

Conveyors (Roller)	SAFE WORK METHOD ST	TATEMENT (SWMS)	
TAS	SK OR ACTIVITY: Conveyors (Ro	ller)	
Business Name: [Company Name]		ABN: [ABN]	SWMS#
Business Address: [Company Address]			
Contact Person:	Phone: [Phone]	E fil:	
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY 1	THE PL OF THE PROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a person conduct the proposed work starts.	eting a business or undertaking (F RU) is	required to ure at a safe work method s	tatement (SWMS) is prepared before
Full Name:			
Signature:		Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring a	ompliance of the SWMS well as review	s and modifications of the SWMS.	
Full Name:		Title:	Phone:
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WMS. ST HAVE THE FOLLOWING COMMUNICATED	N. 1E AND DATED SIGNATURE OF A CO. MUNICATED TO IN THE DEVELO	LL RELEVANT PERSONNEL WHO HAVE BI PMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND
Safety meetings or toolbox talks will be sched ed in accordance with egislative requirements to first identify any site hazards, conditions those hazards and then to further take steps to either the conditions of the conditions are or conditions.	NAME	SIGNATURE	DATE
If an incident or a near miss occurs, all work must standardly. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.			
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.			
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.			



		CLI	ENT OR PRINCIPAL	CONTRACTOR D	ETAILS			
Client:						SCOPE OF WORKS		
Project Name:					Provide a detailed description of the specific work being carried out (otherwise			
Project Address:					known as cope of works).			
Project Manager:								
Contact Phone:								
Project Manager Sig	nature:							
Date SWMS supplie	d to Project Manager:							
		ANY HIGH-	RISK CON PUCT	N' JRK BEING	CARRIED OUT			
☐ involves a risk of a pe	erson falling more than 2 m	neters.		is carried out on or near pressurised gas mains or piping.				
is carried out on a tel	ecommunication tower.		M + M	is carried out on	or near chemical, fuel or refrig	erant lines.		
☐ involves demolition o	f an element of a structure	that is load-be n.		is carried out on or near energised electrical installations or services.				
☐ involves demolition o	f an element related to the	physical integrit of a str	3.	is carried out in an area that may have a contaminated or flammable atmosphere.				
☐ involves, or is likely to	o involve, disturbing a	tos.		☐ involves tilt-up or precast concrete.				
involves structural alt	eration or repair that re	upp to p	prevent collapse.	is carried out on, in or adjacent to a road, railway, shipping lane or other traffic corridor.				
is carried out in or ne	ar a confined space.			is carried out in an area of a workplace where there is any movement of powered mobile plant.				
is carried out in/near	a shaft or trench deeper th	nan 1.5m or tunnel involvin	g use of explosives.	is carried out in a	areas with artificial extremes of	temperature.		
is carried out in or ne	ar water or other liquid tha	t involves a risk of drowning	ng.	☐ involves diving w	vork.			
		ANY HI	IGH-RISK MACHINER	RY OR EQUIPMEN	IT NEARBY			
Forklift	☐ Crane/s	☐ Hoist/s	☐ Excavator	☐ Backhoe/Loader	☐ Boom Lift	☐ EWP	☐ Genie Lift	
☐ Trencher	☐ Drilling Rig	☐ Trucks	Formwork	☐ Bobcat	☐ Flammable Gas	☐ Fuel	☐ Dozer	
☐ High Voltage	☐ Mulcher	☐ Tilt-up Panels	Roller	☐ Scissor Lift	☐ Tractor	Other -		





### PERL NAL TECTIVE EQUIPMENT (PPE)

FOOT PROTECTION	HAND PROTECTION	HEAD PROTECTION	HEARING PPOTECTION	PROTE	SPIRATORY P STECTION	FACE PROTECTION	HIGH-VIS CLOTHING	PROTECTIVE CLOTHING	FALL PROTECTION	SUN PROTECTION	HAIR/JEWELLERY SECURED
			A								

Select me appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).

**Note:** A SWMS must be reviewed regularly to make sure it remains effective. A SWMS must be reviewed (and revised if necessary) if relevant control measures are revised. The review process should be carried out in consultation with workers (including contractors and subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who represented that work group at the workplace.

When a SWMS has been revised, the person conducting a business or undertaking must ensure all:

