

Brick and Clay Manufacture Handle Extrud	er and Freymatic Cutter S	SAFE WORK METHOD STATE	MENT (SWMS)
TASK OR ACTIVITY: Brick	and Clay Manufacture Handle Ex	truder and Freymatic Cutter	
Business Name: [Company Name]		ABN: [ABN]	SWMS#
Business Address: [Company Address]			
Contact Person:	Phone: [Phone]	E jil:	
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE PLOOF THE PROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a person conduct the proposed work starts.	eting a business or undertaking (N RU) is	required to turn out a safe work method s	tatement (SWMS) is prepared before
Full Name:			
Signature:		Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring a	ompliance of the SWMS well as review	vs and modifications of the SWMS.	
Full Name:		Title:	Phone:
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS VMS. ST HAVE THE FOLLOWING COMMUNICATED	N. YE AND DATED SIGNATURE OF A CO. MUNICATED TO IN THE DEVELO	ALL RELEVANT PERSONNEL WHO HAVE BI OPMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND
Safety meetings or toolbox talks will be sched ed in accordance with egislative requirements to first identify any site hazards, conditions those hazards and then to further take steps to either the conditions of the conditions are or conditional talks.	NAME	SIGNATURE	DATE
If an incident or a near miss occurs, all work must steam ately. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.			
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.			
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.			

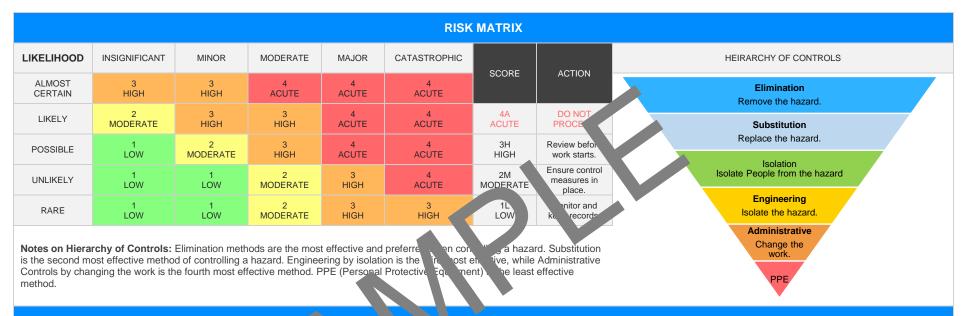
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		CLI	ENT OR PRINCIPAL	CONTRACTOR D	DETAILS				
Client:						SCOPE OF WORKS			
Project Name:				Provide a detailed description of the specific work being carried out (otherwise					
Project Address:					known as cope of works).				
Project Manager:									
Contact Phone:									
Project Manager Sig	nature:								
Date SWMS supplie	d to Project Manager:								
		ANY HIGH-	RISK CON PUCT	N' JRK BEING	CARRIED OUT				
☐ involves a risk of a pe	erson falling more than 2 m	neters.		is carried out on	is carried out on or near pressurised gas mains or piping.				
is carried out on a tel	ecommunication tower.		$H \cap H$	☐ is carried out on	or near chemical, fuel or refrig	erant lines.			
☐ involves demolition o	f an element of a structure	that is load-be n.		is carried out on or near energised electrical installations or services.					
☐ involves demolition o	f an element related to the	physical integrit of a str	9	is carried out in an area that may have a contaminated or flammable atmosphere.					
☐ involves, or is likely to	o involve, disturbing a	tos.		☐ involves tilt-up or precast concrete.					
involves structural alt	eration or repair that re	inporal, upp to p	prevent collapse.	is carried out on, in or adjacent to a road, railway, shipping lane or other traffic corridor.					
is carried out in or ne	ar a confined space.			is carried out in an area of a workplace where there is any movement of powered mobile plant.					
is carried out in/near	a shaft or trench deeper th	nan 1.5m or tunnel involvin	ng use of explosives.	is carried out in	areas with artificial extremes o	f temperature.			
is carried out in or ne	ar water or other liquid tha	t involves a risk of drownin	ng.	☐ involves diving v	vork.				
		ANY HI	RY OR EQUIPMEN	NT NEARBY					
Forklift	☐ Crane/s	☐ Hoist/s	☐ Excavator	☐ Backhoe/Loade	r Boom Lift	□ EWP	☐ Genie Lift		
☐ Trencher	☐ Drilling Rig	☐ Trucks	Formwork	☐ Bobcat	☐ Flammable Gas	☐ Fuel	☐ Dozer		
☐ High Voltage	☐ Mulcher	☐ Tilt-up Panels	Roller	☐ Scissor Lift	☐ Tractor	Other -			

