

## Concrete Pumping Risk Assessment

Business Name:	ABN:	
Business Address:		
Contact Person:	Phone:	Email:

### THIS RISK ASSESSMENT IS APPROVED BY THE PCBU ON THIS PROJECT

Under the Work Health and Safety Regulation (WHS Regulation), a person conducting a business or undertaking (PCBU) is required to ensure that a RISK ASSESSMENT is prepared before the proposed work starts.

Full Name:		
Signature:	Title:	Date:

### CLIENT OR PRINCIPAL CONTRACTOR DETAILS

Client:	SCOPE OF WORKS
Project Name:	
Project Address:	
Project Manager:	
Contact Phone:	
Date Risk Assessment supplied to Project Manager:	

RISK MATRIX									
LIKELIHOOD	INSIGNIFICANT	MINOR	MODERATE	MAJOR	CATASTROPHIC	SCORE	ACTION	HIERARCHY OF CONTROLS	
ALMOST CERTAIN	3 HIGH	3 HIGH	4 ACUTE	4 ACUTE	4 ACUTE			<b>Elimination</b> Remove the hazard.	
LIKELY	2 MODERATE	3 HIGH	3 HIGH	4 ACUTE	4 ACUTE	4A ACUTE	DO NOT PROCEED	<b>Substitution</b> Replace the hazard.	
POSSIBLE	1 LOW	2 MODERATE	3 HIGH	4 ACUTE	4 ACUTE	3H HIGH	Review before work starts.	Isolation Isolate People from the hazard	
UNLIKELY	1 LOW	1 LOW	2 MODERATE	3 HIGH	4 ACUTE	2M MODERATE	Ensure control measures in place.	<b>Engineering</b> Isolate the hazard	
RARE	1 LOW	1 LOW	2 MODERATE	3 HIGH	3 HIGH	1L LOW	Monitor and keep records.	<b>Administrative</b> Change	
								<b>PPE</b>	
<b>Risk Rating &amp; Required Action:</b>								<b>Notes on Hierarchy of Controls:</b>	
4A Stop work. The risk is intolerable. Eliminate the hazard or redesign the activity before proceeding. A Safe Work Method Statement (SWMS) or higher-level authorisation is required.								Remember to apply controls in the preferred order shown by the coloured pyramid:	
3H Review and approve additional controls before the task starts. Senior supervisor sign-off needed.								1. <b>Eliminate</b>	
2M Ensure all nominated controls are in place and effective. Proceed with caution; monitor conditions.								2. Substitute	
1L Proceed, following standard operating procedures. Monitor and keep records.								3. Isolate	
								4. Engineering	
								5. Administrative	
								6. PPE	
<b>Consequence Scale:</b>								Always document <b>why</b> a lower-order control is accepted if elimination or substitution is not reasonably practicable.	
Consequence	People (injury/illness)		Project / Assets		Compliance / Reputation				
Catastrophic	Fatality or permanent total disability		project shutdown		Significant regulator intervention; criminal prosecution				
Major	Serious injury/illness (hospital > 5 days)		critical delay		Improvement notice; major media coverage				
Moderate	Medical-treatment injury; lost-time > 1 day		moderate delay		Minor breach; adverse client comment				
Minor	First-aid only, no lost time		negligible delay		Isolated non-conformance				
Insignificant	No injury		no schedule impact		Deviation caught and corrected on site				
								aligned with Safe Work Australia's Managing the risk of fatigue at work (2023) and ISO 45001:2018 clauses 6–8.	

