

## Power Steering Flusher | SAFE WORK METHOD STATEMENT (SWMS)

### TASK OR ACTIVITY: Power Steering Flusher

Business Name:	ABN:	SWMS#
Business Address:		
Contact Person:	Phone:	Email:

### THIS SAFE WORK METHOD STATEMENT IS APPROVED BY THE PCBU OF THE PROJECT

Under the Work Health and Safety Regulation (WHS Regulation), a person conducting a business or undertaking (PCBU) is required to ensure that a safe work method statement (SWMS) is prepared before the proposed work starts.

Full Name:		
Signature:	Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring compliance of the SWMS as well as reviews and modifications of the SWMS.		
Full Name:	Title:	Phone:

### ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS SWMS MUST HAVE THE FOLLOWING COMMUNICATED

Safety meetings or toolbox talks will be scheduled in accordance with legislative requirements to first identify any site hazards, then to communicate those hazards and then to further take steps to either eliminate or control each hazard.

If an incident or a near miss occurs, all work must stop immediately. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.

Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.

The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.

### NAME OF ALL RELEVANT PERSONNEL WHO HAVE BEEN CONSULTED AND COMMUNICATED TO IN THE DEVELOPMENT AND APPROVAL OF THIS SWMS

### CLIENT OR PRINCIPAL CONTRACTOR DETAILS

Client:	SCOPE OF WORKS
Project Name:	
Project Address:	
Project Manager:	
Contact Phone:	
Date SWMS supplied to Project Manager:	

### ANY HIGH-RISK CONSTRUCTION WORK BEING CARRIED OUT

- |  |  |
|--|--|
| <input type="checkbox"/> involves a risk of a person falling more than 2 meters  | <input type="checkbox"/> is carried out on or near pressurised gas mains or piping                                     |
| <input type="checkbox"/> is carried out on a telecommunication tower   | <input type="checkbox"/> is carried out on or near chemical, fuel or refrigerant lines                                 |
| <input type="checkbox"/> involves demolition of an element of a structure that is load-bearing                           | <input type="checkbox"/> is carried out on or near energised electrical installations or services                      |
| <input type="checkbox"/> involves demolition of an element related to the physical integrity of a structure              | <input type="checkbox"/> is carried out in an area that may have a contaminated or flammable atmosphere                |
| <input type="checkbox"/> involves, or is likely to involve, disturbing asbestos  | <input type="checkbox"/> involves tilt-up or precast concrete  |
| <input type="checkbox"/> involves structural alteration or repair that requires temporary support to prevent collapse    | <input type="checkbox"/> is carried out on, in or adjacent to a road, railway, shipping lane or other traffic corridor |
| <input type="checkbox"/> is carried out in or near a confined space  | <input type="checkbox"/> is carried out in an area of a workplace where there is any movement of powered mobile plant  |
| <input type="checkbox"/> is carried out in/near a shaft or trench deeper than 1.5m or tunnel involving use of explosives | <input type="checkbox"/> is carried out in areas with artificial extremes of temperature.                              |
| <input type="checkbox"/> is carried out in or near water or other liquid that involves a risk of drowning.               | <input type="checkbox"/> involves diving work.   |

### ANY HIGH-RISK MACHINERY OR EQUIPMENT NEARBY

RISK MATRIX									
LIKELIHOOD	INSIGNIFICANT	MINOR	MODERATE	MAJOR	CATASTROPHIC	SCORE	ACTION	HEIRARCHY OF CONTROLS	
ALMOST CERTAIN	3 HIGH	3 HIGH	4 ACUTE	4 ACUTE	4 ACUTE			 <p><b>Elimination</b> Remove the hazard.</p> <p><b>Substitution</b> Replace the hazard.</p> <p><b>Isolation</b> Isolate People from the hazard</p> <p><b>Engineering</b> Isolate the hazard.</p> <p><b>Administrative</b> Change the work.</p> <p><b>PPE</b></p>	
LIKELY	2 MODERATE	3 HIGH	3 HIGH	4 ACUTE	4 ACUTE	4A ACUTE	DO NOT PROCEED		
POSSIBLE	1 LOW	2 MODERATE	3 HIGH	4 ACUTE	4 ACUTE	3H HIGH	Review before work starts.		
UNLIKELY	1 LOW	1 LOW	2 MODERATE	3 HIGH	4 ACUTE	2M MODERATE	Ensure control measures in place.		
RARE	1 LOW	1 LOW	2 MODERATE	3 HIGH	3 HIGH	1L LOW	Monitor and keep records		

**Notes on Hierarchy of Controls:** Elimination methods are the most effective and preferred when controlling a hazard. Substitution is the second most effective method of controlling a hazard. Engineering by isolation is the third most effective, while Administrative Controls by changing the work is the fourth most effective method. PPE (Personal Protective Equipment) is the least effective method.

