

Brick Pug Mill S	SAFE WORK METHOD STA	TEMENT (SWMS)	
T	ASK OR ACTIVITY: Brick Pug Mi	II	
Business Name: [Company Name]		ABN: [ABN]	SWMS#
Business Address: [Company Address]			
Contact Person:	Phone: [Phone]	E jil:	
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY 1	THE PL OF THE PROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a person conduct the proposed work starts.	eting a business or undertaking (F RU) is	required to ure at a safe work method s	tatement (SWMS) is prepared before
Full Name:			
Signature:		Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring a	ompliance of the SWMS well as review	s and modifications of the SWMS.	
Full Name:		Title:	Phone:
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS WAS. ST HAVE THE FOLLOWING COMMUNICATED	N. 1E AND DATED SIGNATURE OF A CO. MUNICATED TO IN THE DEVELO	LL RELEVANT PERSONNEL WHO HAVE BI PMENT AND APPROVAL OF THIS SWMS	EEN CONSULTED AND
Safety meetings or toolbox talks will be sched ed in accordance with egislative requirements to first identify any site hazards, conditions unical those hazards and then to further take steps to either the conditions of the conditions are or conditions.	NAME	SIGNATURE	DATE
If an incident or a near miss occurs, all work must standardly. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.			
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.			
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.			

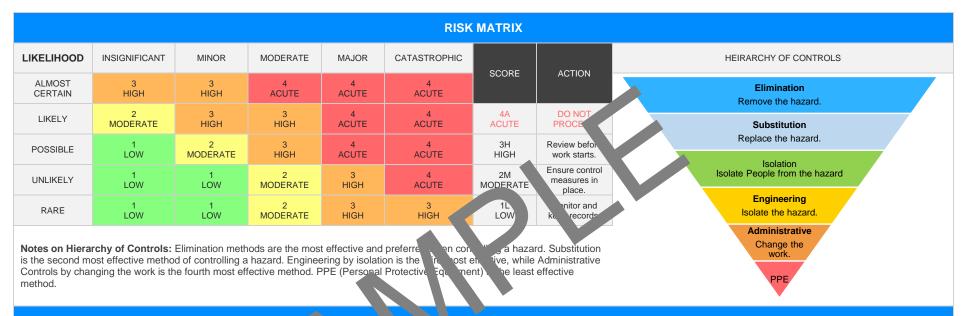
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	CLIENT OR PRINCIPAL CONTRACTOR DETAILS									
Client:						SCOPE OF WORKS				
Project Name:				Provide a detailed description of the specific work being carried out (otherwise						
Project Address:					known as cope of works).					
Project Manager:										
Contact Phone:										
Project Manager Sig	nature:									
Date SWMS supplie	d to Project Manager:									
		ANY HIGH-	RISK CON PUCT	N' JRK BEING	CARRIED OUT					
☐ involves a risk of a pe	erson falling more than 2 m	neters.		is carried out on or near pressurised gas mains or piping.						
is carried out on a tel	ecommunication tower.		$H \cap H$	☐ is carried out on	or near chemical, fuel or refrig	erant lines.				
☐ involves demolition o	f an element of a structure	that is load-be n.		is carried out on or near energised electrical installations or services.						
☐ involves demolition o	f an element related to the	physical integrit of a str	9	is carried out in an area that may have a contaminated or flammable atmosphere.						
☐ involves, or is likely to	o involve, disturbing a	tos.		☐ involves tilt-up or precast concrete.						
involves structural alt	eration or repair that re	inporal, upp to p	prevent collapse.	is carried out on, in or adjacent to a road, railway, shipping lane or other traffic corridor.						
is carried out in or ne	ar a confined space.			is carried out in	an area of a workplace where	there is any movement of p	owered mobile plant.			
is carried out in/near	a shaft or trench deeper th	nan 1.5m or tunnel involvin	ng use of explosives.	is carried out in	areas with artificial extremes o	f temperature.				
is carried out in or ne	ar water or other liquid tha	t involves a risk of drowning	ng.	☐ involves diving v	vork.					
		ANY HI	NT NEARBY							
Forklift	☐ Crane/s	☐ Hoist/s	☐ Excavator	☐ Backhoe/Loade	r Boom Lift	□ EWP	☐ Genie Lift			
☐ Trencher	☐ Drilling Rig	☐ Trucks	Formwork	☐ Bobcat	☐ Flammable Gas	☐ Fuel	☐ Dozer			
☐ High Voltage	☐ Mulcher	☐ Tilt-up Panels	Roller	☐ Scissor Lift	☐ Tractor	☐ Other -				

