

Conveyor Oven Flat B	Selt   SAFE WORK METHOD	STATEMENT (SWMS)	
TASK	OR ACTIVITY: Conveyor Oven F	lat Belt	
Business Name: [Company Name]		ABN: [ABN]	SWMS#
Business Address: [Company Address]			
Contact Person:	Phone: [Phone]	E ill:	
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE P. OF THE PROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a person conductor the proposed work starts.	cting a business or undertaking (I SU) is	required to turn at a safe work method s	statement (SWMS) is prepared before
Full Name:			
Signature:		Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring	compliance of the SWMS well as review	s and modifications of the SWMS.	
Full Name:		Title:	Phone:
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS VMS. ST HAVE THE FOLLOWING COMMUNICATED	N. 1E AND DATED SIGNATURE OF A CO. MUNICATED TO IN THE DEVELO	ILL RELEVANT PERSONNEL WHO HAVE B OPMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND
Safety meetings or toolbox talks will be scheded in accordance with agislative requirements to first identify any site hazards, conditions unical those hazards and then to further take steps to either the conditions of the condi	NAME	SIGNATURE	DATE
If an incident or a near miss occurs, all work must structurately. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.			
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.			
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.			



		CLI	ENT OR PRINCIPAL	CONTRACTOR D	ETAILS			
Client:						SCOPE OF WORKS		
Project Name:					Provide a detailed description	n of the specific work being	carried out (otherwise	
Project Address:					known as cope of works).			
Project Manager:								
Contact Phone:								
Project Manager Sig	nature:							
Date SWMS supplie	d to Project Manager:							
		ANY HIGH-	RISK CON PUCT	N' JRK BEING	CARRIED OUT			
☐ involves a risk of a pe	erson falling more than 2 m	neters.		is carried out on	or near pressurised gas mains	s or piping.		
is carried out on a tel	ecommunication tower.		M + M	is carried out on or near chemical, fuel or refrigerant lines.				
☐ involves demolition o	f an element of a structure	that is load-be n.		is carried out on or near energised electrical installations or services.				
☐ involves demolition o	f an element related to the	physical integrit of a str	3.	is carried out in a	an area that may have a conta	minated or flammable atmo	osphere.	
☐ involves, or is likely to	o involve, disturbing a	tos.		☐ involves tilt-up or	r precast concrete.			
involves structural alt	eration or repair that re	upp to p	prevent collapse.	is carried out on,	, in or adjacent to a road, railwa	ay, shipping lane or other to	raffic corridor.	
is carried out in or ne	ar a confined space.			is carried out in a	an area of a workplace where t	here is any movement of p	owered mobile plant.	
is carried out in/near	a shaft or trench deeper th	nan 1.5m or tunnel involvin	g use of explosives.	is carried out in a	areas with artificial extremes of	temperature.		
is carried out in or ne	ar water or other liquid tha	t involves a risk of drowning	ng.	☐ involves diving w	vork.			
		ANY HI	IGH-RISK MACHINER	RY OR EQUIPMEN	IT NEARBY			
Forklift	☐ Crane/s	☐ Hoist/s	☐ Excavator	☐ Backhoe/Loader	☐ Boom Lift	☐ EWP	☐ Genie Lift	
☐ Trencher	☐ Drilling Rig	☐ Trucks	Formwork	☐ Bobcat	☐ Flammable Gas	☐ Fuel	☐ Dozer	
☐ High Voltage	☐ Mulcher	☐ Tilt-up Panels	Roller	☐ Scissor Lift	☐ Tractor	Other -		





### PERL NAL TECTIVE EQUIPMENT (PPE)

FOOT PROTECTION	HAND PROTECTION	HEAD PROTECTION	HEARING PPOTECTION	PROTE	SPIRATORY P STECTION	FACE PROTECTION	HIGH-VIS CLOTHING	PROTECTIVE CLOTHING	FALL PROTECTION	SUN PROTECTION	HAIR/JEWELLERY SECURED
			A								

Select me appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).

**Note:** A SWMS must be reviewed regularly to make sure it remains effective. A SWMS must be reviewed (and revised if necessary) if relevant control measures are revised. The review process should be carried out in consultation with workers (including contractors and subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who represented that work group at the workplace.

When a SWMS has been revised, the person conducting a business or undertaking must ensure all:

- 1. persons involved in the work are advised that a revision has been made and how they can access the revised SWMS;
- 2. persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS: and.
- 3. workers that will be involved in the work are provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
1. Preparation	Incorrect lifting posture, Slippery floor	2M	<ul> <li>Provide proper training for workers on correct lifting and handling techniques to minimise the risk of injury due to incorrect posture with a lifting heavy objects.</li> <li>Ensure that appropriate personal protective on pment (PPE) such as gloves, safety footwear with slip-resistant soles, and ack support helts are provided to workers to safeguard against hazards relate to manual andling and slippery floor conditions.</li> <li>Place warning signs in areas where the floor is a spery, alertic workers to the potential hazard and urging than to co-operate with cautions are moving around the premises.</li> <li>Implement regressives eping a ocedures to leep the work environment clean and free from my substant or dear that or cause slips, trips, and falls.</li> <li>Installianti-slip pats or foring in areas one to wetness or slippery conditions, proving addition by the mon and reducing the chances of a slip and fall incident occur. It</li> <li>Requir with ers to inform a pre-work risk assessment, which includes identifying and addition that they are able to perform their tasks safely without the cess by strate on their bodies.</li> <li>Use my unical aids, such as trolleys or forklifts, whenever possible to minimise annual handling and reduce the overall stress on the workers' bodies, especially due to grepetitive lifting tasks.</li> <li>Enforce proper storage methods for materials and equipment, making sure that there are no obstructions in walkways that could potentially lead to a slip or trip accident.</li> <li>Regularly inspect and maintain tools, equipment, and machinery to ensure they are in good working condition, preventing operational failures or malfunctions that could result in injury to workers.</li> <li>Encourage open communication channels between workers and supervisors, allowing for the reporting of hazards or concerns about safety practices, leading to continuous improvement of the workplace safety culture and the reduction of incidents related to hazardous working conditions.</li> </ul>	1L	
2. Inspection	Electric shock, Pinch points	ЗН	- Regular inspection and maintenance: Ensure that the conveyor oven flat belt equipment is regularly inspected and well-maintained to prevent any electrical malfunctions that may lead to electric shocks or other potential hazards Provide lock-out/tag-out procedures: Implement stringent lock-out/tag-out procedures to ensure that equipment is completely de-energised and isolated from potentially hazardous energy sources during inspections and maintenance work Use personal protective equipment (PPE): Employees must wear appropriate PPE, such as gloves and safety boots, when working around or inspecting conveyor oven	2M	



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		RISK	flat belts to protect themselves from potential pinch points and electric shock hazards.  Proper training and supervision: Ensure that all envoyees responsible for inspecting and working with conveyor oven flat this have received adequate training on the equipment's safe operation and pot of all hazards, as well as ongoing supervision to ensure compliance with safet suideliner.  Display hazard warning signs: Clearly display thing signs near the equipment to warn workers about potential dangers, including the strict shock the tards and pinch points, and to remind them on the necessary precautions.  Implement emerge the spife and est Equip conveyor oven flat belts with easily accessible emergency store author or devices to halt operations immediately in case of a potential to zard or inclunit.  Installiquardic and mornine guards a conveyor oven flat belts with guardrails and into line guards and mornine guards a conveyor oven flat belts with moving parts to linch peres.  Mainton proper house keeping: Keep the area surrounding the conveyor oven flat belts cle in an infere from debris, grease, or any other potential tripping hazards to hinimise the rise of accidents during inspections.  Create and enforce safe work procedures: Establish and strictly enforce standard operating to be possible to a safe work procedures: Establish and strictly enforce standard operating to be possible to the safe work procedures and working with conveyor oven flat lits, outlining step-by-step processes that minimise exposure to potential hazards.  Conduct regular risk assessments: Methodically assess the risks associated with working with conveyor oven flat belts and update control measures as needed to ensure that hazards are effectively managed and mitigated on an ongoing basis.	KISK	
3. Power up	Electrical overload, Fire hazard	ЗН	<ul> <li>Regular inspection: Schedule frequent inspections of the electrical systems, wiring, and power supply to ensure they are in good working condition, and to identify any potential risks of electrical overload or fire hazard.</li> <li>Appropriate PPE: Workers operating the conveyor belt oven should wear appropriate personal protective equipment (PPE), including heat-resistant gloves, non-flammable clothing, and safety footwear to protect against potential burns or electrocution.</li> <li>Clear signage: Display clear warning signs for emergency stops and high voltage areas around the conveyor oven, ensuring workers are aware of potential risks for electrical overload and fire hazards.</li> <li>Training and induction: Ensure all operators have received proper training in the use of the conveyor oven, as well as in identifying and handling hazardous situations involving electrical overloads and fires.</li> <li>Fire suppression equipment: Make sure appropriate fire extinguishers are installed near the conveyor oven, regularly inspected, and easy to access for quick response in case of a fire emergency.</li> </ul>	2M	



	SIDUAL RISK	NAME OF PERSON
n's electrical systems that includes checks for corrosion, damage, and		
shut-off: Install an emergency shows switch within easy reach of the n, allowing operators to install shut down the system in case of load or if a fire occurs.		
lation: Ensure sufficient ventilation and the conveyor oven to help and keep the area cool, minimising the risk of firm		
the inveyo ven.		
ne collapse vor oven, specifically with regards to electrical overloads and		
e munication: Foster an open culture that encourages workers to		
20	A	
	/1	
ill t	idiation: Ensure sufficient ventilation, and the conveyor oven to help that and keep the area cool, minimising the risk of fire cleanliness: Implement a strict cleanling ration of ensure that build-up debriss and one minimised, decreasing the likelihood of fire the anveyor oven.  In: Fit suitably fuses on the or preyor oven's electrical circuitry to overload, reducing thought of fire and equipment damage.  In assuments: Carry out routine risk assessments targeting the the conveyor oven, specifically with regards to electrical overloads and dijusting ontrol measures as necessary.  In a specifically with regards to electrical overloads and dijusting ontrol measures as necessary.  In a specifical provided the conveyor oven in a timely eye can be addressed before they result in accidents or injuries.	idiation: Ensure sufficient ventilation and the conveyor oven to help that and keep the area cool, minimising the risk of fire cleanliness: Implement a strict cleaning project to ensure that build-up debrish and on minimised, decreating the likelihood of fire the arveyor even.  The Fit suitable fuses on the proceed over oven's electrical circuitry to me overload, reducing to the office and equipment damage.  The converted that are converted to the conveyor oven in a timely strictly and the conveyor oven in a timely