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PER NAL TECTIVE EQUIPMENT (PPE)

FOOT PROTECTION	HAND PROTECTION	HEAD PROTECTION	HEARING PROTECTION	PROTE	SPIRATORY P STECTION	FACE PROTECTION	HIGH-VIS CLOTHING	PROTECTIVE CLOTHING	FALL PROTECTION	SUN PROTECTION	HAIR/JEWELLERY SECURED
			A								

Select me appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).

Note: A SWMS must be reviewed regularly to make sure it remains effective. A SWMS must be reviewed (and revised if necessary) if relevant control measures are revised. The review process should be carried out in consultation with workers (including contractors and subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who represented that work group at the workplace.

When a SWMS has been revised, the person conducting a business or undertaking must ensure all:

- 1. persons involved in the work are advised that a revision has been made and how they can access the revised SWMS;
- 2. persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS: and.
- 3. workers that will be involved in the work are provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
1. Preparation	Slips, trips & falls, Noise exposure		- Ensure that the work area is clean, well-lit, and free of any obstructions or potential trip hazards before commencing work. - Provide slip-resistant floor mats in areas who workers will be handling wet or slippery materials. - Mark off designated walkways and ensure to vare to clear of debris and equipment to avoid trips and falls. - Install handrails and guardous along walkways, thirs, and wated platforms to prevent falls. - Require workers and properties protective or noise exposure. - Train all works in proper utting tech and safe handling procedures for extruction and course event. - Rota to be an acceptable of the grotectic wor noise exposure. - Train all works in proper utting tech and safe handling procedures for extruction and course event. - Rota to be an acceptable of the grotectic wor noise exposure. - Train all works and sake between workers to minimise repetitive motion injuries and metallicate alerthe during lengthy work shifts. - Establing a sendule corregular machine inspections and maintenance to ensure huipment is in a sendule corregular machine inspections and maintenance to ensure huipment is in a sendule corregular machine inspections and maintenance to ensure huipment is in a sendule corregular machine inspections and maintenance to ensure huipment is in a sendule corregular machine inspections and maintenance to ensure huipment is in a sendule corregular machine inspections and maintenance to ensure huipment is in a sendule corregular machine inspections and maintenance to ensure huipment is in a sendule corregular machine inspections and maintenance to ensure huipment is invended to morkers of hearing protection. - Post of private warning signs near noisy equipment to remind workers of otential sendules and encourage regular hearing check-ups. - Encourage open communication among workers to report any workplace hazards, close calls, or incidents promptly, allowing management to address these concerns effectively. - Set up emergency spill kits in designated areas, making		NAME OF PERSON
2. Machine Selection	Incorrect equipment, untrained operators	2M	- Ensure all machines and equipment used in the brick and clay manufacturing process are inspected for suitability and functionality before commencing work. - Clearly display the capacity and limitations of each machine near its operating position to prevent overloading or misuse.	1L	



