



Spray Painting Airless Bo	ooths   SAFE WORK METH	OD STATEMENT (SWMS)	
TASK OR	RACTIVITY: Spray Painting Airles	ss Booths	
Business Name:		ABN:	SWMS#
Business Address:			
Contact Person:	Phone:	E ail:	
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE PCL OF THE ROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a person conduct the proposed work starts.	eting a business or undo	required to er. sthat a safe work method s	statement (SWMS) is prepared before
Full Name:			
Signature:		Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring	poliance the VMS a well as review	s and modifications of the SWMS.	
Full Name:		Title:	Phone:
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS 5 MS M HAVE THE FOLLOWING COMMUNICATED	NAL OF ALL RELEVANT PERSONNI EVELOPMENT AND APPROVAL OF	EL WHO HAVE BEEN CONSULTED AND C THIS SWMS	OMMUNICATED TO IN THE
Safety meetings or toolbox talks will be scheded in accomply with gislative requirements to first identify any site hazards, and then to further take steps to either eliminate or continuous each hazard.			
If an incident or a near miss occurs, all work must sto, quately. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.			
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.			
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.			

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CLIENT OR PRINCIPAL	CONTRACTOR DETAILS
Client:	SCOPE OF WORKS
Project Name:	
Project Address:	
Project Manager:	
Contact Phone:	
Date SWMS supplied to Project Manager:	
ANY HIGH-RISK CONSTRUCTOR	ON WO K BEIN O KRIED OUT
☐ involves a risk of a person falling more than 2 meters	☐ is carried out on or near pressurised gas mains or piping
☐ is carried out on a telecommunication tower	carried out on or near chemical, fuel or refrigerant lines
☐ involves demolition of an element of a structure that is load-bearing	☐ is carried out on or near energised electrical installations or services
☐ involves demolition of an element related to the physical integration of a ructure	☐ is carried out in an area that may have a contaminated or flammable atmosphere
☐ involves, or is likely to involve, disturbing asb	☐ involves tilt-up or precast concrete
☐ involves structural alteration or repair that — quires term — ov sup — rt to prevent collapse	☐ is carried out on, in or adjacent to a road, railway, shipping lane or other traffic corridor
is carried out in or near a confined space	☐ is carried out in an area of a workplace where there is any movement of powered mobile plant
☐ is carried out in/near a shaft or trench deeper tha tunnel involving use of explosives	☐ is carried out in areas with artificial extremes of temperature.
☐ is carried out in or near water or other liquid that involves a risk of drowning.	☐ involves diving work.
ANY HIGH-RISK MACHINER	RY OR EQUIPMENT NEARBY

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	RISK MATRIX										
LIKELIHOOD	INSIGNIFICANT	MINOR	MODERATE	MAJOR	CATASTROPHIC	SCOBE	ACTION		HEIRARCHY OF CONTROLS		
ALMOST CERTAIN	3 HIGH	3 HIGH	4 ACUTE	4 ACUTE	4 ACUTE	SCORE	4	ACTION		Elimination Remove the hazard.	
LIKELY	2 MODERATE	3 HIGH	3 HIGH	4 ACUTE	4 ACUTE	4A ACUTE	DO NOT PROCE		Substitution		
POSSIBLE	1 LOW	2 MODERATE	3 HIGH	4 ACUTE	4 ACUTE	3H HIGH	Review befor work starts.		Replace the hazard.		
UNLIKELY	1 LOW	1 LOW	2 MODERATE	3 HIGH	4 ACUTE	2M MODERATE	Ensure control measures in place.		Isolate People from the hazard		
RARE	1 LOW	1 LOW	2 MODERATE	3 HIGH	3 HIGH	1L LOW	nitor and		Engineering Isolate the hazard.		
is the second m	rchy of Controls: ost effective metho nging the work is th	d of controlling a	hazard. Enginee	ring by isolati		et. 'ive, while	rd. Substitution Administrative effective		Administrative Change the work.  PPE		

				PERS		TIVE EQUIPM					
		Select the app	ropriate PPL	abo. ~uitab	ic or the equip	oment used or	the job task	being perform	ned (if applica	able).	
FOOT PROTECTION	HAND PROTECTION	HEAD PROTECTION	ARING STION	F' CTIO	RL PIRATORY PROTECTION	FACE PROTECTION	HIGH-VIS CLOTHING	PROTECTIVE CLOTHING	FALL PROTECTION	SUN PROTECTION	HAIR/JEWELLERY SECURED
Other PPE R	equired:										
	Pe	ermit or Licen	ses Requirem	ents		Mandatory Qualifications and Training					



