

| Grain Ha   | ndling And Moving Risk As        | ssessment                        |                            |
|--|----------------------------------|----------------------------------|----------------------------|
| Business Name:   |                                  | ABN:                             |                            |
| Business Address:  |                                  |                                  |                            |
| Contact Person:  | Phone:                           | Emei                             |                            |
|  |                                  |                                  |                            |
| THIS RISK ASSESSI  | MENT IS APPROVED BY THE PC       | BU OF TH PROJECT                 |                            |
| Under the Work Health and Safety Regulation (WHS Regulation), a is prepared before the proposed work starts. | person conducting a busine or ur | ndertaking PCBU required to ensu | ire that a RISK ASSESSMENT |
| Full Name:   |                                  |                                  |                            |
| Signature:   |                                  | ntle:                            | Date:                      |
| CLY  |                                  | DETAILS                          |                            |
| Client:  |                                  | SCOPE OF                         | WORKS                      |
| Project Name:  |                                  |                                  |                            |
| Project Address:   |                                  |                                  |                            |
| Project Manager:   |                                  |                                  |                            |
| Contact Phone:   |                                  |                                  |                            |
| Date Risk Assessment supplied to Project N   |                                  |                                  |                            |



| RISK MATRIX   |   |                     |  |                    |   |  |  |  |
|---|---|---------------------|--|--------------------|---|--|--|--|
| LIKELIHOOD  | INSIGNIFICANT                                     | MINOR               | MODERATE MA  | JOR CATASTROPH     |   |  | HIERARCHY OF CONTROLS  |  |
| ALMOST<br>CERTAIN   | 3<br>HIGH   | 3<br>HIGH           |  | 4 4<br>JTE ACUTE   | SCORE   | ACTION   | Elimination<br>Remove the hazard.  |  |
| LIKELY  | 2<br>MODERATE                                     | 3<br>HIGH           | U U U U U U U U U U U U U U U U U U U                        | 4 4<br>JTE ACUTE   | 4A<br>ACUTE   | DO NOT<br>PROCEED  | Substitution<br>Replace the hazard.<br>Isolation   |  |
| POSSIBLE  | 1<br>LOW  | 2<br>MODERATE       |  | 4<br>JTE ACUTE     | 3H<br>HIGH  | Rev before<br>work art   | Isolate People from the<br>hazard<br>Engineering<br>Isolate the  |  |
| UNLIKELY  | 1<br>LOW  | 1<br>LOW            |  | 3 Z<br>GH ACU E    | MC RATE   | Ensure control<br>measures in<br>place.  | Activité<br>istrativ<br>e<br>Chang   |  |
| RARE  | 1<br>LOW  | 1<br>LOW            |  | 3<br>GH H. 1       | 1L<br>LOW   | Monitor and keep records.  | PP   |  |
| Risk Rating & Required Action:         4A       Stop work. The risk is intolerable, cominate the hazard predesign the activity before proceeding. A Safe Work Method Statement (SWMS) or higher-level authorisation is required.         3H       Review and approve additional controls to come task parts. Senior supervisor sign-off needed.         2M       Ensure all nominated controls are imprace and efficience of with caution; monitor conditions.         1L       Proceed, following standard operating procedures Monitor and keep records.         Consequence Scale: |   |                     |  |                    |   | Notes on Hierarchy of Controls:         Remember to apply controls in the preferred order shown by the coloured pyramid:         1.       Eliminate         2.       Substitute         3.       Isolate         4.       Engineering         5.       Administrative         6.       PPE |  |  |
| Consequence   |   | injury/illness)     | Project / Ass  | Significant regula | pliance / Reputat   |  | Always document why a lower-order control is accepted if   |  |
| Catastrophic<br>Major   | Fatality or perma<br>Serious injury/illr<br>days) |                     |  | wn prosecution     | Significant regulator intervention; criminal prosecution Improvement notice; major media coverage |  | elimination or substitution is not reasonably practicable.<br>aligned with Safe Work Australia's Managing the risk of fatigue at |  |
| Moderate  | Medical-treatmen                                  | nt injury; lost-tim | e > 1 moderate dela  | y Minor breach; ad | lverse client comn  | nent   | work (2023) and ISO 45001:2018 clauses 6–8.  |  |
| Minor   | First-aid only, no                                | lost time           | negligible dela  | y Isolated non-con | formance  |  |  |  |
|   |   |                     | no schedule<br>impact Deviation caught and corrected on site |                    |   |  |  |  |