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			 Provide proper training for all machine operators, emphasising the importance of adhering to standard operating procedures (SOPs), associated hazards, and guidelines for safe usage. 		
			- Establish a formal onboarding process for new amployees that includes certification of competence in operating relevant machine, following adequate training.		
			- Implement a system for regularly assessing and upoloung the skill level of workers, particularly when introducing new equipment of processes.		
			- Designate a qualified super or to monitor the containing of the		
			- Install, mainty, and enforce the of guardy arriers, and other protective devices designed to preven accident and act with moving machine parts.		
			- Roy and inspect machinery for wear-and-tear or damage, scheduling maintenance and rows as necessary to keep equipment functioning safely and efficiently.		
			- Enco ag imploy to report any issues or concerns related to the equipment's perform here. In that is implemented and avoid accident		
	•		- IV. tain a clean and clutter-free workspace around the extruder and Freymatic cutter uce the risk of slips, trips, and falls as well as interference with achinery operations.		
			- carly outline and enforce consequences for failure to follow established safety orotocols, which may range from verbal warnings to suspension or termination in severe incidents.		
			- Provide all workers with appropriate personal protective equipment (PPE) such as gloves, ear protection, and safety goggles to minimise potential injury risks during machine operation.		
			- Develop and implement emergency shutdown procedures for the extruder and Freymatic cutter, training workers on how to properly execute these processes in case of an incident.		
			- Regularly review and update the SWMS to reflect evolving workflows, equipment selection, and insights gained from past incidents or near misses in order to continuously improve safety measures within the workplace.		
			- Regular equipment inspection: Ensure routine checks on extruder and Freymatic cutter for any visible defects or signs of wear, which may increase the risk of injury.		
3. Setup Extruder	Pinch points, electrical hazards	3H	- Employee training: Provide adequate training to employees responsible for operating the machinery, including proper handling techniques and emergency procedures.	2M	
			- Safety guards: Install appropriate safety guards or barriers around pinch points and moving parts to prevent accidental contact.		



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		T.U.G.Y.	- Personal Protective Equipment (PPE): Ensure workers wear suitable PPE like gloves, safety glasses, and steel-toe boots when working with extruders and cutters to reduce the risk of injury.		
			- Lockout/tagout procedures: Implement strict out/tagout protocols to ensure that machines are properly de-energised and located out before performing maintenance or repairs.		
			- Emergency stop buttons: Place easily access emergency stop buttons near the extruder and cutter to allow a puick response in the of an emergency.		
			- Clear workspace: Maintain a tter-free work area of the equipment to minimise tripping harmond purpose safe movement around the machines.		
			- Proper group g: Ensure II electral components, particularly the extruder and cutter, are controlled to prevent electral hazards.		
			- Pregnative hanter e: Establish a egular preventative maintenance schedule for the souder a confer to detect and address potential issues early.		
			- Warn greats: Planclear, visible warning labels on the machinery to alert employ is a potential rezards, including pinch points and electrical risks.		
			Safe w k procedures: Document and communicate step-by-step procedures for sale operating and setting up the extruder and cutter, and require that operators follow equidelines.		
			dequate lighting: Provide well-lit working conditions to minimise accidents related to or visibility.		
			Incident reporting: Encourage prompt reporting of any incidents or near-misses involving the extruder or cutter so that they can be investigated and addressed as necessary.		
			- Periodic safety meetings: Conduct safety meetings regularly to discuss the risks associated with the extruder and cutter, as well as any recent incidents or concerns raised by employees.		
4. Clay Mixing	Dust inhalation, skin irritation	2M		1L	
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5. Feed Extruder	Manual handling, pinch points	3H		1L	



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6. Conduct Extrusion	Hot surfaces, entanglement	3H		2M	



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		NISK		NISK	
7. Monitor Process	Machinery malfunction, human error	2M		1L	



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8. Setup Freymatic Cutter	Mechanical hazart annier	ЗН		2M	



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9. Align Cutter	Pinch points, crush.	зн		1L	



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10. Cutting Process	Flying debris, noise exposure	2M		1L	



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11. Quality Control	Human error, reper ive strain	2M		1L	



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12. Cleaning & Maintenance	Chemical exposure, smps, trips & fall	ЗH		1L	



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13. Waste Disposal	Environmental impact, manual handling	2M		1L	



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14. Recordkeeping	Missing documentation, incomplete logs	2M		1L	



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15. Shutdown Procedures	Unintended machine activation, electrical hazards	ЗН		2M	



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16. Emergency Response	Ineffective response, inadequate training	2M		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
17. Equipment Storage	Incorrect storage, damage potential	2M		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	PERSON NAME OF PERSON
18. PPE Compliance	Inadequate protection, improper usage	2M		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
		NISIX		KIGIK	
19. Worker Rotation	Fatigue, human error	2M		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
20. Training & Competency	Untrained personnel, skill degradation			2M	



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EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE OF AT ARE NOT APPLICABLE.