PERSONAL PROTECTIVE EQUIPMENT (PPE)											
Select the appropriate PPE above suitable for the equipment used or the job task being performed (if applicable).											
FOOT PROTECTION	HAND PROTECTION	HEAD PROTECTION	HEARING PROTECTION	EYE PROTECTION	RESPIRATORY PROTECTION	FACE PROTECTION	HIGH-VIS CLOTHING	PROTECTIVE CLOTHING	FALL PROTECTION	SUN PROTECTION	HAIR/JEWELLERY SECURED
											
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Other PPE Required:											
Permit or Licenses Requirements						Mandatory Qualifications and Training					

JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
1. Preparation	Slips, trips and falls, Exposure to chemicals	2M	<ul style="list-style-type: none"> <li>- Maintain a clean and organised work area: Regularly clear the workspace of any debris, tools, or equipment that is not in use to prevent slips, trips, and falls.</li> <li>- Properly mark and barricade hazards: Use caution tape, cones, or other signage to clearly identify potential hazards within the worksite.</li> <li>- Use slip-resistant footwear: All workers should wear appropriate slip-resistant footwear for added protection against slips, trips, and falls.</li> <li>- Ensure adequate lighting: Properly illuminate the workspace with sufficient lighting to enable workers to see any potential hazards and maintain visibility at all times.</li> <li>- Store chemicals safely: Properly store all hazardous chemicals according to the manufacturer's instructions and relevant safety regulations to prevent spills, leaks, and exposure.</li> <li>- Utilise spill containment measures: Implement the use of drip trays, spill kits, and absorbent materials as a precautionary measure and to help reduce the likelihood of chemical exposures.</li> <li>- Personal protective equipment (PPE): Require workers handling chemicals to wear appropriate PPE such as gloves, safety goggles, and chemical-resistant clothing.</li> <li>- Proper chemical handling training: Provide comprehensive training to workers who will be working with chemicals to ensure they are knowledgeable about proper handling techniques, storage, and disposal procedures.</li> <li>- Secure power steering flusher: Properly secure the power steering flusher to prevent it from tipping over or falling, which could result in a hazardous spill or injury.</li> <li>- Implement regular safety inspections: Schedule consistent safety inspections to help identify any potential hazards within the workspace and ensure that all control measures are being followed effectively.</li> <li>- Establish emergency procedures: Develop clearly defined emergency response plans in the event of a chemical exposure or slip, trip, and fall accident. Ensure all workers are well-trained on these procedures, including first aid provision and incident reporting.</li> </ul>	1L
2. Vehicle Inspection	Exposure to hazardous substances, Vehicle falling from hoist	3H	<ul style="list-style-type: none"> <li>- Properly train workers: Ensure all mechanics and operators are adequately trained and competent in vehicle inspections and handling hazardous substances to minimise the risk of accidents.</li> <li>- Use personal protective equipment (PPE): Make sure all workers wear appropriate PPE, including gloves, safety glasses, and respiratory protection, when handling hazardous substances or working with power steering flushers.</li> <li>- Implement a chemical hazard communication plan: Clearly communicate to workers the dangers associated with handling chemicals and provide them with Safety Data Sheets (SDS) for the specific substances they may encounter during the inspection.</li> </ul>	1L

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			<ul style="list-style-type: none"> <li>- Regular equipment checks: Inspect and maintain power steering flusher units regularly to ensure they are in proper working condition and prevent leaks or malfunctions that could lead to exposure to hazardous substances.</li> <li>- Hoist maintenance and inspections: Schedule regular inspections and maintenance for vehicle hoists, ensuring they are functioning correctly and securely supporting the weight of the vehicles.</li> <li>- Safe lifting procedures: Always follow the manufacturer's recommended procedures for lifting and lowering vehicles on hoists, paying particular attention to potential pinch points or areas where hands or limbs may be caught.</li> <li>- Spill containment and cleanup: Implement proper containment measures for spills and leaks, such as drip trays and spill kits, and educate workers on appropriate cleanup procedures.</li> <li>- Ventilate the workspace: Maintain proper ventilation in the work area to disperse hazardous fumes or vapors arising from the power steering flusher process.</li> <li>- Secure vehicles on hoists: Double-check all supports and clamps to ensure the vehicle is stable and secure on the hoist before initiating the inspection process.</li> <li>- Establish emergency response plans: Prepare contingency plans for emergencies, such as accidental chemical exposure or vehicle falling from the hoist, and ensure workers are familiar with these plans.</li> <li>- Vehicle pre-inspection: Conduct a thorough exterior walk-around of the vehicle before hoisting it, identifying any potential hazards or concerns that should be addressed during the inspection process.</li> <li>- Lockout/tagout procedures: Utilise lockout/tagout procedures when servicing vehicles to prevent accidental startup or movement during the inspection, protecting workers from potential injury.</li> <li>- Monitor and enforce adherence to safety protocols: Regularly evaluate worker compliance with established safety guidelines and take corrective action as necessary to ensure ongoing safety in the workplace.</li> <li>- Encourage open communication: Foster a culture that supports open reporting of safety concerns or incidents, allowing for efficient resolution and prevention of further risk to workers.</li> </ul>	
3. Power Steering Fluid Drain	Spills, Correct disposal of fluid	2M	<ul style="list-style-type: none"> <li>- Proper Training: Ensure that all workers involved in the power steering fluid drain process are adequately trained and familiar with the equipment, procedure, and potential hazards associated with the task.</li> <li>- PPE Requirements: Provide appropriate personal protective equipment (PPE), such as gloves, safety glasses, and chemical-resistant aprons to protect workers from contact with hazardous fluids and spills.</li> <li>- Spill Containment: Utilise spill containment items, including drip trays and absorbent materials, to minimise the risk of spills during the fluid draining process.</li> <li>- Inspect Equipment: Regularly inspect and maintain the equipment used for power steering fluid drainage to ensure it is functioning correctly and safely.</li> <li>- Clear Communication: Implement clear communication channels between team members, enabling them to alert others in case of an emergency or spill.</li> <li>- Safe Work Practices: Follow established safety procedures and guidelines for performing power steering fluid drain tasks, as outlined in the SWMS.</li> </ul>	1L

