature:							
Date SWMS supplie	d to Project Manager:							
		ANY HIGH-	RISK CON PUCT	N' JRK BEING	CARRIED OUT			
☐ involves a risk of a pe	erson falling more than 2 m	neters.		is carried out on or near pressurised gas mains or piping.				
is carried out on a tel	ecommunication tower.	`	M + M	is carried out on	or near chemical, fuel or refrig	erant lines.		
☐ involves demolition o	f an element of a structure	that is load-be n.		is carried out on or near energised electrical installations or services.				
☐ involves demolition o	f an element related to the	physical integrit of a str	3.	is carried out in an area that may have a contaminated or flammable atmosphere.				
☐ involves, or is likely to	o involve, disturbing a	tos.		involves tilt-up or precast concrete.				
involves structural alt	eration or repair that re	upp to p	prevent collapse.	is carried out on, in or adjacent to a road, railway, shipping lane or other traffic corridor.				
is carried out in or ne	ar a confined space.			is carried out in an area of a workplace where there is any movement of powered mobile plant.				
is carried out in/near	a shaft or trench deeper th	nan 1.5m or tunnel involvin	g use of explosives.	is carried out in a	areas with artificial extremes of	temperature.		
is carried out in or ne	ar water or other liquid tha	t involves a risk of drowning	ng.	☐ involves diving w	vork.			
		ANY HI	IGH-RISK MACHINER	RY OR EQUIPMEN	IT NEARBY			
Forklift	☐ Crane/s	☐ Hoist/s	☐ Excavator	☐ Backhoe/Loader	☐ Boom Lift	☐ EWP	☐ Genie Lift	
☐ Trencher	☐ Drilling Rig	☐ Trucks	Formwork	☐ Bobcat	☐ Flammable Gas	☐ Fuel	☐ Dozer	
☐ High Voltage	☐ Mulcher	☐ Tilt-up Panels	Roller	☐ Scissor Lift	☐ Tractor	Other -		





PERL NAL TECTIVE EQUIPMENT (PPE)

FOOT PROTECTION	HAND PROTECTION	HEAD PROTECTION	HEARING PPOTECTION	PROTE	SPIRATORY P STECTION	FACE PROTECTION	HIGH-VIS CLOTHING	PROTECTIVE CLOTHING	FALL PROTECTION	SUN PROTECTION	HAIR/JEWELLERY SECURED
			A								

Select me appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).

Note: A SWMS must be reviewed regularly to make sure it remains effective. A SWMS must be reviewed (and revised if necessary) if relevant control measures are revised. The review process should be carried out in consultation with workers (including contractors and subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who represented that work group at the workplace.

When a SWMS has been revised, the person conducting a business or undertaking must ensure all:

- 1. persons involved in the work are advised that a revision has been made and how they can access the revised SWMS;
- 2. persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS: and.
- 3. workers that will be involved in the work are provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON			
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON			
			- Ensure that a thorough risk assessment has been conducted prior to the commencement of gas welding and cutting activities identify potential hazards and implement appropriate control measures.					
			 Verify that the appropriate ventilation systems in place and functioning correctly, including using fume extraction devices when necessary to minimise worker exposure to harmful gases and fumes generally during welding and cutting processes. Enhance natural ventilation in the exhaust fans or attable to adaptive generation of the concentration of					
			 adequate air circulation in the way area, effectively and the concentration of harmful gases and the concentration of harmful gases. Position we cations to fact toward name and the concentration of harmful gases and the concentration of harmful gases. Position we cation to fact toward name and the concentration of harmful gases. Position we cation to fact the concentration of harmful gases. Position we cation the concentration of harmful gases. Position we cation to fact the concentration of harmful gases. Position we cation to fact the concentration of harmful gases. Position we cation to fact the concentration of harmful gases. Position we cation to fact the concentration of harmful gases. Position we cation to fact the concentration of harmful gases. Position we cation to fact the concentration of harmful gases. Position we cation to fact the concentration of harmful gases. Position we cation to fact the concentration of harmful gases. Position we cation to fact the concentration of harmful gases. Position to fact the concentration of harmful gases. Position to fa					
			 Instant provide surpomental lighting if necessary, such as portable task lights, floodly to or light pends, to ensure workers have sufficient visibility when performing tasks. Utilise rope ersonal rotective equipment (PPE), including respiratory protection avices to email to or respirators with gas filters, to reduce the risk of inhalation of 					
1. Preparation	Poor ventilation, Inadequate lighting	,	to, gast emitt, during welding and cutting operations. Encourage regular breaks for workers operating in poorly ventilated areas, allowing m time to leave the confined workspace and get fresh air.	1L				
						- Conduct routine safety inspections of the work environment, ensuring adequate ventilation and lighting systems are maintained and functioning to their fullest extent.		
						Provide ongoing workplace health and safety training to employees regarding proper procedures for gas welding and cutting tasks, including best practices for minimising relevant hazards.		
					Maintain properly labelled emergency exits and evacuation routes, ensuring these paths are easily accessible and clear from obstructions in case an incident occurs during welding or cutting.			
			- Implement heat-stress prevention strategies, such as providing cool drinking water, encouraging hydration breaks, and offering cooling stations or shaded rest areas, for individuals working in hot or poorly ventilated environments.					
			- Regularly monitor air quality to gauge the effectiveness of implemented ventilation control measures and make adjustments as needed to maintain optimal working conditions.					
			- Establish a comprehensive and organised housekeeping plan to minimise clutter, discarded materials, and potential ignition sources, in turn reducing the risk of fires or other incidents related to inadequate lighting or ventilation.					
		- Review the SWMS periodically and after any significant changes in	- Review the SWMS periodically and after any significant changes in the work environment or processes to ensure the implemented control measures remain					



