



Handling Extruded Aluminiu	m Pelmet   SAFE WORK M	ETHOD STATEMENT (SWMS	)
TASK OR AC	TIVITY: Handling Extruded Alum	iinium Pelmet	
Business Name:		ABN:	SWMS#
Business Address:			
Contact Person:	Phone:	E 111:	
THIS SAFE WORK METHOD	STATEMENT IS APPROVED BY	THE PCL OF THE ROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a person conduct the proposed work starts.	eting a business or under a (PC 1) is	required to en that a safe work method s	statement (SWMS) is prepared before
Full Name:			
Signature:	NY	Title:	Date:
Details of the person(s) responsible for ensuring implementation, monitoring a	opliance the VMS a well as review	s and modifications of the SWMS.	
Full Name:		Title:	Phone:
ALL PERSONNEL PARTICIPATING IN ANY ACTIVITY ON THIS S VMS MY HAVE THE FOLLOWING COMMUNICATED	NA. 2 OF ALL RELEVANT PERSONNI EVELOPMENT AND APPROVAL OF	EL WHO HAVE BEEN CONSULTED AND CO	OMMUNICATED TO IN THE
Safety meetings or toolbox talks will be sched and in account with a gislative requirements to first identify any site hazards, hazards and then to further take steps to either eliminate or continuous each hazard.			
If an incident or a near miss occurs, all work must sto, an alately. Depending on the severity of the incident, a meeting will be called with all workers to amend the SWMS if required. The meeting may also be an educational opportunity.			
Any changes made to the SWMS after an incident or a near miss must be approved by the Person Conducting Business or Undertaking and communicated to all relevant personnel.			
The SWMS must be kept and be available for inspection at least until the work is completed. Where a SWMS is revised, all versions should be kept. If a notifiable incident occurs in relation to which the SWMS relates, then the SWMS must be kept for at least two years from the occurrence of the notifiable incident.			

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CLIENT OR PRINCIPAL	CONTRACTOR DETAILS
Client:	SCOPE OF WORKS
Project Name:	
Project Address:	
Project Manager:	
Contact Phone:	
Date SWMS supplied to Project Manager:	
ANY HIGH BIOK CONSTRUCTOR	NAME OF THE POLIT
ANY HIGH-RISK CONSTRUCTOR	N WC & BEIN C ARIED OUT
☐ involves a risk of a person falling more than 2 meters	is carried out on or near pressurised gas mains or piping
☐ is carried out on a telecommunication tower	carried out on or near chemical, fuel or refrigerant lines
☐ involves demolition of an element of a structure that is load-bearing	$\square$ is carried out on or near energised electrical installations or services
☐ involves demolition of an element related to the physical integral of a functure	☐ is carried out in an area that may have a contaminated or flammable atmosphere
☐ involves, or is likely to involve, disturbing asb	☐ involves tilt-up or precast concrete
☐ involves structural alteration or repair that —quires term — v sup —rt to prevent collapse	☐ is carried out on, in or adjacent to a road, railway, shipping lane or other traffic corridor
☐ is carried out in or near a confined space	☐ is carried out in an area of a workplace where there is any movement of powered mobile plant
☐ is carried out in/near a shaft or trench deeper that. tunnel involving use of explosives	☐ is carried out in areas with artificial extremes of temperature.
$\square$ is carried out in or near water or other liquid that involves a risk of drowning.	☐ involves diving work.
ANY HIGH-RISK MACHINER	Y OR EQUIPMENT NEARBY

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RISK MATRIX										
LIKELIHOOD	INSIGNIFICANT	MINOR	MODERATE	MAJOR	CATASTROPHIC	SCORE	ACTION	HEIRARCHY OF CONTROLS		
ALMOST CERTAIN	3 HIGH	3 HIGH	4 ACUTE	4 ACUTE	4 ACUTE	SCORE	ACTION	Elimination Remove the hazard.		
LIKELY	2 MODERATE	3 HIGH	3 HIGH	4 ACUTE	4 ACUTE	4A ACUTE	DO NOT PROCE	Substitution		
POSSIBLE	1 LOW	2 MODERATE	3 HIGH	4 ACUTE	4 ACUTE	3H HIGH	Review before work starts.	Replace the hazard.		
UNLIKELY	1 LOW	1 LOW	2 MODERATE	3 HIGH	4 ACUTE	2M MODERATE	Ensure control measures in place.	Isolate People from the hazard		
RARE	1 LOW	1 LOW	2 MODERATE	3 HIGH	3 HIGH	1L LOW	nitor and	Engineering Isolate the hazard.		
is the second m	rchy of Controls: ost effective metho nging the work is th	d of controlling a	hazard. Enginee	ering by isolati	on is the in ost e	en 'ive, while	rd. Substitution Administrative effective	Administrative Change the work.  PPE		

