

Conveyors (Flat Belt) SAFE WORK METHOD STATEMENT (SWMS)							
TAS	K OR ACTIVITY: Conveyors (Flat	Belt)					
Business Name: [Company Name]		ABN: [ABN]	SWMS#				
Business Address: [Company Address]							
Contact Person:	Phone: [Phone]	E fil:					
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE P. OF THE PROJECT					
Under the Work Health and Safety Regulation (WHS Regulation), a person conduct the proposed work starts.	cting a business or undertaking (r 3U) is	required to ture at a safe work method s	statement (SWMS) is prepared before				
Full Name:							
Signature:		Title:	Date:				
Details of the person(s) responsible for ensuring implementation, monitoring	compliance of the SWMS well as review	s and modifications of the SWMS.					
Full Name:		Title:	Phone:				
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WMS. ST HAVE THE FOLLOWING COMMUNICATED	N. 1E AND DATED SIGNATURE OF A CO. MUNICATED TO IN THE DEVELO	LL RELEVANT PERSONNEL WHO HAVE B PMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND				
Safety meetings or toolbox talks will be sched ed in accordance with egislative requirements to first identify any site hazards, conditions those hazards and then to further take steps to either take or conditions are a chazard.	NAME	SIGNATURE	DATE				
If an incident or a near miss occurs, all work must structurately. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.							
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.							
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.							



	CLIENT OR PRINCIPAL CONTRACTOR DETAILS											
Client:					SCOPE OF WORKS							
Project Name:					Provide a detailed description of the specific work being carried out (otherwise							
Project Address:					known as cope of works).							
Project Manager:												
Contact Phone:												
Project Manager Signature:												
Date SWMS supplied to Project Manager:												
	ANY HIGH-RISK CON PUCT NO JRK BEING CARRIED OUT											
☐ involves a risk of a pe	erson falling more than 2 m	neters.		is carried out on or near pressurised gas mains or piping.								
is carried out on a tel	ecommunication tower.		M + M	is carried out on or near chemical, fuel or refrigerant lines.								
☐ involves demolition o	f an element of a structure	that is load-be n.		is carried out on or near energised electrical installations or services.								
☐ involves demolition o	f an element related to the	physical integrit of a str	3.	is carried out in an area that may have a contaminated or flammable atmosphere.								
☐ involves, or is likely to	o involve, disturbing a	tos.		involves tilt-up or precast concrete.								
involves structural alt	eration or repair that re	upp to p	prevent collapse.	is carried out on, in or adjacent to a road, railway, shipping lane or other traffic corridor.								
is carried out in or ne	ar a confined space.			is carried out in an area of a workplace where there is any movement of powered mobile plant.								
is carried out in/near	a shaft or trench deeper th	nan 1.5m or tunnel involvin	g use of explosives.	is carried out in areas with artificial extremes of temperature.								
is carried out in or ne	ar water or other liquid tha	t involves a risk of drowning	ng.	involves diving work.								
		ANY HI	IGH-RISK MACHINER	RY OR EQUIPMEN	IT NEARBY							
Forklift	☐ Crane/s	☐ Hoist/s	☐ Excavator	☐ Backhoe/Loader	☐ Boom Lift	☐ EWP	☐ Genie Lift					
☐ Trencher	☐ Drilling Rig	☐ Trucks	Formwork	☐ Bobcat	☐ Flammable Gas	☐ Fuel	☐ Dozer					
☐ High Voltage	☐ Mulcher	☐ Tilt-up Panels	Roller	☐ Scissor Lift	☐ Tractor	Other -						





PERL NAL TECTIVE EQUIPMENT (PPE)

FOOT PROTECTION	HAND PROTECTION	HEAD PROTECTION	HEARING PPOTECTION	PROTE	SPIRATORY P STECTION	FACE PROTECTION	HIGH-VIS CLOTHING	PROTECTIVE CLOTHING	FALL PROTECTION	SUN PROTECTION	HAIR/JEWELLERY SECURED
			A								

Select me appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).