- 1. persons involved in the work are advised that a revision has been made and how they can access the revised SWMS;
- 2. persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS: and.
- 3. workers that will be involved in the work are provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
1. Preparation	Electric shock, Trip hazards	2M	- Conduct a thorough risk assessment and safety briefing before commencing work, ensuring that all workers are aware of potential hazards and the necessary control measures.  - Ensure that all personnel handling electric equipment are properly trained and competent in safe work practices, including a derstand time risks associated with electric shocks.  - Verify that all electrical connections are secured operly insuladd, and grounded to minimise potential exposure to electric shock hazard.  - Apply appropriate for that ago a procedures when reading on or near live electrical components and usure to only athorised individuals have access to these components.  - Maintain a class and was organised to carea, regularly inspecting for and elimitating trip to are used clutter, debris, or tangled cables.  - Employe and the management systems to keep cords neatly bundled and out of walkwas, it is vicing to blikelihood of trips.  Use hit -vistary safety tape or cones to clearly mark any gaps or elevation be neges ong proways where conveyors are being installed or operated.  Instant the relighting around the conveyor system to ensure sufficient visibility, ducing the risk of workers tripping over unseen obstacles.  - To vide appropriate personal protective equipment (PPE) for all workers involved in conveyor activities, such as safety shoes with slip-resistant soles and electrically rated gloves.  - Encourage regular communication between team members regarding potential hazards and ensure processes are in place for prompt reporting and addressing of safety concerns.  - Schedule regular inspection and maintenance of conveyor systems to proactively address potential issues and maintain safe operations.  - Implement comprehensive emergency response plans, including evacuation routes and clearly marked emergency exits to use in the event of an incident.  - Continuously review and update standard work methods (SWMS) to ensure effective hazard management, incorporating new information, and adapting to changes in equipment or	1L	
2. Installation	Crushing hazards, Manual handling risks	3H	<ul> <li>Proper equipment selection: Choose the suitable conveyors and components per the manufacturer's guidelines to ensure they are appropriate for the specific installation.</li> <li>Training programs: Provide employees with adequate training regarding the safe operation, handling, and maintenance of conveyors, including emergency procedures and risk management practices.</li> </ul>	2M	



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			<ul> <li>Pre-installation inspection: Inspect all conveyor components before commencing the installation, ensuring they are in good condition free from defects or damage that could increase hazards.</li> <li>Lifting equipment utilisation: Use appropriated and equipment such as forklifts, hoists, or portable cranes for moving heave and during installation. This can vastly reduce manual handling risks associated with carrying and ingle heavy loads.</li> <li>Safe working load (SWL): Ensure the selected of a equipment has a sufficient SWL, adhering to weight restrictions for safe operations.</li> <li>Lifting plan: Develop a details colan for lifting and occupit of components, taking into account load limit operations and any potential stacles that may be present in the path of the load.</li> <li>Proper use to personal projective exponency PPE): Mandate the use of appropriate Phosocha and oves, safe, power, PPE): Mandate the use of appropriate Phosocha and oves, safe, power, PPE): Mandate the use of appropriate Phosocha and oves, safe, power, PPE): Mandate the use of appropriate Phosocha and oves, safe, power, PPE): Mandate the use of appropriate Phosocha and over, safe, power, PPE): Mandate the use of appropriate Phosocha and over, safe, power, PPE): Mandate the use of appropriate Phosocha and over, safe, power, PPE): Mandate the use of appropriate Phosocha and over, safe, power, PPE): Mandate the use of appropriate Phosocha and safe provers and safe provers and safe provers.</li> <li>Barrin on the work present a designated workspace by setting up barriers, cones is warring sign to prevent unauthorised personnel from entering the installation are.</li> <li>am on municition: Establish clear communication protocols among the installation are.</li> <li>am on municition: Establish clear communication protocols among the installation, effectively controlling the energy sources and reducing the risk of unexpected activation.</li> <li>Adequate lighting: Ensure proper illumination levels in the installation area, allowing</li></ul>		
3. Conveyor Alignment	Manual handling risks, Noise exposure	2M	<ul> <li>Conduct a pre-operation assessment of the conveyor system to ensure that all components are properly aligned, secured, and functioning effectively, minimising manual handling risks and noise exposure.</li> <li>Provide appropriate mechanical aids and equipment such as trolleys and lifters for the transportation and positioning of heavy materials or equipment, reducing the need for manual handling.</li> <li>Implement regular maintenance and inspection schedules for the conveyor system to promptly identify and address any misalignments, thereby reducing the risk of injury due to manual handling or extended noise exposure.</li> </ul>	1L	



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			- Train workers on proper techniques for lifting, carrying, and positioning objects along the conveyor system to reduce the potential for musculoskeletal injuries as a result of incorrect manual handling practices.		
			- Install noise-reducing materials or barriers are a high-decibel areas to minimise noise exposure/concentration and protect; a kers from excessive noise levels that could lead to hearing damage.		
			- Issue personal protective equipment (PPE) searplugs or earmuffs to workers to mitigate the risk of bearing loss result. From extendil periods of noise exposure in their work environment.		
			- Schedule regular by the to give rorkers time to recommend from physical strain and repeated exposition nois hallow their bodies to rest and reducing the risk of injury.		
			- Enforce a cle communation proto catween workers operating in loud environments so at a y can communicate effectively and safely without componing the saring abilities.		
			- Monit any control press to the work area and restrict entry only to authorised personn wearing required safety gear, ensuring that workers and visitors are dequated proceedings to be proceed from identified hazards.		
	7		- Dec 30 mplement, and communicate emergency response plans to effectively andle to ents related to conveyor alignment or noise-related hazards, and tinely assess and update these plans as needed.		
			- E. sure sufficient lighting and visibility for workers managing the conveyor, acilitating safe navigation through the workspace and limiting the likelihood of accidents and injuries associated with manual handling or improper alignment.		
			<ul> <li>Encourage workers to report any concerns regarding manual handling or noise exposure in their work environment, fostering a culture of safety and continuous improvement.</li> </ul>		
			<ul> <li>Regularly review and update the Safe Work Method Statement (SWMS) for conveyor systems to ensure that all control measures remain relevant, effective, and capable of managing the hazards associated with conveyor alignment and associated tasks.</li> </ul>		
4. Electrical Connections	Electric shock, Fire hazard	3H		1L	