JOB STEP	POTENTIAL HAZARDS	IR	CONTROL MEASURES	RR
SPECIFIC WORK STEPS	HAZARDS THAT MAY ARISE	INITIAL RISK	SPECIFIC MEASURES TO BE PUT IN PLACE TO ELIMINATE OR CONTROL THE RISKS	RESIDUAL RISK
1. Preparation	manual handling, slip and trip	3H	<ul style="list-style-type: none"> <li>- Conduct risk assessment and site inspection</li> <li>- Ensure all workers have completed WHS induction</li> <li>- Use mechanical aids for lifting heavy objects</li> <li>- Clear walkways of any obstructions</li> <li>- Conduct toolbox talk focusing on manual handling and slip hazards</li> <li>- Ensure appropriate PPE is available and used</li> <li>- Use signage to indicate potential hazards</li> <li>- Limit storage of material in the immediate area</li> <li>- Clean up spills immediately</li> <li>- Schedule regular housekeeping checks</li> </ul>	2M
2. Delivery of Equipment	vehicle collisions, falling load during unloading	3H	<ul style="list-style-type: none"> <li>- Designate a safe unloading area</li> <li>- Use trained signal personnel during unloading</li> <li>- Implement a traffic management plan</li> <li>- Inspect crane and lifting equipment for faults</li> <li>- Limit access to the immediate unloading area</li> <li>- Use spotters during unloading procedures</li> <li>- Ensure loads are properly secured before moving</li> <li>- Communicate via radio when large vehicles are moving</li> <li>- Rotate staff to prevent fatigue</li> <li>- Wear high-visibility PPE</li> </ul>	2M
3. Setup of Concrete Pump	equipment failure, incorrect setup leading to tip-over	4A	<ul style="list-style-type: none"> <li>- Verify ground conditions for stability</li> <li>- Conduct pre-start checks on equipment</li> <li>- Use appropriate setup procedures as per manufacturer</li> <li>- Position the pump away from edges and holes</li> <li>- Train operators in specific setup requirements</li> <li>- Include detailed checklists for setup verification</li> <li>- Engage site engineer to review setup</li> <li>- Isolate work area during setup</li> </ul>	2M