Note: A SWMS must be reviewed regularly to make sure it remains effective. A SWMS must be reviewed (and revised if necessary) if relevant control measures are revised. The review process should be carried out in consultation with workers (including contractors and subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who represented that work group at the workplace.

When a SWMS has been revised, the person conducting a business or undertaking must ensure all:

- 1. persons involved in the work are advised that a revision has been made and how they can access the revised SWMS;
- 2. persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS: and.
- 3. workers that will be involved in the work are provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
1. Preparation	Slips, trips and falls, Electrical hazards	2M	 Conduct a thorough inspection of the workplace before starting work to identify potential slip, trip, and fall hazards, and remove or clarify mark them. Maintain a tidy workspace, ensuring that any to se materials, tools, or objects are safely stored away when not in use. Implement proper cable management for an electric sequipment in the area, enclosing cords in protective sheaths or runnin at an overhead to prevent tripping hazards. Use appropriate signage to war workers of potent that was in the area, such as wet floors or uneventures. Ensure adean of lighting provided to illuminate work areas and minimise the risk of slips, trips and falls. Recombords to war appropriate howear, such as non-slip safety shoes or boots conhance of no potentially slippery surfaces. Train on as in coard lifting techniques and safe manual handling practices to reduce the not injury of carrying heavy objects. Implement at a system for regular maintenance checks of equipment, especially control alts any electrical systems, to ensure their safe operation and minimise potents. It gards. Itilise barriers or guardrails around dangerous areas or machinery, such as concept belts or high platforms, to restrict access and prevent accidental falls. Provide workers with relevant personal protective equipment (PPE) such as gloves, hard hats, and safety glasses to mitigate potential injuries. Establish a clear procedure for emergency situations, including clear communication channels and roles for workers, escalating incidents promptly to appropriate WHS authorities. Conduct regular safety briefings and toolbox talks to reinforce the importance of workplace health and safety, keeping workers updated on any changes in procedures, hazards, or controls. 	1L	
2. Installation	Pinch points, Heavy lifting	ЗН	 Clearly mark and identify pinch points on the conveyor system to ensure they are visible to all workers operating the equipment. Implement a lockout/tagout procedure to ensure that the conveyor system is fully de-energised before installation work begins, effectively minimising the likelihood of injuries due to unexpected movements or activation. Regularly train all employees involved in the installation process on workplace safety practices, including proper lifting techniques, incident reporting, and hazard identification. 	2M	



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			 Equip workers with appropriate personal protective equipment (PPE), such as gloves, steel-toed shoes, and high-visibility vests to minimise hazards associated with heavy lifting and pinch points. 		
			- Provide additional lifting aids, such as forkliften noists, to assist with transporting and maneuvering heavy equipment and manuals during the installation process.		
			- Establish clear communication procedures ong installation team members to coordinate lifting and moving efforts to minimis		
			- Implement a pre-installation, spection of the working to specific control measures tailout to the working control measures tailout to the working control measures.		
			- Designate a supetent's prviso overseer entire installation process, ensuring that control me ures an informand workers are adhering to established say protoco.		
			- Utility conomic as and equipment whenever possible to reduce physical strain and in the whole candling heavy, bulky, or awkward components during installation. Schedule regular breaks for workers to rest and recover from strenuous tasks,		
			Employed like a pod of fatigue-related accidents. Employed buddy system, requiring two or more workers collaboratively perform sks involving heavy lifting, increasing overall workplace safety and efficiency. - Notitinely inspect and maintain conveyor equipment and machinery to identify any potential hazards or mechanical issues before they become problematic during		
			installation. - Establish emergency response plans and provide necessary training to personnel for situations involving entrapment, pinching incidents, or other accidents associated with installation work.		
			- Continually review and update safety policies and procedures to incorporate lessons learned from previous installation projects, ensuring that workers are equipped with the most up-to-date knowledge on safe work practices.		
			- Regular maintenance: Schedule and conduct periodic inspections and maintenance of the conveyor system, particularly the flat belt, to ensure all components are in proper working condition.		
3. Inspection	Dust hazards, Noise hazards	2M	- Dust suppression measures: Implement various dust control methods, such as water sprays, vacuum systems, or dust collection hoods, to minimise dust emission during conveyor operation.	1L	
			- Noise reduction strategies: Enclose noisy machinery within soundproof barriers or install sound-absorbing materials around the conveyor system where feasible.		



