

Curving Rolls Hand	I SAFE WORK METHOD S	TATEMENT (SWMS)	
TAS	SK OR ACTIVITY: Curving Rolls F	land	
Business Name: [Company Name]		ABN: [ABN]	SWMS#
Business Address: [Company Address]			
Contact Person:	Phone: [Phone]	E il:	
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE POST THE PROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a person conduct the proposed work starts.	cting a business or undertaking (N 3U) is	required to ture at a safe work method s	tatement (SWMS) is prepared before
Full Name:			
Signature:		Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring	compliance of the SWMS well as review	s and modifications of the SWMS.	
Full Name:		Title:	Phone:
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WMS. ST HAVE THE FOLLOWING COMMUNICATED	N. 1E AND DATED SIGNATURE OF A CO. MUNICATED TO IN THE DEVELO	LL RELEVANT PERSONNEL WHO HAVE B PMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND
Safety meetings or toolbox talks will be sched ed in accordance with agislative requirements to first identify any site hazards, conditions unical those hazards and then to further take steps to either the conditions of the cond	NAME	SIGNATURE	DATE
If an incident or a near miss occurs, all work must stead at the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.			
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.			
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.			



		CLI	ENT OR PRINCIPAL	CONTRACTOR D	ETAILS				
Client:						SCOPE OF WORKS			
Project Name:					Provide a detailed description	n of the specific work being	carried out (otherwise		
Project Address:					known as Cope of works).				
Project Manager:									
Contact Phone:									
Project Manager Sig	nature:								
Date SWMS supplie	d to Project Manager:								
		ANY HIGH-	RISK CON PUCT	N' JRK BEING	CARRIED OUT				
☐ involves a risk of a pe				is carried out on	or near pressurised gas mains	s or piping.			
☐ involves a risk of a person falling more than 2 meters. ☐ is carried out on a telecommunication tower.				☐ is carried out on or near chemical, fuel or refrigerant lines.					
☐ involves demolition o	f an element of a structure	that is load-be n.		is carried out on or near energised electrical installations or services.					
☐ involves demolition o	f an element related to the	physical integrit of a str	3.	☐ is carried out in an area that may have a contaminated or flammable atmosphere.					
☐ involves, or is likely to	o involve, disturbing a	tos.		☐ involves tilt-up or	r precast concrete.				
involves structural alt	eration or repair that re	upp to p	prevent collapse.	is carried out on,	, in or adjacent to a road, railwa	ay, shipping lane or other to	raffic corridor.		
is carried out in or ne	ar a confined space.			is carried out in a	an area of a workplace where t	here is any movement of p	owered mobile plant.		
is carried out in/near	a shaft or trench deeper th	nan 1.5m or tunnel involvin	g use of explosives.	is carried out in a	areas with artificial extremes of	temperature.			
is carried out in or ne	ar water or other liquid tha	t involves a risk of drowning	ng.	☐ involves diving w	vork.				
		ANY HI	IGH-RISK MACHINER	RY OR EQUIPMEN	IT NEARBY				
Forklift	☐ Crane/s	☐ Hoist/s	☐ Excavator	☐ Backhoe/Loader	☐ Boom Lift	☐ EWP	☐ Genie Lift		
☐ Trencher	☐ Drilling Rig	☐ Trucks	Formwork	☐ Bobcat	☐ Flammable Gas	☐ Fuel	☐ Dozer		
☐ High Voltage	☐ Mulcher	☐ Tilt-up Panels	Roller	☐ Scissor Lift	☐ Tractor	Other -			





PERL NAL TECTIVE EQUIPMENT (PPE)

FOOT PROTECTION	HAND PROTECTION	HEAD PROTECTION	HEARING PPOTECTION	PROTE	SPIRATORY P STECTION	FACE PROTECTION	HIGH-VIS CLOTHING	PROTECTIVE CLOTHING	FALL PROTECTION	SUN PROTECTION	HAIR/JEWELLERY SECURED
			A								

Select me appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).

Note: A SWMS must be reviewed regularly to make sure it remains effective. A SWMS must be reviewed (and revised if necessary) if relevant control measures are revised. The review process should be carried out in consultation with workers (including contractors and subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who represented that work group at the workplace.

