

Operate	e A Plaster Mixer Risk Asse	essment	
Business Name:		ABN:	
Business Address:			
Contact Person:	Phone:	Ema.	
THIS RISK ASSESSI	MENT IS APPROVED BY THE PC	BU ON W PROJECT	
Under the Work Health and Safety Regulation (WHS Regulation), a pis prepared before the proposed work starts.	person conducting a busine or un	ndertaking PCBU required to ensu	re that a RISK ASSESSMENT
Full Name:			
Signature:		ritle:	Date:
CL	OR PRICE LCO. TRACTOR I	DETAILS	
Client:		SCOPE OF	WORKS
Project Name:			
Project Address:			
Project Manager:			
Contact Phone:			
Date Risk Assessment supplied to Project In.			

Version 2.5 Authorised by Review # Review Date:



RISK MATRIX LIKELIHOOD INSIGNIFICANT MINOR MODERATE MAJOR CATASTROPHIC HIERARCHY OF CONTROLS SCORE ACTION Elimination ALMOST 3 HIGH 3 HIGH 4 4 ACUTE ACUTE ACUTE **CERTAIN** Remove the hazard. Substitution 4 4 DO NOT Replace the hazard. LIKELY MODERATE HIGH HIGH ACUTE ACUTE ACUTE ROCEED Isolation Isolate People from the hazard 2 3 4 3H Rev before POSSIBLE MODERATE ACUTE ACUTE LOW HIGH HIGH. work Engineering Isolate the l/Acchanich. Ensure control 2 3 2M istrativ UNLIKELY measures in LOW LOW MODERATE HIGH ACU RATE е place. Chang 2 MODERATE 3 HIGH 1L Monitor and RARE LOW LOW LOW keep records.

Risk Rating & Required Action:

4A	Stop work. The risk is intolerable,	minate the hazard	redesign the activity before proceeding. A Safe Work
	Method Statement (SWMS) or hi	er-level authorisation	is required.
3H	Review and approve additional c	role ask	arts. Senior supervisor sign-off needed.
2M	Ensure all nominated controls are in	prace and efficive	Proceed with caution; monitor conditions.
1L	Proceed, following standard operating	ng procedurer //oni	itor and keep records.

Consequence Scale:

Consequence	People (injury/illness)	Project / Assets	Compliance / Reputation
Catastrophic	Fatality or permanent total disability	project shutdown	Significant regulator intervention; criminal prosecution
Major	Serious injury/illness (hospital > 5 days)	critical delay	Improvement notice; major media coverage
Moderate	Medical-treatment injury; lost-time > 1 day	moderate delay	Minor breach; adverse client comment
Minor	First-aid only, no lost time	negligible delay	Isolated non-conformance
Insignificant	No injury	no schedule impact	Deviation caught and corrected on site

Notes on Hierarchy of Controls:

Remember to apply controls in the preferred order shown by the coloured pyramid:

- 1. Éliminate
- 2. Substitute
- 3. Isolate
- 4. Engineering
- 5. Administrative
- 6. PPE

Always document **why** a lower-order control is accepted if elimination or substitution is not reasonably practicable.

aligned with Safe Work Australia's Managing the risk of fatigue at work (2023) and ISO 45001:2018 clauses 6–8.



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
1. Preparation	Manual handling, Slips and trips, Chemical exposure, Incorrect PPE usage, Noise exposure, Equipment failure, Unauthorised access, Poor ventilation, Fire hazards, Environmental impact, Manual handling	зн	 Conduct a pre-start safety briefing and ensure all workers understand the task and associated hazards. Ensure all workers have completed manual browing training. Check the working area and remove trip in eards. Use appropriate signage to warn of wet surts. Provide adequate ventilation in the work area. Store and handle chemicals surtly according to Man Schartuctions. Ensure all works care possided with and utilise the correct PPE, including gloves, masks, safety boots and hard hate. Conduct region noise less monitorial coenforce hearing protection. Correct and results cess to authorised personnel only. Main in a supmen according to the manufacturer's specifications. Ensure fire or inquisions are available and workers are trained to use them. Colemn t spilousponse procedures. Ensure sylronmental protection measures are in place, such as waste disposal and spill containment. 	1L
2. Conduct Pre- operational Checks	Faulty equipment, actrication, for training lack of visibility, Inadequate communication, Chemical exposur Strains and sprains, The.	зн	- Conduct a visual inspection of the mixer's electrical components for wear and damage. - Verify that all safety guards and barriers are intact and secure. - Check the power source and ensure all electrical connections are made safely. - Ensure tools and equipment are correctly calibrated for the job. - Provide task-specific training for all workers and conduct competency assessments. - Ensure adequate lighting in the work area. - Use communication devices and procedures to maintain contact among team members. - Follow all precautions to minimise exposure to hazardous substances. - Encourage ergonomic practices to minimise the risk of musculoskeletal injuries. - Implement heat stress management techniques, such as work breaks and hydration.	1L
3. Load Materials	Overloading, Falling objects, Dust inhalation, Incorrect lifting techniques, Unsecured load, Pinch points, Incorrect handling of tools, Working at heights, Uncontrolled movements, Unauthorised access, Overloading	4A	 Determine the weight limits of the plaster mixer and adhere to them. Use lifting aids and team handling techniques to manage heavy or awkward loads. Implement an exclusion zone around the loading area to prevent unauthorised access. Conduct proper tool handling training. Regularly inspect tools for defects or damage. 	2M



