

Decommissioning of Gas	Bottles   SAFE WORK MET	HOD STATEMENT (SWMS)	
TASK OR A	ACTIVITY: Decommissioning of (	Gas Bottles	
Business Name: [Company Name]		ABN: [ABN]	SWMS#
Business Address: [Company Address]			
Contact Person:	Phone: [Phone]	E fil:	
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE P. OF THE PROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a person conduct the proposed work starts.	cting a business or undertaking (I SU) is	required to ture at a safe work method s	statement (SWMS) is prepared before
Full Name:			
Signature:		Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring	compliance of the SWMS well as review	s and modifications of the SWMS.	
Full Name:		Title:	Phone:
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WMS. ST HAVE THE FOLLOWING COMMUNICATED		LL RELEVANT PERSONNEL WHO HAVE B PMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND
Safety meetings or toolbox talks will be sched ed in accordance with agislative requirements to first identify any site hazards, conditions those hazards and then to further take steps to either the conditions are or conditions.	NAME	SIGNATURE	DATE
If an incident or a near miss occurs, all work must steam ately. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.			
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.			
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.			

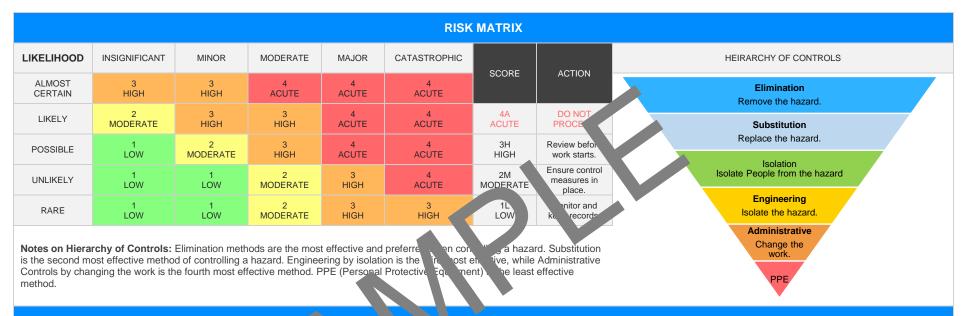
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		CLI	ENT OR PRINCIPAL	CONTRACTOR D	ETAILS			
Client:						SCOPE OF WORKS		
Project Name:					Provide a detailed description	n of the specific work being	carried out (otherwise	
Project Address:					known as cope of works).			
Project Manager:								
Contact Phone:								
Project Manager Sig	nature:							
Date SWMS supplied	d to Project Manager:							
		ANY HIGH-	RISK CON PUCT	N. JRK BEING	CARRIED OUT			
☐ involves a risk of a pe	erson falling more than 2 m	eters.		is carried out on	or near pressurised gas mains	or piping.		
ANY HIGH-RISK CON  involves a risk of a person falling more than 2 meters.  is carried out on a telecommunication tower.  involves demolition of an element of a structure that is load-be in involves demolition of an element related to the physical integrit of a structure.			$U \cap U$	is carried out on	or near chemical, fuel or refrig	erant lines.		
☐ involves demolition of	f an element of a structure	that is load-be n.		☐ is carried out on or near energised electrical installations or services.				
☐ involves demolition of	f an element related to the	physical integril of a str	2	☐ is carried out in an area that may have a contaminated or flammable atmosphere.				
☐ involves, or is likely to	o involve, disturbing a	os.		☐ involves tilt-up o	r precast concrete.			
involves structural alt	eration or repair that re	upp to p	revent collapse.	is carried out on	, in or adjacent to a road, railwa	ay, shipping lane or other tr	affic corridor.	
is carried out in or ne	ar a confined space.			is carried out in	an area of a workplace where t	here is any movement of p	owered mobile plant.	
is carried out in/near	a shaft or trench deeper th	an 1.5m or tunnel involving	g use of explosives.	is carried out in	areas with artificial extremes of	temperature.		
is carried out in or ne	ar water or other liquid that	involves a risk of drownin	g.	involves diving v	vork.			
		ANY HI	GH-RISK MACHINER	Y OR EQUIPMEN	NT NEARBY			
☐ Forklift	☐ Crane/s	☐ Hoist/s	☐ Excavator	☐ Backhoe/Loader	Boom Lift	☐ EWP	☐ Genie Lift	
☐ Trencher	☐ Drilling Rig	Trucks	Formwork	☐ Bobcat	☐ Flammable Gas	☐ Fuel	☐ Dozer	
☐ High Voltage	☐ Mulcher	☐ Tilt-up Panels	Roller	☐ Scissor Lift	☐ Tractor	Other -		