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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
			<ul style="list-style-type: none"> <li>- Proper Ventilation: Ensure proper ventilation in the work area to reduce airborne chemical exposure from volatile power steering fluid fumes.</li> <li>- Clean Up Protocol: Establish a cleanup protocol for managing and disposing of spilled or contaminated materials safely and correctly.</li> <li>- Correct Disposal Methods: Have a designated disposal system in place for waste power steering fluid, using appropriate containers and adhering to local environmental regulations.</li> <li>- Tool Storage: Properly store equipment and tools when not in use, ensuring the workspace remains organised, minimising the risk of slips and falls due to cluttered environments.</li> <li>- Reporting Incidents: Encourage the prompt reporting of any accidents, near misses, or hazardous conditions related to the power steering fluid draining process to management.</li> <li>- Traffic control: Create zones around working areas to restrict unauthorised personnel access and vehicle traffic, reducing the risk of accidental strikes and injuries.</li> <li>- Emergency Response Plan: Develop a comprehensive emergency response plan, equipping staff members with knowledge of actions to take in case of a hazardous fluid spill or exposure.</li> <li>- Regular Review: Periodically review and update the SWMS as necessary to ensure the power steering fluid draining process remains safe, efficient, and up-to-date with industry best practices.</li> </ul>	
4. Flushing equipment set up	Electrical hazards, Contact with hazardous fluid	3H	<p>[REDACTED]</p> <p>[REDACTED]</p> <p>[REDACTED]</p> <p>[REDACTED]</p> <p>[REDACTED]</p> <p>[REDACTED]</p> <p>[REDACTED]</p> <p>[REDACTED]</p> <p>[REDACTED]</p>	2M

Public hose failure,  
rs

2M

[illegible]



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
7. Monitoring equipment	Burns from hot surfaces, Prolonged exposure to noise	2M		1L

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8. Disposing contaminated fluids	Incorrect disposal environmental pollution	2M		1L

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9. Disconnect flushing hoses	Release of pressurised system	2M		1L

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10. Replace power steering fluid	Incorrect fluid used, Spilling fluid	2M	[REDACTED]	1L
11. Verification	Improper functionality of the system, Operate machinery before testing	3H	[REDACTED]	2M



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
			<div>SAMPLE</div> <div>[REDACTED]</div> <div>[REDACTED]</div> <div>[REDACTED]</div> <div>[REDACTED]</div> <div>[REDACTED]</div> <div>[REDACTED]</div> <div>[REDACTED]</div> <div>[REDACTED]</div> <div>[REDACTED]</div>	
13. Clean up	Work area safety, Appropriate storage of materials	2M	<div>[REDACTED]</div> <div>[REDACTED]</div> <div>[REDACTED]</div> <div>[REDACTED]</div> <div>[REDACTED]</div> <div>[REDACTED]</div> <div>[REDACTED]</div> <div>[REDACTED]</div>	1L

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			<div></div> <div></div> <div></div> <div></div> <div></div> <div></div>	
14. Documentation and reporting	Incomplete documentation, Data In	1L	<div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div>	1L

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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK

SAMPLE



## EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

## LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES IF ANY STATE THAT ARE NOT APPLICABLE

### Queensland & Australian Capital Territory

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

Legislation QLD: <https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws>

Codes of Practice QLD: <https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice>

Legislation ACT: <https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations>

