

## Mulcher Risk Assessment

Business Name:	ABN:	
Business Address:		
Contact Person:	Phone:	Email:

## THIS RISK ASSESSMENT IS APPROVED BY THE PCBU ON THE PROJECT

Under the Work Health and Safety Regulation (WHS Regulation), a person conducting a business or undertaking (PCBU) is required to ensure that a RISK ASSESSMENT is prepared before the proposed work starts.

Full Name:		
Signature:	Title:	Date:

## CLIENT OR PRINCIPAL CONTRACTOR DETAILS

Client:	SCOPE OF WORKS
Project Name:	
Project Address:	
Project Manager:	
Contact Phone:	
Date Risk Assessment supplied to Project Manager:	

RISK MATRIX									
LIKELIHOOD	INSIGNIFICANT	MINOR	MODERATE	MAJOR	CATASTROPHIC	SCORE	ACTION	HIERARCHY OF CONTROLS	
ALMOST CERTAIN	3 HIGH	3 HIGH	4 ACUTE	4 ACUTE	4 ACUTE			<b>Elimination</b> Remove the hazard.	
LIKELY	2 MODERATE	3 HIGH	3 HIGH	4 ACUTE	4 ACUTE	4A ACUTE	DO NOT PROCEED	<b>Substitution</b> Replace the hazard.	
POSSIBLE	1 LOW	2 MODERATE	3 HIGH	4 ACUTE	4 ACUTE	3H HIGH	Review before work starts.	Isolation Isolate People from the hazard	
UNLIKELY	1 LOW	1 LOW	2 MODERATE	3 HIGH	4 ACUTE	2M MODERATE	Ensure control measures in place.	<b>Engineering</b> Isolate the hazard	
RARE	1 LOW	1 LOW	2 MODERATE	3 HIGH	3 HIGH	1L LOW	Monitor and keep records.	<b>Administrative</b> Change	
								<b>PPE</b>	
<b>Risk Rating &amp; Required Action:</b>								<b>Notes on Hierarchy of Controls:</b>	
4A Stop work. The risk is intolerable. Eliminate the hazard or redesign the activity before proceeding. A Safe Work Method Statement (SWMS) or higher-level authorisation is required.								Remember to apply controls in the preferred order shown by the coloured pyramid:	
3H Review and approve additional controls before task starts. Senior supervisor sign-off needed.								1. <b>Eliminate</b>	
2M Ensure all nominated controls are in place and effective. Proceed with caution; monitor conditions.								2. Substitute	
1L Proceed, following standard operating procedures. Monitor and keep records.								3. Isolate	
								4. Engineering	
								5. Administrative	
								6. PPE	
<b>Consequence Scale:</b>								Always document <b>why</b> a lower-order control is accepted if elimination or substitution is not reasonably practicable.	
Consequence	People (injury/illness)		Project / Assets		Compliance / Reputation				
Catastrophic	Fatality or permanent total disability		project shutdown		Significant regulator intervention; criminal prosecution				
Major	Serious injury/illness (hospital > 5 days)		critical delay		Improvement notice; major media coverage				
Moderate	Medical-treatment injury; lost-time > 1 day		moderate delay		Minor breach; adverse client comment				
Minor	First-aid only, no lost time		negligible delay		Isolated non-conformance				
Insignificant	No injury		no schedule impact		Deviation caught and corrected on site				
								<i>aligned with Safe Work Australia's Managing the risk of fatigue at work (2023) and ISO 45001:2018 clauses 6–8.</i>	

JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
1. Preparation	inadequate training, incorrect PPE	3H	<ul style="list-style-type: none"> <li>- Ensure all operators have completed certified training programs</li> <li>- Verify availability and wear of appropriate PPE such as gloves and goggles</li> <li>- Conduct pre-start safety briefings</li> <li>- Ensure compliance with manufacturer's operation guidelines</li> <li>- Confirm understanding of emergency procedures</li> <li>- Perform risk assessment at the start of each day</li> <li>- Regularly update training records</li> <li>- Maintain a checklist for daily preparation tasks</li> <li>- Ensure the presence of a trained supervisor</li> <li>- Conduct routine equipment inspections</li> </ul>	2M
2. Location Assessment	unstable ground, presence of underground utilities	3H	<ul style="list-style-type: none"> <li>- Conduct a thorough visual inspection of the worksite</li> <li>- Level ground stabilising equipment if necessary</li> <li>- Identify and mark underground utilities using Dial Before You Dig services</li> <li>- Restrict access to unstable areas</li> <li>- Have contingency plans for emergency evacuation</li> <li>- Inform workers of location-specific hazards</li> <li>- Regularly monitor site conditions during work</li> <li>- Maintain communication with local utility services</li> <li>- Implement signage around hazardous zones</li> <li>- Document site assessments and findings</li> </ul>	2M
3. Equipment Inspection	mechanical failure, missing safety guards	3H	<ul style="list-style-type: none"> <li>- Conduct a pre-operation machinery inspection checklist</li> <li>- Regularly service equipment according to manufacturer guidelines</li> <li>- Verify the presence and functionality of all safety guards</li> <li>- Ensure maintenance logs are up to date</li> <li>- Replace any worn or damaged parts immediately</li> <li>- Use certified technicians for complex repairs</li> <li>- Implement a lockout-tagout procedure for servicing</li> <li>- Educate operators on identifying potential equipment faults</li> </ul>	1L