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PER NAL TECTIVE EQUIPMENT (PPE)

FOOT PROTECTION	HAND PROTECTION	HEAD PROTECTION	HEARING PROTECTION	PROTE	SPIRATORY P STECTION	FACE PROTECTION	HIGH-VIS CLOTHING	PROTECTIVE CLOTHING	FALL PROTECTION	SUN PROTECTION	HAIR/JEWELLERY SECURED
			A								

Select me appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).

Note: A SWMS must be reviewed regularly to make sure it remains effective. A SWMS must be reviewed (and revised if necessary) if relevant control measures are revised. The review process should be carried out in consultation with workers (including contractors and subcontractors) who may be affected by the operation of the SWMS and their health and safety representatives who represented that work group at the workplace.

When a SWMS has been revised, the person conducting a business or undertaking must ensure all:

- 1. persons involved in the work are advised that a revision has been made and how they can access the revised SWMS;
- 2. persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS: and.
- 3. workers that will be involved in the work are provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR	RESPONSIBLE PERSON
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
1. Preparation	Manual handling injuries, Slips, trips and falls	2M	 Proper training: Ensure all workers are adequately trained in manual handling techniques, and the correct use of equipment. Ergonomic layout: Design and arrange the work apace to minimise force exerted, awkward postures, and unnecessary move unit. Appropriate footwear: Have workers wear is presist a shoes while onsite, providing good support to help prevent slips, the unit falls. Housekeeping: Regularly no nation at idy workping prompt be emoving obstructions or debris that may have slips or trips. Adequate lighting motes afficient lighting to clearly muminate the work area, allowing workers to see an abotent chazards. Clear signage Display of or warning on when slippery surfaces or tripping hazar or are prompt. Use this priate man gequipment: When possible, use mechanical aids such as trolleys for its, and manes to move heavy loads, rather than lifting them manually. Limitin load neight: No ere to weight limits specified by manufacturers and safety stulations to prompt overexertion injuries. Two or in lift technique: Encourage workers to use the two-person lift technique for carry, sheavy items, helping to reduce strain on individual workers. Adequate the breaks: Allow workers to take regular breaks, particularly when tasks are repetitive and strenuous. Health monitoring: Implement a medical surveillance programme to monitor worker health and identify early signs of musculoskeletal disorders. Communication systems: Establish an effective communication system between workers, supervisors, and other relevant parties to report any incidents, hazards, and ongoing risks. Reporting procedures: Encourage workers to report incidents or hazards promptly and ensure supervisors follow up on these reports. Ongoing risk assessment: Periodically review and update risk assessments, taking into account changes in the workplace, equipment, procedures, and personnel. 	1L	
2. Setting up Pug Mill	Machine entanglement, Falling equipment	3Н	- Mandatory Personal Protective Equipment (PPE): Ensure all workers wear appropriate PPE such as safety gloves, boots, goggles, and hearing protection while operating or near the brick pug mill to reduce the risk of injuries Equipment Inspection: Regularly inspect the pug mill for any visible defects, loose components, and signs of wear and tear before usage to decrease the chance of machine entanglement and falling equipment.	2M	