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#### PERL NAL TECTIVE EQUIPMENT (PPE)

FOOT PROTECTION	HAND PROTECTION	HEAD PROTECTION	HEARING PROTECTION	PROTE	SPIRATORY P STECTION	FACE PROTECTION	HIGH-VIS CLOTHING	PROTECTIVE CLOTHING	FALL PROTECTION	SUN PROTECTION	HAIR/JEWELLERY SECURED
			A								

Select me appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).

**Note:** A SWMS must be reviewed regularly to make sure it remains effective. A SWMS must be reviewed (and revised if necessary) if relevant control measures are revised. The review process should be carried out in consultation with workers (including contractors and subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who represented that work group at the workplace.

When a SWMS has been revised, the person conducting a business or undertaking must ensure all:

- 1. persons involved in the work are advised that a revision has been made and how they can access the revised SWMS;
- 2. persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS: and.
- 3. workers that will be involved in the work are provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
1. Preparation	Improper storage, Unfamiliarity with procedures	2M	<ul> <li>Ensure all personnel involved in the decommissioning process receive comprehensive training on safe handling and storage procedures, along with the specific steps for decommissioning gas bottles to adjate risks associated with unfamiliarity with procedures.</li> <li>Develop a detailed Standard Operating Pion Idure (SC) and decommissioning gas bottles and make it accessible to all workers. Signify review and update this SOP to reflect any changes in regulations or best praces.</li> <li>Conduct a pre-start safety by fing focusing on the isks of purper storage and the importance of adhering to explicitly a sprocedures.</li> <li>Clearly label domated prage has for gas bottles awaiting decommissioning to prevent any impropriate concideral use.</li> <li>Implement six paccess untrols to alway where gas bottle decommissioning is in program restrictions of your to authorised and trained personnel only.</li> <li>Store tax offles hight and secure them to prevent tipping, using stands or restraining to cices downed for gas bottle storage.</li> <li>Perform regulations of gas bottles and storage facilities to ensure they are notation.</li> <li>Perform regulations of gas bottles and storage facilities to ensure they are notation.</li> <li>Persure that all gas bottles are correctly identified and rated for the type and pressure of gas they contain. Decommissioned gas bottles should be labelled as such and processed according to standard decommissioning procedures.</li> <li>Provide appropriate personal protective equipment (PPE) to all workers involved in the decommissioning process, including gloves, safety goggles, and other gear relevant to the specific types of gas being handled.</li> <li>Establish clear communication protocols to be used during the decommissioning process, facilitating immediate reporting and response to any safety incidents or concerns related to improper storage or procedure adherence.</li> <li>Set up an emergency plan that includes immediate evacuation procedures, first aid measures, and incide</li></ul>	1L	
2. Inspection	Gas leaks, Inadequate safety gear	3Н	<ul> <li>Ensure all personnel involved in the inspection of gas bottles are equipped with the appropriate PPE, including safety glasses, gloves resistant to chemicals, and flame-retardant clothing to protect against potential gas leaks and chemical exposure.</li> <li>Conduct a thorough leak test using soapy water or an approved electronic gas detector before handling the cylinders. If any leaks are detected, immediately isolate the cylinder and follow the emergency procedures outlined for hazardous leaks.</li> </ul>	2M	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
			- Confirm that the work area is well-ventilated, either naturally or through mechanical means, to prevent the accumulation of potentially flammable gases.		
			- Implement a 'no ignition sources' policy within the pointy, which includes prohibiting smoking, avoiding the use of mobile cones, and eliminating any nearby activities that could generate sparks or flapper.		
			- Instruct workers to utilise the correct manual and in sechniques and mechanical aids when moving and inspecting gas bottles to a musculoskeletal injuries.		
			- Provide comprehensive traged gas bottles, understanding that the chick cylinders must properly labelled account to At alian standards.		
			- Develop and corce a star protocol for testing and monitoring of the atmosphere for flammable and toxic gards before and doing the decommissioning process.		
			- Recordy man, in an expect all safe, equipment, including gas detection monits and PP. Consure it is in good working order and complies with Australian safety an ords.		
			- Estable high recommendation procedures amongst team members for reporting bazards, thank information about gas bottle conditions, and responding to a regen as.		
			Ensurable that all personnel involved in the inspection of gas bottles have received mal trausing in Hazardous Substances and Dangerous Goods Handling, as well as the specific procedures detailed in the Safe Work Method Statement (SWMS).		
			- Ensure that all workers involved in the decommissioning process are equipped with flame-retardant clothing and personal protective equipment (PPE), including eye protection and gloves suitable for handling flammable materials.		
			- Conduct a thorough risk assessment specific to the location to identify any additional hazards before beginning the work, and share this assessment with all staff involved in the operation.		
3. Isolating the gas	Flammable environment, Inadequate	4.0	- Implement strictly enforced no-smoking and no-open-flame policies in and around the work area to prevent ignition of flammable gases.	011	
supply	ventilation	4A	- Utilise gas detection equipment to monitor for any presence of flammable gases continually. The detection equipment should be regularly calibrated and maintained according to the manufacturer's guidelines.	3H	
			- Maintain proper ventilation in the work area at all times to prevent the accumulation of flammable gases. Use mechanical ventilation if natural ventilation is insufficient to ensure safe levels of oxygen and prevent build-up of hazardous atmospheres.		
			- Train all workers on the correct procedures for isolating the gas supply, including the use of any relevant tools and emergency shutdown protocols. This training should be documented and regularly refreshed.		