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			<ul style="list-style-type: none"> <li>- Maintain an inventory of spare parts</li> <li>- Calibrate safety devices regularly</li> </ul>	
4. Area Cordoning	unauthorised access, inadvertent entry	2M	<ul style="list-style-type: none"> <li>- Establish a safe work zone around the machine</li> <li>- Use high visibility safety vests</li> <li>- Use safety cones and barriers to cordoning off the work area</li> <li>- Assign a dedicated person to monitor the work zone</li> <li>- Use audible warnings to alert nearby personnel</li> <li>- Ensure all personnel are trained in safety procedures</li> <li>- Use clear communication to coordinate movements</li> <li>- Implement a strict no-go zone around the machine</li> <li>- Use safety signage to warn of potential hazards</li> <li>- Establish a clear exit route for personnel</li> <li>- Use safety harnesses and fall protection where applicable</li> <li>- Implement a strict lockout/tagout procedure</li> <li>- Use safety glasses and face shields to protect eyes</li> <li>- Use proper lifting techniques to avoid injury</li> <li>- Use safety footwear to protect feet</li> <li>- Use safety gloves to protect hands</li> <li>- Use safety helmets to protect heads</li> <li>- Use safety earplugs to protect hearing</li> <li>- Use safety respirators to protect lungs</li> <li>- Use safety showers and eyewash stations</li> <li>- Use safety first aid kits</li> <li>- Use safety fire extinguishers</li> <li>- Use safety spill kits</li> <li>- Use safety waste disposal procedures</li> <li>- Use safety environmental protection measures</li> <li>- Use safety emergency response procedures</li> <li>- Use safety communication systems</li> <li>- Use safety training and education</li> <li>- Use safety documentation</li> <li>- Use safety audits</li> <li>- Use safety inspections</li> <li>- Use safety maintenance procedures</li> <li>- Use safety testing procedures</li> <li>- Use safety calibration procedures</li> <li>- Use safety verification procedures</li> <li>- Use safety validation procedures</li> <li>- Use safety acceptance procedures</li> <li>- Use safety release procedures</li> <li>- Use safety handover procedures</li> <li>- Use safety sign-off procedures</li> <li>- Use safety completion procedures</li> <li>- Use safety closure procedures</li> <li>- Use safety decommissioning procedures</li> <li>- Use safety dismantling procedures</li> <li>- Use safety disposal procedures</li> <li>- Use safety recycling procedures</li> <li>- Use safety environmental protection measures</li> <li>- Use safety emergency response procedures</li> <li>- Use safety communication systems</li> <li>- Use safety training and education</li> <li>- Use safety documentation</li> <li>- Use safety audits</li> <li>- Use safety inspections</li> <li>- Use safety maintenance procedures</li> <li>- Use safety testing procedures</li> <li>- Use safety calibration procedures</li> <li>- Use safety verification procedures</li> <li>- Use safety validation procedures</li> <li>- Use safety acceptance procedures</li> <li>- Use safety release procedures</li> <li>- Use safety handover procedures</li> <li>- Use safety sign-off procedures</li> <li>- Use safety completion procedures</li> <li>- Use safety closure procedures</li> <li>- Use safety decommissioning procedures</li> <li>- Use safety dismantling procedures</li> <li>- Use safety disposal procedures</li> <li>- Use safety recycling procedures</li> </ul>	1L
5. Safe Operating Procedures	operator inexperience, process deviation	4A	<ul style="list-style-type: none"> <li>- Provide comprehensive training for all operators</li> <li>- Implement a strict safety protocol</li> <li>- Use safety checklists to ensure all steps are followed</li> <li>- Assign a dedicated person to monitor the process</li> <li>- Use audible warnings to alert nearby personnel</li> <li>- Ensure all personnel are trained in safety procedures</li> <li>- Use clear communication to coordinate movements</li> <li>- Implement a strict no-go zone around the machine</li> <li>- Use safety signage to warn of potential hazards</li> <li>- Establish a clear exit route for personnel</li> <li>- Use safety harnesses and fall protection where applicable</li> <li>- Implement a strict lockout/tagout procedure</li> <li>- Use safety glasses and face shields to protect eyes</li> <li>- Use proper lifting techniques to avoid injury</li> <li>- Use safety footwear to protect feet</li> <li>- Use safety gloves to protect hands</li> <li>- Use safety helmets to protect heads</li> <li>- Use safety earplugs to protect hearing</li> <li>- Use safety respirators to protect lungs</li> <li>- Use safety showers and eyewash stations</li> <li>- Use safety first aid kits</li> <li>- Use safety fire extinguishers</li> <li>- Use safety spill kits</li> <li>- Use safety waste disposal procedures</li> <li>- Use safety environmental protection measures</li> <li>- Use safety emergency response procedures</li> <li>- Use safety communication systems</li> <li>- Use safety training and education</li> <li>- Use safety documentation</li> <li>- Use safety audits</li> <li>- Use safety inspections</li> <li>- Use safety maintenance procedures</li> <li>- Use safety testing procedures</li> <li>- Use safety calibration procedures</li> <li>- Use safety verification procedures</li> <li>- Use safety validation procedures</li> <li>- Use safety acceptance procedures</li> <li>- Use safety release procedures</li> <li>- Use safety handover procedures</li> <li>- Use safety sign-off procedures</li> <li>- Use safety completion procedures</li> <li>- Use safety closure procedures</li> <li>- Use safety decommissioning procedures</li> <li>- Use safety dismantling procedures</li> <li>- Use safety disposal procedures</li> <li>- Use safety recycling procedures</li> </ul>	2M
6. Mulching Operation	flying debris, entanglement	4A	<ul style="list-style-type: none"> <li>- Establish a safe work zone around the machine</li> <li>- Use high visibility safety vests</li> <li>- Use safety cones and barriers to cordoning off the work area</li> <li>- Assign a dedicated person to monitor the work zone</li> <li>- Use audible warnings to alert nearby personnel</li> <li>- Ensure all personnel are trained in safety procedures</li> <li>- Use clear communication to coordinate movements</li> <li>- Implement a strict no-go zone around the machine</li> <li>- Use safety signage to warn of potential hazards</li> <li>- Establish a clear exit route for personnel</li> <li>- Use safety harnesses and fall protection where applicable</li> <li>- Implement a strict lockout/tagout procedure</li> <li>- Use safety glasses and face shields to protect eyes</li> <li>- Use proper lifting techniques to avoid injury</li> <li>- Use safety footwear to protect feet</li> <li>- Use safety gloves to protect hands</li> <li>- Use safety helmets to protect heads</li> <li>- Use safety earplugs to protect hearing</li> <li>- Use safety respirators to protect lungs</li> <li>- Use safety showers and eyewash stations</li> <li>- Use safety first aid kits</li> <li>- Use safety fire extinguishers</li> <li>- Use safety spill kits</li> <li>- Use safety waste disposal procedures</li> <li>- Use safety environmental protection measures</li> <li>- Use safety emergency response procedures</li> <li>- Use safety communication systems</li> <li>- Use safety training and education</li> <li>- Use safety documentation</li> <li>- Use safety audits</li> <li>- Use safety inspections</li> <li>- Use safety maintenance procedures</li> <li>- Use safety testing procedures</li> <li>- Use safety calibration procedures</li> <li>- Use safety verification procedures</li> <li>- Use safety validation procedures</li> <li>- Use safety acceptance procedures</li> <li>- Use safety release procedures</li> <li>- Use safety handover procedures</li> <li>- Use safety sign-off procedures</li> <li>- Use safety completion procedures</li> <li>- Use safety closure procedures</li> <li>- Use safety decommissioning procedures</li> <li>- Use safety dismantling procedures</li> <li>- Use safety disposal procedures</li> <li>- Use safety recycling procedures</li> </ul>	2M