Queensland & Australian Capital Territory

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

 $\textbf{Legislation QLD:} \ \underline{\textbf{https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws}$

Codes of Practice QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice Legislation ACT: https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

New South Wales

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislati

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis codes-of ractice NSW: https://www.safework.nsw.gov.au/resource-library/lis codes-of-ractice NSW

Northern Territory

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 201

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo_place-

Codes of Practice NT: https://worksafe.nt.gov.au/f

South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: https://www.safework.sa.gov.au/resources/le_lation

Codes of Practice for SA: https://www.safework.sa.gov.au/wor aces/codes-of-practice#COPs

Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

Victoria

Occupational Health al. Safety Act

Occupational Health and Infety gulations 2017

Legis on VIC: https://www.safe.vic.gov.au/occupational-health-and-safety-act-and-

qulai.

des of actice VIC attps://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: https://www.commerce.wa.gov.au/worksafe/legislation Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

Safe Work Australia Links

Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice

Model Codes of Practice

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work



SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Pos	sition	Signature	Date	Time	Supe	ervisor
				Date:			
				Date			
				L te:			
				Date:			
				Date:			
				Date:			
				Date:			
		SAF WO A	STATEMENT	MONITORING AND R	EVIEW		
The SWMS must be reviewed regularly to revise it remains effective and must be reviewed (and revised if necessary) if relevant control measure and subcontract is review by process should be carried out in consultation with workers (including contractors and subcontract is) who may be affected by the operation of the SWMS and their health and safety representatives who receive esented that work group at the workplace. When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that will be involved in the work must be provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.			The SWMS must be monitored regularly for the effectiveness of ensuring hazard controls are effective in reducing the risk of incidents, keeping the workplace safe for all personnel. The person responsible for monitoring the effectiveness of the Safe Work Method Statement should employ a multi-faceted approach which includes but is not limited to: 1. Spot Checks. 2. Consultation with workers, contractors and sub-contractors. 3. Internal audits on a continual basis. An approach of continuous improvement, promptly recording inconsistencies or deficiencies, followed up by immediate corrective action and consultation with all relevant personnel ensures that the PCBU is consistently developing ever-improving systems of safe work principles.				
REVIEW NUMBER	<u> </u>	□ 2	□ 3	□ 4	□ 5	□ 6	□ 7
NAME							
INITIALS							
DATE							

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SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS
The company details have been entered, including the project name and address.			
Names and signatures of all relevant personnel consulted during the development of the SWMS.		D)	
Name, signature, position and date signed of the person approving the SWMS.			
Specific personnel and qualifications, experience is noted in the SWMS.			
Provides a step-by-step process of tasks required to carry out the activity or task.			
Adequate risk assessment of any identified hazards has been completed.			
Foreseeable hazards are identified and documented for each step.			
Any hazards listed in any site risk assessments have been added to the SWI			
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.			
Check control measures added to the SWMS are the most effections.			
Responsible person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person is assigned and listed on the SWMS for the imperent person person is assigned and listed on the SWMS for the imperent person per			
Permit requirements specified, such as Hot Work, Verall Work, Verall Heights etc.			
SWMS identifies plant and equipment to be u d.			
Details of inspection checks required for any equipment listed at noted on the SWMS.			
Describes any mandatory qualifications, experience raining skills required to perform the work.			
Applicable personal protective equipment is selected on the SWMS.			
Lists any required permits or licenses.			
Reflects and documents any legislative references and/or Australian Standards.			
Identifies any hazardous substances used with specific control measures in line with any SDS.			
REVIEWED BY	DATE R	EVIEWED	
SIGNATURE	DATE CO	MPLETED	

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