| JOB STEP                      | POTENTIAL HAZARDS                                 | IR              | CONTROL MEASURES   | RR               |
|-------------------------------|---|-----------------|--|------------------|
| SPECIFIC WORK STEPS           | HAZARDS THAT MAY ARISE                            | INITIAL<br>RISK | SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS   | RESIDUAL<br>RISK |
| 1. Preparation                | Slips, trips, and falls, Manual handling injuries | ЗН              | Conduct site inspection to identify potential hazards<br>Ensure all areas are well-lit and free from obstructions.<br>Provide training on safe manual handling trainiques.<br>Use appropriate signage to warn about slippe trainings.<br>Ensure workers wear non-slip footwear.<br>Establish a housekeeping region to reduce clutter.<br>Implement a reporting system for exards.<br>Ensure worken take regulatoreaks.<br>Use methanica rids where possible.<br>Encom a reteam here for heavy items.   | 2M               |
| 2. Transportation of<br>Grain | Vehicle collisions, Dustrian                      | 21              | Ensure which have requarly maintained and inspected.<br>A solution of the ensurement o | 2M               |
| 3. Grain Intake               | Entanglement in machinery, Falls from height      | 4A              | Install guards on all moving parts of machinery.<br>Implement lockout/tagout procedures during maintenance.<br>Use safety harnesses and fall protection when working at heights.<br>Provide training on safe operation of machinery.<br>Establish exclusion zones around operating machinery.<br>Use ladders and scaffolding in accordance with safety standards.<br>Conduct regular maintenance and inspection of equipment.<br>Ensure workers are aware of emergency procedures.   | ЗН               |



| JOB STEP                       | POTENTIAL HAZARDS                                      | IR              | CONTROL MEASURES   | RR               |
|--------------------------------|--|-----------------|--|------------------|
| SPECIFIC WORK STEPS            | HAZARDS THAT MAY ARISE                                 | INITIAL<br>RISK | SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS | RESIDUAL<br>RISK |
|                                |  |                 | Install warning signs around machinery.                                |                  |
|                                |  |                 | Limit access to authorised personnel only.                             |                  |
| 4. Grain Storage               | Explosion due to dust build-up,<br>Structural collapse | 4A              |  | ЗН               |
| 5. Grain Outloading            | Crushing by machaery, Manual<br>handling injuries      | ЗН              |  | 2M               |
| 6. Cleaning and<br>Maintenance | Chemical exposure, Contact with sharp objects          | ЗН              |  | 2M               |



| JOB STEP                             | POTENTIAL HAZARDS                   | IR              | CONTROL MEASURES   | RR               |
|--------------------------------------|-------------------------------------|-----------------|--|------------------|
| SPECIFIC WORK STEPS                  | HAZARDS THAT MAY ARISE              | INITIAL<br>RISK | SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS | RESIDUAL<br>RISK |
|                                      |                                     |                 |  |                  |
| 7. Monitoring and<br>Quality Control | Fatigue, Repetitive strain injuries | ЗН              |  | 2M               |
| 8. Emergency<br>Response             | Fire, Chemical spin                 | JA              |  | ЗН               |
| 9. Equipment Use                     | Operator error, Equipment failure   | 4A              |  | ЗН               |



| JOB STEP                                   | POTENTIAL HAZARDS                     | IR              | CONTROL MEASURES   | RR               |
|--|---------------------------------------|-----------------|--|------------------|
| SPECIFIC WORK STEPS                        | HAZARDS THAT MAY ARISE                | INITIAL<br>RISK | SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS | RESIDUAL<br>RISK |
| 10. Waste Management                       | Contamination, Pest infestation       | ЗН              |  | 2М               |
| 11. Personal Protective<br>Equipment (PPE) | Improper use, Lack of availability    | ЗН              |  | 2М               |
| 12. Training and<br>Competency             | Lack of understanding, Non-compliance | ЗH              |  | 2M               |



| JOB STEP                        | POTENTIAL HAZARDS                   | IR              | CONTROL MEASURES   | RR               |
|---------------------------------|-------------------------------------|-----------------|--|------------------|
| SPECIFIC WORK STEPS             | HAZARDS THAT MAY ARISE              | INITIAL<br>RISK | SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS | RESIDUAL<br>RISK |
| 13. Communication               | Miscommunication, Language barriers | 4A              |  | ЗН               |
| 14. Environmental<br>Conditions | Heat stress, Cold expos             | ЗН              |  | 2M               |
| 15. Security                    | Unauthorised access, Theft          | ЗН              |  | 2M               |