SPECIFIC WORK STEPS HAZARDS THAT MAY ARISE INITIAL RISK SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS - Personal protective equipment (PPE): Ensure workers wear appropriate PPE, including dust masks or respirators, earplugs or earmuffs, safety glasses, and protective clothing to minimise exposure to dust and hise hazards. - Conveyor guards: Install appropriate guarding or riat belt conveyors to prevent worker contact with moving parts and reductive insk of injury. - Ventilation and air quality: Maintain proper untilation or the work environment, including the use of exhaust fans or air filtration or ans, to mitigate dust hazards. - Training and communication Provide regular training ones to she procedures for conveyor system increases. - Signage and seling: Clary post faming size and labels around the conveyor system to fining workers or otentian learned secondary around the conveyor system to fining workers or otentian learned secondary around secondary around the conveyor system to minimise potential accidents and injuries from the equipment of the provide part of the provided part of the pr	NAME OF PERSON
including dust masks or respirators, earplugs or earmuffs, safety glasses, and protective clothing to minimise exposure to dust and bise hazards. - Conveyor guards: Install appropriate guarding or that belt conveyors to prevent worker contact with moving parts and reduce one risk of injury. - Ventilation and air quality: Maintain proper to tilation, otherwork environment, including the use of exhaust fans or air filtration or ans, to mitigate dust hazards. - Training and communication Provide regular training on we place safety practices, emphasising the importance of adhering the stream of the practices, emphasising the importance of adhering the stream of the practices, emphasising the importance of adhering the stream of the practices, emphasising the importance of adhering the stream of the practices, emphasising the importance of adhering the stream of the practices, emphasising the importance of adhering the stream of the practices, emphasising the importance of adhering the stream of the practices, emphasising the importance of adhering the stream of the practices, emphasising the importance of adhering the stream of the conveyor system to inform the end of the practices of the practi	
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including the use of exhaust fans or air filtration couns, to mitigate dust hazards. Training and communication Provide regular training on who have safety practices, emphasising the importance of adhering the structure of ad	
practices, emphasising the importance of adhering least used procedures for conveyor system inscreen, operation, and maintenance. - Signage and coeling: Clary post arning signated labels around the conveyor system to into a workers cootential example associated with dust and noise. - Trafformanage entire at Establish designated walkways and exclusion zones around a conveyor system to minimise potential accidents and injuries from the equipment attribution and inspection. - Emerginey reparet less: Develop an emergency response plan that addresses notential accident related to dust and noise hazards, with clear instructions on how has occase in case of an emergency.	
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notential incide related to dust and noise hazards, with clear instructions on how in case of an emergency.	
Cont. s improvement and adaptation: Regularly review and update the	
nonveyor WMS, incorporating feedback from workers and data from incident norts, to ensure the work process remains as safe and efficient as possible.	
4 Maintanana — Fire haranda Obaniiral arranga — OM	
4. Maintenance Fire hazards, Chemical exposure 2M 1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
5. Cleaning	Manual handling, Biological hazards	2M		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	IR INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RR RESIDUAL RISK	PERSON NAME OF PERSON
6. Loading/Unloading	Falling objects, Crush injuries	ЗН		1L	



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7. Start-Up	Entanglements, Caught in-between	ЗН		1L	



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8. Lockout/Tagout	Unauthorised access, Inadequate training	2M		1L	



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		N/SK		NISK	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
9. Emergency Stop	Inadequate signage, Communication breakdown			1L	
10. Troubleshooting	Equipment failure, Inadequate PPE	2M		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
11. Belt Tracking	Misalignment, Expresed moving costs	2M		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
12. Dismantling	Risk of collapse, Surp edo	3H		2M	



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EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE OF AT ARE NOT APPLICABLE.