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			<ul style="list-style-type: none"> <li>- Use stabilisers and outriggers appropriately</li> <li>- Keep unauthorised personnel out of setup area</li> </ul>	
4. Operation Commencement	hose whip, high pressure burst	4A	<ul style="list-style-type: none"> <li>- Wear appropriate PPE</li> <li>- Ensure hose is properly secured</li> <li>- Use correct technique for hose handling</li> <li>- Maintain safe distance from hose</li> <li>- Avoid sudden movements</li> <li>- Use proper grip and control</li> <li>- Inspect hose for damage</li> <li>- Follow manufacturer's instructions</li> <li>- Use appropriate tools</li> <li>- Keep work area clear</li> <li>- Communicate with team</li> <li>- Use proper lifting technique</li> <li>- Avoid overexertion</li> <li>- Use proper stance</li> <li>- Keep feet firmly planted</li> <li>- Use proper body mechanics</li> <li>- Avoid twisting the torso</li> <li>- Use proper reaching technique</li> <li>- Avoid overreaching</li> <li>- Use proper bending technique</li> <li>- Avoid sudden stops</li> <li>- Use proper acceleration</li> <li>- Avoid jerky movements</li> <li>- Use proper deceleration</li> <li>- Avoid abrupt changes in direction</li> <li>- Use proper footwork</li> <li>- Avoid slipping</li> <li>- Use proper balance</li> <li>- Avoid tripping</li> <li>- Use proper coordination</li> <li>- Avoid distractions</li> <li>- Stay focused</li> <li>- Use proper concentration</li> <li>- Avoid fatigue</li> <li>- Take breaks</li> <li>- Stay hydrated</li> <li>- Use proper nutrition</li> <li>- Get adequate rest</li> <li>- Stay alert</li> <li>- Use proper decision making</li> <li>- Avoid poor judgment</li> <li>- Use proper risk assessment</li> <li>- Avoid complacency</li> <li>- Stay vigilant</li> <li>- Use proper situational awareness</li> <li>- Avoid tunnel vision</li> <li>- Use proper communication</li> <li>- Listen to instructions</li> <li>- Ask for help when needed</li> <li>- Do not work alone</li> <li>- Use proper teamwork</li> <li>- Follow safety protocols</li> <li>- Adhere to regulations</li> <li>- Use proper documentation</li> <li>- Keep records</li> <li>- Report incidents</li> <li>- Participate in training</li> <li>- Stay up to date on safety</li> <li>- Use proper equipment</li> <li>- Inspect equipment</li> <li>- Report faulty equipment</li> <li>- Use proper storage</li> <li>- Organize workspace</li> <li>- Keep aisles clear</li> <li>- Use proper lighting</li> <li>- Avoid glare</li> <li>- Use proper ventilation</li> <li>- Avoid heat stress</li> <li>- Use proper cooling</li> <li>- Avoid dehydration</li> <li>- Use proper hydration</li> <li>- Avoid overexposure to sun</li> <li>- Use proper shade</li> <li>- Avoid extreme temperatures</li> <li>- Use proper clothing</li> <li>- Wear appropriate footwear</li> <li>- Avoid loose clothing</li> <li>- Use proper hair ties</li> <li>- Avoid jewelry</li> <li>- Use proper safety glasses</li> <li>- Wear hard hats</li> <li>- Use proper earplugs</li> <li>- Avoid loud noises</li> <li>- Use proper hearing protection</li> <li>- Avoid vibrations</li> <li>- Use proper shock absorbers</li> <li>- Avoid bumps</li> <li>- Use proper padding</li> <li>- Avoid sharp edges</li> <li>- Use proper smoothing</li> <li>- Avoid rough surfaces</li> <li>- Use proper cleaning</li> <li>- Avoid dirt</li> <li>- Use proper sweeping</li> <li>- Avoid clutter</li> <li>- Use proper storage</li> <li>- Organize workspace</li> <li>- Keep aisles clear</li> <li>- Use proper lighting</li> <li>- Avoid glare</li> <li>- Use proper ventilation</li> <li>- Avoid heat stress</li> <li>- Use proper cooling</li> <li>- Avoid dehydration</li> <li>- Use proper hydration</li> <li>- Avoid overexposure to sun</li> <li>- Use proper shade</li> <li>- Avoid extreme temperatures</li> <li>- Use proper clothing</li> <li>- Wear appropriate footwear</li> <li>- Avoid loose clothing</li> <li>- Use proper hair ties</li> <li>- Avoid jewelry</li> <li>- Use proper safety glasses</li> <li>- Wear hard hats</li> <li>- Use proper earplugs</li> <li>- Avoid loud noises</li> <li>- Use proper hearing protection</li> <li>- Avoid vibrations</li> <li>- Use proper shock absorbers</li> <li>- Avoid bumps</li> <li>- Use proper padding</li> <li>- Avoid sharp edges</li> <li>- Use proper smoothing</li> <li>- Avoid rough surfaces</li> <li>- Use proper cleaning</li> <li>- Avoid dirt</li> <li>- Use proper sweeping</li> <li>- Avoid clutter</li> </ul>	2M
5. Pouring Concrete	overexertion, concrete burns	3H	<ul style="list-style-type: none"> <li>- Wear appropriate PPE</li> <li>- Use proper technique for pouring</li> <li>- Maintain safe distance from equipment</li> <li>- Avoid sudden movements</li> <li>- Use proper grip and control</li> <li>- Inspect equipment for damage</li> <li>- Follow manufacturer's instructions</li> <li>- Use appropriate tools</li> <li>- Keep work area clear</li> <li>- Communicate with team</li> <li>- Use proper lifting technique</li> <li>- Avoid overexertion</li> <li>- Use proper stance</li> <li>- Keep feet firmly planted</li> <li>- Use proper body mechanics</li> <li>- Avoid twisting the torso</li> <li>- Use proper reaching technique</li> <li>- Avoid overreaching</li> <li>- Use proper bending technique</li> <li>- Avoid sudden stops</li> <li>- Use proper acceleration</li> <li>- Avoid jerky movements</li> <li>- Use proper deceleration</li> <li>- Avoid