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5. Belt Tensioning	Pinch points, Stored energy release	ЗН		2M	



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6. Guard Installation	Cutting injuries, Entanglement risk	2M		1L	



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7. Testing Operations	Moving parts, Noise exposure	2M		1L	



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8. System Inspection	Slip, trip and fall hazards. Exposure to dust			1L	



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9. Cleaning & Maintenance	Chemical exposure, ar nandlin risks	2M		1L	



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10. Emergency Stop Testing	Entanglement risk, pontrol mechanism	2M		1L	



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11. Conveyor De- Installation	Crushing hazards, Manual handling ks	ЗН		2M	



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12. Disposal Procedures	Environmental risk, Transportation injuries	2M		1L	



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#### **EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES**

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

#### LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE OF AT ARE NOT APPLICABLE.

#### **Queensland & Australian Capital Territory**

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

Legislation QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws Codes of Practice QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice

Legislation ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-oi-practice

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

#### **New South Wales**

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislati

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis codes-of ractice NSW: https://www.safework.nsw.gov.au/resource-library/lis codes-of-ractice NSW

#### **Northern Territory**

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 201

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo\_place-syllaws

Codes of Practice NT: https://worksafe.nt.gov.au/5

#### South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: <a href="https://www.safework.sa.gov.au/resources/legislation">https://www.safework.sa.gov.au/resources/legislation</a>

Codes of Practice for SA: https://www.safework.sa.gov.au/work\_aces/codes-of-practice#COPs

#### Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

#### Victoria

Occupational Health al. Safety Act

Occupational Health and affety gulations 2017

Legis on VIC: https://www.xsafe.vic.gov.au/occupational-health-and-safety-act-and-

gulat

des on actice VI autros://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

#### Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: <a href="https://www.commerce.wa.gov.au/worksafe/legislation">https://www.commerce.wa.gov.au/worksafe/legislation</a>

Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

#### Safe Work Australia Links

Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice

#### **Model Codes of Practice**

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work



#### SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Pos	sition	Signature	Date	Time	Supe	ervisor
				Date:			
				Date			
				L te:			
			AV	Date:			
				Date:			
				Date:			
				Date:			
		SAF WC A	STATEMENT	MONITORING AND R	EVIEW		
The SWMS must be reviewed regularly to reach the sure it remains effective and must be reviewed (and revised if necessary) if relevant control measure are subcontracted by the operation of the SWMS and their health and safety representatives who redesented that work group at the workplace.  When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that will be involved in the work must be provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.			The SWMS must be monitored regularly for the effectiveness of ensuring hazard controls are effective in reducing the risk of incidents, keeping the workplace safe for all personnel. The person responsible for monitoring the effectiveness of the Safe Work Method Statement should employ a multi-faceted approach which includes but is not limited to:  1. Spot Checks. 2. Consultation with workers, contractors and sub-contractors. 3. Internal audits on a continual basis.  An approach of continuous improvement, promptly recording inconsistencies or deficiencies, followed up by immediate corrective action and consultation with all relevant personnel ensures that the PCBU is consistently developing ever-improving systems of safe work principles.				
REVIEW NUMBER	□ 1	□ 2	□ 3	□ 4	□ 5	□ 6	□ 7
NAME							
INITIALS							
DATE							



### SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS
The company details have been entered, including the project name and address.			
Names and signatures of all relevant personnel consulted during the development of the SWMS.		P P	
Name, signature, position and date signed of the person approving the SWMS.			
Specific personnel and qualifications, experience is noted in the SWMS.	P		
Provides a step-by-step process of tasks required to carry out the activity or task.			
Adequate risk assessment of any identified hazards has been completed.			
Foreseeable hazards are identified and documented for each step.			
Any hazards listed in any site risk assessments have been added to the SWh			
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.			
Check control measures added to the SWMS are the most effecting so tions.			
Responsible person is assigned and listed on the SWMS for the imperent of continue assures.			
Permit requirements specified, such as Hot Work, Veralt Heights etc.			
SWMS identifies plant and equipment to be u d.			
Details of inspection checks required for any equipment listed are noted on the SWMS.			
Describes any mandatory qualifications, experience raining skills required to perform the work.			
Applicable personal protective equipment is selected on the SWMS.			
Lists any required permits or licenses.			
Reflects and documents any legislative references and/or Australian Standards.			
dentifies any hazardous substances used with specific control measures in line with any SDS.			
REVIEWED BY	DATE R	EVIEWED	
SIGNATURE	DATE CO	MPLETED	