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			effective in mitigating hazards tied to poor ventilation and inadequate lighting during gas welding and cutting operations.		
2. Equipment Inspection	Damaged hoses, Faulty regulators	ЗН	 Implement regular inspection of all equipment actuding hoses, regulators, and attachments, to ensure they are in good wrong condition and free from damage. Train the workers to recognise visual signs a wear an tear on hoses and regulators, such as cracks, bulges, or leaks. Ensure that any damaged so ipment is immedia by tagger and removed from service until repairs or replace ands can be made. Develop and enforce and intensive schedule for all gas welding and cutting equipment to a comptively a dress a tential isone or any deterioration caused by extended us. Storchoses in a secretor manner to prevent any accidental damage, kinks, or exposition extremely emperatures and chemicals. Regularly seek her connections and fittings for tightness, corrosion, and any other directs a placin, them as necessary. Fauip Varkers thappropriate personal protective equipment (PPE), including globas by glasses or face shields, and fire-resistant clothing to protect them from hazaro occiated with damaged hoses and faulty regulators. Idopt industry best practices to ensure compatibility between regulators and their compositions of protect training sessions for all employees on emergency response protocols, specifically highlighting the importance of staying vigilant and taking immediate action upon the identification of a hazard. Establish guidelines to limit the use of gas welding and cutting in designated areas, where the risk of fires, explosions, and other hazards can be more easily managed and mitigated. Foster open communication between workers in order to encourage the prompt reporting of any damaged hoses, faulty regulators, or other observed hazards. Conduct regular audits and reviews of workplace health and safety policies, procedures, and equipment conditions to ensure ongoing compliance with Australian regulations and industry best practices. 	1L	
3. Personal Protective Equipment (PPE)	Inadequate PPE, Incorrect sizing	2M	- Conduct a thorough PPE assessment: Before starting any welding or cutting tasks, identify the specific hazards present and determine the type of PPE required to protect workers from these hazards effectively.	1L	



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			- Provide appropriate PPE training: Educate all employees involved in gas welding and cutting tasks about the correct use, maintenance, and storage of their PPE to ensure maximum safety while performing their duties.		
			- Inspect PPE regularly: Develop a system for in secting all PPE periodically, checking for damage, wear, and tear. Replaced any worn-out or damaged equipment immediately to maintain the highest level or attection		
			- Ensure correct sizing and fit of PPE: Properly and fit each worker's personal protective equipment, including gloves, goggles, the shields of the property boots to prevent exposure to coards due to inade the property atting equipment.		
			- Supply separate weathing thing ovide flame-resist. Work clothes specifically designed for welling task, minimuse the risk of burns due to stray sparks, molten metal splash for contact of hot staces.		
			- Implement placer ventilition and fire continuous measures: Ensure the workspace has a contact ventility on and all potentially flammable materials are stored away from value and cong areas to reduce the chance of heat-related injuries.		
			- Utilise rate ractice or handling fuel gases: Instruct welders on proper procedures for handing fuel gases of cylinders, such as ensuring that hoses are free of kinks, aks, are using ashback arresters to prevent backflow incidents.		
			- Use the priate eye and face protection: Provide welders with appropriate safety oggles, ding helmets, and face shields to shield them from harmful ultraviolet is, infrared radiation, and flying particulates during the gas welding and cutting process.		
			Encourage frequent breaks: Encourage workers to take regular breaks to help minimise discomfort, fatigue, and muscle strain associated with wearing heavy PPE for extended periods.		
			- Implement a PPE replacement and maintenance programme: Establish procedures for repairing or replacing damaged PPE, and maintaining a stock of spare equipment to ensure that workers always have access to the protective gear they need while performing gas welding and cutting tasks.		
4. Setting Up	Trip and fall hazards, Poor	oggles, adding helmets, and face shields to shield them from harmful ultraviolet is, infrared radiation, and flying particulates during the gas welding and cutting process. Encourage frequent breaks: Encourage workers to take regular breaks to help minimise discomfort, fatigue, and muscle strain associated with wearing heavy PPE for extended periods. - Implement a PPE replacement and maintenance programme: Establish procedures for repairing or replacing damaged PPE, and maintaining a stock of spare equipment to ensure that workers always have access to the protective gear they need while	11		
Workspace	Vorkspace housekeeping	ZIVI		12	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
5. Testing Equipment Connections	Gas leaks, Ineffective flame arrestors	3H		1L	