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7. Waste Management	improper disposal, exposure to hazardous materials	3H		1L
8. Machinery Refuelling	fuel spillage, fire risk	3H		1L
9. Noise Management	hearing damage, communication difficulties	3H		1L

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10. Ergonomic Practices	strain injuries, awkward postures	3H		1L
11. Emergency Response Planning	inadequate preparedness, communication failure	4A		2M
12. Environmental Impact Management	soil contamination, air pollution	3H		1L

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13. Breaks and Fatigue Management	operator fatigue, reduced awareness	2M		1L
14. Decommissioning	hazardous waste exposure, equipment misuse	2M		1L
15. Post-Operation Review	unaddressed issues, incomplete documentation	2M		1L

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			<div></div> <div></div> <div></div> <div></div> <div></div> <div></div>	
16. Maintenance	defective equipment, unplanned downtime	3H	<div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div>	1L
17. Continuous Improvement	ineffective controls, lagging safety culture	2M	<div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div>	1L



## EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

## LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES IF ANY STATE THAT ARE NOT APPLICABLE

### Queensland & Australian Capital Territory

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

Legislation QLD: <https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws>

Codes of Practice QLD: <https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice>

Legislation ACT: <https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations>

Codes of Practice ACT: <https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice>

### Victoria

Occupational Health and Safety Act 2004

Occupational Health and Safety Regulations 2017

Legislation VIC: <https://www.worksafe.vic.gov.au/occupational-health-and-safety-act-and-regulations>

Codes of Practice VIC: <https://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice>

### New South Wales

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: <https://www.safework.nsw.gov.au/legal-obligations/legislation>

Codes of Practice NSW: <https://www.safework.nsw.gov.au/resource-library/list-codes-of-practice>

### Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: <https://www.commerce.wa.gov.au/worksafe/legislation>

Codes of Practice WA: <https://www.commerce.wa.gov.au/worksafe/codes-practice>

### Northern Territory

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulations 2011

Legislation NT: <https://worksafe.nt.gov.au/laws-and-compliance/workplace-safety-laws>

Codes of Practice NT: <https://worksafe.nt.gov.au/laws-and-compliance/codes-of-practice>

### Safe Work Australia Links

Law and Regulation (All States): <https://www.safeworkaustralia.gov.au/law-and-regulation>

Model Codes of Practice: <https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice>

### Model Codes of Practice

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work

### South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: <https://www.safework.sa.gov.au/resources/legislation>

Codes of Practice for SA: <https://www.safework.sa.gov.au/workplaces/codes-of-practice#COPs>

### Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: <https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations>

Codes of Practice for TAS: <https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice>

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.