When a SWMS has been revised, the person conducting a business or undertaking must ensure all:

- 1. persons involved in the work are advised that a revision has been made and how they can access the revised SWMS;
- 2. persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS: and.
- 3. workers that will be involved in the work are provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
1. Preparation	Slips, trips and falls, Manual handling injuries	ЗН	 Conduct a thorough risk assessment prior to starting work to identify any potential hazards and implement appropriate control measure Keep the work area clean, organised and free colutter to minimise the risk of slips, trips and falls. Ensure that long cables and cues are properly stored and routed to avoid creating a tripping hazard. Provide training for workers on proper lifting to ques, safe use of equipment, and how to maintain correct body posture while performing tast too reduce the risks of manual handling injuries. Install anti-slip flooridate mats careas prone to spicior where fluids may collect, ensuring adequate grip are educed the likelihood of slip accidents. Use person protective emipment of RED and as non-slip footwear, gloves, and high viribility conhing as equired to include worker safety in the workplace. Important a science for regular breaks or rotation of duties to prevent worker fatigut with the cancentribute to the occurrence of accidents or injuries. Encourage or kers to aport any unsafe conditions or incidents immediately, so they can be accessed promptly to prevent any further risk of injury. As any a designated spotter when moving heavy or cumbersome objects to ensure proper or nance and communication during manual handling tasks. Instablish a system for routine inspection and maintenance of tools, equipment, and mainteninery to ensure their safe and continued functionality. Develop an emergency response plan that includes first aid provisions, evacuation procedures, and clear communication channels for reporting emergencies, which can help protect workers from injury if an accident does occur. 	2M	
2. Equipment Inspection	Machinery malfunction, Electrical hazards	3H	 Regular Maintenance and Inspection: Ensure that the curving rolls hand machinery is serviced and inspected routinely as per manufacturer's guidelines to prevent any potential malfunction or breakdown. Safe Operating Procedures: Train workers on safe operating procedures, including understanding safety features and emergency stop mechanisms to minimise the risk of machinery malfunction or electrical hazards. Proper Equipment Handling: Instruct workers to handle the equipment with care and avoid overloading it with materials beyond its capacity. This will minimise wear and tear and reduce the chances of machinery breakdown. Electrical Safety Checks: Conduct regular inspections and tests of all electrical components, such as cables, plugs, switches, and connectors, to ensure they are in good condition and functioning correctly to reduce the risk of electrical hazards. Personal Protective Equipment (PPE): Ensure that all workers are equipped with appropriate PPE, such as safety gloves, safety goggles, and insulated footwear. 	1L	



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			while handling the curving rolls hand machinery to protect against electrical hazards and potential injuries from a malfunction.		
			- Machine Guarding: Check that the curving rolls provine has adequate guarding and barriers in place to prevent accidental copy with moving parts or electrically charged components.		
			- Isolating and Lockout/Tagout Procedures: a lement solation and lockout/tagout procedures for safely de-energising the equipment of the safety de-energising the equipment of the safety safety and the safety safe		
			- Clear Workspace and Signas Maintain a clear, A litter its pace around the machine, with approximating signal varning of potential azards and necessary safety precaution leated equipment inspection and use.		
			- Emergency esponses a First A. Train workers in emergency response proced res an ave first d kits read allable to address injuries resulting from mach malfu tion electrical hazards promptly.		
			- Incident a porting and Investigation: Encourage workers to report any incidents, near muses of concess related to the equipment inspection process, so proper investigation of correct the actions can be taken to minimise future risks and approve to proper of safety.		
			Proper ping: Ensure that all workers involved in the material loading process are equately trained in safe handling and lifting techniques, as well as how to safely on ate any required equipment.		
			Use appropriate lifting equipment: Utilise trolleys, forklifts, hoists, or other suitable lifting equipment when moving heavy materials to reduce manual lifting and prevent strain injuries.		
			- Inspection of equipment: Regularly inspect all lifting equipment and machinery for deficiencies and malfunctions. Carry out repairs and maintenance as needed to ensure they are safe to use.		
3. Material Loading	Crush injury, Strain injuries	2M	- Clear workspace: Maintain a clutter-free work area to minimise trip hazards and provide enough space for workers to move around freely while loading materials.	1L	
			- Implement safety barriers: Install safety barriers around the loading zone to create a designated area for material handling activities and prevent unauthorised entry.		
			- Communication: Establish clear communication signals (such as hand signals or verbal cues) between workers handling materials to coordinate movements efficiently and avoid unexpected actions that can lead to accidents.		
			- Use personal protective equipment (PPE): Require workers to wear appropriate PPE like safety gloves, footwear, and high-visibility vests during material loading activities.		
			- Apply good housekeeping practices: Keep all paths, walkways, and access points free from obstructions, spills, or debris to prevent slips, trips, and falls.		



