



Tensioning Steel Strar	nds   SAFE WORK METHOL	STATEMENT (SWMS)	
TASK	OR ACTIVITY: Tensioning Steel S	Strands	
Business Name:		ABN:	SWMS#
Business Address:			
Contact Person:	Phone:	E fil:	
THIS SAFE WORK METHOD	STATEMENT IS APPROOD BY	THE PCL OF THE ROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a person conduct the proposed work starts.	eting a business or under a (PC 1) is	required to en that a safe work method s	statement (SWMS) is prepared before
Full Name:			
Signature:		Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring	apliance the VMS a well as review	s and modifications of the SWMS.	
Full Name:	111.	Title:	Phone:
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS & MS MAY HAVE THE FOLLOWING COMMUNICATED	NA. 2 OF ALL RELEVANT PERSONNI EVELOPMENT AND APPROVAL OF	EL WHO HAVE BEEN CONSULTED AND COTHIS SWMS	OMMUNICATED TO IN THE
Safety meetings or toolbox talks will be sched and in account with a gislative requirements to first identify any site hazards, and then to further take steps to either eliminate or continuous each hazard.			
If an incident or a near miss occurs, all work must sto, adately. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.			
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.			
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.			





CLIENT OR PRINCIPAL	CONTRACTOR DETAILS
Client:	SCOPE OF WORKS
Project Name:	
Project Address:	
Project Manager:	
Contact Phone:	
Date SWMS supplied to Project Manager:	
ANY HIGH BIOK CONSTRUCTOR	NAME OF THE POLIT
ANY HIGH-RISK CONSTRUCTOR	N WC & BEIN C ARIED OUT
☐ involves a risk of a person falling more than 2 meters	is carried out on or near pressurised gas mains or piping
☐ is carried out on a telecommunication tower	carried out on or near chemical, fuel or refrigerant lines
☐ involves demolition of an element of a structure that is load-bearing	$\square$ is carried out on or near energised electrical installations or services
☐ involves demolition of an element related to the physical integral of a functure	☐ is carried out in an area that may have a contaminated or flammable atmosphere
☐ involves, or is likely to involve, disturbing asb	☐ involves tilt-up or precast concrete
☐ involves structural alteration or repair that —quires term — v sup —rt to prevent collapse	☐ is carried out on, in or adjacent to a road, railway, shipping lane or other traffic corridor
☐ is carried out in or near a confined space	☐ is carried out in an area of a workplace where there is any movement of powered mobile plant
☐ is carried out in/near a shaft or trench deeper that. tunnel involving use of explosives	☐ is carried out in areas with artificial extremes of temperature.
$\square$ is carried out in or near water or other liquid that involves a risk of drowning.	☐ involves diving work.
ANY HIGH-RISK MACHINER	Y OR EQUIPMENT NEARBY



					RISK	MATRIX				
LIKELIHOOD	INSIGNIFICANT	MINOR	MODERATE	MAJOR	CATASTROPHIC	SCORE	ACTION	HEI	RARCHY OF CONTROLS	
ALMOST CERTAIN	3 HIGH	3 HIGH	4 ACUTE	4 ACUTE	4 ACUTE	SCORE	ACTION		Elimination Remove the hazard.	
LIKELY	2 MODERATE	3 HIGH	3 HIGH	4 ACUTE	4 ACUTE	4A ACUTE	DO NOT PROCE		Substitution	
POSSIBLE	1 LOW	2 MODERATE	3 HIGH	4 ACUTE	4 ACUTE	3H HIGH	Review before work starts.		Replace the hazard.	
UNLIKELY	1 LOW	1 LOW	2 MODERATE	3 HIGH	4 ACUTE	2M MODERATE	Ensure control measures in place.	Isolate	e People from the hazard	
RARE	1 LOW	1 LOW	2 MODERATE	3 HIGH	3 HIGH	1L LOW	nitor and		Engineering Isolate the hazard.	
is the second m	rchy of Controls: ost effective metho nging the work is th	d of controlling a	hazard. Enginee	ering by isolati	on is the in ost e	en 'ive, while	rd. Substitution Administrative effective		Administrative Change the work.  PPE	

				PERS		TIVE EQUIPM					
		Select the app	ropriate PPŁ	abo v uitab	cor the equi	pment used or	the job task	being perforr	ned (if applica	ıble).	
FOOT PROTECTION	HAND PROTECTION	HEAD PROTECTION	HEARING ETION	P ECTION	PROTECTION	FACE PROTECTION	HIGH-VIS CLOTHING	PROTECTIVE CLOTHING	FALL PROTECTION	SUN PROTECTION	HAIR/JEWELLERY SECURED
Other PPE R	equired:										
	Pe	ermit or Licen	ses Requirem	ents			Ma	andatory Qual	ifications and	Training	