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			 Proper Training: Provide adequate training in the safe operation and maintenance of the pug mill for all workers involved with the equipment to prevent accidents caused by improper use or machine entanglement. 		
			- Clear Workspace: Keep the area surrounding a pug mill free from debris, clear of tripping hazards and ensure adequate space or worker movement to minimise the risk of coming into contact with moving part. falling a pment.		
		e hh - c e e h fa	- Emergency Stop Button: The pug mill should challed with an easy-to-reach emergency stop button to immediately halt operation in case of chotential hazardous situation. - Machine Guarding: The theory mill has proper numine guarding in place, covering all expects a movim parts havoid accidental contact and reduce the risk of entanglement. - Correct Lifting Sechnique. Train won soon proper lifting techniques when		
			hand have eavy to be a for pug mill components, to reduce the risk of dropping or falling a ment ong setup. - Two-torse System Consider implementing a two-person system when setting up the pug fill, so one we are can support another, minimising any chances of suipmentslipping or falling during installation.		
			- Loc Ou Tag-Out Procedures: Establish lock-out/tag-out procedures whenever naintend or repair work is performed on the pug mill to prevent accidental rtup and machine entanglements. - Continuous Monitoring: Supervisors should actively monitor the working conditions around the pug mill and promptly address any potential hazards related to machine entanglement or falling equipment to maintain a safe workspace.		
			- Implement a traffic management plan to guide the movement of vehicles and reduce the risk of workers being struck by them during loading operations.		
			- Train all workers on proper techniques for handling materials and using equipment, such as forklifts and pallet jacks, in order to ensure their safety while loading materials.		
3. Loading materials	Dust inhalation, Struck by vehicle	3H	- Provide and enforce the use of appropriate personal protective equipment (PPE) including dust masks or respirators, goggles, gloves, and high-visibility vests to reduce exposure to dust inhalation and increase visibility around moving vehicles.	2M	
o. Louising materials			- Install dust suppression measures around the Pug Mill area, such as water mist systems or dust extraction equipment, to minimise the generation of airborne dust particles.		
			- Conduct regular inspections and maintenance of the Pug Mill and associated equipment to ensure proper working conditions and to prevent any malfunction that may produce excessive amounts of dust.		
			- Establish designated loading zones away from high pedestrian traffic areas to minimise the risk of workers being struck by vehicles or moving equipment.		



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
			- Organise stable, secure storage locations for materials, and avoid overloading or stocking materials too high, which can cause hazards and accidents.		
			 Develop and communicate clear communication accords between vehicle operators and other workers on site, including the disignals, verbal communication, or radio communication, to ensure safe and elective coordination during the loading process. Implement a waste management system to record clean and remove excess dust and debris from the worksite, reducing the prential for dura shalation. 		
			- Ensure adequate ventilation provided within the ork of a to disperse any build-up of airborne dust of the second provided within the ork of a to disperse any build-up of airborne dust of the second provided within the ork of a to disperse any build-up of airborne dust of the brick Pug Mill operation, incorporating by new haz as or consultant or the brick Pug Mill operation, incorporating by new haz as or consultant or the brick Pug Mill operation, incorporating by new haz as or consultant or the brick Pug Mill operation, incorporating by new haz as or consultant or the brick Pug Mill operation, incorporating by new haz as or consultant or the brick Pug Mill operation, incorporating by new haz as or consultant or the brick Pug Mill operation.		
		1	- Consult foolbox and safety meetings to regularly remind workers of the hazard as ociated with loading materials in the Pug Mill area, and reinforce the importance adhering to safe work practices and using appropriate PPE. Monito the occuping exectiveness of control measures through periodic site audits, a revert his, an accident reporting to identify areas for improvement and ensure that has been granted and ensure that the properties of the properties of the properties of the properties and the properties of the properties o		
4. Operating Pug Mill	Noise exposure, Machine entangling	ЗН		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
5. Monitoring extrusion process	Entanglement, Contact with hot surfaces	2M		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	PERSON NAME OF PERSON
6. Cutting extruded bricks	Vibration injury, Cuts or abrasions	2M		1L	



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7. Inspecting bricks	Eye strain, Ergonomic injuries	2M		1L	



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8. Stacking bricks for drying	Risk of dropped objects, Manual handling injuries			1L	



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9. Moving dried bricks	Struck by vehicle, Contions of tween workers	ori		2M	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
10. Kiln loading	Exposure to high enperatures. Falls from height	ЗН		2M	



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11. Firing bricks	Explosions, Exposure to silica dust	4A		3H	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	PERSON NAME OF PERSON
12. Unloading kiln	Burns, Dropped objects	ЗН		2M	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
13. Sorting and palletizing finished bricks	Musculoskeletal disorders, Pallets tipping over	2M		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
14. Transportation of finished bricks	Forklift accidents, Vehicle collisions	3H		2M	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
15. Cleaning and maintenance	Chemical exposure, Slips, trips and falls	ЗН		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
16. Waste disposal	Handling hazardous materials, Unauthorised access to waste bins			1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
17. Emergency Procedures	Inadequate training Insufficient equipment	2M		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON
18. Site tidy-up	Slips, trips and falls, Hat a doubt merial leaks	ЗН		1L	



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	NAME OF PERSON



EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE OF AT ARE NOT APPLICABLE.