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			- Secure loads: Ensure that materials are properly secured with straps or bands before moving them to prevent unintentional movements or dislodgement, which can lead to crush injuries.		
			- Ergonomics assessment: Assess the weight of, and shape of materials to determine the safest and most ergonomic to handle them, keeping in mind the physical capabilities of each worker.		
		- Supervision: Assign a competent supervisor see material loading operations and ensure that safety measures are consistent, allowed by a corkers.			
			- Two-person lifts: For heavy of alky materials that the person handled with lifting equipment, encoured person lifts where one person supports each end of the material, ensuring an even stribution of weight the prevent strain injuries.		
			- Incident repaing: Encourse works to read any safety concerns or near misses during paterial ading a rities. Invesse these incidents and implement corresponding to the future occurrences.		
4. Machine Set-Up	Pinch points, Noise expresse	3H		2M	



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5. Material Alignment	Contact with moving parts, Debris ejection	ЗН		2M	



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6. Curving Process	Entanglement, Bunder surfaces	\$A		2M	



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7. Quality Check	Sharp edges, Eye rain	2M		1L	



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8. Adjustments	Trapped fingers, Unexpect quipment movement	ЗН		1L	



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9. Unloading Finished Product	Manual handling injuries, Crush inju	ЗН		2M	



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10. Housekeeping	Slips, trips and fall Sharp objects exposure	2M		1L	



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11. Maintenance	Electrical hazards, France, eight			1L	



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12. Emergency Response	Fire hazards, Panic-induced injuries	ЗН		2M	



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EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE OF AT ARE NOT APPLICABLE.

Queensland & Australian Capital Territory

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

Legislation QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws Codes of Practice QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws Codes of Practice QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice

Legislation ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-oi-practic

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

New South Wales

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislative

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis codes-of ractice NSW: https://www.safework.nsw.gov.au/resource-library/lis codes-of-ractice NSW

Northern Territory

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 201

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo_place-

Codes of Practice NT: https://worksafe.nt.gov.au/s

South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: https://www.safework.sa.gov.au/resources/le_lation

Codes of Practice for SA: https://www.safework.sa.gov.au/wor aces/codes-of-practice#COPs

Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

Victoria

Occupational Health al. Safety Act

Occupational Health and afety gulations 2017

Legis on VIC: https://www.xsafe.vic.gov.au/occupational-health-and-safety-act-and-

<u>Julai.</u>

des on actice VI autros://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: https://www.commerce.wa.gov.au/worksafe/legislation

Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

Safe Work Australia Links

Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice

Model Codes of Practice

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work



SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Pos	sition	Signature	Date	Time	Sup	pervisor	
				Date:				
				Date:				
				Date:				
				Date:				
	SAF WO A STHED STATEMENT MONITORING AND REVIEW							
The SWMS must be reviewed regularly to make sure it remains effective and must be reviewed (and revised if necessary) if relevant control measure are subcontracted, and revised if necessary) if relevant control measure are subcontracted, and we process should be carried out in consultation with workers (including contractors are subcontracted), who may be affected by the operation of the SWMS and their health and safety representatives who reduces essented that work group at the workplace. When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that will be involved in the work must be provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.			The SWMS must be monitored regularly for the effectiveness of ensuring hazard controls are effective in reducing the risk of incidents, keeping the workplace safe for all personnel. The person responsible for monitoring the effectiveness of the Safe Work Method Statement should employ a multi-faceted approach which includes but is not limited to: 1. Spot Checks. 2. Consultation with workers, contractors and sub-contractors. 3. Internal audits on a continual basis. An approach of continuous improvement, promptly recording inconsistencies or deficiencies, followed up by immediate corrective action and consultation with all relevant personnel ensures that the PCBU is consistently developing ever-improving systems of safe work principles.					
REVIEW NUMBER	<u> </u>	□ 2	□ 3	□ 4	□ 5	□ 6	□ 7	
NAME								
INITIALS								
DATE								



SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS
The company details have been entered, including the project name and address.			
Names and signatures of all relevant personnel consulted during the development of the SWMS.		P	
Name, signature, position and date signed of the person approving the SWMS.			
Specific personnel and qualifications, experience is noted in the SWMS.	P		
Provides a step-by-step process of tasks required to carry out the activity or task.			
Adequate risk assessment of any identified hazards has been completed.			
Foreseeable hazards are identified and documented for each step.			
Any hazards listed in any site risk assessments have been added to the SWI			
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.			
Check control measures added to the SWMS are the most effecting sections.			
Responsible person is assigned and listed on the SWMS for the imperent of contameasures.			
Permit requirements specified, such as Hot Work, Electrical Work, Vorat Heights etc.			
SWMS identifies plant and equipment to be u d.			
Details of inspection checks required for any equipment listed at noted on the SWMS.			
Describes any mandatory qualifications, experience raining skills required to perform the work.			
Applicable personal protective equipment is selected on the SWMS.			
Lists any required permits or licenses.			
Reflects and documents any legislative references and/or Australian Standards.			
Identifies any hazardous substances used with specific control measures in line with any SDS.			
REVIEWED BY	DATE R	EVIEWED	
SIGNATURE	DATE CC	MPLETED	