	PERS_VAL F TECTIVE EQUIPMENT (PPE)										
		Select the app	propriate PPL	abo√ ≃uitab	ic or the equi	pment used or	the job task	being perforr	ned (if applica	ıble).	
FOOT PROTECTION	HAND PROTECTION	HEAD PROTECTION	HEARING ETION	P ECTION	R PIRATORY PROTECTION	FACE PROTECTION	HIGH-VIS CLOTHING	PROTECTIVE CLOTHING	FALL PROTECTION	SUN PROTECTION	HAIR/JEWELLERY SECURED
Other PPE R	Required:										
	Pe	ermit or Licen	ses Requirem	ents			Ma	andatory Qual	ifications and	Training	



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
1. Preparation	Slips on uneven surfaces, incorrect lifting techniques	3H	<ul> <li>Conduct a site inspection to assess the way area and identify any uneven surfaces or potential slip hazards.</li> <li>Use appropriate signage and barriers to mare area in surfaces or wet areas to alert workers of slip risks.</li> <li>Provide training on correct thing techniques, insulting bendificant the knees and keeping the load close to the body.</li> <li>Use mechanical area as the bys or hoists whenever possible to transport aluminium pelmets, minimising many mandlin.</li> <li>Ensure that a workers were suitable on a p footwear to reduce the risk of slipping on uneven or slipper surface.</li> <li>Implement a hour deeping schedule to keep the work area free from obstructions, debris, and spills that may close use.</li> <li>Encounge to m lifting then dealing with heavy or awkward loads, ensuring adequate team members are available for a clask.</li> <li>Post on aterials near the work area to minimise the carrying distance and reduce the chance of strain njuries.</li> <li>Used on a mergency response plan for incidents related to slips or lifting injuries, ensuring all team members are familiar with the procedures.</li> <li>Encourage open communication among workers to report any hazards or near misses immediately, allowing for timely intervention and hazard mitigation.</li> </ul>	2M
2. Site Inspection	Unidentified hazards, inadequate lighting	4A	<ul> <li>Conduct a comprehensive risk assessment prior to starting any work on site to identify potential hazards.</li> <li>Implement proper lighting solutions, such as portable lights, in areas with inadequate natural or artificial light to ensure visibility.</li> <li>Use high-visibility clothing and signage to alert workers and others about work being conducted in poorly lit areas.</li> <li>Train all employees involved in the task on hazard identification techniques to improve awareness and prevention.</li> <li>Ensure all team members carry personal safety equipment, including torches or headlamps, when working in areas with lighting issues.</li> <li>Regularly review and update the site's lighting plan to adapt to changing site conditions and seasons.</li> <li>Establish clear communication protocols for reporting and addressing newly identified hazards promptly.</li> </ul>	2M



POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR
HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
		- Use mobile devices or tablets with built-in flash capabilities during inspections to mitigate temporary poor lighting.	
		- Develop a checklist for site inspection that include steps to check current lighting conditions and new hazard developments.	
		- Assign a dedicated health and safety office to conduct sular walk-throughs of the site to identify unreported hazards and ensure compliance a safe weasures.	
		- Ensure all workers engaged, the delivery hand on have proved proper manual handling training specific to handling extruded a minium pelmets.	
		- Conduct a pre-density assement to identify any potential hazards that may impact the delivery process and density a site pecific fety plan	
		- Use mechanical aids sure as trolleys and so, or pallet jacks to reduce the need for manual lifting and carry and health pad	
		- Implying a team ting approach where possible, ensuring that tasks are distributed among multiple worken to crease a physical strain on individuals.	
		- Clearly lefin, and man pedestrian and vehicle areas to prevent collisions or incidents between moving bicles, ad worders.	
Manual handling injuries, traffic		- Em, tiffic management systems, including signage and barriers, to guide vehicle movements safely ithin decry areas.	2M
collisions		- hedule deliveries during off-peak times when there is less traffic congestion at the site, reducing the risk of collisions.	
		- Ensure delivery drivers have safe and clear access to unloading zones, with sufficient space and visibility to manoeuvre their vehicles.	
		- Equip workers with appropriate personal protective equipment, such as gloves and supportive footwear, to enhance grip and reduce injury risk.	
		- Ensure all workers maintain proper posture and use ergonomic lifting techniques to minimise the risk of sprains or strains during manual handling.	
		- Regularly inspect and maintain all lifting equipment and vehicles used in the delivery process to ensure they are in good working order and fit for purpose.	
		- Establish a communication protocol between delivery personnel and site workers to coordinate movements effectively and handle unexpected risks efficiently.	
Sharp edges, falling objects	3H		2M
	Manual handling injuries, traffic collisions	Manual handling injuries, traffic collisions	HAZARDS THAT MAY ARISE  INITIAL RISK  - Use mobile devices or tablets with built-in flash capabilities during inspections to mitigate temporary poor lighting.  - Develop a checklist for site inspection that include unders to check current lighting conditions and new hazard developments.  - Assign a dedicated health and safety offits do conduct bular walk-throughs of the site to identify unreported hazards and ensure compliance. In section we seem were proper manual handling training specific to handling extruded a hanium pelmets.  - Conduct a pre-dit cap my assess ment to identify any potential hazards that may impact the delivery process and if suop a site recific. Mely plan:  - Use mechan halds sur last strolleys to use, or pallet jacks to reduce the need for manual lifting and carry for theak pagin.  - Implicate a learn ting approach where possible, ensuring that tasks are distributed among multiple worker for its rease. It is physical strain on individuals.  - Clearly leffin, and may pedestrian and vehicle areas to prevent collisions or incidents between moving incides but were.  - Error uniffic management systems, including signage and barriers, to guide vehicle movements safely within due, my areas.  - Individe deliveried unring off-peak times when there is less traffic congestion at the site, reducing the rawfor collisions.  - Ensure delivery drivers have safe and clear access to unloading zones, with sufficient space and visibility to manoeuvre their vehicles.  - Equip workers with appropriate personal protective equipment, such as gloves and supportive footwear, to enhance grip and reduce injury risk.  - Ensure all workers mantain proper posture and use ergonomic lifting techniques to minimise the risk of sprains or strains during manual handling.  - Regularly inspect and maintain all lifting equipment and vehicles used in the delivery process to ensure they are in good working order and fit for purpose.  - Establish a communication protocol between delivery personnel and site workers to coordinate mov



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
5. Equipment Setup	Electrical shocks, trip hazards	ЗН		<b>1</b> L



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6. Measuring and Marking	Eye strain, repetitive motion	2M		1L
7. Cutting Aluminium	Noise exposure, flying debris	4A		2M



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8. Drilling Holes	Loose clothing caught in drill, noise	3H		2M
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9. Installing Brackets	Working at heights, misalignment	4A		3H
10. Mounting Pelmet	Strains from awkward positions, dropping the pelmet	3Н		2M



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11. Checking Alignment	Eye strain, working at awkward angles	2M		1L



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
12. Tightening Fixings	Over-tightening causing damage, repetitive strain injury	3H		2M
13. Electrical Connections	Electric shock, incorrect wiring	4A		2M



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
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				•
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				_
14. Final Inspection	Missed defects, checklis missi	3H		2M



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
15. Clean Up	Slips from cleaning fluids, improper waste disposal	2M		1L
16. Decommission Tools	Tools not stored properly, accidental activation	3H		1L



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17. Feedback Session	Communication breakdowns, incomplete documentation	2M		1L



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18. Documentation	Data loss, errors in recording			1L
19. Reviewing SWMS	Outdated information, procedural gaps	3H		2M



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
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	5			
20. Equipment Maintenance	Equipment failure, lack of maintenance records	4A		2M



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
21. Training and Induction	Training content not understood, nev staff lack familiarity	2M		1 1L



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SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK	





#### **EMERGENCY RESPONSE - CALL 000 FOR EMERGENCIES**

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

#### LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE AT ARE NOT APPLICABLE.

#### **Queensland & Australian Capital Territory**

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

Legislation QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws

Codes of Practice QLD: <a href="https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice">https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice</a> Legislation ACT: <a href="https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations">https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations</a>

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

#### **New South Wales**

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislations/

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis > odes-oi racti

#### **Northern Territory**

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 201

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/wo\_place-

Codes of Practice NT: https://worksafe.nt.gov.au/f

#### South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: https://www.safework.sa.gov.au/resources/le\_lation

Codes of Practice for SA: https://www.safework.sa.gov.au/work\_aces/codes-of-practice#COPs

#### Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

#### Victoria

Occupational Health at Safety Act

Occupational Health and affety gulations 2017

Legis on VIC: https://www.wksafe.vic.gov.au/occupational-health-and-safety-act-and-

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des on actice VI autros://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

#### Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: https://www.commerce.wa.gov.au/worksafe/legislation

Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

#### Safe Work Australia Links

Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice

#### **Model Codes of Practice**

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work





#### SIGNATORIES OF THE SAFE WORK METHOD STATEMENT

The signed and dated personnel listed below have cooperated in the consultation and development of this Safe Work Method Statement which has been approved by the Person/s Conducting a Business or Undertaking (PCBU). In signing this Safe Work Method Statement each individual acknowledges and confirms that they have read this SWMS in full, having raised any questions for items on this Safe Work Method Statement that require clarification, and confirms that they are competent, skilled and knowledgeable for the task assigned to them. Every person acknowledges that they have received the relevant training and qualifications where required, before carrying out any work contained in this Safe Work Method Statement. By signing this Safe Work Method Statement each individual agrees to work safely, to follow any safe work instructions which are provided, and agrees to use all Personal Protective Equipment where appropriate.

Worker Name	Signature	Date

#### SAFE WORK IN THE STATEMENT MONITORING AND REVIEW

The SWMS must be reviewed regularly to make sure it remains a fective of must be reviewed (and revised if necessary) if relevant control measures are revised. The view process should be carried out in consultation with workers (including contractors of the SWMS and their health and safety representatives who represented that work group at the workplace.

When the SWMS has been revised the PCBU mast ensure that advised that a revision has been made and how they can access the revised SWMS, including all persons who will need to change a work procedure or system as a rest of the review are advised of the changes in a way that will enable them to implement their duties and the involved in the work must be provided with the relevant information and instruction that will assist them to understand and implement the revised SWMS.

The SWMS must be monitored regularly for the effectiveness of ensuring hazard controls are effective in reducing the risk of incidents, keeping the workplace safe for all personnel. The person responsible for monitoring the effectiveness of the Safe Work Method Statement should employ a multi-faceted approach which includes but is not limited to:

- Spot Checks.
- 2. Consultation with workers, contractors and sub-contractors.
- Internal audits on a continual basis.

An approach of continuous improvement, promptly recording inconsistencies or deficiencies, followed up by immediate corrective action and consultation with all relevant personnel ensures that the PCBU is consistently developing ever-improving systems of safe work principles.

REVIEW NUMBER	1	2	3	4	5	6	7
NAME							
INITIALS							
DATE							

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### SAFE WORK METHOD STATEMENT REVIEW CHECKLIST

This Safe Work Method Statement Review Checklist is to be followed and used upon initial development of the SWMS to help ensure that all steps have been adequately taken before work commences. Think of this document as an internal audit review checklist before commencing work, and may form part of a Toolbox Talk (safety meeting) and may be used as an opportunity for education and training.

ITEMS WHICH MUST BE INCLUDED IN THE SWMS	COMPLETED	COMMENTS
The company details have been entered, including the project name and address.		
All relevant personnel consulted during the development of the SWMS.		
Name, signature, position and date signed of the person approving the SWMS.		
Specific personnel and qualifications, experience is noted in the SWMS.	7	
Provides a step-by-step process of tasks required to carry out the activity or task.		
Adequate risk assessment of any identified hazards has been completed.		
Foreseeable hazards are identified and documented for each step.		
Any hazards listed in any site risk assessments have been added to the SWMS		
SWMS initial risk (IR) column as well as residual risk (RR) column mpleted.		
Check control measures added to the SWMS are the most effective selective.		
Responsible person is assigned and listed on the person is as a person is as a person is a		
Permit or licenses requirements specified, sur as Hot Work, Electric Work, Work at Heights etc.		
SWMS identifies plant and equipment to be us		
Details of inspection checks required for any equipment listed a noted on the SWMS.		
Describes any mandatory qualifications, experience, and or skills required to perform the work.		
Applicable personal protective equipment is selected on the SWMS.		
Reflects and documents any legislative references and/or Australian Standards.		
Identifies any hazardous substances used with specific control measures in line with any SDS.		
REVIEWED BY	DATE REVIE	WED
SIGNATURE	DATE COMPL	ETED