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			<ul> <li>Develop and clearly communicate an emergency response plan in case of gas release or other incidents, which includes immediate evacuation routes and muster points.</li> </ul>		
			- Ensure that the gas isolation procedure is do checked by a qualified individual. This could involve confirming that valves a chally closed and locked out or tagged out to prevent accidental re-pressurisation can esystem		
			- Schedule decommissioning activities during the same the least number of workers are present to minimise exposure in the least number of an uncontrollable gas leak.		
			- Prior to isolation, purge the go system following a routice procedures to ensure that gas contents are pointing using inert gas in antrogen if necessary to displace flammal gas in the college and associated piping.		
			- Have fire-fixing equipment readily railable and accessible, including fire extinguishers and for flat mable gas and ensure all personnel are trained in their		
4. Draining the system	Exposure to harmful substances, Incorrectly drained system	ЗН		2M	



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5. Disconnecting and removing tanks	Injury from heavy lifting, Exposure tresidual gas	ЗН		2M	



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6. Transport of tanks	Accidents during transport, Improper handling	ЗН		2M	



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7. Cleaning and degassing	Exposure to cleaning chemicals, Insufficient rinsing/ventilation	2M		1L	



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8. Visual inspection post-cleaning	Overlooking potential defectorsafe handling	2M		1L	



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9. Non-destructive testing	Injury from equipment, Muse etation of results	3H		2M	



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10. Repair and Maintenance	Injury from tools, Inadeq qualifications/experience	4A		3H	



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11. Retesting tanks	Defective safety gear, Lank of safechecks	ЗН		2M	



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12. Labelling and marking	Incorrect/incomplete laboration Substances	ЗН		2M	



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13. Storing decommissioned tanks	Improper storage area, Poor housekeeping	ЗН		1L	



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14. Documentation	Incomplete/incorrect documentation, Data loss/mismanagement	2M		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
15. Disposal	Environmental contamination, Legal compliance issues	ЗН		2M	



JOB STEP	POTENTIAL HAZARDS				
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	PERSON  NAME OF PERSON
16. Incident Reporting and Investigation	Efficient reporting not followed, Inadequate investigation	2M		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
17. Review and Update of Practices	Non-compliance with updates, Insufficient knowledge/training	2M		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
18. Training	Insufficient/inadequate training, Non-compliance with training procedures	2M		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
19. Scheduled Equipment Checks	Inadequate checkup, Lack of expertise/knowledge	4A		ЗН	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
20. Final Reporting and Evaluation	Delayed/incomplete reporting, Evaluation not carried out properly	4A		3H	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON



#### **EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES**

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

#### LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE OF AT ARE NOT APPLICABLE.

#### **Queensland & Australian Capital Territory**

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

 $\textbf{Legislation QLD:} \ \underline{\textbf{https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws}$ 