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
1. Preparation	Inadequate training, equipment failure	2M	<ul> <li>Ensure all personnel involved in the task be a completed relevant training and hold current certifications for working with tensioning equipment.</li> <li>Conduct a pre-start briefing to review the Sain Wordethod Statement (SWMS) and ensure all workers understand the procedures and associated risks.</li> <li>Inspect all tensioning equipment before use to other force, signs of wear, damage, or malfunction.</li> <li>Calibrate tensioning and entiment according a manufacturer specifications to ensure they are operating corres.</li> <li>Implement as equilar main nance so other or all tensioning equipment, including checks and repairs by qualify betchnic as.</li> <li>Use in approve and certified tensioning equipment that meets Australian standards and regulations.</li> <li>Set up axion ion zoons around the work area to prevent unauthorised access during tensioning operatid is.</li> <li>Inspect of a prevent accidental damage or no site.</li> <li>Clearly repel and store tensioning equipment properly when not in use to prevent accidental damage or no see.</li> <li>Develop and practice emergency response procedures specific to potential equipment failure scenarios.</li> <li>Assign a competent supervisor to oversee the tensioning operation and ensure adherence to the SWMS.</li> <li>Keep communication devices available and ensure team members can communicate effectively during work.</li> <li>Document and report any incidents or near misses related to equipment failure for continuous improvement and risk management purposes.</li> </ul>	1L
2. Site Assessment	Tripping hazards, uneven surfaces	2M	<ul> <li>Conduct a thorough site inspection prior to starting work to identify and document any tripping hazards or uneven surfaces.</li> <li>Clearly mark and signpost all identified trip hazards with high-visibility signage or tape to alert workers.</li> <li>Ensure all walking paths are clear of debris, equipment, and unnecessary materials to prevent tripping.</li> <li>Utilise portable lighting in poorly lit areas to enhance visibility and ensure workers can see potential hazards.</li> <li>Implement designated walkways with stable, non-slip surfaces where possible to provide safe access zones.</li> <li>Encourage wearing of appropriate footwear with good traction to reduce slipping risk on uneven surfaces.</li> </ul>	1L



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
			- Use compact and organised storage solutions for tools and materials to avoid clutter around work areas.	
			- Regularly monitor the site for changes in conditions, such as pooling water or shifting debris, and take corrective action promptly.	
			- Provide training and refreshers for workers using on awareness of tripping risks and preventative practices.	
			- Assign personnel to oversee ongoing house, picture ensuring that workspaces are kept tidy and free from tripping hazards.	
			- Conduct a pre-start meeting to scuss the specific process with all works and leading to scuss the specific process with all works and leading to scuss the specific process with all works and leading to scuss the specific process with all works and leading to scuss the specific process with all works and leading to scuss the specific process with all works and leading to scuss the specific process with all works and leading to scuss the specific process with all works and leading to scuss the specific process with all works and leading to scuss the specific process with all works and leading to scuss the specific process with all works and leading to scuss the specific process with all works and leading to scuss the specific process with all works and leading to scuss the specific process with all works and leading to scuss the specific process with all works and leading to scuss the specific process with all works and leading to scuss the specific process with all works and leading to scuss the specific process with all works and leading to scuss the specific process with all works and leading to scuss the specific process	
			- Provide concehensive training following correct strand installation techniques and the identification contential boards.	
			- Ens all equipments used for tensioning, including jacks and pumps, is in proper working condition and has been aspected for to use.	
			- Utilize pp, riate p conal protective equipment (PPE) such as hard hats, safety glasses, gloves, and steel-to boo to protective against potential strand breakage.	
			- lement exclusion zones around the work area to prevent unauthorized personnel from entering during or poning operations.	
Strand Installation	Strand breakage, incorrect installation	3H	Ise properly calibrated tensioning tools to ensure strands are not over-tensioned or under-tensioned, reciping the risk of breakage.	1L
			Verify that the structural components being connected by the strands are correctly aligned to avoid undue stress on the strands.	
			- Inspect each strand for any visible damage or defects before installation and replace any damaged strands immediately.	
			- Perform regular monitoring throughout the tensioning process to confirm that the installation remains within specified tolerances.	
			- Securely anchor all strands at their connection points to minimize movement and reduce potential installation errors.	
			- Provide clear signage and warnings in the vicinity of tensioning operations to alert nearby workers of potential hazards.	
			- Develop and rehearse an emergency response plan specifically for incidents involving strand breakage or installation failure.	
4 Tanajaning Presses	Excessive vibration, excessive noise	3H		21/4
4. Tensioning Process	levels	ЗΠ		2M