abrupt changes in direction</li> <li>- Use proper footwork</li> <li>- Avoid slipping</li> <li>- Use proper balance</li> <li>- Avoid tripping</li> <li>- Use proper coordination</li> <li>- Avoid distractions</li> <li>- Stay focused</li> <li>- Use proper concentration</li> <li>- Avoid fatigue</li> <li>- Take breaks</li> <li>- Stay hydrated</li> <li>- Use proper nutrition</li> <li>- Get adequate rest</li> <li>- Stay alert</li> <li>- Use proper decision making</li> <li>- Avoid poor judgment</li> <li>- Use proper risk assessment</li> <li>- Avoid complacency</li> <li>- Stay vigilant</li> <li>- Use proper situational awareness</li> <li>- Avoid tunnel vision</li> <li>- Use proper communication</li> <li>- Listen to instructions</li> <li>- Ask for help when needed</li> <li>- Do not work alone</li> <li>- Use proper teamwork</li> <li>- Follow safety protocols</li> <li>- Adhere to regulations</li> <li>- Use proper documentation</li> <li>- Keep records</li> <li>- Report incidents</li> <li>- Participate in training</li> <li>- Stay up to date on safety</li> <li>- Use proper equipment</li> <li>- Inspect equipment</li> <li>- Report faulty equipment</li> <li>- Use proper storage</li> <li>- Organize workspace</li> <li>- Keep aisles clear</li> <li>- Use proper lighting</li> <li>- Avoid glare</li> <li>- Use proper ventilation</li> <li>- Avoid heat stress</li> <li>- Use proper cooling</li> <li>- Avoid dehydration</li> <li>- Use proper hydration</li> <li>- Avoid overexposure to sun</li> <li>- Use proper shade</li> <li>- Avoid extreme temperatures</li> <li>- Use proper clothing</li> <li>- Wear appropriate footwear</li> <li>- Avoid loose clothing</li> <li>- Use proper hair ties</li> <li>- Avoid jewelry</li> <li>- Use proper safety glasses</li> <li>- Wear hard hats</li> <li>- Use proper earplugs</li> <li>- Avoid loud noises</li> <li>- Use proper hearing protection</li> <li>- Avoid vibrations</li> <li>- Use proper shock absorbers</li> <li>- Avoid bumps</li> <li>- Use proper padding</li> <li>- Avoid sharp edges</li> <li>- Use proper smoothing</li> <li>- Avoid rough surfaces</li> <li>- Use proper cleaning</li> <li>- Avoid dirt</li> <li>- Use proper sweeping</li> <li>- Avoid clutter</li> </ul>	1L
6. Completion of Concrete Pour	trip on equipment, incomplete curing	2M	<ul style="list-style-type: none"> <li>- Wear appropriate PPE</li> <li>- Use proper technique for completion</li> <li>- Maintain safe distance from equipment</li> <li>- Avoid sudden movements</li> <li>- Use proper grip and control</li> <li>- Inspect equipment for damage</li> <li>- Follow manufacturer's instructions</li> <li>- Use appropriate tools</li> <li>- Keep work area clear</li> <li>- Communicate with team</li> <li>- Use proper lifting technique</li> <li>- Avoid overexertion</li> <li>- Use proper stance</li> <li>- Keep feet firmly planted</li> <li>- Use proper body mechanics</li> <li>- Avoid twisting the torso</li> <li>- Use proper reaching technique</li> <li>- Avoid overreaching</li> <li>- Use proper bending technique</li> <li>- Avoid sudden stops</li> <li>- Use proper acceleration</li> <li>- Avoid jerky movements</li> <li>- Use proper deceleration</li> <li>- Avoid abrupt changes in direction</li> <li>- Use proper footwork</li> <li>- Avoid slipping</li> <li>- Use proper balance</li> <li>- Avoid tripping</li> <li>- Use proper coordination</li> <li>- Avoid distractions</li> <li>- Stay focused</li> <li>- Use proper concentration</li> <li>- Avoid fatigue</li> <li>- Take breaks</li> <li>- Stay hydrated</li> <li>- Use proper nutrition</li> <li>- Get adequate rest</li> <li>- Stay alert</li> <li>- Use proper decision making</li> <li>- Avoid poor judgment</li> <li>- Use proper risk assessment</li> <li>- Avoid complacency</li> <li>- Stay vigilant</li> <li>- Use proper situational awareness</li> <li>- Avoid tunnel vision</li> <li>- Use proper communication</li> <li>- Listen to instructions</li> <li>- Ask for help when needed</li> <li>- Do not work alone</li> <li>- Use proper teamwork</li> <li>- Follow safety protocols</li> <li>- Adhere to regulations</li> <li>- Use proper documentation</li> <li>- Keep records</li> <li>- Report incidents</li> <li>- Participate in training</li> <li>- Stay up to date on safety</li> <li>- Use proper equipment</li> <li>- Inspect equipment</li> <li>- Report faulty equipment</li> <li>- Use proper storage</li> <li>- Organize workspace</li> <li>- Keep aisles clear</li> <li>- Use proper lighting</li> <li>- Avoid glare</li> <li>- Use proper ventilation</li> <li>- Avoid heat stress</li> <li>- Use proper cooling</li> <li>- Avoid dehydration</li> <li>- Use proper hydration</li> <li>- Avoid overexposure to sun</li> <li>- Use proper shade</li> <li>- Avoid extreme temperatures</li> <li>- Use proper clothing</li> <li>- Wear appropriate footwear</li> <li>- Avoid loose clothing</li> <li>- Use proper hair ties</li> <li>- Avoid jewelry</li> <li>- Use proper safety glasses</li> <li>- Wear hard hats</li> <li>- Use proper earplugs</li> <li>- Avoid loud noises</li> <li>- Use proper hearing protection</li> <li>- Avoid vibrations</li> <li>- Use proper shock absorbers</li> <li>- Avoid bumps</li> <li>- Use proper padding</li> <li>- Avoid sharp edges</li> <li>- Use proper smoothing</li> <li>- Avoid rough surfaces</li> <li>- Use proper cleaning</li> <li>- Avoid dirt</li> <li>- Use proper sweeping</li> <li>- Avoid clutter</li> </ul>	1L