Queensland & Australian Capital Territory

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

 $\textbf{Legislation QLD:} \ \underline{\textbf{https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws}$

Codes of Practice QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice Legislation ACT: https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

New South Wales

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislati

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis > odes-or racti

Northern Territory

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 201

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo_place-

Codes of Practice NT: https://worksafe.nt.gov.au/f

South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: https://www.safework.sa.gov.au/resources/legislation

Codes of Practice for SA: https://www.safework.sa.gov.au/wor aces/codes-of-practice#COPs

Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

Victoria

Occupational Health al. Safety Act

Occupational Health and afety gulations 2017

Legis on VIC: https://www.safe.vic.gov.au/occupational-health-and-safety-act-and-

<u>Julai.</u>

des of actice VIC attps://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: https://www.commerce.wa.gov.au/worksafe/legislation

Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

Safe Work Australia Links

Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice

Model Codes of Practice

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work



SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

		d agrees to use all reisonal					
Worker Name	Pos	sition	Signature	Date	Time	Sup	pervisor
				Date:			
				-			
				Date			
				l te:			
				Date:			
				Date:			
				Date:			
				Date:			
		SAF WC A F	STATEMENT	MONITORING AND I	REVIEW		
The SWMS must be review revised if necessary) if relevations with workers (into fithe SWMS and their health	ant control measu cluding contractors and sub	rev v process si contract s) w o may be aff	hould be carried out in ected by the operation	effective in reducing the person responsible for r	onitored regularly for the risk of incidents, keeping t nonitoring the effectiveness approach which includes bu	he workplace safe for a s of the Safe Work Meth	all personnel. The
workplace. When the SWMS has been radvised that a revision has been th					with workers, contractors a s on a continual basis.	and sub-contractors.	
who will need to change a we a way that will enable them to				An approach of continue	ous improvement, promptly	recording inconsistence	ies or deficiencies
will be involved in the work in them to understand and impl	nust be provided with the re			followed up by immedia	te corrective action and cortently developing ever-implementations.	nsultation with all releva	ant personnel ensures
REVIEW NUMBER	<u> </u>	□ 2	□ 3	<u></u> 4	□ 5	□ 6	□ 7
NAME							
INITIALS							
DATE							

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SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	TO BE DONE	COMMENTS	
The company details have been entered, including the project name and address.				
Names and signatures of all relevant personnel consulted during the development of the SWMS.		P		
Name, signature, position and date signed of the person approving the SWMS.				
Specific personnel and qualifications, experience is noted in the SWMS.	- P			
Provides a step-by-step process of tasks required to carry out the activity or task.				
Adequate risk assessment of any identified hazards has been completed.				
Foreseeable hazards are identified and documented for each step.				
Any hazards listed in any site risk assessments have been added to the SWI				
SWMS initial risk (IR) column as well as residual risk (RR) columns completed.				
Check control measures added to the SWMS are the most effecting sections.				
Responsible person is assigned and listed on the SWMS for the imperent of contameasures.				
Permit requirements specified, such as Hot Work, Verat Heights etc.				
SWMS identifies plant and equipment to be u d.				
Details of inspection checks required for any equipment listed at noted on the SWMS.				
Describes any mandatory qualifications, experience reining skills required to perform the work.				
Applicable personal protective equipment is selected on the SWMS.				
Lists any required permits or licenses.				
Reflects and documents any legislative references and/or Australian Standards.				
Identifies any hazardous substances used with specific control measures in line with any SDS.				
REVIEWED BY	DATE R	EVIEWED		
SIGNATURE	DATE CO	DATE COMPLETED		

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