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5. Anchoring and Grouting	Inhalation of dust, improper handling of equipment	ЗН		I <sub>2M</sub>



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6. Inspection of work	Working at heights, inadequate safety equipment	34		1L
7. Equipment Management	Faulty equipment, lack of maintenance	3Н		2M



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				•
8. Disassembling	Improper technique, lack of communication	2M		■ 1L



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				I
9. Clean up	Slips, trips and fall (improper waste disposal	2M		1L
10. Transportation of materials	Manual handling injuries, collision with other vehicles	3H		1L



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
11. Storing Equipment	Incorrect lifting techniques, falling objects	2M		1L



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2. Signalling and Communication	Miscommunication adequate signalling	2M		1L
3. Emergency Procedures	Not knowing the correct emergency procedures, panic during emergencies	3H		2M



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14. Documentation Procedures	Incompletion of documents, negligence	2M		1 1 1L



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15. Debrief and Evaluation	Failure to identify hazards for future reference, incomplets anomal on sharing			1L



#### **EMERGENCY RESPONSE - CALL 000 FOR EMERGENCIES**

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

#### LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE OF AT ARE NOT APPLICABLE.

#### **Queensland & Australian Capital Territory**

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

 $\underline{\textbf{Legislation QLD:}} \ \underline{\textbf{https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws}}$ 

Codes of Practice QLD: <a href="https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice">https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice</a> Legislation ACT: <a href="https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations">https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations</a>

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

#### **New South Wales**

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislatide

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis

#### **Northern Territory**

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 2011

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo\_place-

Codes of Practice NT: https://worksafe.nt.gov.au/f

#### South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: https://www.safework.sa.gov.au/resources/legislation

Codes of Practice for SA: https://www.safework.sa.gov.au/work\_aces/codes-of-practice#COPs

#### Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

#### Victoria

Occupational Health al. Safety Act

Occupational Health and Infety gulations 2017

Legis on VIC: https://www.wksafe.vic.gov.au/occupational-health-and-safety-act-and-

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des on actice VI autros://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

#### Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: https://www.commerce.wa.gov.au/worksafe/legislation

Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

#### Safe Work Australia Links

Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice

#### **Model Codes of Practice**

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work





#### SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Signature	Date

#### SAFE WORK IN THE STATEMENT MONITORING AND REVIEW

The SWMS must be reviewed regularly to make sure it remains a fective of must be reviewed (and revised if necessary) if relevant control measures are revised. The view process should be carried out in consultation with workers (including contractors of the SWMS and their health and safety representatives who represented that work group at the workplace.

When the SWMS has been revised the PCBU mast ensure that advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a rest of the review are advised of the changes in a way that will enable them to implement their duties and the involved in the work must be provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.

The SWMS must be monitored regularly for the effectiveness of ensuring hazard controls are effective in reducing the risk of incidents, keeping the workplace safe for all personnel. The person responsible for monitoring the effectiveness of the Safe Work Method Statement should employ a multi-faceted approach which includes but is not limited to:

- Spot Checks.
- 2. Consultation with workers, contractors and sub-contractors.
- 3. Internal audits on a continual basis.

An approach of continuous improvement, promptly recording inconsistencies or deficiencies, followed up by immediate corrective action and consultation with all relevant personnel ensures that the PCBU is consistently developing ever-improving systems of safe work principles.

REVIEW NUMBER	1	2	3	4	5	6	7
NAME							
INITIALS							
DATE							





### SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	COMMENTS	
The company details have been entered, including the project name and address.			
All relevant personnel consulted during the development of the SWMS.			
Name, signature, position and date signed of the person approving the SWMS.			
Specific personnel and qualifications, experience is noted in the SWMS.	7		
Provides a step-by-step process of tasks required to carry out the activity or task.			
Adequate risk assessment of any identified hazards has been completed.			
Foreseeable hazards are identified and documented for each step.			
Any hazards listed in any site risk assessments have been added to the SWMS			
SWMS initial risk (IR) column as well as residual risk (RR) column pleted.			
Check control measures added to the SWMS are the most effective selections			
Responsible person is assigned and listed on the part the important control measures.			
Permit or licenses requirements specified, sur as Hot Work, Electric Work, Work at Heights etc.			
SWMS identifies plant and equipment to be us			
Details of inspection checks required for any equipment listed an inoted on the SWMS.			
Describes any mandatory qualifications, experience, and or skills required to perform the work.			
Applicable personal protective equipment is selected on the SWMS.			
Reflects and documents any legislative references and/or Australian Standards.			
Identifies any hazardous substances used with specific control measures in line with any SDS.			
REVIEWED BY	DATE REVIEWE	D	
SIGNATURE	DATE COMPLETED		