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7. Breakdown and Cleaning	hazardous chemicals during cleaning, equipment snares	3H		1L
8. Maintenance and Storage	mechanical failure, chemical exposure	3H		2M
9. Incident Reporting and Review	incomplete documentation, failure to learn from incidents	2M		1L

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			<div></div> <div></div> <div></div> <div></div> <div></div>	
10. Decommissioning	structural collapse, environmental hazards	4A	<div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div>	2M
11. Emergency Management	panic, inadequate response	4A	<div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div>	1L
12. Training and Competency	skill gap, lack of compliance	3H	<div></div> <div></div> <div></div>	1L

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13. Communication and Coordination	miscommunication, conflicting instructions	2M		1L
14. Health Monitoring	undetected health issues, compounded injury risk	2M		1L
15. Review and Continuous Improvement	stagnation, outdated practices	2M		1L

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16. Water Control Management	flooding, contamination	3H		1L
17. Working at Height	fall from height, falling objects	4A		2M
18. Interaction with Public	public interference, unauthorised access	2M		1L



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19. Vehicle Movement	collision, unsecured load	3H		2M
20. Environmental Protection	pollution from waste, habitat disruption	4A		2M

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SAMPLE

## EMERGENCY RESPONSE – CALL 000 FOR EMERGENCIES

Ensure to have an Emergency Management Plan in place as well as adequate numbers of trained first aid staff with easy access to fully stocked first aid kits, rescue equipment, material safety data sheets, adequate access to emergency communication equipment and fire-fighting equipment suitable for all classes of fire and ignition sources.