Codes of Practice QLD: <a href="https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice">https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice</a> Legislation ACT: <a href="https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations">https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations</a>

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

#### **New South Wales**

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislations/leg

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis > odes-or racti

#### **Northern Territory**

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 201

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo\_place-

Codes of Practice NT: https://worksafe.nt.gov.au/5

#### South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: <a href="https://www.safework.sa.gov.au/resources/legislation">https://www.safework.sa.gov.au/resources/legislation</a>

Codes of Practice for SA: <a href="https://www.safework.sa.gov.au/wor">https://www.safework.sa.gov.au/wor</a> aces/codes-of-practice#COPs

#### Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

#### Victoria

Occupational Health al. Safety Act

Occupational Health and affety gulations 2017

Legis on VIC: https://www.xsafe.vic.gov.au/occupational-health-and-safety-act-and-

gulat

des of actice VIC attps://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

#### Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: <a href="https://www.commerce.wa.gov.au/worksafe/legislation">https://www.commerce.wa.gov.au/worksafe/legislation</a>

Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

#### Safe Work Australia Links

Law and Regulation (All States): <a href="https://www.safeworkaustralia.gov.au/law-and-regulation">https://www.safeworkaustralia.gov.au/law-and-regulation</a> Model Codes of Practice: <a href="https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice">https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice</a>

#### **Model Codes of Practice**

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work



#### SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Pos	sition	Signature	Date	Time	Supe	ervisor
				Date:			
				Date			
				L te:			
				Date:			
				Date:			
				Date:			
				Date:			
		SAF WO A	STATEMENT	MONITORING AND R	EVIEW		
The SWMS must be reviewer revised if necessary) if relevar consultation with workers (incl of the SWMS and their health workplace.  When the SWMS has been readvised that a revision has be who will need to change a wor a way that will enable them to will be involved in the work muthem to understand and imple	and safety representatives wised the PCBU must ensure made and how they car k procedure or system as implement their duties corust be provided with the rel	review process s) who may be as who process that work who process that work are that all persons involve in access the revised SWM are sult of the review are assistently with the revised S	should be carried out in ffected by the operation k group at the  d with the work are S, including all persons divised of the changes in SWMS. All workers that	effective in reducing the person responsible for memploy a multi-faceted a  1. Spot Checks. 2. Consultation v. 3. Internal audits  An approach of continuo followed up by immediate	nitored regularly for the exist of incidents, keeping the onitoring the effectiveness peroach which includes but with workers, contractors at on a continual basis.  The improvement, promptly be corrective action and contently developing ever-improvement.	ne workplace safe for all of the Safe Work Method is not limited to:  and sub-contractors.  recording inconsistencies sultation with all relevan	personnel. The od Statement should statement should so or deficiencies, at personnel ensures
REVIEW NUMBER	<u> </u>	□ 2	□ 3	□ 4	□ 5	□ 6	□ 7
NAME							
INITIALS							
DATE							

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#### SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS	
The company details have been entered, including the project name and address.				
Names and signatures of all relevant personnel consulted during the development of the SWMS.		P		
Name, signature, position and date signed of the person approving the SWMS.				
Specific personnel and qualifications, experience is noted in the SWMS.	P			
Provides a step-by-step process of tasks required to carry out the activity or task.				
Adequate risk assessment of any identified hazards has been completed.				
Foreseeable hazards are identified and documented for each step.				
Any hazards listed in any site risk assessments have been added to the SWN				
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.				
Check control measures added to the SWMS are the most effections.				
Responsible person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person person is assigned and listed on the SWMS for the imperent person per				
Permit requirements specified, such as Hot Work, V at Heights etc.				
SWMS identifies plant and equipment to be u d.				
Details of inspection checks required for any equipment listed at hoted on the SWMS.				
Describes any mandatory qualifications, experience raining skills required to perform the work.				
Applicable personal protective equipment is selected on the SWMS.				
Lists any required permits or licenses.				
Reflects and documents any legislative references and/or Australian Standards.				
Identifies any hazardous substances used with specific control measures in line with any SDS.				
REVIEWED BY	DATE R	EVIEWED		
SIGNATURE	DATE CO	DATE COMPLETED		

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