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
		7.1011	- Use dust suppression systems, such as vacuums or masks.	- Nigre
			- Securing all loads properly to avoid spillage or collarse.	
			- Maintain a clear working space and enforce sattly ork practices around pinch points.	
			- When working at heights, ensure proper protection systems are used.	
			- Establish a traffic management plan to contemporary ents around the loading area.	
4. Operate Mixer	Noise exposure, Vibrations, Entanglement, Burns, Overexertion, Leaks or spills, Mechanical failure, Eye injuries, Electrical hazards, Noise exposure	4A		2M
5. Clean Workspace	Chemical exposure, Slips and trips, Inadequate waste disposal, Manual handling, Confined spaces, Chemical exposure	2M		1L



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
6. Mixing Sand and Cement	Dust inhalation, Chemical exposure, Heat stress, Noise, Dust inhalation	3H		2M
7. Loading Materials into Mixer	Musculoskeletal in ties, Manual handling, Overloading, Slips and trips, Musculoskeletal in ties	4A		1L
8. Mixing Operation	Entanglement, Equipment failure, Noise, Heat, Entanglement	4A		2M



6

JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
9. Handling Mixed Plaster	Burns, Contact dermatitis, Overexertion, Tripping hazards, Burns	ЗН		1L
10. Clean and Store Mixer	Electrical shock, Chemical exposure, Cuts, Slips and trips, Electrical shock	3Н		1L



7

JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
11. Conduct Post- operation Check	Failure in documentation, Incomplete inspections, Strain injuries, Reporting negligence, Failure in documentation	2M		1L
12. Review Emergency Procedures	Insufficient training, Outdated procedures, Poor communication, Emergency complexities, Insufficient training	ЗН		2M



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
13. Provide Worker Feedback	Delayed hazard reporting, Ineffective communication, Resistance to feedback, Occupational stress, Delayed hazard reporting	2M		1L
14. Implement Quality Control	Product contamination, Equipment malfunction, Supervision failures, Inadequate clearances, contamination	ЗН		1L
15. Loading and Transporting Finished Product	Injury from manual handling, Vehicle accidents, Spillage, Equipment damage, Injury from manual handling	3H		l 1L



JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
	5			



EMERGENCY RESPONSE - CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES. ANY STATE OF AT ARE NOT APPLICABLE.

Queensland & Australian Capital Territory

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

 $\textbf{Legislation QLD:} \ \underline{\textbf{https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws}$

Codes of Practice QLD: https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice Legislation ACT: https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations

Codes of Practice ACT: https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice

New South Wales

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: https://www.safework.nsw.gov.au/legal-obligations/legislations/

Codes of Practice NSW: https://www.safework.nsw.gov.au/resource-library/lis > odes-oi racti

Northern Territory

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulation 2011

Legislation NT: https://worksafe.nt.gov.au/laws-and-compliance/worksafe.nt.gov.au/laws-and-compl

Codes of Practice NT: https://worksafe.nt.gov.au/f

South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: https://www.safework.sa.gov.au/resources/legislation

Codes of Practice for SA: https://www.safework.sa.gov.au/work_aces/codes-of-practice#COPs

Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations

Codes of Practice for TAS: https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

Victoria

Occupational Health at Safety Act

Occupational Health and affety gulations 2017

Legis on VIC: https://www.wsafe.vic.gov.au/occupational-health-and-safety-act-and-

gulat

les on actice VI atps://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice

Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: https://www.commerce.wa.gov.au/worksafe/legislation

Codes of Practice WA: https://www.commerce.wa.gov.au/worksafe/codes-practice

Safe Work Australia Links

Law and Regulation (All States): https://www.safeworkaustralia.gov.au/law-and-regulation Model Codes of Practice: https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice

Model Codes of Practice

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work