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
Pre-start planning and assessment	Unidentified hazardous chemicals     Incompatible products storage     Insufficient ventilation capacity     Inadequate emergency access     Untrained operators     Missing Safety Data Sheets	ЗН	<ul> <li>Review site SWMS, hazardous chemicals buster and Safety Data Sheets (SDS) for all paints, primers, adhesives and solvents before commencing bork</li> <li>Confirm spray painting work area and paint butter yout using current site plan and emergency egress routes</li> <li>Verify mechanical ventilation and extraction syster are smalled, commissioned and capable of meeting paint booth of the airful specifications</li> <li>Confirm electric and system and lighten gin and cound the booth are intrinsically safe or suitably rated for hazardous areas in accordable with ANZS and 9 where flammable atmospheres may exist</li> <li>Check safe with instructors and manuacturer operating manuals for all spray equipment are available and a spible and confirming and competency in spray painting, hazardous chemicals handling and resurate use and fi-checking</li> <li>Establic a class exclusion zone around the booth and mixing area using barriers and signage to prevent unit thorized entit.</li> <li>Confirming at aid facilities, eyewash and safety shower (where required) are accessible, tested and arrly signed</li> <li>Fun work sequence to minimise the volume of flammable liquids decanted or mixed at any one time</li> <li>DO NOT commence spray painting until risk assessment has been completed and controls agreed with the supervisor</li> </ul>	2M
Site preparation and isolation	Slip hazards from overspray     Fire ignition sources     Uncontrolled pedestrian access     Poor housekeeping     Inadequate lighting	3Н	<ul> <li>Inspect floors and booth entry areas and remove trip hazards, rubbish, unused equipment and combustible waste before work starts</li> <li>Lay non-slip, chemical-resistant floor coverings or grates where necessary to prevent slips in overspray zones</li> <li>Isolate ignition sources by prohibiting open flames, hot work, smoking, mobile phone charging and non-rated electrical tools in and around the booth</li> <li>Post clear signage indicating 'Spray Painting In Progress', 'No Smoking', 'Flammable Liquids' and restricted access at all entry points to the booth and mixing areas</li> <li>Confirm emergency exits from the booth and surrounding area are unobstructed, illuminated and known to workers</li> <li>Provide adequate fixed or portable lighting that is rated for hazardous areas where required and positioned to avoid glare or shadows</li> <li>Install bunding or trays under paint and solvent storage areas to contain potential spills</li> </ul>	2M



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
			Establish a designated, labelled mixing area with stable benches and suitable ventilation away from general traffic routes	
			• DO NOT store lunchboxes, personal items or incompatible materials (e.g., oxidisers) in the paint booth or mixing area	
			Check each container label against the SD and vo compatibility before opening, mixing or transferring paints, primers and adhesives	
			• Mix paints, primers and add ive products in the insignate centilated mixing area with local exhaust or booth extraction operating	
			• Use mechanical o, u ys or am lifts to move heavy paint drums and containers and verify loads do not exceed each ment SW.	
	Chemical splash exposure     Paint fume inhalation		• Wear chemic resistant oves suita the product (e.g., nitrile for solvents, as per SDS), long sleet and sale goods or face shield when decanting or mixing	
Paint and adhesive handling	Flammable vapour accumulation     Skin contact with isocyanates	4A	• Use o. Yor se. closed mixing systems and lids to minimise vapour release and prevent contant as	2M
	Manual handling strain		Measu and ix concenents using appropriate measuring devices and follow manufacturer mix ratios     avoid f-gas or incomplete curing	
			• Kee, o ainer lids closed immediately after dispensing to reduce fume generation and spill risk	
			Store flammable liquids in AS 1940-compliant flammable storage cabinets when not in active use	
			NOT decant flammable liquids near running engines, non-rated power boards or potential static discharge points	
			DO NOT use compressed air to blow dust or residue off clothing or skin	
	Uncontrolled equipment failure			
Equipment inspection	High-pressure fluid injection			
and setup	Air leakage from hoses	4A		2M
	Electrical shock			
	Noise exposure			



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Clog removal in spray equipment	High-pressure injection injury     Sudden release of pressurised fluid     Chemical eye contamination     Unexpected equipment start-up	4A		2M
Spray application of primers	Primer fume inhalation Overspray contamination Fire and explosion risk Static electricity build-up Ergonomic strain from repetitive spraying	3Н		1L



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Adhesive and airless spraying	Adhesive mist inhalation     Skin and eye irritation     High-pressure fluid injection     Slips on adhesive overspray     Poor visibility from mist	4A		2M
Spray application of flammable liquids	Flammable vapour ignition     Explosion from vapour build-up     Burn injuries     Toxic fume inhalation	4A		2M



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Commercial scale spray painting operations	Cumulative solvent exposure  Extended noise expor  Fatigue from reprove tasks  High-volume was generated.  Traffic interaction was delivery vehicles.	ЗН		2M
Paint booth air evacuation and curing	Inadequate fume removal     Recirculation of contaminated air     Noise from extraction fans     Contact with moving fan components	ЗН		1L



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Managing paint fume inhalation risk	Acute solvent intoxication     Chronic respiratory disease     Sensitisation to isocyanates     Oxygen displacement in confined spaces	4A		2M
Repairing air leaks in airless sprayers	Unexpected pressurisation     Release of flammable mist     Contact with hot or moving parts     Use of incorrect replacement components	ЗН		1L