Queensland & Australian Capital Territory

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

Legislation QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws

Codes of Practice QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice Legislation ACT: https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

New South Wales

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislati

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis codes-of ractice NSW: https://www.safework.nsw.gov.au/resource-library/lis codes-of-ractice NSW

Northern Territory

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 201

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo_place-syllaws

Codes of Practice NT: https://worksafe.nt.gov.au/f

South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: https://www.safework.sa.gov.au/resources/legislation

Codes of Practice for SA: https://www.safework.sa.gov.au/work_aces/codes-of-practice#COPs

Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

Victoria

Occupational Health al. Safety Act

Occupational Health and afety gulations 2017

Legis on VIC: https://www.xsafe.vic.gov.au/occupational-health-and-safety-act-and-

gulat

des on actice VIC attps://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: https://www.commerce.wa.gov.au/worksafe/legislation

Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

Safe Work Australia Links

Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice

Model Codes of Practice

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work



SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Pos	sition	Signature	Date	Time	Supe	ervisor	
				Date:				
				Date				
				L te:				
			AV	Date:				
				Date:				
				Date:				
				Date:				
		SAF WC A	STATEMENT	MONITORING AND R	EVIEW			
The SWMS must be reviewed regularly to reach the sure it remains effective and must be reviewed (and revised if necessary) if relevant control measurements are subcontracted by process should be carried out in consultation with workers (including contractors and subcontracted) who may be affected by the operation of the SWMS and their health and safety representatives who resented that work group at the workplace. When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that will be involved in the work must be provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.				The SWMS must be monitored regularly for the effectiveness of ensuring hazard controls are effective in reducing the risk of incidents, keeping the workplace safe for all personnel. The person responsible for monitoring the effectiveness of the Safe Work Method Statement should employ a multi-faceted approach which includes but is not limited to: 1. Spot Checks. 2. Consultation with workers, contractors and sub-contractors. 3. Internal audits on a continual basis. An approach of continuous improvement, promptly recording inconsistencies or deficiencies, followed up by immediate corrective action and consultation with all relevant personnel ensures that the PCBU is consistently developing ever-improving systems of safe work principles.				
REVIEW NUMBER	□ 1	□ 2	□ 3	□ 4	□ 5	□ 6	□ 7	
NAME								
INITIALS								
DATE								



SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS
The company details have been entered, including the project name and address.			
Names and signatures of all relevant personnel consulted during the development of the SWMS.		P P	
Name, signature, position and date signed of the person approving the SWMS.			
Specific personnel and qualifications, experience is noted in the SWMS.	P		
Provides a step-by-step process of tasks required to carry out the activity or task.			
Adequate risk assessment of any identified hazards has been completed.			
Foreseeable hazards are identified and documented for each step.			
Any hazards listed in any site risk assessments have been added to the SWh			
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.			
Check control measures added to the SWMS are the most effecting so tions.			
Responsible person is assigned and listed on the SWMS for the imperent of continue assures.			
Permit requirements specified, such as Hot Work, Veralt Heights etc.			
SWMS identifies plant and equipment to be u d.			
Details of inspection checks required for any equipment listed are noted on the SWMS.			
Describes any mandatory qualifications, experience raining skills required to perform the work.			
Applicable personal protective equipment is selected on the SWMS.			
Lists any required permits or licenses.			
Reflects and documents any legislative references and/or Australian Standards.			
dentifies any hazardous substances used with specific control measures in line with any SDS.			
REVIEWED BY	DATE R	EVIEWED	
SIGNATURE	DATE CO	MPLETED	