## LEGISLATIVE REFERENCES

RELEVANT LEGISLATION AND CODES OF PRACTICE. DELETE THE LEGISLATIVE REFERENCES IF ANY STATE THAT ARE NOT APPLICABLE

### Queensland & Australian Capital Territory

Work Health and Safety Act 2011

Work Health and Safety Regulations 2011

Legislation QLD: <https://www.worksafe.qld.gov.au/laws-and-compliance/work-health-and-safety-laws>

Codes of Practice QLD: <https://www.worksafe.qld.gov.au/laws-and-compliance/codes-of-practice>

Legislation ACT: <https://www.worksafe.act.gov.au/laws-and-compliance/acts-and-regulations>

Codes of Practice ACT: <https://www.worksafe.act.gov.au/laws-and-compliance/codes-of-practice>

### New South Wales

Work Health and Safety Act 2011

Work Health and Safety Regulations 2017

Legislation NSW: <https://www.safework.nsw.gov.au/legal-obligations/legislation>

Codes of Practice NSW: <https://www.safework.nsw.gov.au/resource-library/list-codes-of-practice>

### Northern Territory

Work Health and Safety (National Uniform Legislation) Act 2011

Work Health and Safety (National Uniform Legislation) Regulations 2011

Legislation NT: <https://worksafe.nt.gov.au/laws-and-compliance/workplace-safety-laws>

Codes of Practice NT: <https://worksafe.nt.gov.au/laws-and-compliance/codes-of-practice>

### South Australia

Work Health and Safety Act 2012 (SA)

Work Health and Safety Regulations 2012 (SA)

Legislation for SA: <https://www.safework.sa.gov.au/resources/legislation>

Codes of Practice for SA: <https://www.safework.sa.gov.au/workplaces/codes-of-practice#COPs>

### Tasmania

Work Health and Safety Act 2012

Work Health and Safety (Transitional and Consequential Provisions) Act 2012

Work Health and Safety Regulations 2012

Work Health and Safety (Transitional) Regulations 2012

Legislation for TAS: <https://worksafe.tas.gov.au/topics/laws-and-compliance/acts-and-regulations>

Codes of Practice for TAS: <https://worksafe.tas.gov.au/topics/laws-and-compliance/codes-of-practice>

Details of permits, licenses or access required by regulatory bodies (add or delete as required):

- Permits from local council
- Authorisation to commence work
- Any required documents.

### Victoria

Occupational Health and Safety Act 2004

Occupational Health and Safety Regulations 2017

Legislation VIC: <https://www.worksafe.vic.gov.au/occupational-health-and-safety-act-and-regulations>

Codes of Practice VIC: <https://www.worksafe.vic.gov.au/compliance-codes-and-codes-practice>

### Western Australia

Work Health and Safety Act 2020

Work Health and Safety Regulations 2022

Legislation Western Australia: <https://www.commerce.wa.gov.au/worksafe/legislation>

Codes of Practice WA: <https://www.commerce.wa.gov.au/worksafe/codes-practice>

### Safe Work Australia Links

Law and Regulation (All States): <https://www.safeworkaustralia.gov.au/law-and-regulation>

Model Codes of Practice: <https://www.safeworkaustralia.gov.au/resources-publications/model-codes-of-practice>

### Model Codes of Practice

- Managing noise and preventing hearing loss at work
- Confined spaces
- Labelling of workplace hazardous chemicals
- Managing risks of hazardous chemicals in the workplace
- Welding processes
- First aid in the workplace
- Managing the risk of falls at workplaces
- Hazardous manual tasks
- Managing the risk of falls in housing construction
- Managing electrical risks in the workplace
- Demolition work
- Excavation work
- Work health and safety consultation, cooperation and coordination
- Managing the work environment and facilities
- How to manage work health and safety risks
- Managing risks of plant in the workplace
- Construction work