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|                     | S                      |                 |  |                  |



#### **EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES**

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

| LEGISLATIVE F  | REFERENCES  |
|--|---|
| RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEG   | GISLATIVE REFERENCES ANY STATE AT ARE NOT APPLICABLE  |
| Queensland & Australian Capital Territory<br>Work Health and Safety Act 2011<br>Work Health and Safety Regulations 2011<br>Legislation QLD: <u>https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws</u><br>Codes of Practice QLD: <u>https://www.worksafe.gld.gov.au/laws-and-compliance/codes-of-practice</u><br>Legislation ACT: <u>https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations</u><br>Codes of Practice ACT: <u>https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice</u> | Victoria<br>Octopational Health and Safety Action 04<br>Octopational Health and Safety Action 04<br>Octopational Health and Safety Supervised Safety Software Sof |
| New South Wales         Work Health and Safety Act 2011         Work Health and Safety Regulations 2017         Legislation NSW: <a href="https://www.safework.nsw.gov.au/legal-obligations/legislative">https://www.safework.nsw.gov.au/legal-obligations/legislative</a> Codes of Practice NSW: <a href="https://www.safework.nsw.gov.au/resource-library/lis">https://www.safework.nsw.gov.au/legal-obligations/legislative</a>   | Western Australia<br>Work Health and Safety Act 2020<br>Work Health and Safety Regulations 2022<br>Legislation Western Australia: <u>https://www.commerce.wa.gov.au/worksafe/legislation</u><br>Codes of Practice WA: <u>https://www.commerce.wa.gov.au/worksafe/codes-practice</u>   |
| Northern Territory<br>Work Health and Safety (National Uniform Legislation) Act 2011<br>Work Health and Safety (National Uniform Legislation) Regulation, 2011<br>Legislation NT: <u>https://worksafe.nt.gov.au/laws-and-compliance/worplace-serve-laws</u><br>Codes of Practice NT: <u>https://worksafe.nt.gov.au/f</u>   | Safe Work Australia Links<br>Law and Regulation (All States): <u>https://www.safeworkaustralia.gov.au/law-and-regulation</u><br>Model Codes of Practice: <u>https://www.safeworkaustralia.gov.au/resources-publications/model-<br/>codes-of-practice</u>  |
| South Australia<br>Work Health and Safety Act 2012 (SA)<br>Work Health and Safety Regulations 2012 (SA)<br>Legislation for SA: <u>https://www.safework.sa.gov.au/resources/legulation</u><br>Codes of Practice for SA: <u>https://www.safework.sa.gov.au/work_saces/codes-of-practice#COPs</u>   | Model Codes of Practice     Managing noise and preventing hearing loss at work     Confined spaces     Labelling of workplace hazardous chemicals     Managing risks of hazardous chemicals in the workplace     Welding processes  |
| Tasmania         Work Health and Safety Act 2012         Work Health and Safety (Transitional and Consequential Provisions) Act 2012         Work Health and Safety Regulations 2012         Work Health and Safety (Transitional) Regulations 2012         Legislation for TAS: <a href="https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice">https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice</a> Codes of Practice for TAS:  | <ul> <li>First aid in the workplace</li> <li>Managing the risk of falls at workplaces</li> <li>Hazardous manual tasks</li> <li>Managing the risk of falls in housing construction</li> <li>Managing electrical risks in the workplace</li> <li>Demolition work</li> <li>Excavation work</li> </ul>  |
| Details of permits, licenses or access required by regulatory bodies (add or delete as required):<br>- Permits from local council<br>- Authorisation to commence work  | <ul> <li>Work health and safety consultation, cooperation and coordination</li> <li>Managing the work environment and facilities</li> <li>How to manage work health and safety risks</li> <li>Managing risks of plant in the workplace</li> <li>Construction work</li> </ul>  |

- Any required documents.