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JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
Routine cleaning and shutdown	Solvent vapour exposure     Chemical splashes during cleaning     Static build-up during flushing     Uncontrolled start-up during maintenance     Contaminated waste hardling	3H		1L
Decommissioning of paint booth	Residual chemical contamination  Asbestos or lead paint disturbance  Working at heights on booth structure  Sharp edges and structural instability  Electrical and mechanical energy release	4A		<b>■</b> 2M



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Emergency response and first aid	Delayed treatment of injury     Uncontrolled fire calation     Inadequate spill ntains     Panic during evacuation	ЗН		1L



#### **EMERGENCY RESPONSE - CALL 000 FOR EMERGENCIES**

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

#### LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE AT ARE NOT APPLICABLE.

#### **Queensland & Australian Capital Territory**

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

Legislation QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws Codes of Practice QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice

Legislation ACT: https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

#### **New South Wales**

Work Health and Safety Act 2011

Work Health and Safety Regulations 2025

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislati

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis

#### **Northern Territory**

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 201

Codes of Practice NT: https://worksafe.nt.gov.au/f

#### South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: https://www.safework.sa.gov.au/resources/le\_lation

Codes of Practice for SA: https://www.safework.sa.gov.au/wor/ aces/codes-of-practice#COPs

#### Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

#### Victoria

Or pational Health a. Safety Act J4

Occational Health and afety gulations 2017

Legis on VIC: https://www.sksafe.vic.gov.au/occupational-health-and-safety-act-and-

gulat

tes of actice VIC attps://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

#### Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: https://www.commerce.wa.gov.au/worksafe/legislation

Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

#### Safe Work Australia Links

Law and Regulation (All States): <a href="https://www.safeworkaustralia.gov.au/law-and-regulation">https://www.safeworkaustralia.gov.au/law-and-regulation</a> Model Codes of Practice: <a href="https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice">https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice</a>

#### **Model Codes of Practice**

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work





#### SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Signature

### SAFE WORK IN THE STATEMENT MONITORING AND REVIEW

The SWMS must be reviewed regularly to make sure it remains fective of must be reviewed (and revised if necessary) if relevant control measures are rovised. The view respectively should be carried out in consultation with workers (including contractors as a sub-intractors of the SWMS and their health and safety representatives who represented that work group at the workplace.

When the SWMS has been revised the PCBU must ensure that advised that a revision has been made and how they can acces he revised SWMS, including all persons who will need to change a work procedure or system as a region of the review are advised of the changes in a way that will enable them to implement their duties and the revised SWMS. All workers that will be involved in the work must be provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.

The SWMS must be monitored regularly for the effectiveness of ensuring hazard controls are effective in reducing the risk of incidents, keeping the workplace safe for all personnel. The person responsible for monitoring the effectiveness of the Safe Work Method Statement should employ a multi-faceted approach which includes but is not limited to:

- Spot Checks.
- 2. Consultation with workers, contractors and sub-contractors.
- Internal audits on a continual basis.

An approach of continuous improvement, promptly recording inconsistencies or deficiencies, followed up by immediate corrective action and consultation with all relevant personnel ensures that the PCBU is consistently developing ever-improving systems of safe work principles.

REVIEW NUMBER	1	2	3	4	5	6	7
NAME							
INITIALS							
DATE							

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### SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	COMMENTS
The company details have been entered, including the project name and address.		
All relevant personnel consulted during the development of the SWMS.		
Name, signature, position and date signed of the person approving the SWMS.		
Specific personnel and qualifications, experience is noted in the SWMS.	7	
Provides a step-by-step process of tasks required to carry out the activity or task.	k	
Adequate risk assessment of any identified hazards has been completed.	$\boxtimes$	
Foreseeable hazards are identified and documented for each step.	$\boxtimes$	
Any hazards listed in any site risk assessments have been added to the SWMS		
SWMS initial risk (IR) column as well as residual risk (RR) colum mpleted.	$\boxtimes$	
Check control measures added to the SWMS are the most effective selections.		
Responsible person is assigned and listed on the part of the important of	$\boxtimes$	
Permit or licenses requirements specified, sur as Hot Work, Electric Work, Work at Heights etc.	$\boxtimes$	
SWMS identifies plant and equipment to be use	$\boxtimes$	
Details of inspection checks required for any equipment listed an onthe SWMS.	$\boxtimes$	
Describes any mandatory qualifications, experience, use or skills required to perform the work.	$\boxtimes$	
Applicable personal protective equipment is selected on the SWMS.		
Reflects and documents any legislative references and/or Australian Standards.	$\boxtimes$	
Identifies any hazardous substances used with specific control measures in line with any SDS.	$\boxtimes$	
REVIEWED BY	DATE REVIEWED	
SIGNATURE	DATE COMPLETED	