Codes of Practice ACT: <https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice>

### New South Wales

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: <https://www.safework.nsw.gov.au/legal-obligations/legislation>

Codes of Practice NSW: <https://www.safework.nsw.gov.au/resource-library/list-codes-of-practice>

### Northern Territory

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulations 2011

Legislation NT: <https://worksafe.nt.gov.au/laws-and-compliance/workplace-safety-laws>

Codes of Practice NT: <https://worksafe.nt.gov.au/laws-and-compliance/codes-of-practice>

### South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: <https://www.safework.sa.gov.au/resources/legislation>

Codes of Practice for SA: <https://www.safework.sa.gov.au/workplaces/codes-of-practice#COPs>

### Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: <https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations>

Codes of Practice for TAS: <https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice>

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

### Victoria

Occupational Health and Safety Act 2004

Occupational Health and Safety Regulations 2017

Legislation VIC: <https://www.worksafe.vic.gov.au/occupational-health-and-safety-act-and-regulations>

Codes of Practice VIC: <https://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice>

### Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: <https://www.commerce.wa.gov.au/worksafe/legislation>

Codes of Practice WA: <https://www.commerce.wa.gov.au/worksafe/codes-practice>

### Safe Work Australia Links

Law and Regulation (All States): <https://www.safeworkaustralia.gov.au/law-and-regulation>

Model Codes of Practice: <https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice>

### Model Codes of Practice

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work

## SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Signature	Date

## SAFE WORK METHOD STATEMENT MONITORING AND REVIEW

**The SWMS must be reviewed regularly** to make sure it remains effective and must be reviewed (and revised if necessary) if relevant control measures are revised. The review must be carried out in consultation with workers (including contractors and sub-contractors) who may be affected by the operation of the SWMS and their health and safety representatives who represent that work group at the workplace.

When the SWMS has been revised the PCBU must ensure that all persons involved with the work are advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a result of the review are advised of the changes in a way that will enable them to implement their duties consistently with the revised SWMS. All workers that will be involved in the work must be provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.

**The SWMS must be monitored regularly** for the effectiveness of ensuring hazard controls are effective in reducing the risk of incidents, keeping the workplace safe for all personnel. The person responsible for monitoring the effectiveness of the Safe Work Method Statement should employ a multi-faceted approach which includes but is not limited to:

1. Spot Checks.
2. Consultation with workers, contractors and sub-contractors.
3. Internal audits on a continual basis.

An approach of continuous improvement, promptly recording inconsistencies or deficiencies, followed up by immediate corrective action and consultation with all relevant personnel ensures that the PCBU is consistently developing ever-improving systems of safe work principles.

REVIEW NUMBER	1	2	3	4	5	6	7
NAME							
INITIALS							
DATE							

### SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	COMMENTS
The company details have been entered, including the project name and address.	<input checked="" type="checkbox"/>	
All relevant personnel consulted during the development of the SWMS.	<input checked="" type="checkbox"/>	
Name, signature, position and date signed of the person approving the SWMS.	<input type="checkbox"/>	
Specific personnel and qualifications, experience is noted in the SWMS.	<input checked="" type="checkbox"/>	
Provides a step-by-step process of tasks required to carry out the activity or task.	<input checked="" type="checkbox"/>	
Adequate risk assessment of any identified hazards has been completed.	<input checked="" type="checkbox"/>	
Foreseeable hazards are identified and documented for each step.	<input checked="" type="checkbox"/>	
Any hazards listed in any site risk assessments have been added to the SWMS.	<input checked="" type="checkbox"/>	
SWMS initial risk (IR) column as well as residual risk (RR) column completed.	<input checked="" type="checkbox"/>	
Check control measures added to the SWMS are the most effective selected.	<input checked="" type="checkbox"/>	
Responsible person is assigned and listed on the SWMS for the implementation of control measures.	<input checked="" type="checkbox"/>	
Permit or licenses requirements specified, such as Hot Work, Electrical Work, Work at Heights etc.	<input checked="" type="checkbox"/>	
SWMS identifies plant and equipment to be used.	<input checked="" type="checkbox"/>	
Details of inspection checks required for any equipment listed as noted on the SWMS.	<input checked="" type="checkbox"/>	
Describes any mandatory qualifications, experience, training or skills required to perform the work.	<input checked="" type="checkbox"/>	
Applicable personal protective equipment is selected on the SWMS.	<input checked="" type="checkbox"/>	
Reflects and documents any legislative references and/or Australian Standards.	<input checked="" type="checkbox"/>	
Identifies any hazardous substances used with specific control measures in line with any SDS.	<input checked="" type="checkbox"/>	
<b>REVIEWED BY</b>		<b>DATE REVIEWED</b>
<b>SIGNATURE</b>		<b>DATE COMPLETED</b>