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5. Load materials	Manual handling injury, Falling items	2M		1L	



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6. Process monitoring	Heat burns, Exposure to fumes	ЗН		1L	



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7. Adjust oven temperature	Burns, Faulty temperature control	3H		1L	



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8. Oven cleaning	Chemical exposure, Heat burns	3H		1L	



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9. Maintenance	Lockout/tag-out failure, Working at height	2M		1L	



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10. Emergency stop	Panic reactions, Incorrect chutdown procedures	21		1L	



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11. Power down	Electric shock, Residual host exposure	31-1		2M	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
12. Unload materials	Manual handling intry, Droppies items	2M		1L	



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#### **EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES**

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

#### LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE OF AT ARE NOT APPLICABLE.

#### **Queensland & Australian Capital Territory**

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

 $\textbf{Legislation QLD:} \ \underline{\textbf{https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws}$ 

Codes of Practice QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice Legislation ACT: https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

#### **New South Wales**

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislative

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis > odes-or racti

#### **Northern Territory**

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 201

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo\_place-syllaws

Codes of Practice NT: https://worksafe.nt.gov.au/5

#### South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: <a href="https://www.safework.sa.gov.au/resources/legislation">https://www.safework.sa.gov.au/resources/legislation</a>

Codes of Practice for SA: https://www.safework.sa.gov.au/work\_aces/codes-of-practice#COPs

#### Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

#### Victoria

Occupational Health al. Safety Act

Occupational Health and afety gulations 2017

Legis on VIC: https://www.xsafe.vic.gov.au/occupational-health-and-safety-act-and-

qulat

des on actice VI autros://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

#### Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: https://www.commerce.wa.gov.au/worksafe/legislation

Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

#### Safe Work Australia Links

Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice

#### **Model Codes of Practice**

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work



#### SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Pos	sition	Signature	Date	Time	Supe	ervisor	
				Date:				
				Date				
				L te:				
			AV	Date:				
				Date:				
				Date:				
				Date:				
		SAF WC A	STATEMENT	MONITORING AND R	EVIEW			
The SWMS must be reviewed regularly to reak sure it remains effective and must be reviewed (and revised if necessary) if relevant control measure are subcontracted by process should be carried out in consultation with workers (including contractors and subcontracted) who may be affected by the operation of the SWMS and their health and safety representatives who resented that work group at the workplace.  When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that will be involved in the work must be provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.				The SWMS must be monitored regularly for the effectiveness of ensuring hazard controls are effective in reducing the risk of incidents, keeping the workplace safe for all personnel. The person responsible for monitoring the effectiveness of the Safe Work Method Statement should employ a multi-faceted approach which includes but is not limited to:  1. Spot Checks. 2. Consultation with workers, contractors and sub-contractors. 3. Internal audits on a continual basis.  An approach of continuous improvement, promptly recording inconsistencies or deficiencies, followed up by immediate corrective action and consultation with all relevant personnel ensures that the PCBU is consistently developing ever-improving systems of safe work principles.				
REVIEW NUMBER	□ 1	□ 2	□ 3	□ 4	□ 5	□ 6	□ 7	
NAME								
INITIALS								
DATE								



### SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS
The company details have been entered, including the project name and address.			
Names and signatures of all relevant personnel consulted during the development of the SWMS.		P P	
Name, signature, position and date signed of the person approving the SWMS.			
Specific personnel and qualifications, experience is noted in the SWMS.	P		
Provides a step-by-step process of tasks required to carry out the activity or task.			
Adequate risk assessment of any identified hazards has been completed.			
Foreseeable hazards are identified and documented for each step.			
Any hazards listed in any site risk assessments have been added to the SWh			
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.			
Check control measures added to the SWMS are the most effecting so tions.			
Responsible person is assigned and listed on the SWMS for the imperent of continue assures.			
Permit requirements specified, such as Hot Work, Veralt Heights etc.			
SWMS identifies plant and equipment to be u d.			
Details of inspection checks required for any equipment listed are noted on the SWMS.			
Describes any mandatory qualifications, experience raining skills required to perform the work.			
Applicable personal protective equipment is selected on the SWMS.			
Lists any required permits or licenses.			
Reflects and documents any legislative references and/or Australian Standards.			
dentifies any hazardous substances used with specific control measures in line with any SDS.			
REVIEWED BY	DATE R	EVIEWED	
SIGNATURE	DATE CO	MPLETED	