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6. Lighting the Torch	Backfire, Flashback	ЗН		2M	



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7. Adjusting Gas Pressure	Incorrect pressure settings, Excessive gas usage	ЗН		2M	



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8. Proper Welding/Cutting Techniques	Improper joint alignment, Slag inclusions	2M		1L	



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9. Handling of Cylinders	Falls due to poor handling, Damaged cylinder valves	ЗН		1L	



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10. Monitoring Work Area	Airborne contaminants, Noise exposure	2M		1L	



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11. Storing Equipment & Materials	Unsecured cylinders, Improper storage procedures	2M		1L	



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12. Emergency Procedures	Lack of response plans, Inadequate fire extinguisher access	2M		1L	



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EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE OF AT ARE NOT APPLICABLE.

Queensland & Australian Capital Territory

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

Legislation QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws

Codes of Practice QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice Legislation ACT: https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

New South Wales

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislati

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis codes-of ractice NSW: https://www.safework.nsw.gov.au/resource-library/lis codes-of-ractice NSW

Northern Territory

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 201

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo_place-

Codes of Practice NT: https://worksafe.nt.gov.au/f

South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: https://www.safework.sa.gov.au/resources/legislation

Codes of Practice for SA: https://www.safework.sa.gov.au/work_aces/codes-of-practice#COPs

Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

Victoria

Occupational Health al. Safety Act

Occupational Health and afety gulations 2017

Legis on VIC: https://www.safe.vic.gov.au/occupational-health-and-safety-act-and-

<u>qulat</u>

des on actice VI autros://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: https://www.commerce.wa.gov.au/worksafe/legislation

Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

Safe Work Australia Links

Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice

Model Codes of Practice

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work



SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Pos	sition	Signature	Date	Time	Sup	pervisor	
				Date:				
				l te:				
			AV	Date:				
				Date:				
				Date:				
	Date:							
		SAF WC A	STATEMENT	MONITORING AND	REVIEW			
The SWMS must be reviewed regularly to refer to the sure it remains effective and must be reviewed (and revised if necessary) if relevant control measure are a country and process should be carried out in consultation with workers (including contractors and subcontract is) who may be affected by the operation of the SWMS and their health and safety representatives who reduces essented that work group at the workplace. When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that will be involved in the work must be provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.				The SWMS must be monitored regularly for the effectiveness of ensuring hazard controls are effective in reducing the risk of incidents, keeping the workplace safe for all personnel. The person responsible for monitoring the effectiveness of the Safe Work Method Statement should employ a multi-faceted approach which includes but is not limited to: 1. Spot Checks. 2. Consultation with workers, contractors and sub-contractors. 3. Internal audits on a continual basis. An approach of continuous improvement, promptly recording inconsistencies or deficiencies, followed up by immediate corrective action and consultation with all relevant personnel ensures that the PCBU is consistently developing ever-improving systems of safe work principles.				
REVIEW NUMBER	<u> </u>	□ 2	□ 3	□ 4	□ 5	□ 6	□ 7	
NAME								
INITIALS								
DATE								



SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS
The company details have been entered, including the project name and address.			
Names and signatures of all relevant personnel consulted during the development of the SWMS.		P P	
Name, signature, position and date signed of the person approving the SWMS.			
Specific personnel and qualifications, experience is noted in the SWMS.	P		
Provides a step-by-step process of tasks required to carry out the activity or task.			
Adequate risk assessment of any identified hazards has been completed.			
Foreseeable hazards are identified and documented for each step.			
Any hazards listed in any site risk assessments have been added to the SWh			
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.			
Check control measures added to the SWMS are the most effecting so tions.			
Responsible person is assigned and listed on the SWMS for the imperent of continue assures.			
Permit requirements specified, such as Hot Work, Veralt Heights etc.			
SWMS identifies plant and equipment to be u d.			
Details of inspection checks required for any equipment listed are noted on the SWMS.			
Describes any mandatory qualifications, experience raining skills required to perform the work.			
Applicable personal protective equipment is selected on the SWMS.			
Lists any required permits or licenses.			
Reflects and documents any legislative references and/or Australian Standards.			
dentifies any hazardous substances used with specific control measures in line with any SDS.			
REVIEWED BY	DATE R	EVIEWED	
SIGNATURE	DATE CO	MPLETED	